

G-623 6/26

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66236126**
Order No. **25716**

46

Made in Illinois, U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

14RW

5716 66236126

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



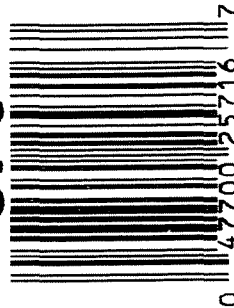
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6236126

UPC



98P

BARBER - M24 0146226

M-24

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6236126

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8/23/02	RL
600	PROOF		8-26-02	A
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	8-26-02	A
610	DIS-ASSEMBLE GUN	AUG 26 2002	8/26/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>WRS</u>		
615	ROLLMARK CALIBER		8/27/02	BS
617	DRILL AND TAP SIGHT HOLES		8-28-02	AC
620	APPLY COATINGS (BARREL ACTION)		9-10	TA
	(BOLT)		9-10	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9/12/02	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9/12/02	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9/12/02	DA
	D) OIL FIRING PIN ASSEMBLY		9/12/02	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	11-2-02	R

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>4.5</u> <u>4.5</u>	9/27/02	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>3.0</u> <u>3.0</u>	9/27/02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		11-12-02	RL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.022</u>	9/27/02	DA
	J) ASSEMBLE STOCK		9/16/02	RL
	K) ASSEMBLE SWIVEL STUDS		11-12-02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10/29/02	RL
	M) IRON SIGHT ALIGNMENT		10/29/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10/29/02	RL
640	GALLERY TEST AND TARGET	<u>PASS</u> FAIL	9/18/02	AC
	MALFUNCTION <i>CA</i>	CORRECTION	9/18/02	AC
	MALFUNCTION	CORRECTION	9/18/02	AC
	MALFUNCTION	CORRECTION	9/18/02	AC
	MALFUNCTION	CORRECTION	9/18/02	AC
645	INSPECT FOR LIVE AMMO		9-18-02	A
655	FINAL INSPECTION A) HEADSPACE		11-12-02	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.85</u> <u>2.86</u> <u>2.72</u> <u>2.86</u> <u>2.86</u>	9/24/02	RL
	C) FUNCTION		11-12-02	RL
660	PACK		11/12/02	DA

BARBER M24 0146228
 INITIAL & CYCLE TESTS
 2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

SERIAL NO. _____
 DATE 9-13-02
 TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.39	2.45		2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.25	2.66		2.39	
PULL #3	2.38	2.44		2.40	
PULL #4	2.46	2.60		2.38	
PULL #5	2.34	2.38		2.53	
TOTAL	11.82	12.53		12.29	
AVG.	2.36	2.50		2.45	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.40	3.25		
PULL #2	3.21	3.30		
PULL #3	3.39	3.40		
PULL #4	3.35	3.15		
PULL #5	3.24	3.22		
TOTAL	16.59	16.32		
AVG.	3.31	3.26		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURA
PULL #1	4.12	4.31		4.08
PULL #2	4.13	4.21		4.18
PULL #3	4.24	4.19		4.12
PULL #4	4.26	4.15		4.21
PULL #5	4.08	4.16		4.09
TOTAL	20.83	20.97		20.68
AVG.	4.16	4.19		4.13

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236126.___0

FILE DATE AND TIME: 09/19/2002 13:49

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

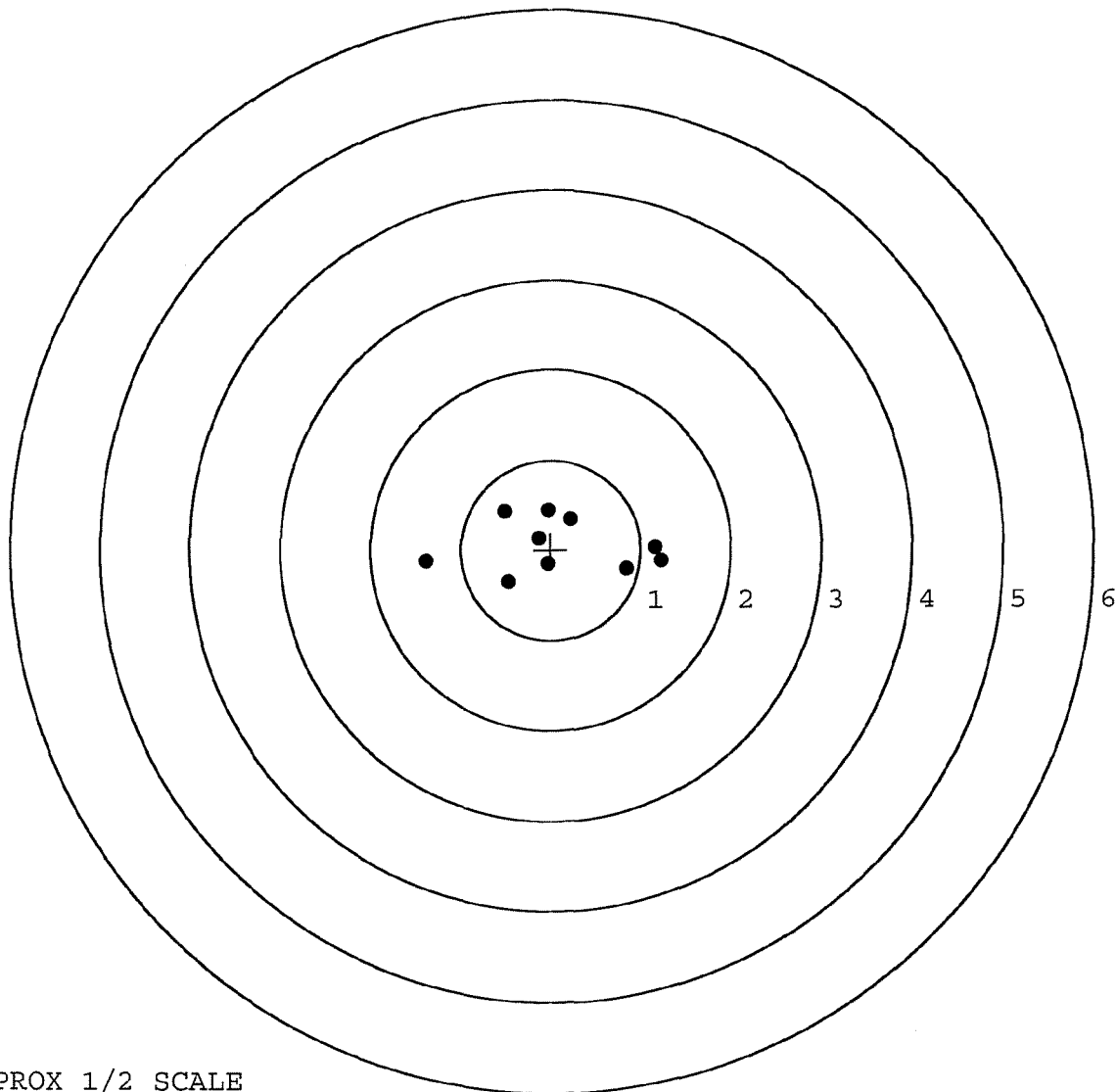
The Average X Centroid of the Five Target Set:	-0.129
The Average Y Centroid of the Five Target Set:	-0.008
The Average Point of Impact of the Five Target Set:	0.129
The Average Mean Radius of the Five Target Set:	0.734
The Distance from POA to Centroid Target #1:	0.096
The Distance from Centroid Target #2 to Centroid Target #1:	0.414
The Distance from Centroid Target #3 to Centroid Target #1:	0.288
The Distance from Centroid Target #4 to Centroid Target #1:	0.286
The Distance from Centroid Target #5 to Centroid Target #1:	0.144

BARBER - M24 0146230

SERIAL NUMBER: G6236126. 0
 TARGET NUMBER: 1
 FILE DATE: 09/19/2002
 FILE TIME: 13:49

POINT#	X	Y
1:	1.160	0.032
2:	1.230	-0.121
3:	0.842	-0.213
4:	-1.386	-0.128
5:	-0.467	-0.357
6:	-0.520	0.427
7:	0.215	0.344
8:	-0.033	0.443
9:	-0.137	0.131
10:	-0.032	-0.158

X CENTROID: 0.087
 Y CENTROID: 0.040
 POA TO CENTROID: 0.096
 HORZ SPREAD: 2.616
 VERT SPREAD: 0.800
 GROUP SPREAD: 2.616
 MIN RADIUS: 0.231
 MAX RADIUS: 1.483
 MEAN RADIUS: 0.713
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10



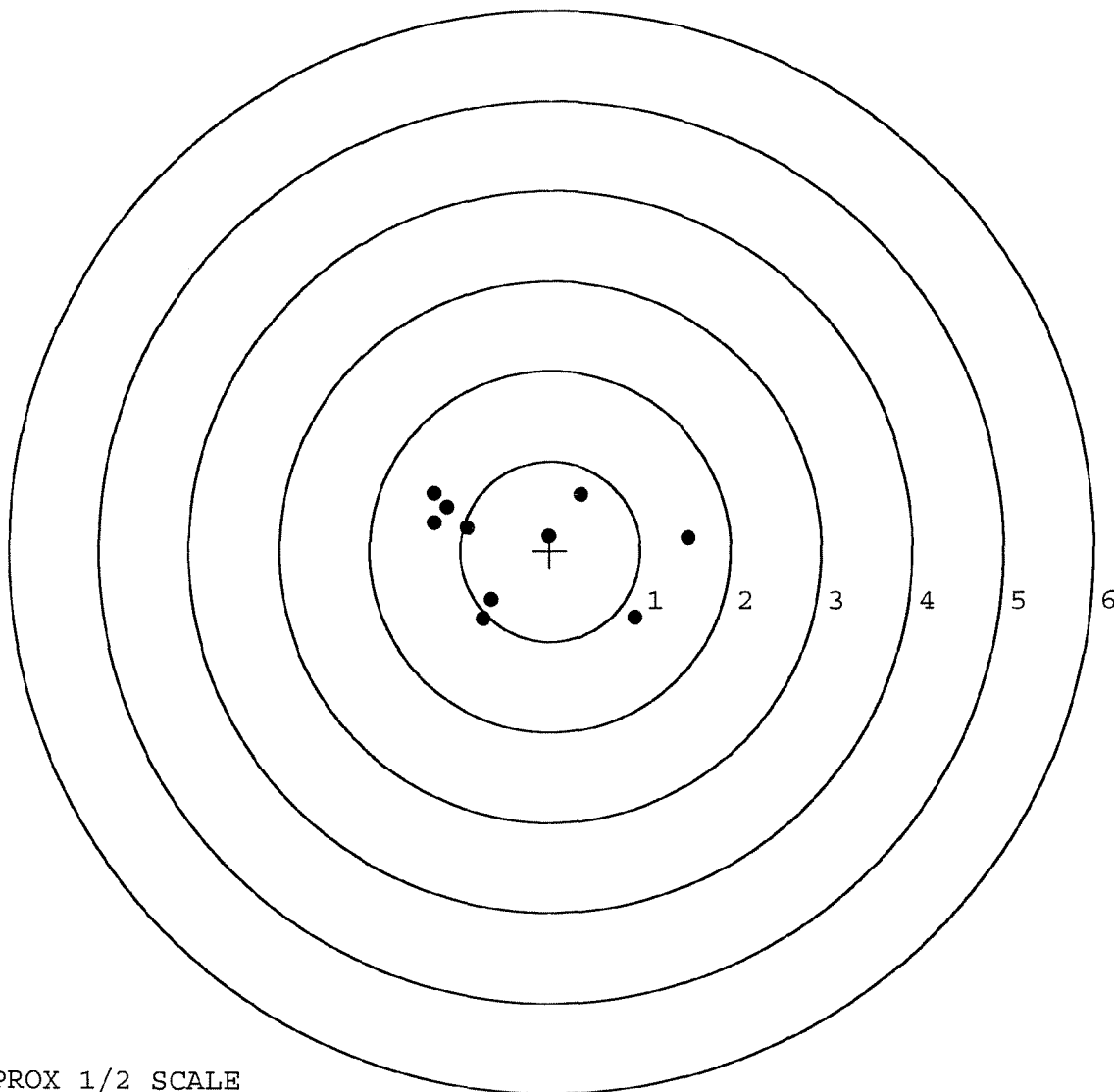
TARGET APPROX 1/2 SCALE

BARBER - M24 0146231

SERIAL NUMBER: G6236126. __ 0
 TARGET NUMBER: 2
 FILE DATE: 09/19/2002
 FILE TIME: 13:49

POINT#	X	Y
1:	0.945	-0.743
2:	1.529	0.151
3:	0.345	0.629
4:	-0.019	0.164
5:	-0.658	-0.549
6:	-0.744	-0.754
7:	-0.930	0.256
8:	-1.291	0.312
9:	-1.150	0.484
10:	-1.290	0.635

X CENTROID: -0.326
 Y CENTROID: 0.059
 POA TO CENTROID: 0.332
 HORZ SPREAD: 2.820
 VERT SPREAD: 1.389
 GROUP SPREAD: 2.860
 MIN RADIUS: 0.325
 MAX RADIUS: 1.858
 MEAN RADIUS: 0.985
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 8



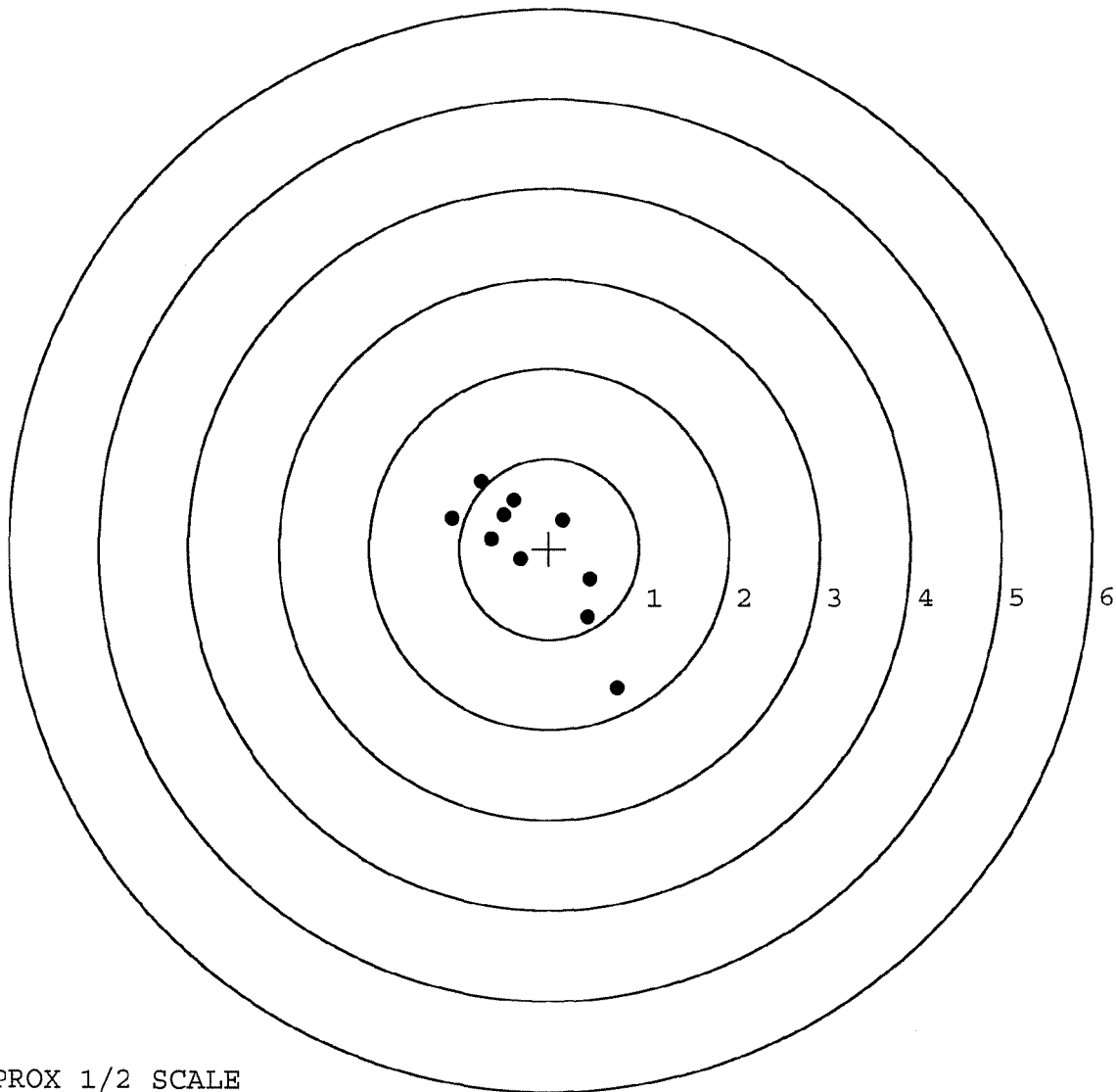
TARGET APPROX 1/2 SCALE

BARBER - M24 0146232

SERIAL NUMBER: G6236126. __0
 TARGET NUMBER: 3
 FILE DATE: 09/19/2002
 FILE TIME: 13:49

POINT#	X	Y
1:	0.764	-1.541
2:	0.430	-0.757
3:	0.457	-0.336
4:	-0.314	-0.114
5:	0.149	0.315
6:	-0.395	0.537
7:	-0.512	0.375
8:	-0.756	0.751
9:	-1.085	0.337
10:	-0.652	0.109

X CENTROID: -0.191
 Y CENTROID: -0.032
 POA TO CENTROID: 0.194
 HORZ SPREAD: 1.849
 VERT SPREAD: 2.292
 GROUP SPREAD: 2.750
 MIN RADIUS: 0.147
 MAX RADIUS: 1.786
 MEAN RADIUS: 0.763
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 9



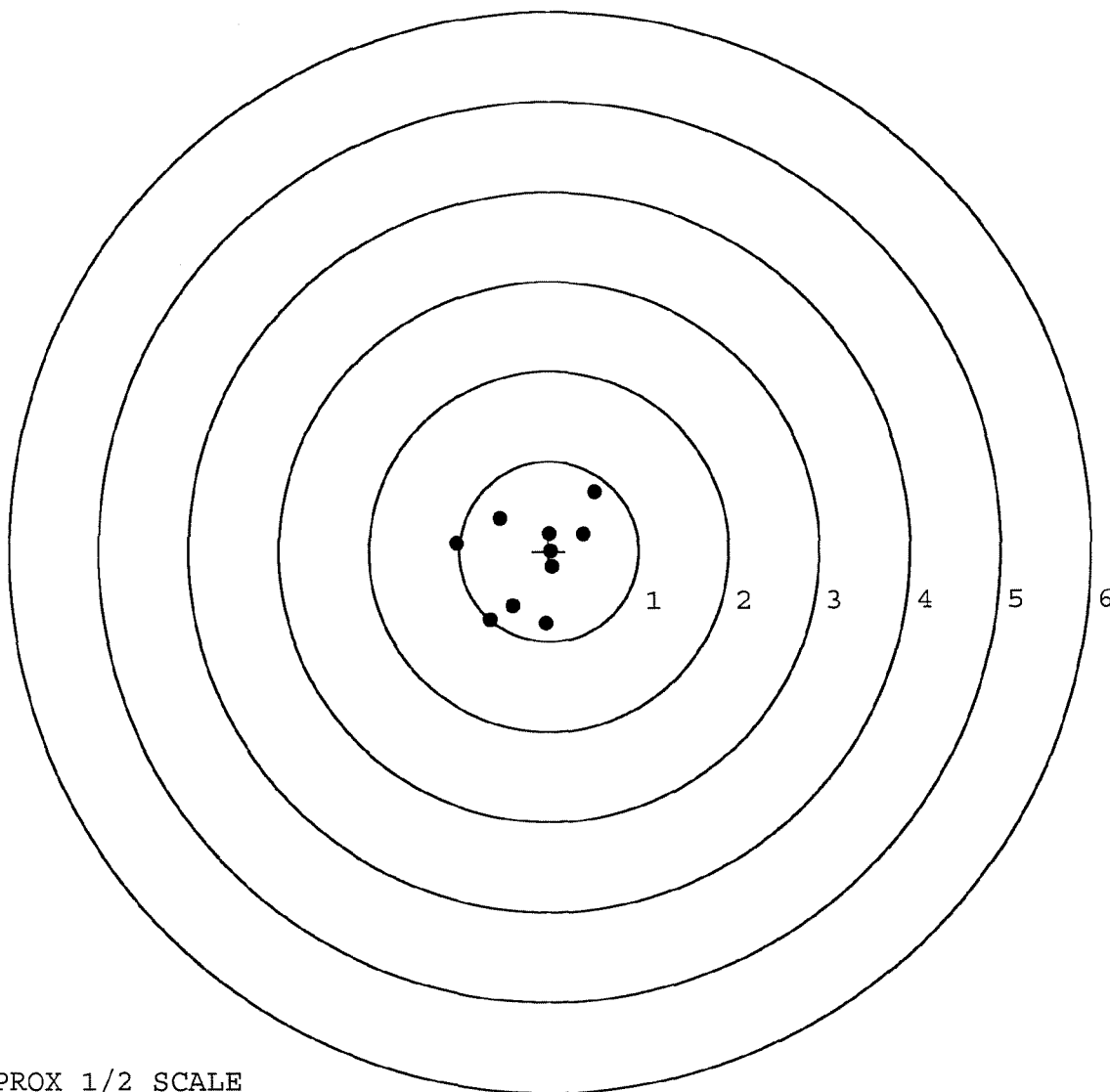
TARGET APPROX 1/2 SCALE

BARBER - M24 0146233

SERIAL NUMBER: G6236126. __0
 TARGET NUMBER: 4
 FILE DATE: 09/19/2002
 FILE TIME: 13:49

POINT#	X	Y
1:	-0.036	-0.810
2:	-0.401	-0.611
3:	-0.657	-0.761
4:	-1.033	0.093
5:	-0.550	0.371
6:	0.039	-0.179
7:	0.023	0.006
8:	0.013	0.198
9:	0.383	0.194
10:	0.513	0.664

X CENTROID: -0.171
 Y CENTROID: -0.083
 POA TO CENTROID: 0.190
 HORZ SPREAD: 1.546
 VERT SPREAD: 1.474
 GROUP SPREAD: 1.844
 MIN RADIUS: 0.213
 MAX RADIUS: 1.013
 MEAN RADIUS: 0.603
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236126. __0

TARGET NUMBER: 5

FILE DATE: 09/19/2002

FILE TIME: 13:49

POINT#	X	Y
1:	0.735	-0.144
2:	-0.448	0.799
3:	-1.028	0.470
4:	-0.339	-0.366
5:	-0.228	0.022
6:	-0.082	0.226
7:	0.123	0.432
8:	0.113	-0.320
9:	0.221	-0.676
10:	0.499	-0.661

X CENTROID: -0.043

Y CENTROID: -0.022

POA TO CENTROID: 0.049

HORZ SPREAD: 1.763

VERT SPREAD: 1.475

GROUP SPREAD: 1.900

MIN RADIUS: 0.190

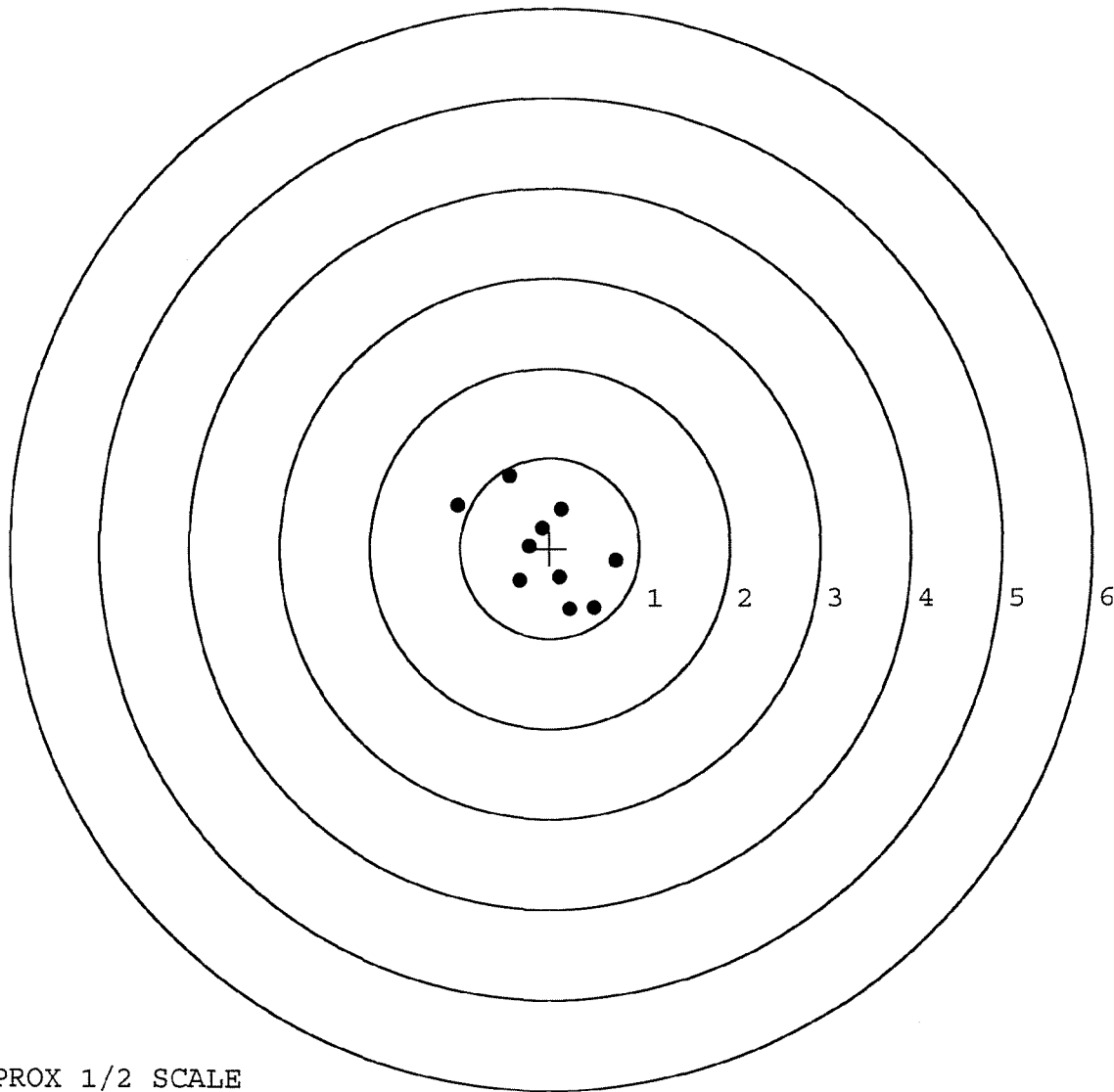
MAX RADIUS: 1.101

MEAN RADIUS: 0.606

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE