

G-623 4114

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
 firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Déposée.

MADE IN U.S.A.

SERIAL NO. **J**
G6236114

ORDER NO. **25716**

26RW

5716 G6236114

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTE
UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



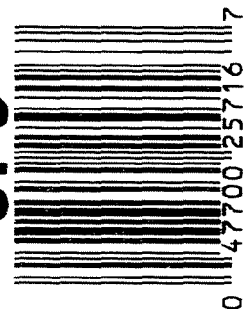
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6236114

UPC



GUN SERIAL # G6236114

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8/21/02	RL
600	PROOF		9-4-02	AC
607	CHECK HEADSPACE		9-4-02	AC
610	DIS-ASSEMBLE GUN		9/13/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAGNA-FLUX INSPECTED SEP 04 2002 OPERATOR <u>RR</u>		
615	ROLLMARK CALIBER		9/5-	lb
617	DRILL AND TAP SIGHT HOLES		9-5-02	AC
620	APPLY COATINGS (BARREL ACTION)		10-1	TA
	(BOLT)		10-1	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		10-17-02	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-17-02	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-17-02	DA
	D) OIL FIRING PIN ASSEMBLY		10-17-02	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		11-13-02	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX		10-24-02	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	10-24-02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>5.5</u> <u>5.5</u> <u>5.0</u>	10-24-02	DA
	J) ASSEMBLE STOCK		10/17/02	RL
	K) ASSEMBLE SWIVEL STUDS		11-13-02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-13-02	RL
	M) IRON SIGHT ALIGNMENT		11-13-02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-13-02	RL
640	GALLERY TEST AND TARGET	PASS FAIL	10-23-02	RW
	MALFUNCTION	CORRECTION	10-23-02	RW
	MALFUNCTION	CORRECTION	10-23-02	RW
	MALFUNCTION	CORRECTION	10-23-02	RW
	MALFUNCTION	CORRECTION	10-23-02	RW
645	INSPECT FOR LIVE AMMO			
655	FINAL INSPECTION A) HEADSPACE		11-13-02	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.50</u> <u>2.45</u> <u>2.41</u> <u>2.53</u>	10-24-02	DA
	C) FUNCTION		11-13-02	RL
660	PACK		11-13-02	DA

AVERAGE 2.50# INITIAL & CYCLE TESTS

BARBER - M24 0146090

3.00# ± .75#

4.00# ± 1.00#

DATE 10-17-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.37	2.74		2.46	MIN. SETTING,
PULL #2	2.43	2.71		2.56	NO AVG. OF 5
PULL #3	2.44	2.70		2.62	READINGS ACCEPT-
PULL #4	2.42	2.67		2.68	ABLE LESS THAN 2
PULL #5	2.43	2.68		2.64	
TOTAL	12.09	13.50		12.96	
AVG.	2.41	2.70		2.59	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.37		
PULL #2	3.14	3.45		
PULL #3	3.13	3.40		
PULL #4	3.31	3.42		
PULL #5	3.22	3.39		
TOTAL	15.91	17.03		
AVG.	3.18	3.40		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.15	4.41		4.24
PULL #2	4.19	4.30		4.19
PULL #3	4.08	4.39		4.22
PULL #4	4.07	4.48		4.27
PULL #5	4.17	4.39		4.27
TOTAL	20.66	21.97		21.19
AVG.	4.13	4.39		4.23

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: 66236114.__0
FILE DATE AND TIME: 10/24/2002 21:53

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

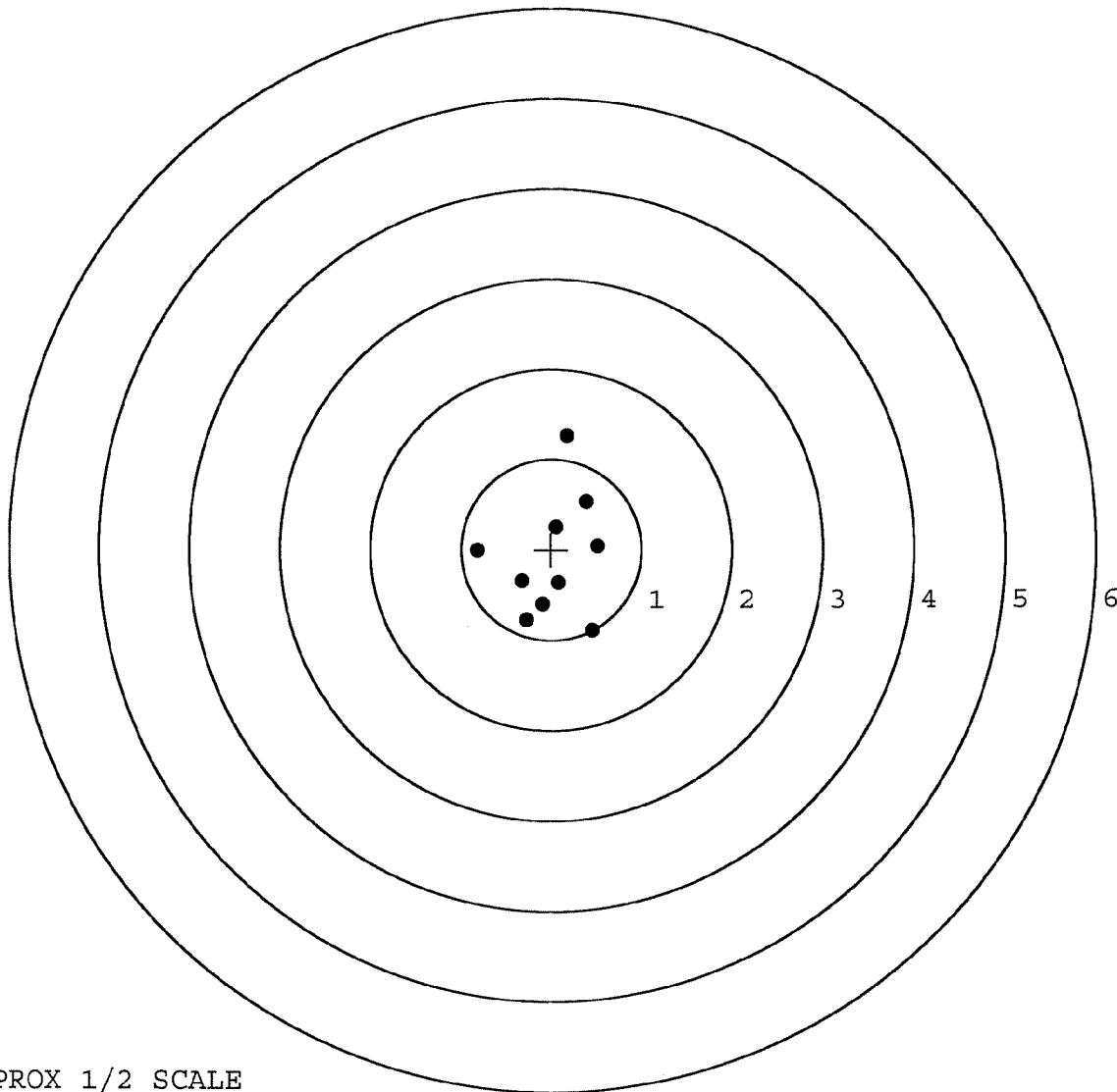
The Average X Centroid of the Five Target Set:	0.058
The Average Y Centroid of the Five Target Set:	-0.126
The Average Point of Impact of the Five Target Set:	0.138
The Average Mean Radius of the Five Target Set:	0.899
The Distance from POA to Centroid Target #1:	0.126
The Distance from Centroid Target #2 to Centroid Target #1:	1.079
The Distance from Centroid Target #3 to Centroid Target #1:	0.146
The Distance from Centroid Target #4 to Centroid Target #1:	0.056
The Distance from Centroid Target #5 to Centroid Target #1:	0.047

BARBER - M24 0146092

SERIAL NUMBER: G6236114. __0
 TARGET NUMBER: 1
 FILE DATE: 10/24/2002
 FILE TIME: 21:45

POINT#	X	Y
1:	0.459	-0.894
2:	-0.274	-0.783
3:	-0.094	-0.607
4:	0.086	-0.370
5:	-0.331	-0.352
6:	-0.823	-0.013
7:	0.054	0.248
8:	0.517	0.046
9:	0.387	0.533
10:	0.174	1.255

X CENTROID: 0.015
 Y CENTROID: -0.094
 POA TO CENTROID: 0.095
 HORZ SPREAD: 1.340
 VERT SPREAD: 2.149
 GROUP SPREAD: 2.168
 MIN RADIUS: 0.285
 MAX RADIUS: 1.358
 MEAN RADIUS: 0.670
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236114. __ 0

TARGET NUMBER: 2

FILE DATE: 10/24/2002

FILE TIME: 21:45

POINT#	X	Y
1:	1.287	-0.488
2:	0.673	-0.349
3:	0.447	-0.495
4:	0.352	-0.575
5:	0.237	-0.851
6:	0.766	0.337
7:	-0.876	-0.510
8:	-0.649	0.094
9:	-0.288	0.972
10:	-0.455	1.216

X CENTROID: 0.149

Y CENTROID: -0.065

POA TO CENTROID: 0.163

HORZ SPREAD: 2.163

VERT SPREAD: 2.067

GROUP SPREAD: 2.437

MIN RADIUS: 0.523

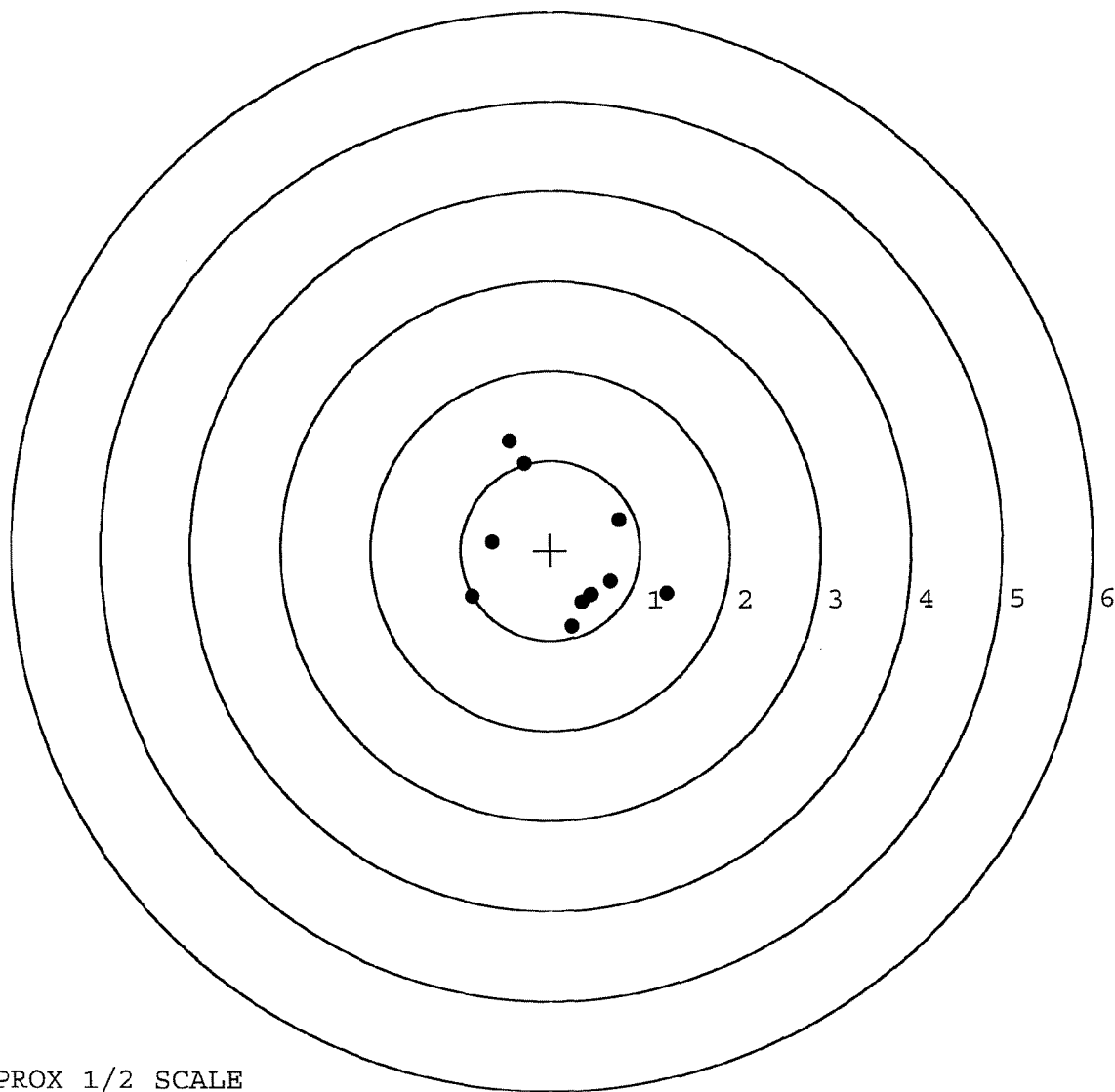
MAX RADIUS: 1.416

MEAN RADIUS: 0.888

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236114. __0

TARGET NUMBER: 3

FILE DATE: 10/24/2002

FILE TIME: 21:45

POINT#	X	Y
1:	0.974	2.401
2:	0.183	1.867
3:	0.431	1.620
4:	0.420	1.297
5:	-0.494	0.029
6:	-0.792	-0.264
7:	-0.013	-0.377
8:	-0.065	-0.620
9:	0.279	-0.874
10:	0.201	-1.659

X CENTROID: 0.112

Y CENTROID: 0.342

POA TO CENTROID: 0.360

HORZ SPREAD: 1.766

VERT SPREAD: 4.060

GROUP SPREAD: 4.133

MIN RADIUS: 0.682

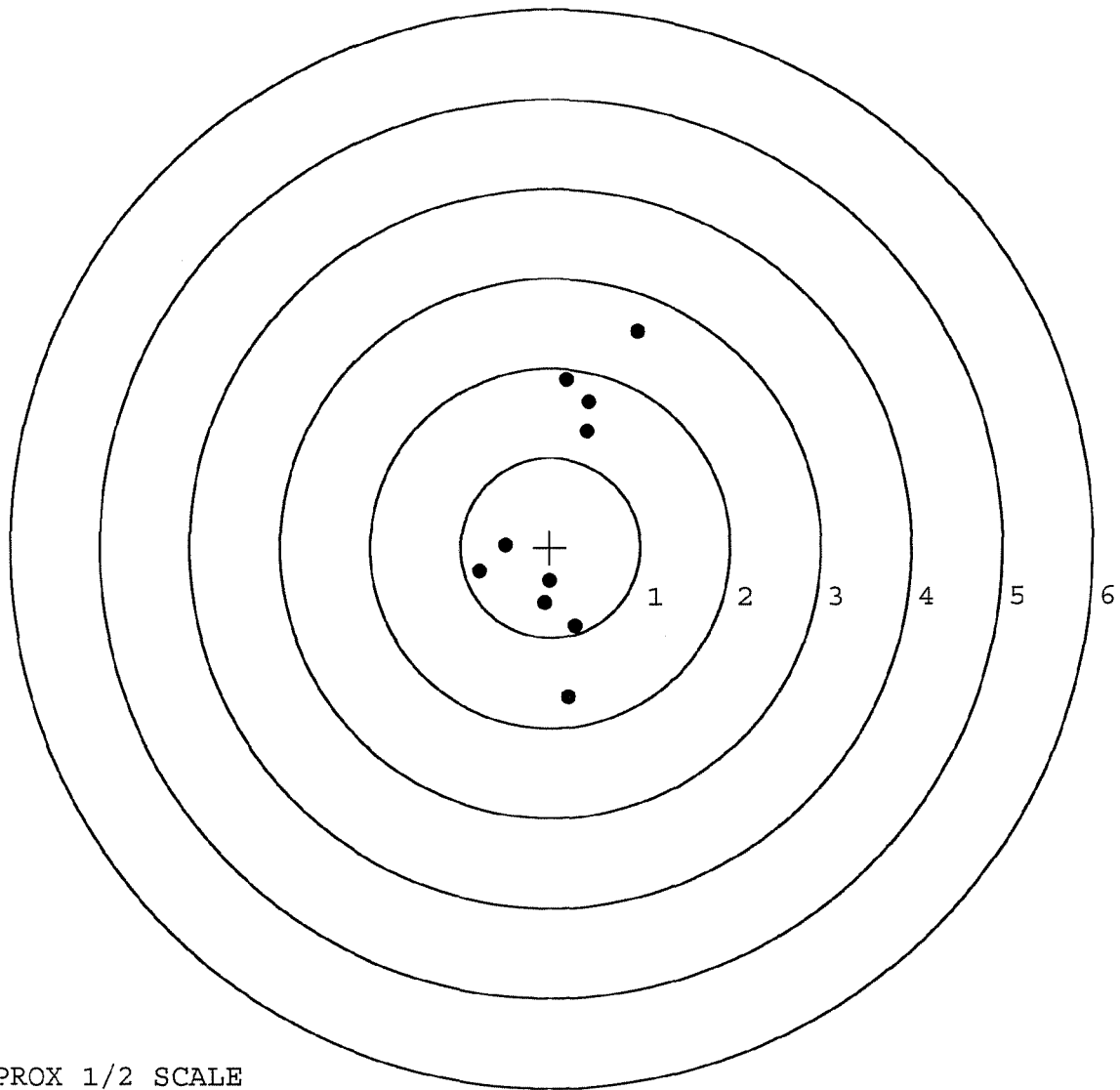
MAX RADIUS: 2.232

MEAN RADIUS: 1.279

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 7



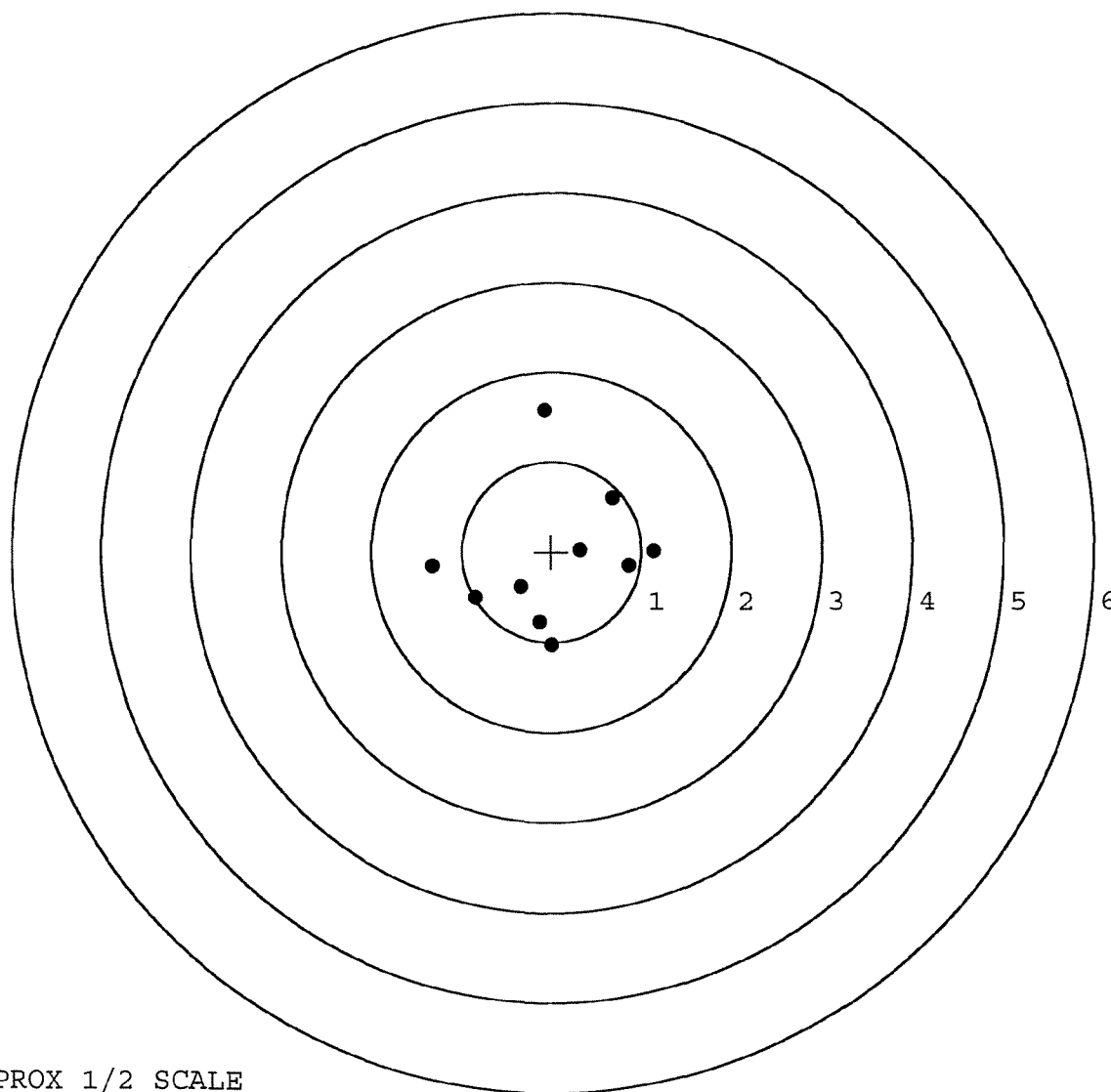
TARGET APPROX 1/2 SCALE

BARBER - M24 0146095

SERIAL NUMBER: G6236114. __0
 TARGET NUMBER: 4
 FILE DATE: 10/24/2002
 FILE TIME: 21:45

POINT#	X	Y
1:	-0.081	1.572
2:	0.678	0.595
3:	0.323	0.024
4:	0.864	-0.156
5:	1.138	0.010
6:	0.008	-1.037
7:	-0.127	-0.783
8:	-0.343	-0.398
9:	-0.851	-0.515
10:	-1.323	-0.161

X CENTROID: 0.029
 Y CENTROID: -0.085
 POA TO CENTROID: 0.090
 HORZ SPREAD: 2.461
 VERT SPREAD: 2.609
 GROUP SPREAD: 2.611
 MIN RADIUS: 0.314
 MAX RADIUS: 1.661
 MEAN RADIUS: 0.935
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 9

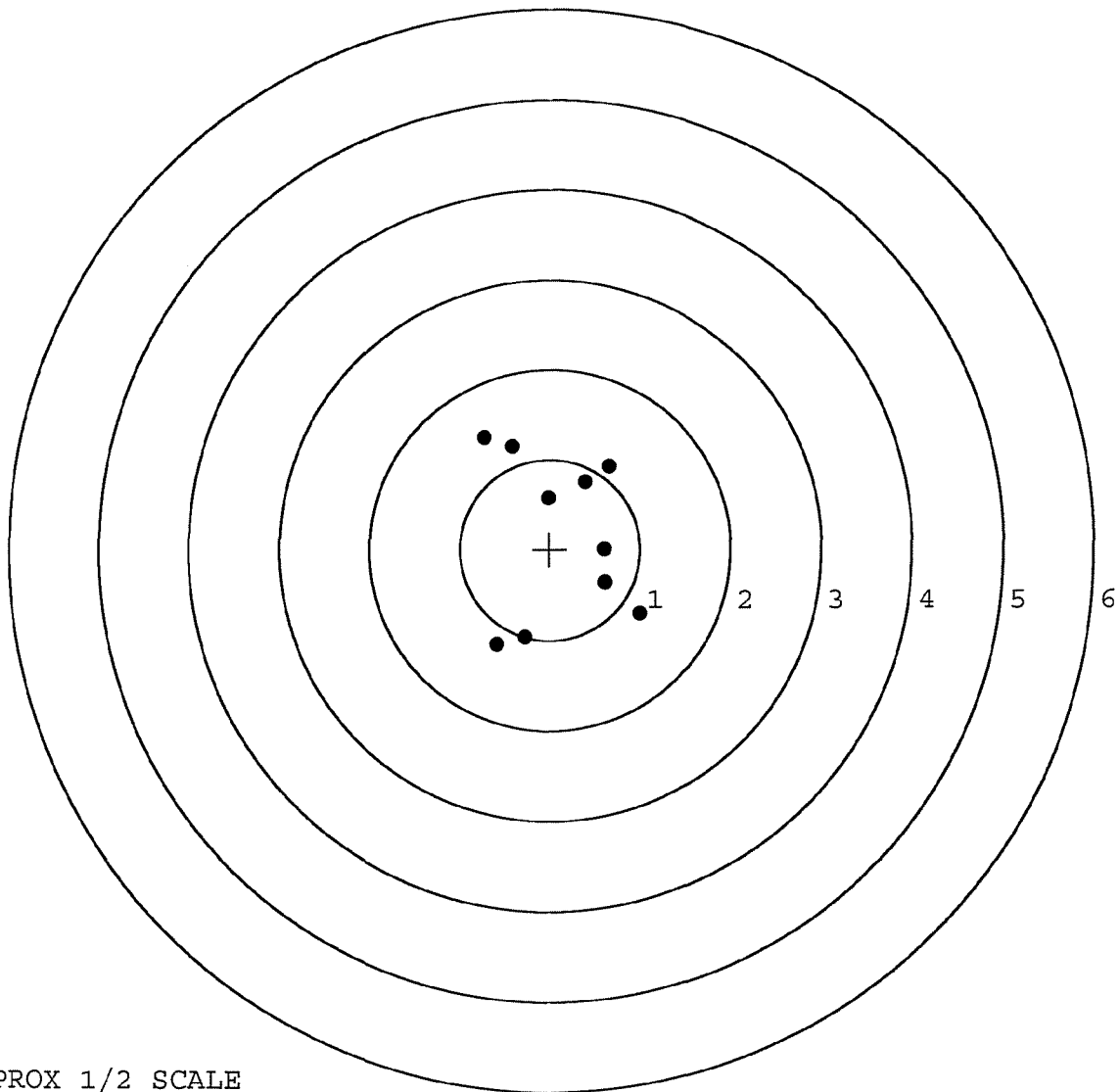


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236114. __0
 TARGET NUMBER: 5
 FILE DATE: 10/24/2002
 FILE TIME: 21:45

POINT#	X	Y
1:	0.994	-0.712
2:	-0.279	-0.967
3:	-0.590	-1.048
4:	0.615	-0.367
5:	0.608	-0.006
6:	-0.024	0.570
7:	0.387	0.753
8:	0.658	0.921
9:	-0.422	1.140
10:	-0.740	1.246

X CENTROID: 0.121
 Y CENTROID: 0.153
 POA TO CENTROID: 0.195
 HORZ SPREAD: 1.734
 VERT SPREAD: 2.294
 GROUP SPREAD: 2.331
 MIN RADIUS: 0.441
 MAX RADIUS: 1.396
 MEAN RADIUS: 0.960
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE