

6674 9866

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

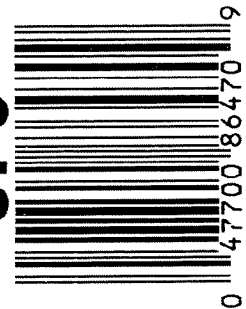
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749866

UPC



GUN SERIAL # G 6749866

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-17-08	RP
430	ASSEMBLE TO STOCK		6-17-08	SP
440	PROOF		6-17-08	SD
460	CHECK HEADSPACE		6-17-08	SD
470	DIS-ASSEMBLE ACTION		6-17-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	6-17-08	SP
475	DRILL AND TAP SIGHT HOLES	JUN 20 2008	6-18-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <u>unus</u>	6/20/08	unus
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/20	BT
542	APPLY COATINGS (BARREL ACTION)		6-27	un
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7/17	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7/17	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7/17	SP
	D) OIL FIRING PIN ASSEMBLY		7-9-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

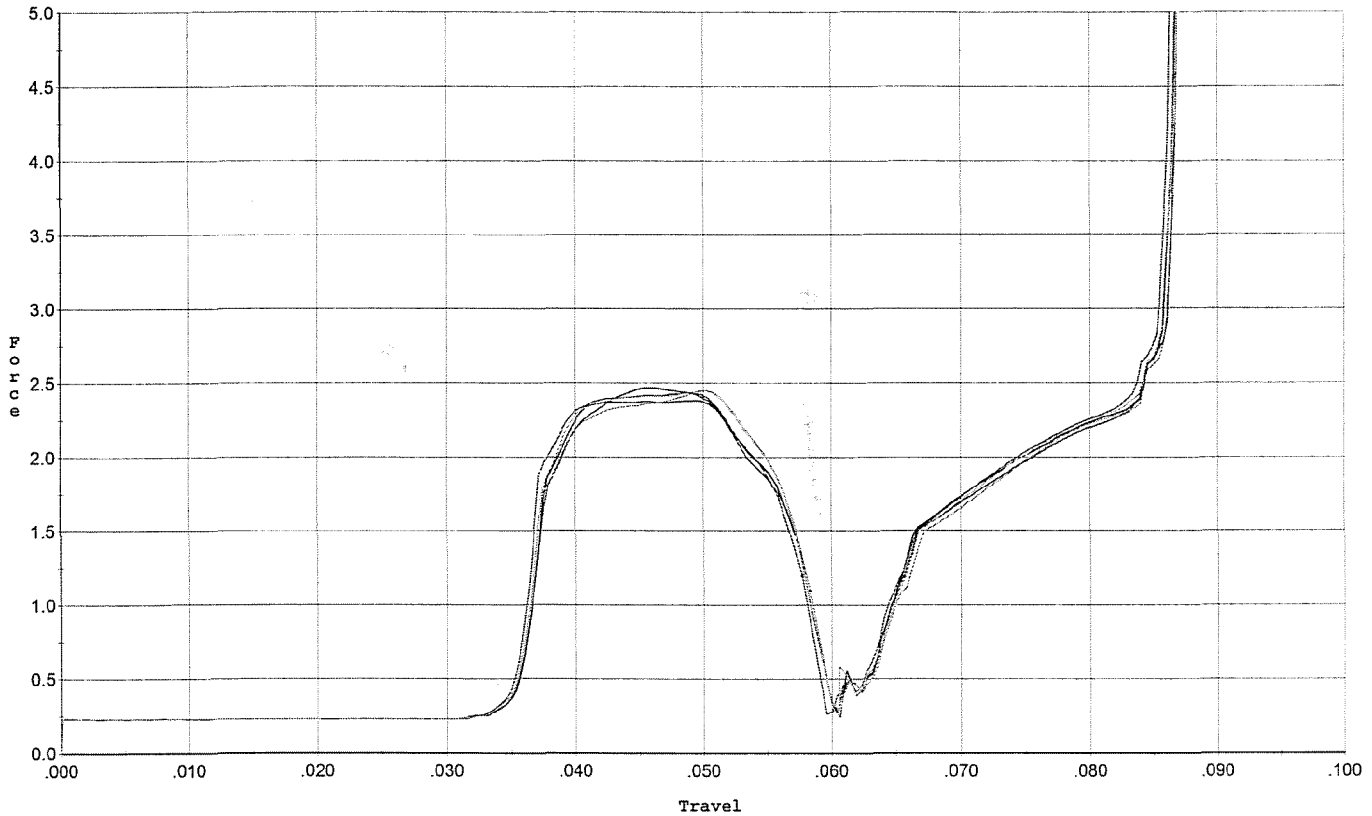
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3 LBS.</u> <u>3 LBS.</u> <u>3 LBS.</u>	8-13-08	SPD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5 LBS.</u> <u>5 LBS.</u> <u>5 LBS.</u>	8-13-08	SPD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.020</u> <u>.020</u> <u>.020</u>	8-13-08	SPD
	J) ASSEMBLE STOCK		7-9-08	RSW
	K) ASSEMBLE SWIVEL STUDS		8-13-08	SPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-13-08	SPD
	M) IRON SIGHT ALIGNMENT		8-13-08	SPD
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-13-08	SPD
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	7-14-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/14/08	med
670	FINAL INSPECTION A) HEADSPACE		8-13-08	SPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>250</u> <u>277</u> <u>272</u> <u>250</u> <u>246</u>	8-4-08	RSW
	C) FUNCTION		8-13-08	SPD
690	PACK		8/24/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



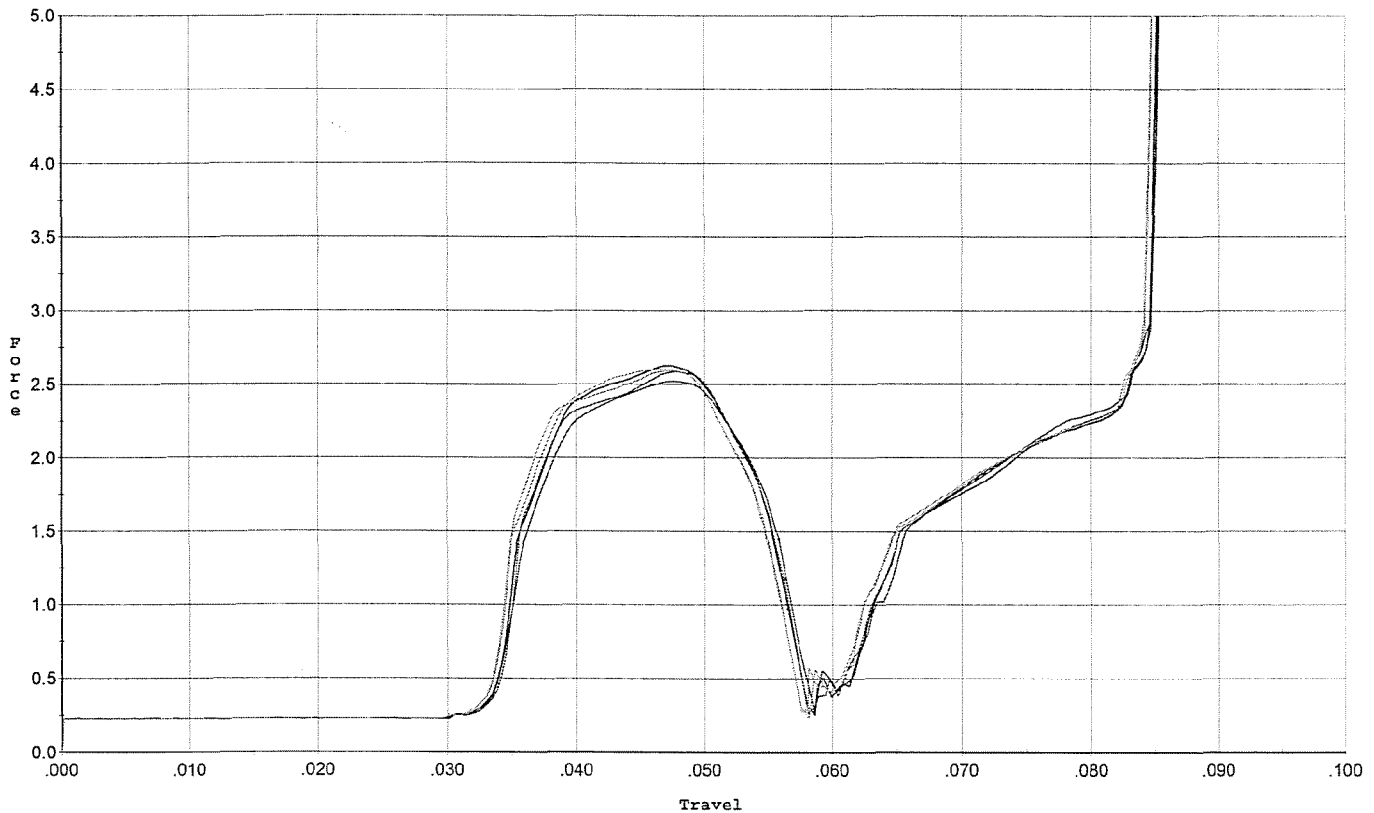
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.469	0.058	0.035	0.036	0.055		Set Trigger
2	2.382	0.057	0.035	0.036	0.054		Set Trigger
3	2.435	0.058	0.035	0.036	0.055		Set Trigger
4	2.453	0.057	0.035	0.036	0.055		Set Trigger
5	2.451	0.058	0.035	0.036	0.055		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



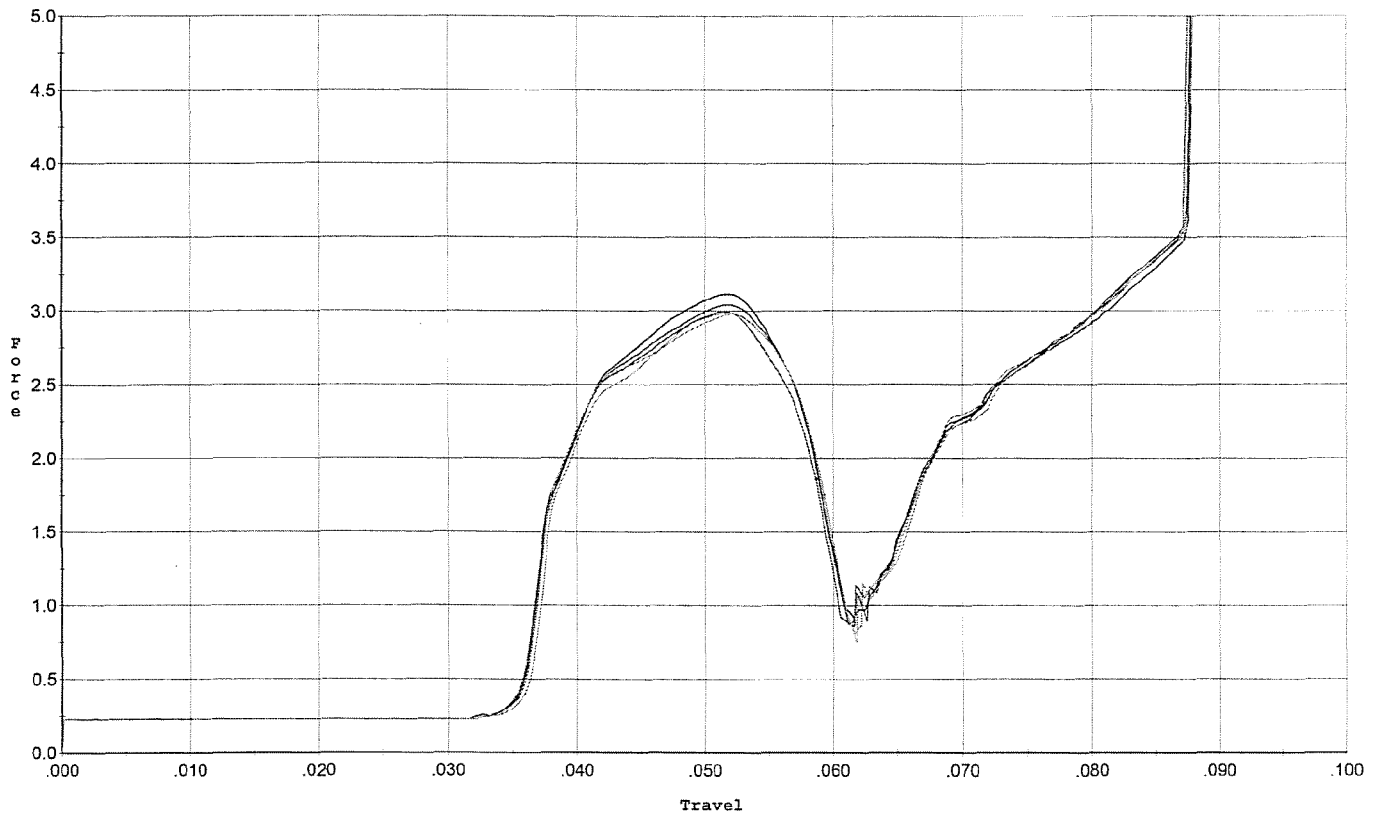
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.056	0.034	0.035	0.054		Set Trigger
2	2.627	0.057	0.034	0.035	0.056		Set Trigger
3	2.582	0.056	0.034	0.035	0.055		Set Trigger
4	2.605	0.056	0.033	0.035	0.056		Set Trigger
5	2.591	0.056	0.033	0.035	0.055		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



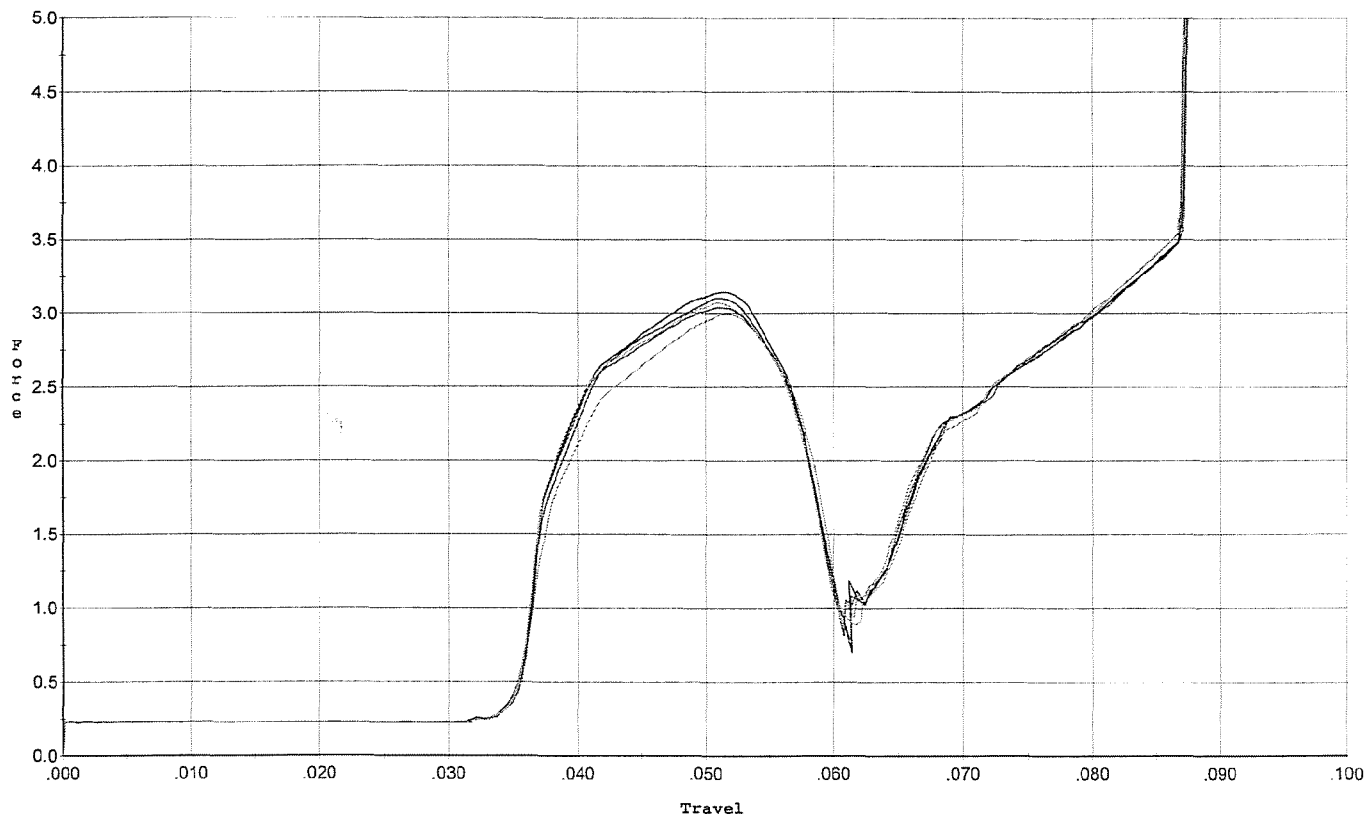
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.045	0.058	0.036	0.035	0.065		Set Trigger
2	3.115	0.058	0.036	0.035	0.066		Set Trigger
3	2.998	0.059	0.036	0.035	0.065		Set Trigger
4	2.982	0.059	0.036	0.035	0.066		Set Trigger
5	2.989	0.059	0.036	0.035	0.065		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



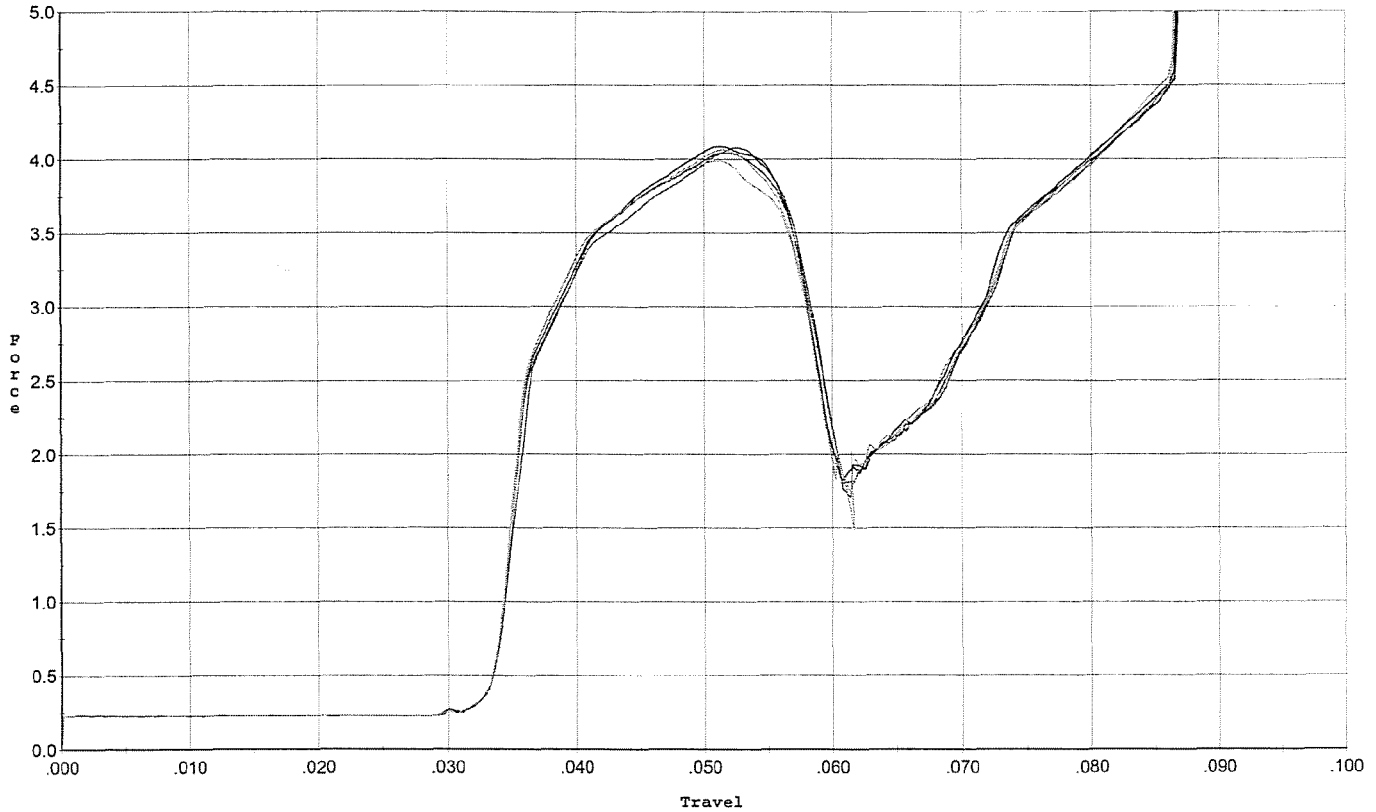
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.101	0.058	0.035	0.035	0.066		Set Trigger
2	3.142	0.058	0.035	0.035	0.067		Set Trigger
3	3.039	0.058	0.035	0.035	0.065		Set Trigger
4	3.072	0.058	0.035	0.035	0.066		Set Trigger
5	2.993	0.059	0.035	0.035	0.065		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



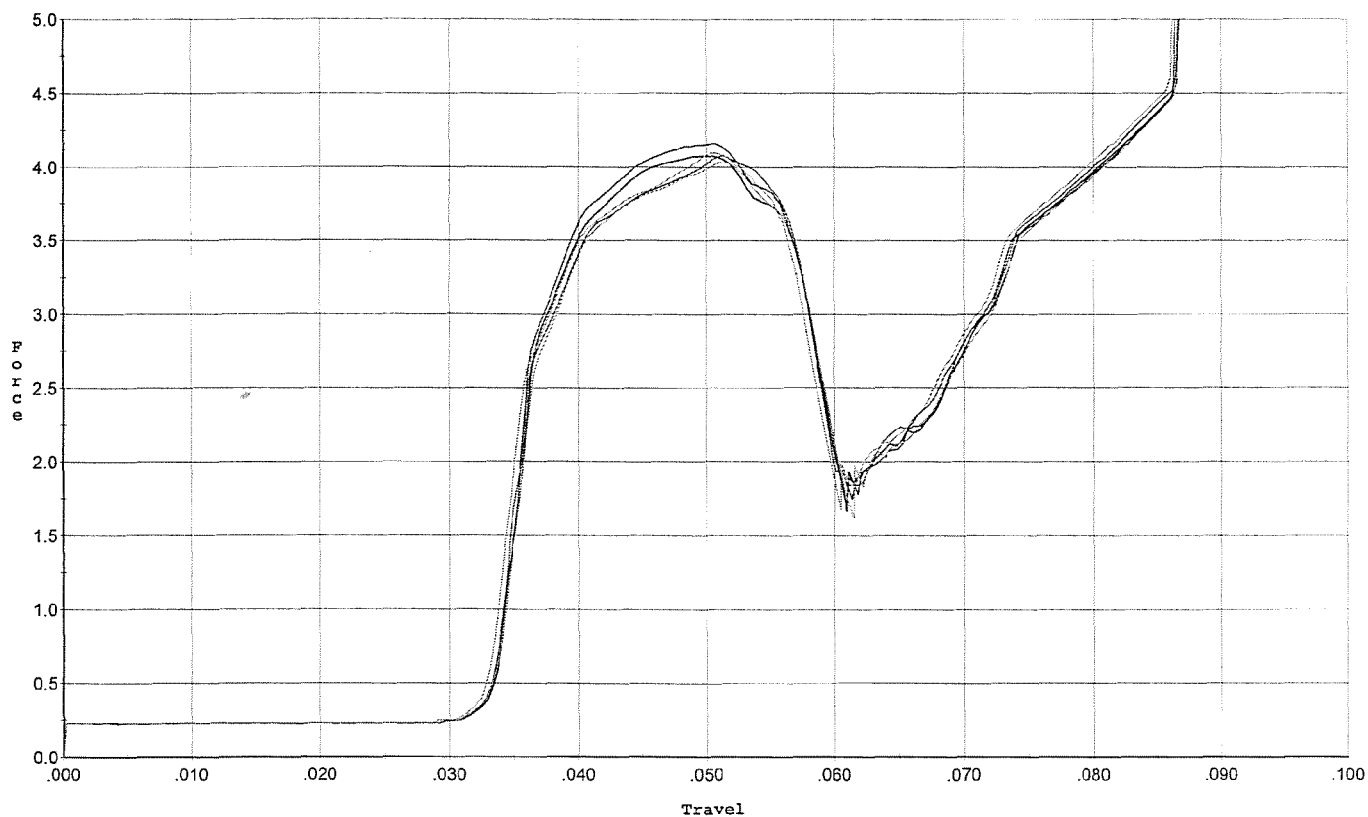
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.078	0.059	0.033	0.033	0.092		Set Trigger
2	4.088	0.057	0.033	0.033	0.091		Set Trigger
3	4.042	0.059	0.033	0.033	0.092		Set Trigger
4	4.064	0.058	0.033	0.033	0.091		Set Trigger
5	3.991	0.058	0.033	0.033	0.090		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



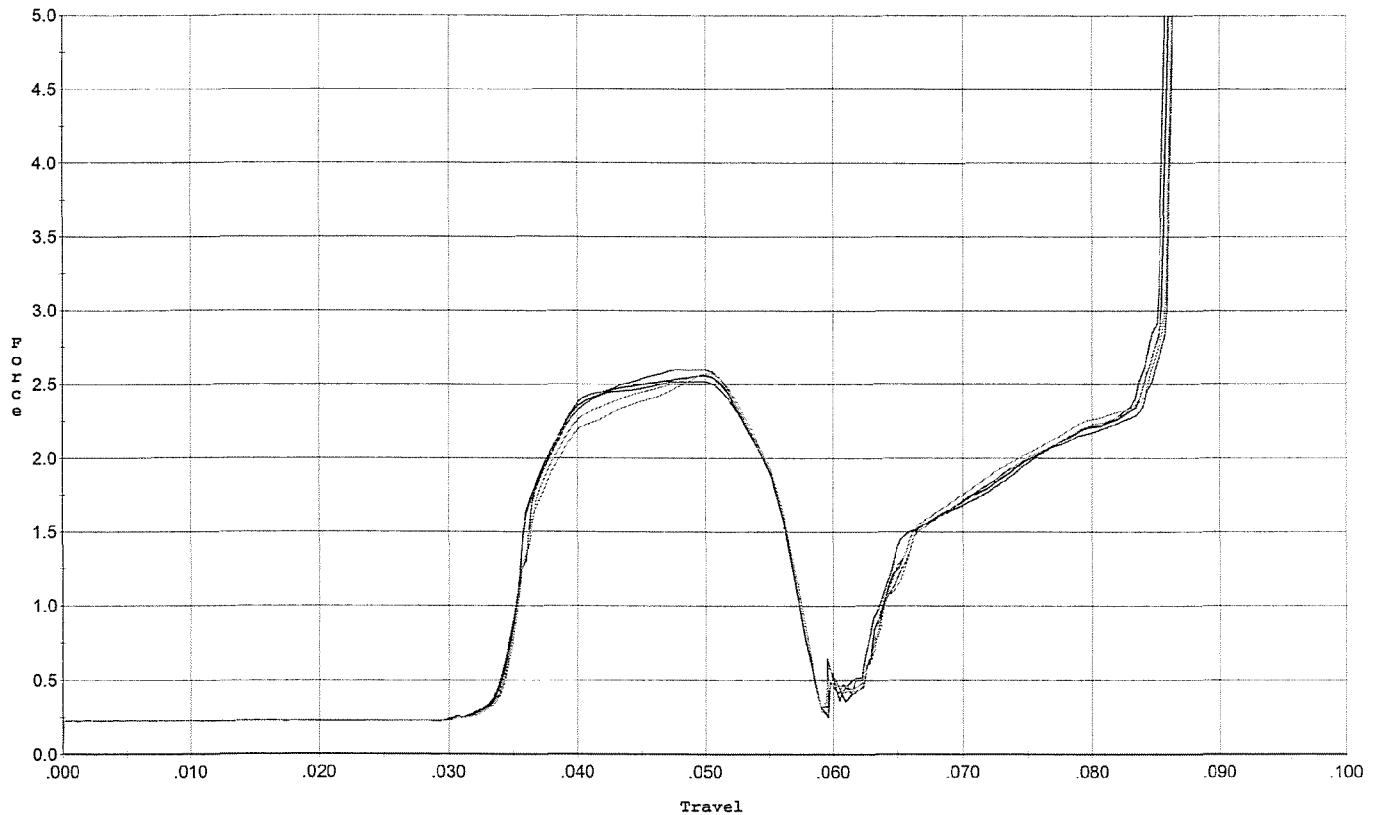
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.159	0.058	0.033	0.033	0.094		Set Trigger
2	4.077	0.058	0.033	0.033	0.092		Set Trigger
3	4.077	0.057	0.033	0.033	0.092		Set Trigger
4	4.036	0.057	0.033	0.033	0.090		Set Trigger
5	4.094	0.057	0.033	0.033	0.091		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



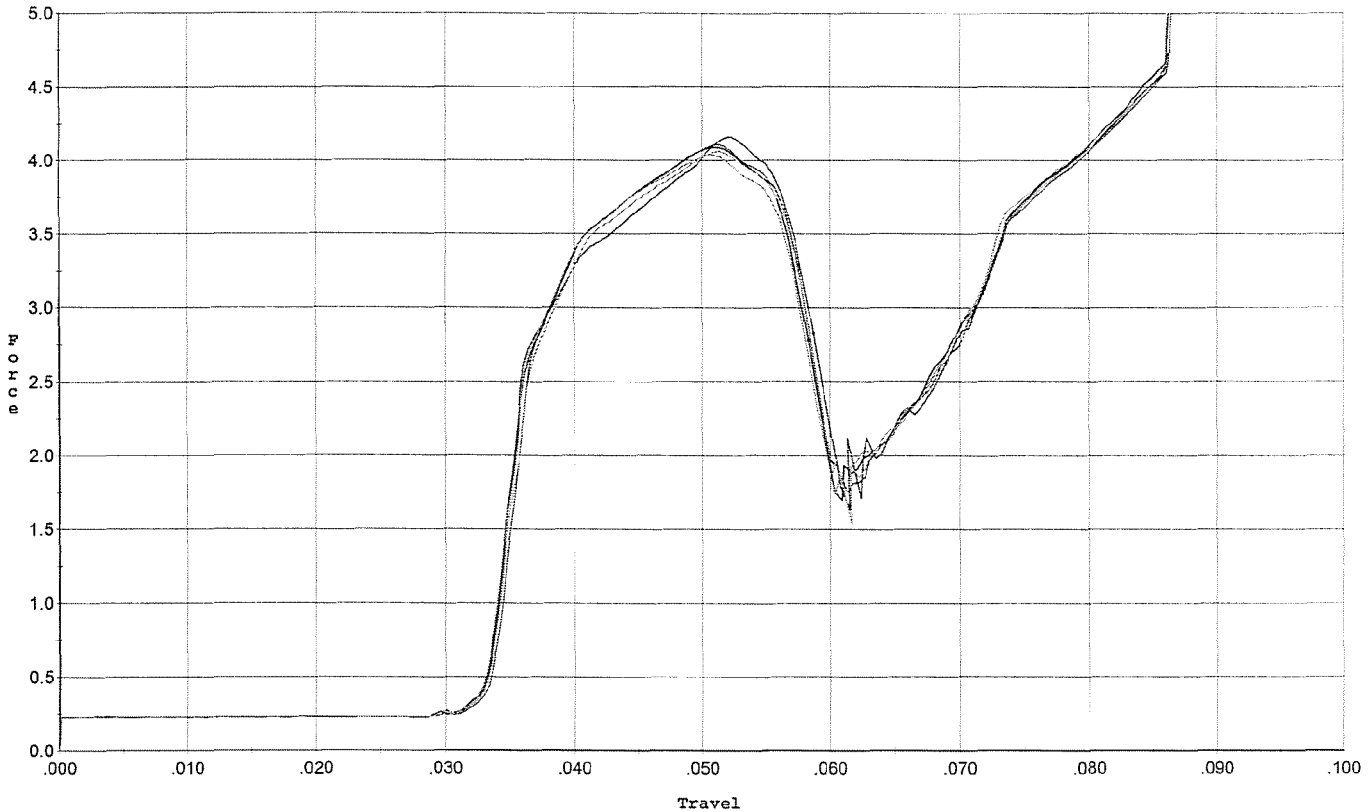
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.519	0.056	0.034	0.035	0.056		Set Trigger
2	2.559	0.056	0.034	0.035	0.056		Set Trigger
3	2.600	0.057	0.034	0.035	0.058		Set Trigger
4	2.563	0.057	0.034	0.035	0.056		Set Trigger
5	2.572	0.057	0.034	0.035	0.056		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.162	0.059	0.033	0.032	0.094		Set Trigger
2	4.091	0.058	0.033	0.033	0.093		Set Trigger
3	4.109	0.058	0.033	0.033	0.091		Set Trigger
4	4.062	0.058	0.033	0.033	0.091		Set Trigger
5	4.038	0.057	0.033	0.033	0.090		Set Trigger

Avg 4.09