

G6236171

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

VERY IMPORTANT: INSTRUCTIONS FOR PROPER USE OF THIS RIFLE ARE INCLUDED IN THE INSTRUCTION BOOK.

MADE IN ILLINOIS, U.S.A.

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. **66236171**

ORDER NO. **25716**

46

13RW

5716 66236171

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



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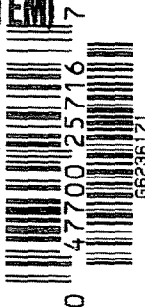
SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



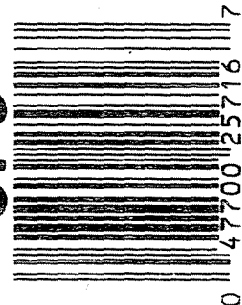
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6236171

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6236171

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8/23/02	RL
600	PROOF		8-26-02	K
607	CHECK HEADSPACE		8-26-02	K
610	DIS-ASSEMBLE GUN	INSPECTED	8/26/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	AUG 27 2002 OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		8/27/02	BS
617	DRILL AND TAP SIGHT HOLES		8-28-02	AC
620	APPLY COATINGS (BARREL ACTION)		9-10	TA
	(BOLT)		9-10	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-02	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9/18/02	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9/18/02	DA
	D) OIL FIRING PIN ASSEMBLY		9/18/02	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		10/14/02	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.2</u> <u>5.5</u>	9/27/02	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.2</u> <u>3.2</u> <u>3.2</u>	9/27/02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		10/4/02	RL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	9/27/02	DA
	J) ASSEMBLE STOCK		9-19-02	RL
	K) ASSEMBLE SWIVEL STUDS		10/4/02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10/4/02	RL
	M) IRON SIGHT ALIGNMENT		10/4/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10/4/02	RL
640	GALLERY TEST AND TARGET	PASS FAIL	9/23/02	TRW
	MALFUNCTION	CORRECTION	9/23/02	TRW
	MALFUNCTION	CORRECTION	9/23/02	TRW
	MALFUNCTION	CORRECTION	9/23/02	TRW
	MALFUNCTION	CORRECTION	9/23/02	TRW
645	INSPECT FOR LIVE AMMO		9/23/02	TRW
655	FINAL INSPECTION A) HEADSPACE		10/4/02	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>274</u> <u>290</u> <u>289</u> <u>288</u> <u>283</u>	10/2/02	RL
	C) FUNCTION		10/4/02	RL
660	PACK		10-4-02	DA

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

SERIAL NO. G6236171

DATE 9-13-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.37	2.40		2.24	MIN. SETTING,
PULL #2	2.52	2.66		2.34	NO AVG. OF 5
PULL #3	2.71	2.56		2.22	READINGS ACCEPT-
PULL #4	2.52	2.68		2.28	ABLE LESS THAN 2
PULL #5	2.69	2.49		2.44	
TOTAL	12.81	12.79		11.52	
AVG.	2.56	2.55		2.30	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.25	3.15		
PULL #2	3.09	3.06		
PULL #3	3.49	3.03		
PULL #4	3.24	3.22		
PULL #5	3.17	3.21		
TOTAL	16.24	15.67		
AVG.	3.24	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURA
PULL #1	4.17	4.46		4.40
PULL #2	3.99	4.16		4.15
PULL #3	4.02	4.11		4.44
PULL #4	4.18	4.11		4.37
PULL #5	4.19	4.06		4.28
TOTAL	20.55	20.90		21.64
AVG.	4.15	4.18		4.32

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236171.___0
FILE DATE AND TIME: 09/24/2002 11:49

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.087
The Average Y Centroid of the Five Target Set:	-0.040
The Average Point of Impact of the Five Target Set:	0.096
The Average Mean Radius of the Five Target Set:	0.629
The Distance from POA to Centroid Target #1:	0.189
The Distance from Centroid Target #2 to Centroid Target #1:	0.371
The Distance from Centroid Target #3 to Centroid Target #1:	0.240
The Distance from Centroid Target #4 to Centroid Target #1:	0.143
The Distance from Centroid Target #5 to Centroid Target #1:	0.249

SERIAL NUMBER: G6236171. __0

TARGET NUMBER: 1

FILE DATE: 09/24/2002

FILE TIME: 11:49

POINT#	X	Y
1:	0.300	1.629
2:	0.645	0.069
3:	0.250	0.401
4:	0.260	0.109
5:	0.054	0.051
6:	0.250	-0.305
7:	-0.289	-0.226
8:	-0.785	-0.307
9:	-1.043	-0.116
10:	-0.935	0.076

X CENTROID: -0.129

Y CENTROID: 0.138

POA TO CENTROID: 0.189

HORZ SPREAD: 1.688

VERT SPREAD: 1.936

GROUP SPREAD: 2.219

MIN RADIUS: 0.203

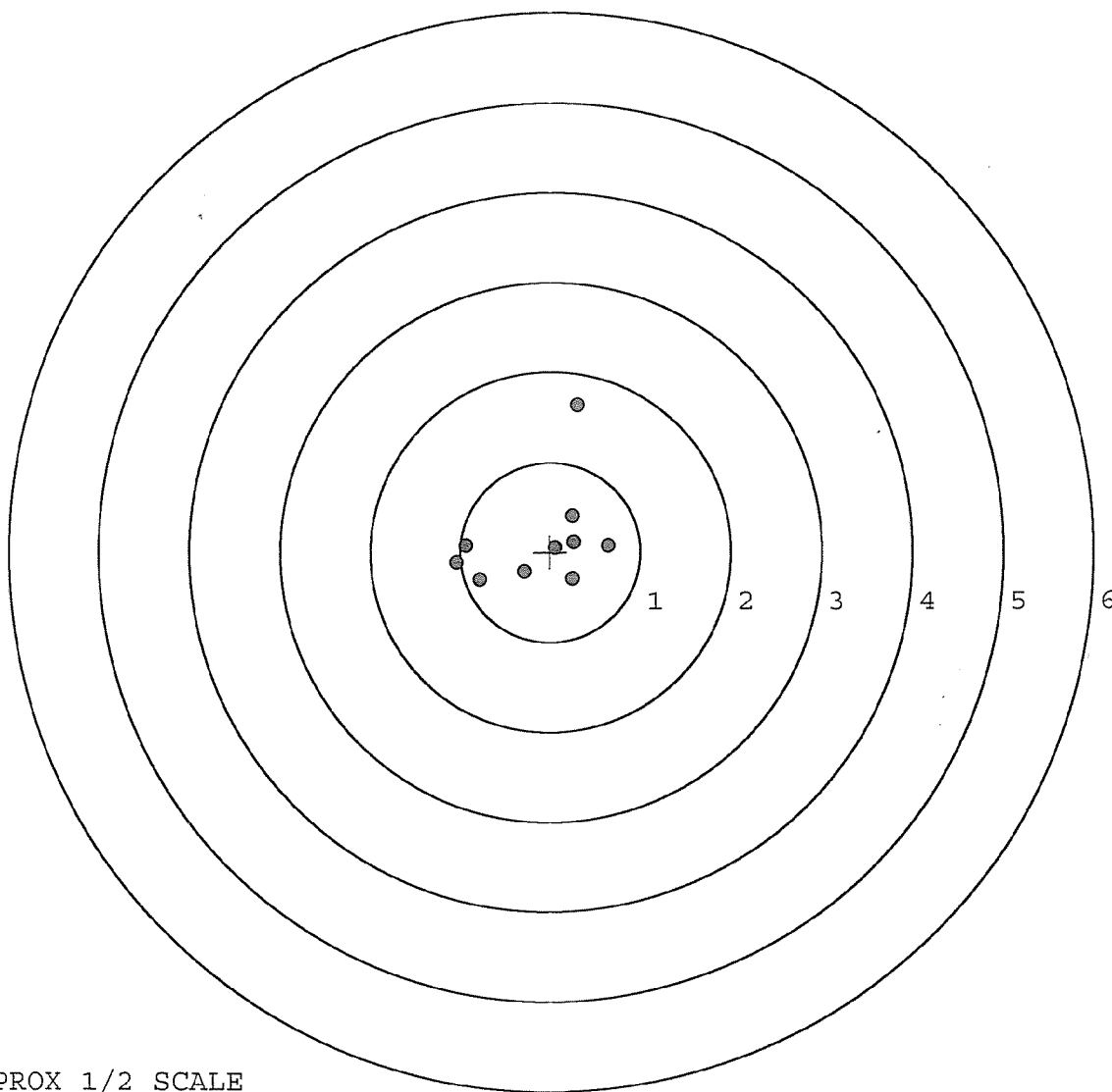
MAX RADIUS: 1.551

MEAN RADIUS: 0.691

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236171. 0

TARGET NUMBER: 2

FILE DATE: 09/24/2002

FILE TIME: 11:49

X CENTROID: -0.240

Y CENTROID: -0.216

POA TO CENTROID: 0.323

HORZ SPREAD: 1.677

VERT SPREAD: 1.734

GROUP SPREAD: 2.049

MIN RADIUS: 0.113

MAX RADIUS: 1.274

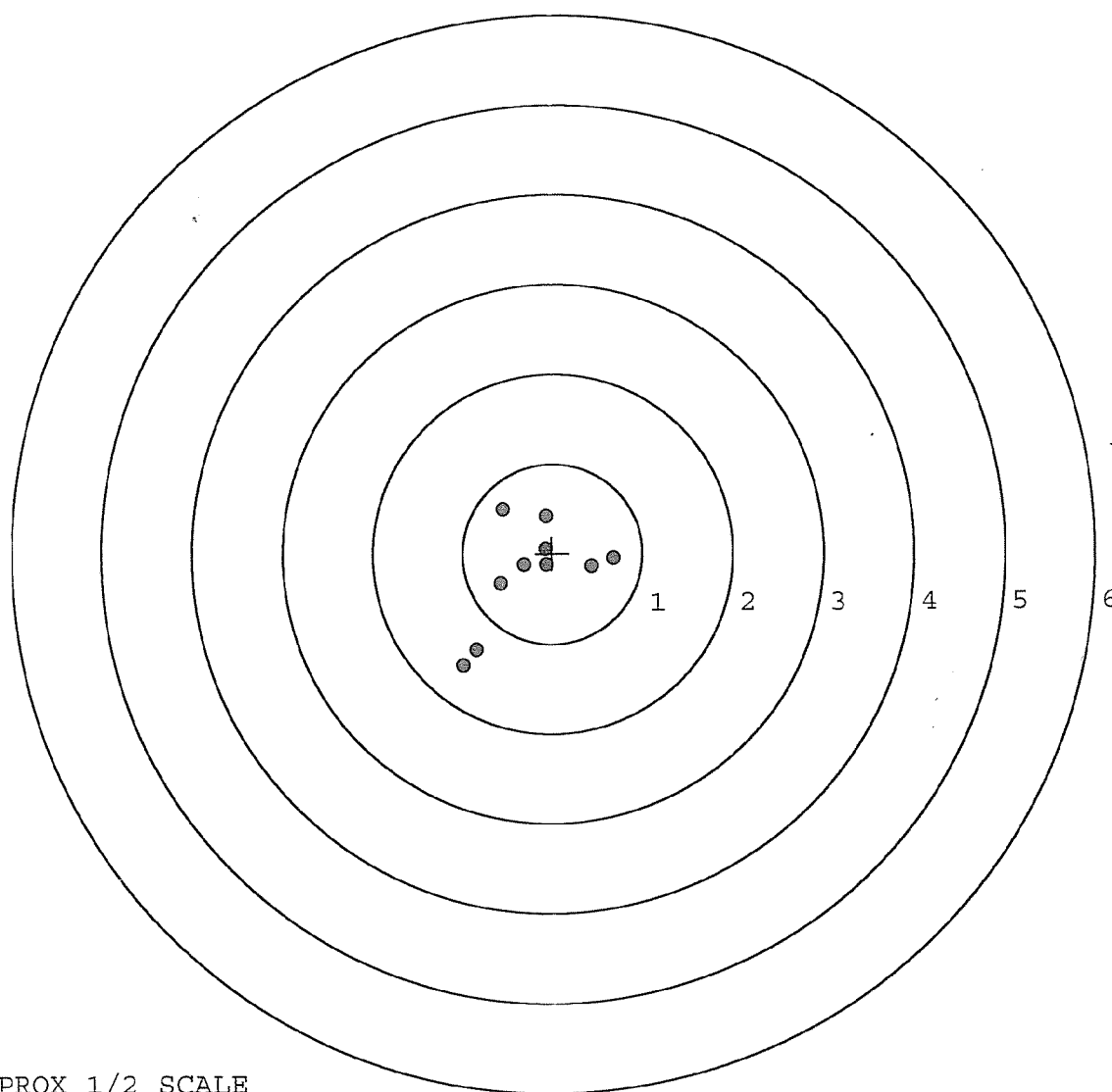
MEAN RADIUS: 0.632

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

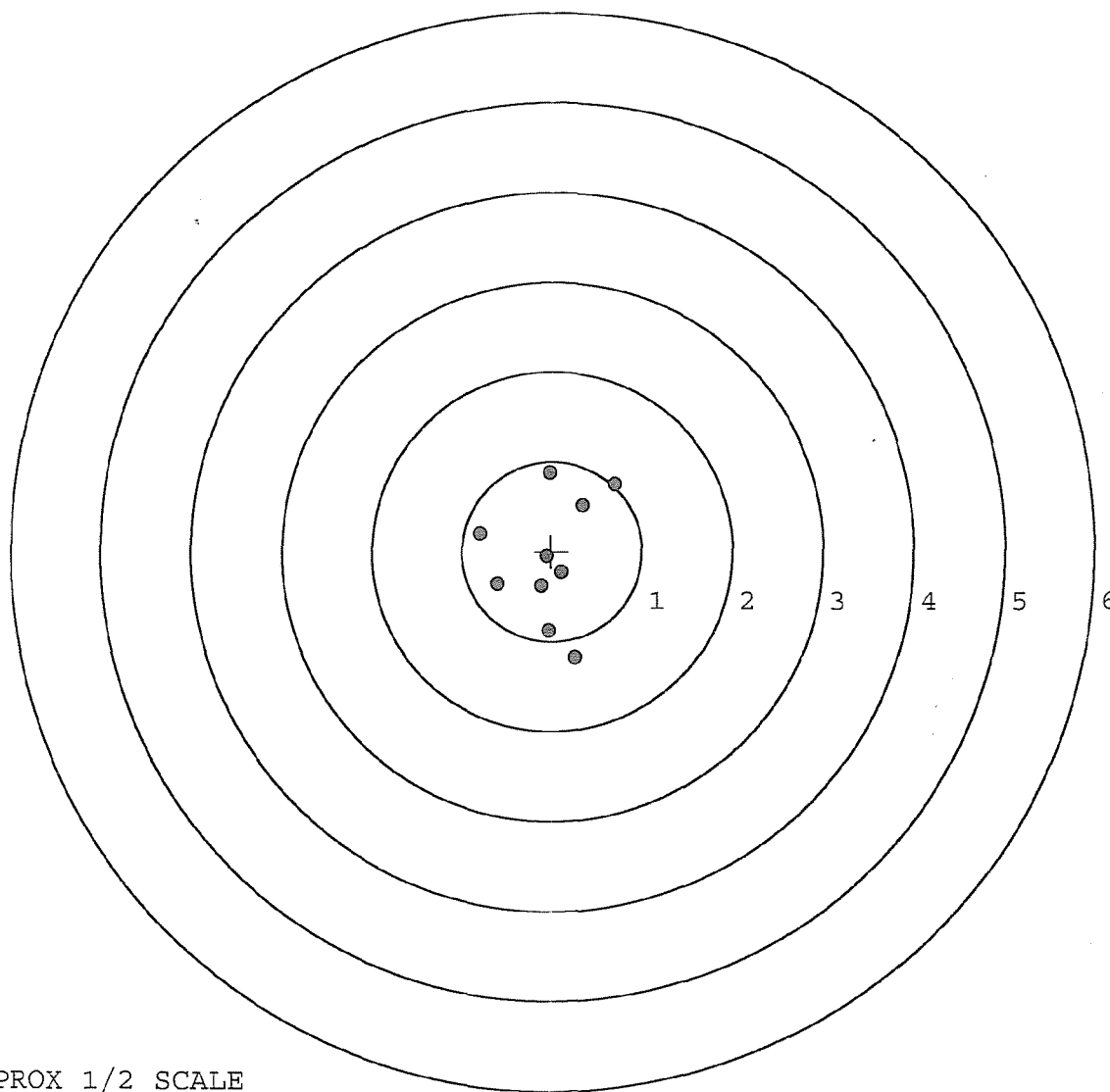
POINT#	X	Y
1:	-0.848	-1.064
2:	-0.999	-1.240
3:	-0.575	-0.340
4:	-0.316	-0.132
5:	-0.073	-0.133
6:	0.434	-0.148
7:	0.678	-0.063
8:	-0.073	0.416
9:	-0.553	0.494
10:	-0.076	0.049



TARGET APPROX 1/2 SCALE

BARBER - M24 0146828

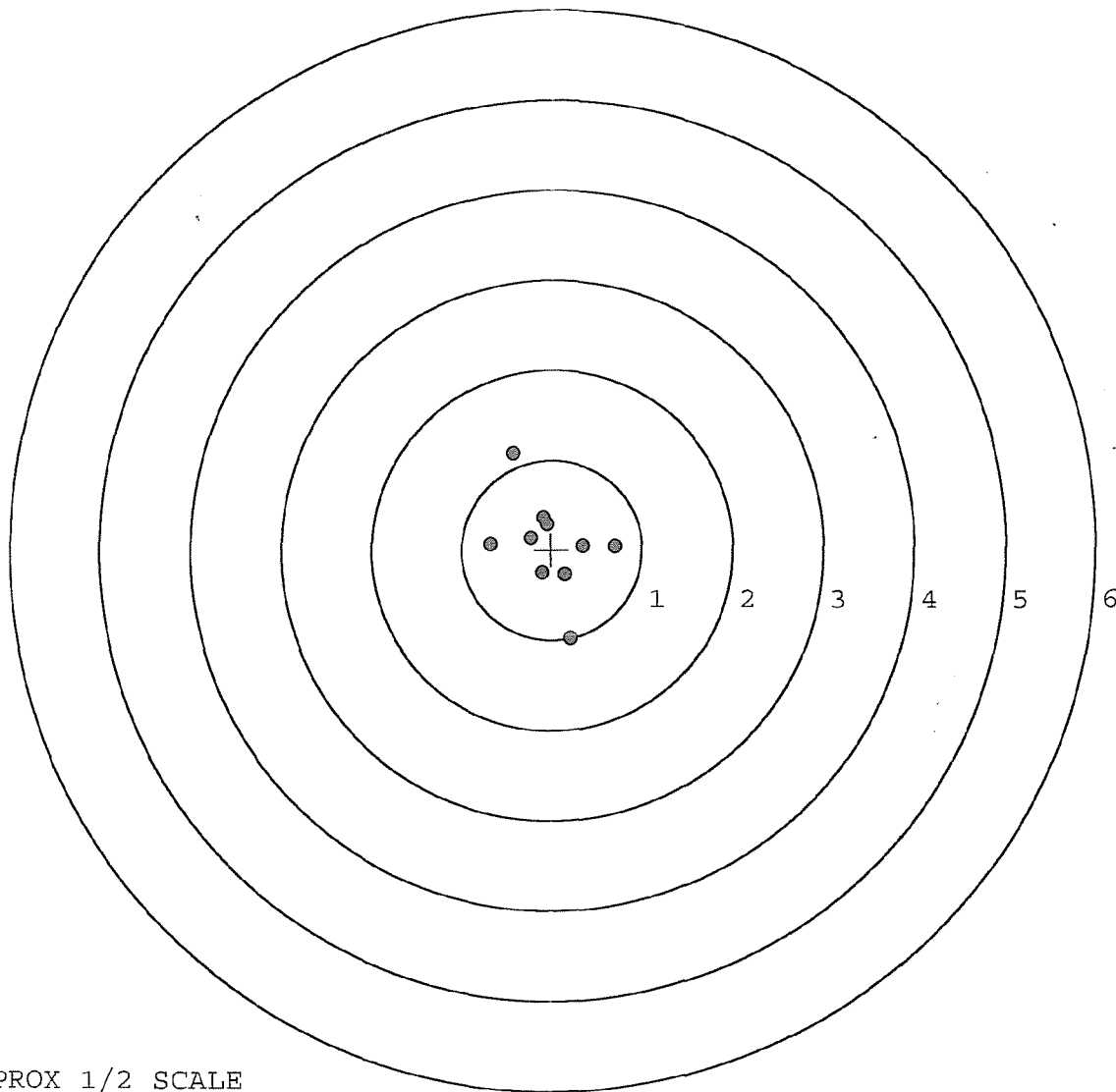
SERIAL NUMBER: G6236171. 0	POINT#	X	Y
TARGET NUMBER: 3	1:	0.265	-1.187
FILE DATE: 09/24/2002	2:	-0.037	-0.889
FILE TIME: 11:49	3:	-0.602	-0.361
	4:	-0.806	0.201
X CENTROID: -0.024	5:	-0.025	0.874
Y CENTROID: -0.078	6:	0.342	0.514
POA TO CENTROID: 0.081	7:	0.695	0.750
HORZ SPREAD: 1.501	8:	-0.058	-0.055
VERT SPREAD: 2.061	9:	-0.117	-0.390
GROUP SPREAD: 2.081	10:	0.107	-0.234
MIN RADIUS: 0.041			
MAX RADIUS: 1.146			
MEAN RADIUS: 0.675			
# IN 1 IN DIAMETER: 3			
# IN 2 IN DIAMETER: 8			
# in 3 IN DIAMETER: 10			



TARGET APPROX 1/2 SCALE

BARBER - M24 0146829

SERIAL NUMBER: G6236171. 0	POINT#	X	Y
TARGET NUMBER: 4	1:	0.211	-0.988
FILE DATE: 09/24/2002	2:	0.701	0.036
FILE TIME: 11:49	3:	-0.428	1.077
	4:	-0.674	0.063
X CENTROID: -0.019	5:	0.149	-0.280
Y CENTROID: 0.046	6:	-0.105	-0.262
POA TO CENTROID: 0.050	7:	0.350	0.044
HORZ SPREAD: 1.375	8:	-0.060	0.284
VERT SPREAD: 2.065	9:	-0.237	0.132
GROUP SPREAD: 2.162	10:	-0.098	0.359
MIN RADIUS: 0.234			
MAX RADIUS: 1.109			
MEAN RADIUS: 0.540			
# IN 1 IN DIAMETER: 6			
# IN 2 IN DIAMETER: 8			
# in 3 IN DIAMETER: 10			



TARGET APPROX 1/2 SCALE

BARBER - M24 0146830

SERIAL NUMBER: G6236171. 0

TARGET NUMBER: 5

FILE DATE: 09/24/2002

FILE TIME: 11:49

POINT#	X	Y
1:	-0.021	-0.787
2:	0.607	-0.482
3:	0.799	-0.086
4:	0.399	0.458
5:	0.114	0.370
6:	-0.412	0.451
7:	-0.651	-0.099
8:	-0.361	-0.086
9:	-0.781	-0.388
10:	0.054	-0.235

X CENTROID: -0.025

Y CENTROID: -0.088

POA TO CENTROID: 0.092

HORZ SPREAD: 1.580

VERT SPREAD: 1.245

GROUP SPREAD: 1.609

MIN RADIUS: 0.167

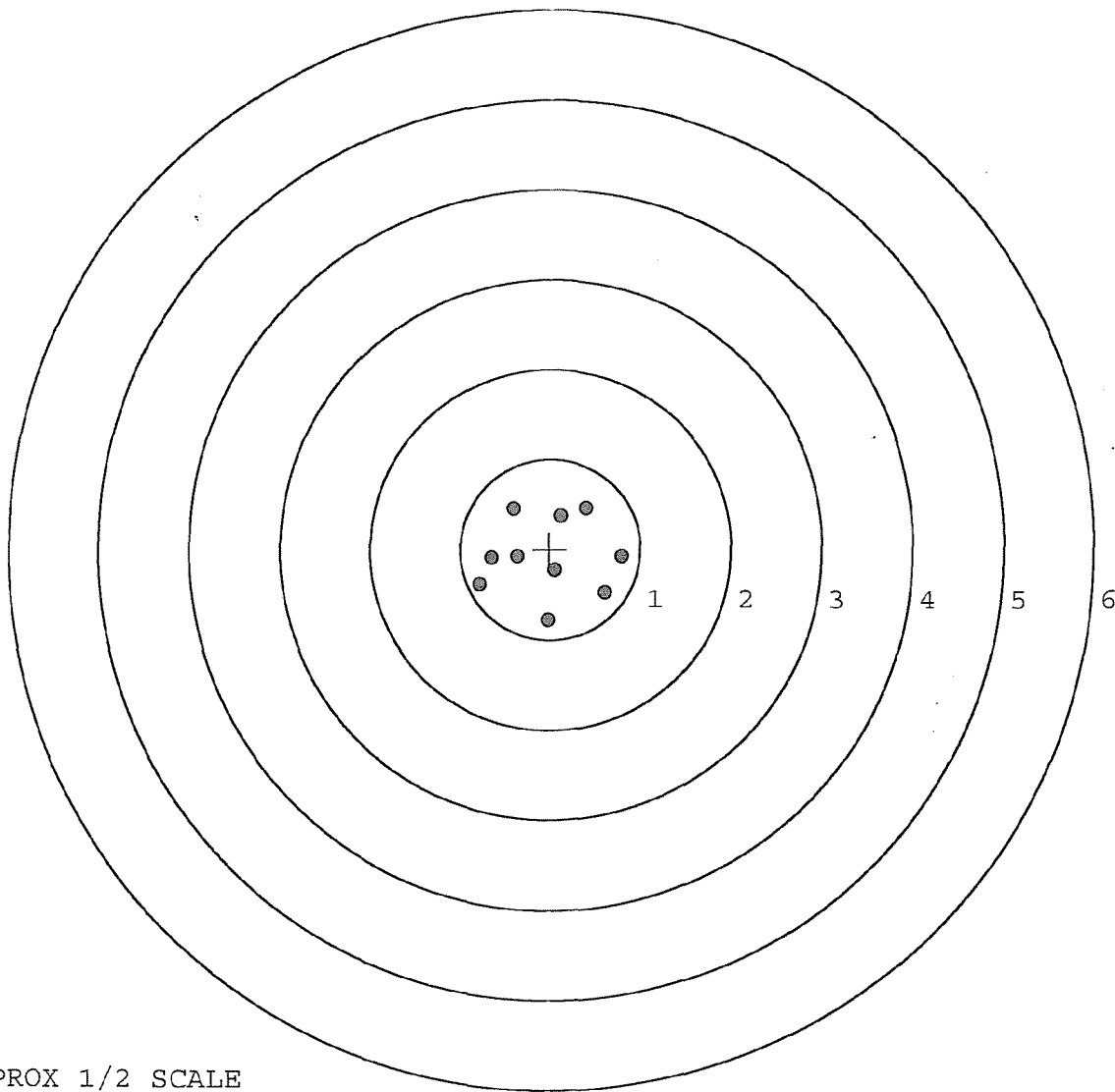
MAX RADIUS: 0.824

MEAN RADIUS: 0.604

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE