

6636167

VERIFY IMPORTER INSTRUCTIONS. INSTRUCTIONS TO ASSURE PROPER USE OF FIREARM.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

MADE IN ILLINOIS, NY. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **66236167**

ORDER NO. **25716**

06XW

5716 66236167

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



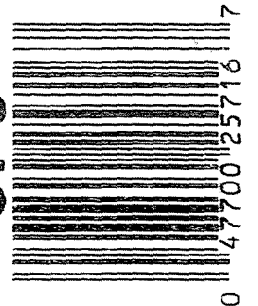
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6236167

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 623 6167

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8/27/02	RL
600	PROOF		9-4-02	AK
607	CHECK HEADSPACE	MAGNAFLUX	9-4-02	RL
610	DIS-ASSEMBLE GUN	INSPECTED	9/3/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	SEP 04 2002 OPERATOR RL		
615	ROLLMARK CALIBER		9/5	JB
617	DRILL AND TAP SIGHT HOLES		9-5-02	AK
620	APPLY COATINGS (BARREL ACTION)		10-1	TA
	(BOLT)		10-1	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-21-02	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-21-02	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-21-02	DA
	D) OIL FIRING PIN ASSEMBLY		10-21-02	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		11-15-02	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.2</u> <u>6.2</u> <u>6.5</u>	11-1-02	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>20</u> <u>20</u> <u>20</u>	11-1-02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		11-15-02	RL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	11-1-02	DA
	J) ASSEMBLE STOCK		10-21-02	RL
	K) ASSEMBLE SWIVEL STUDS		11-5-02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-5-02	RL
	M) IRON SIGHT ALIGNMENT		11-5-02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-5-02	RL
640	GALLERY TEST AND TARGET	PASS FAIL	10-30-02	RW
	MALFUNCTION	CORRECTION	10-30-02	RW
	MALFUNCTION	CORRECTION	10-30-02	RW
	MALFUNCTION	CORRECTION	10-30-02	RW
	MALFUNCTION	CORRECTION	10-30-02	RW
645	INSPECT FOR LIVE AMMO		10-30-02	RW
655	FINAL INSPECTION A) HEADSPACE		11-15-02	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.67</u> <u>2.69</u> <u>2.64</u> <u>2.45</u>	11-1-02	DA
	C) FUNCTION		11-15-02	RL
660	PACK		12-2-02	DA

INITIAL & CYCLE TESTS

BARBER - M24 0146776

3.00# ± .75#

4.00# ± 1.00#

DATE 10-21-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.47	2.56		2.52	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.41	2.60		2.45	
PULL #3	2.45	2.58		2.52	
PULL #4	2.46	2.62		2.49	
PULL #5	2.47	2.54		2.47	
TOTAL	12.26	12.90		12.45	
AVG.	2.45	2.58		2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.40	3.37		
PULL #2	3.31	3.27		
PULL #3	3.28	3.31		
PULL #4	3.27	3.33		
PULL #5	3.29	3.26		
TOTAL	16.45	16.54		
AVG.	3.29	3.30		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.33	4.23		4.19
PULL #2	4.26	4.21		4.23
PULL #3	4.20	4.18		3.92
PULL #4	4.22	4.21		4.26
PULL #5	4.21	4.22		4.26
TOTAL	21.22	21.05		20.86
AVG.	4.24	4.21		4.17

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236167.___0

FILE DATE AND TIME: 11/01/2002 10:04

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.080
The Average Y Centroid of the Five Target Set:	0.156
The Average Point of Impact of the Five Target Set:	0.175
The Average Mean Radius of the Five Target Set:	0.651
The Distance from POA to Centroid Target #1:	0.416
The Distance from Centroid Target #2 to Centroid Target #1:	0.448
The Distance from Centroid Target #3 to Centroid Target #1:	0.281
The Distance from Centroid Target #4 to Centroid Target #1:	0.252
The Distance from Centroid Target #5 to Centroid Target #1:	0.269

BARBER - M24 0146778

SERIAL NUMBER: G6236167. __0

TARGET NUMBER: 1

FILE DATE: 11/01/2002

FILE TIME: 10:04

POINT#	X	Y
1:	0.503	-0.307
2:	-0.058	-0.562
3:	-0.334	-0.762
4:	0.042	-0.041
5:	0.130	0.175
6:	-0.280	0.325
7:	-0.298	0.876
8:	0.483	0.655
9:	0.219	1.810
10:	-1.675	1.796

X CENTROID: -0.127

Y CENTROID: 0.397

POA TO CENTROID: 0.416

HORZ SPREAD: 2.178

VERT SPREAD: 2.572

GROUP SPREAD: 3.028

MIN RADIUS: 0.169

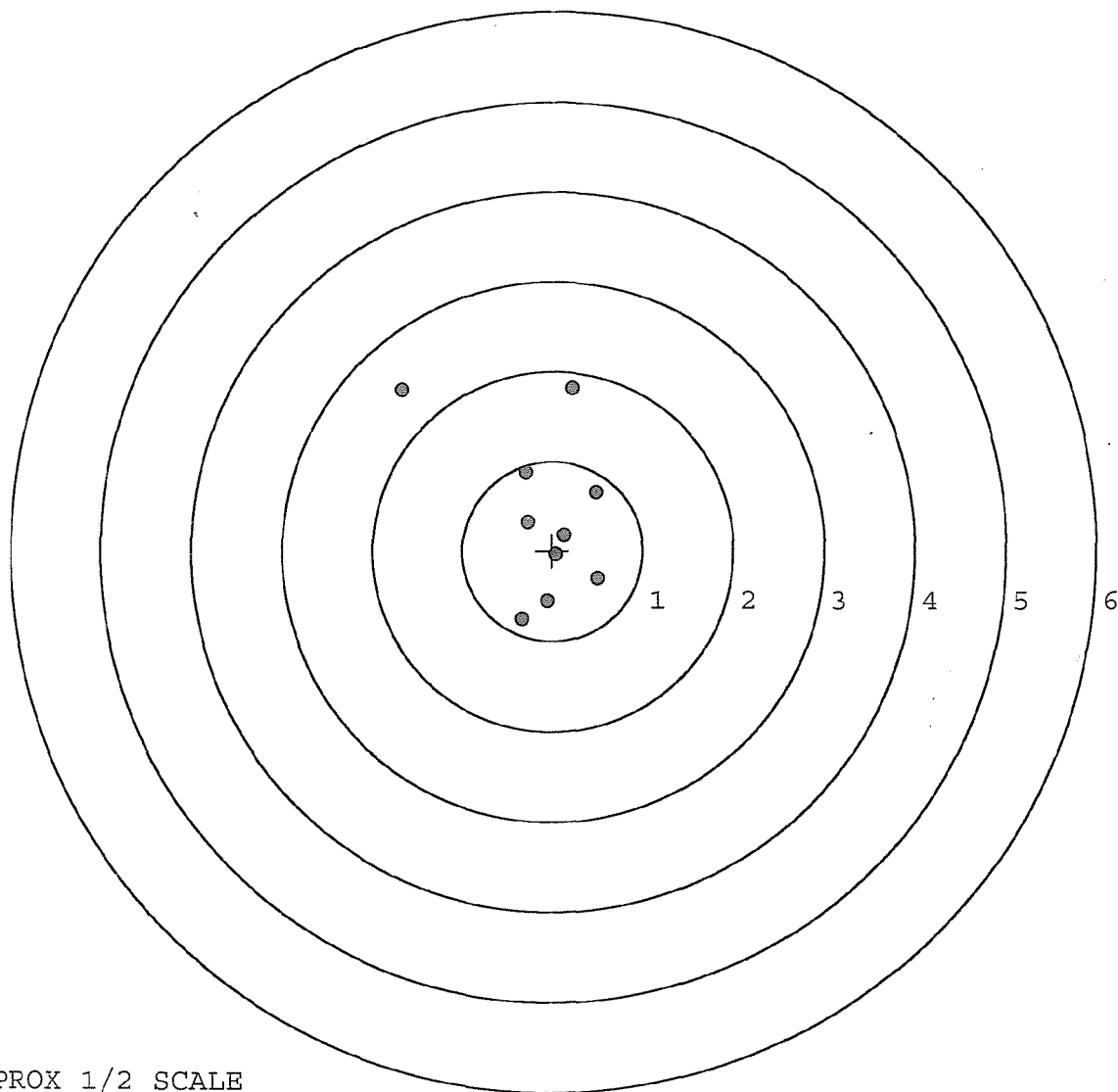
MAX RADIUS: 2.087

MEAN RADIUS: 0.877

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

BARBER - M24 0146779

SERIAL NUMBER: G6236167. __0

TARGET NUMBER: 2

FILE DATE: 11/01/2002

FILE TIME: 10:04

POINT#	X	Y
1:	0.008	-1.085
2:	-0.304	-0.557
3:	-0.315	-0.252
4:	0.050	-0.247
5:	-0.105	-0.324
6:	0.276	-0.056
7:	0.008	0.532
8:	-0.245	0.442
9:	-0.436	0.540
10:	-0.488	0.505

X CENTROID: -0.155

Y CENTROID: -0.050

POA TO CENTROID: 0.163

HORZ SPREAD: 0.764

VERT SPREAD: 1.625

GROUP SPREAD: 1.685

MIN RADIUS: 0.257

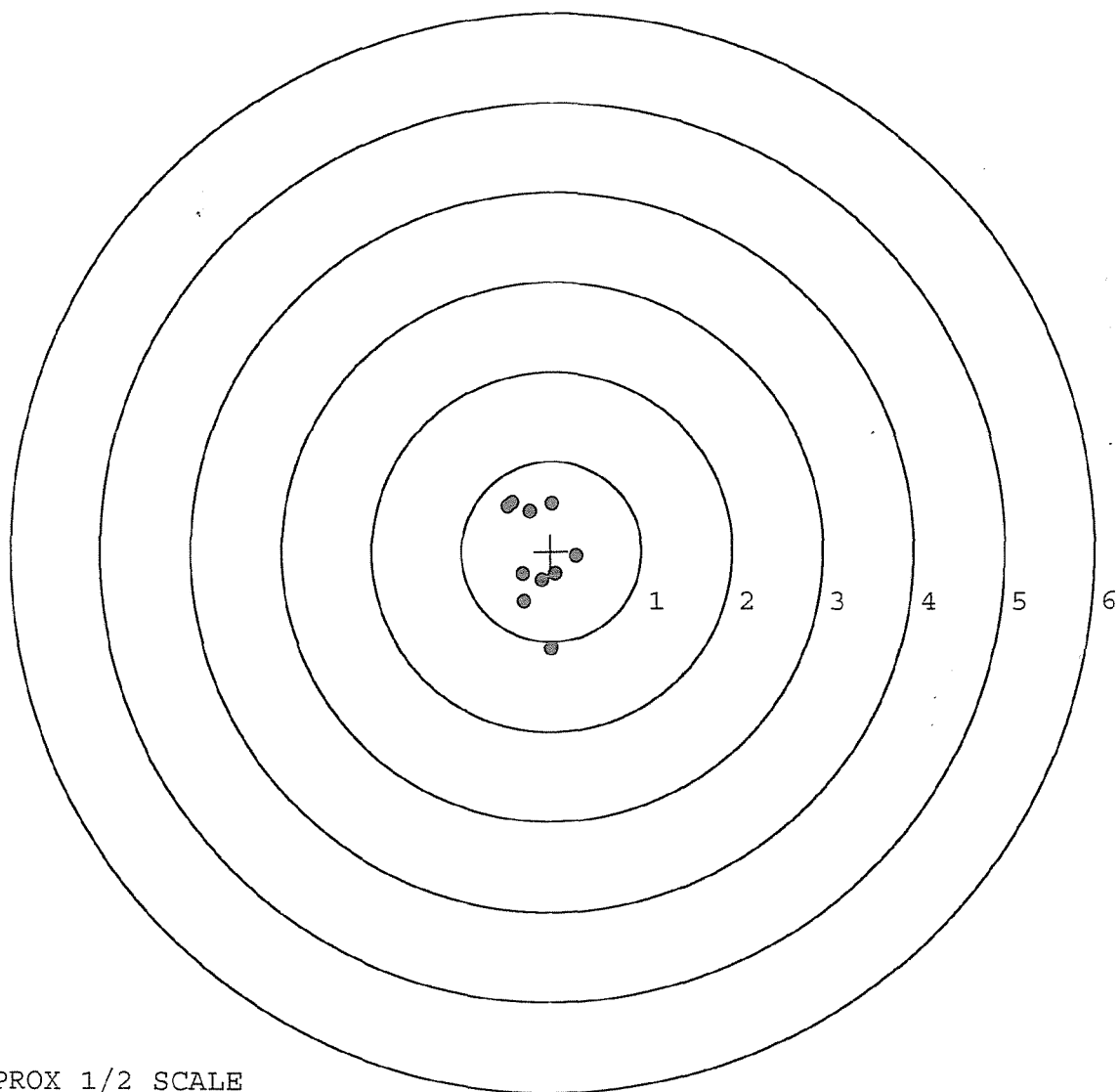
MAX RADIUS: 1.048

MEAN RADIUS: 0.523

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



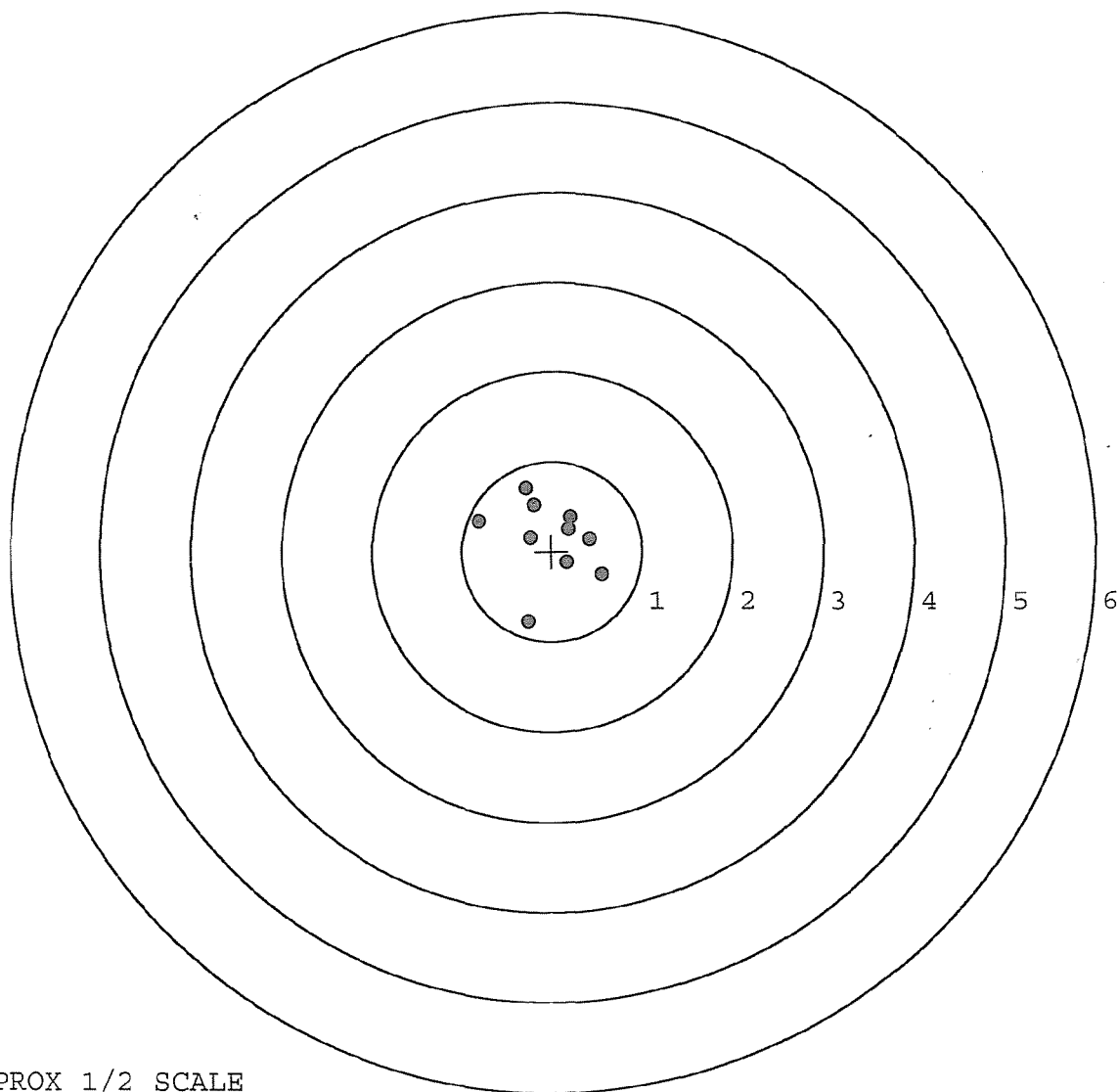
TARGET APPROX 1/2 SCALE

BARBER - M24 0146780

SERIAL NUMBER: G6236167. __0
 TARGET NUMBER: 3
 FILE DATE: 11/01/2002
 FILE TIME: 10:04

POINT#	X	Y
1:	-0.264	-0.783
2:	-0.816	0.341
3:	-0.291	0.702
4:	-0.202	0.515
5:	-0.240	0.158
6:	0.201	0.385
7:	0.184	0.250
8:	0.419	0.142
9:	0.173	-0.121
10:	0.557	-0.254

X CENTROID: -0.028
 Y CENTROID: 0.134
 POA TO CENTROID: 0.136
 HORZ SPREAD: 1.373
 VERT SPREAD: 1.485
 GROUP SPREAD: 1.485
 MIN RADIUS: 0.214
 MAX RADIUS: 0.946
 MEAN RADIUS: 0.508
 # IN 1 IN DIAMETER: 6
 # IN 2 IN DIAMETER: 10
 # in 3 IN DIAMETER: 10



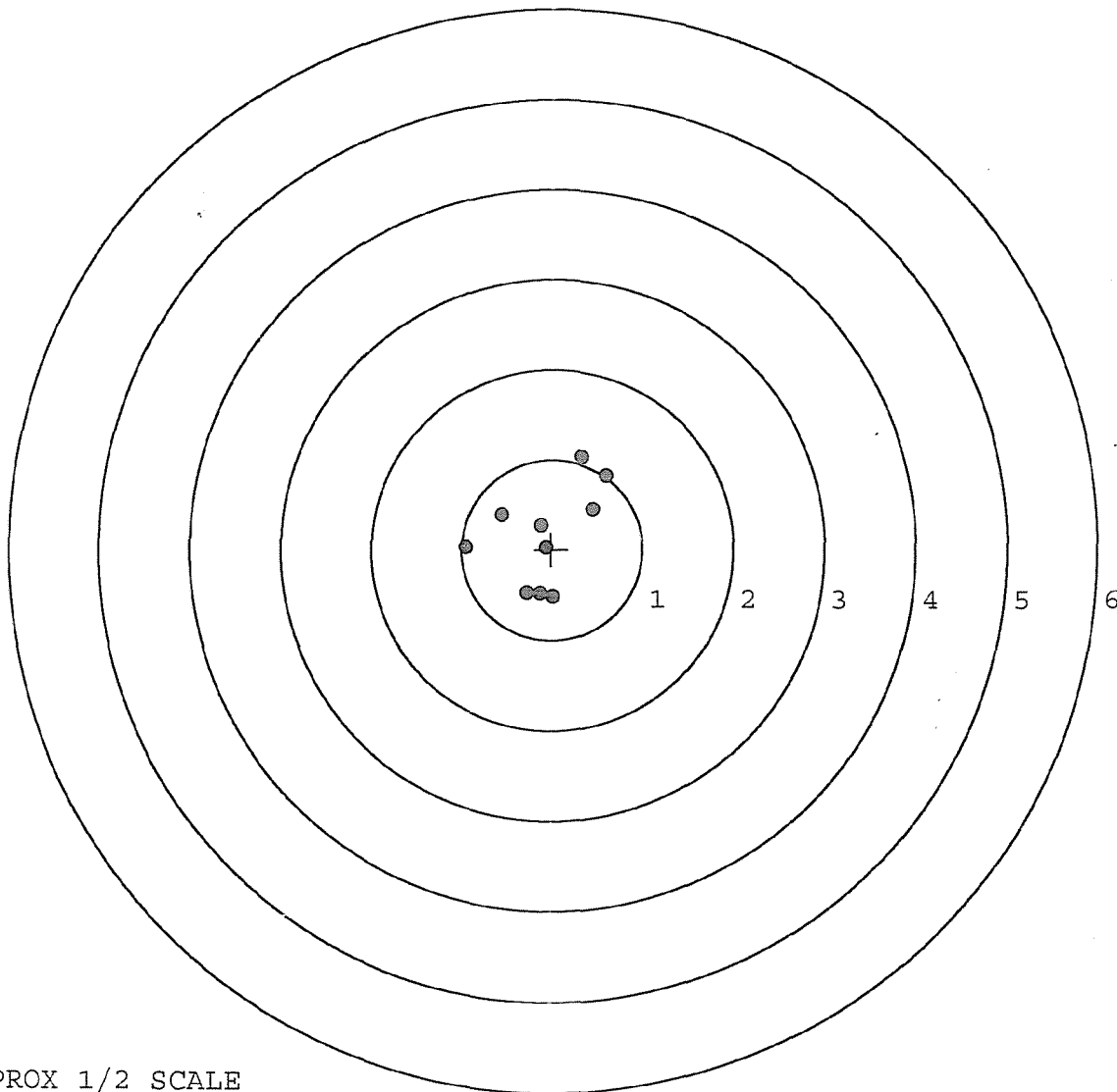
TARGET APPROX 1/2 SCALE

BARBER - M24 0146781

SERIAL NUMBER: G6236167. __0
 TARGET NUMBER: 4
 FILE DATE: 11/01/2002
 FILE TIME: 10:04

POINT#	X	Y
1:	0.020	-0.531
2:	-0.128	-0.488
3:	-0.278	-0.486
4:	-0.949	0.027
5:	-0.554	0.387
6:	-0.121	0.269
7:	-0.066	0.023
8:	0.449	0.453
9:	0.597	0.825
10:	0.329	1.029

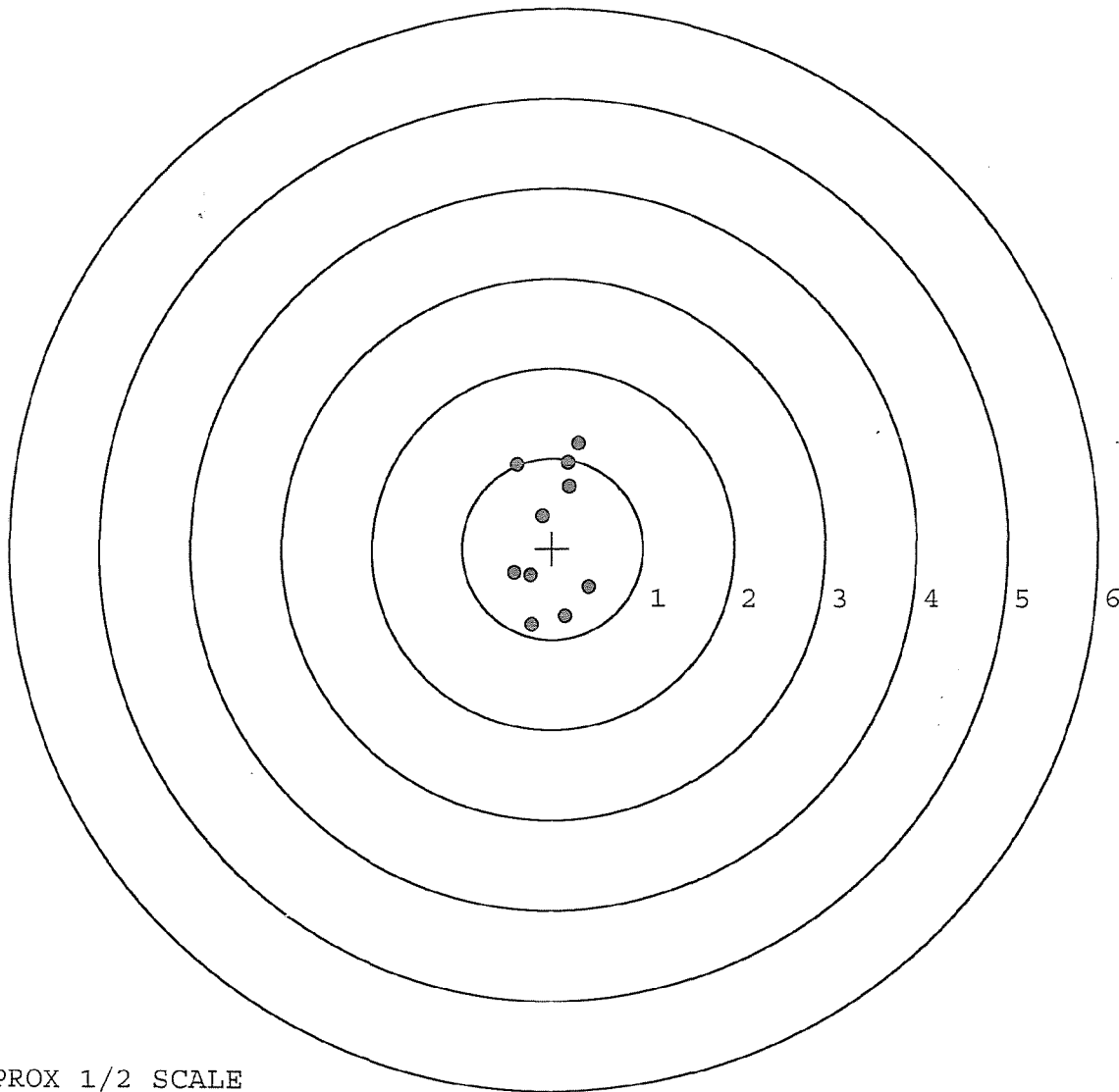
X CENTROID: -0.070
 Y CENTROID: 0.151
 POA TO CENTROID: 0.166
 HORZ SPREAD: 1.546
 VERT SPREAD: 1.560
 GROUP SPREAD: 1.632
 MIN RADIUS: 0.128
 MAX RADIUS: 0.965
 MEAN RADIUS: 0.620
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 10
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0146782

SERIAL NUMBER: G6236167.____0	POINT#	X	Y
TARGET NUMBER: 5	1:	0.144	-0.747
FILE DATE: 11/01/2002	2:	0.405	-0.428
FILE TIME: 10:04	3:	-0.229	-0.844
	4:	-0.244	-0.298
X CENTROID: -0.021	5:	-0.421	-0.272
Y CENTROID: 0.149	6:	-0.114	0.359
POA TO CENTROID: 0.150	7:	0.182	0.680
HORZ SPREAD: 0.826	8:	0.177	0.947
VERT SPREAD: 2.007	9:	0.285	1.163
GROUP SPREAD: 2.072	10:	-0.391	0.930
MIN RADIUS: 0.230			
MAX RADIUS: 1.059			
MEAN RADIUS: 0.727			
# IN 1 IN DIAMETER: 2			
# IN 2 IN DIAMETER: 8			
# in 3 IN DIAMETER: 10			



TARGET APPROX 1/2 SCALE