

6623 6178

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

VERY IMPORTANT - BBG
INSTRUCTIONS - BBG
ENCLOSED TO ASSURE
SAFE USE OF THIS
RIFLE

SERIAL NO. **G6236178**

ORDER NO. **25716**

46

Made in U.S.A. Pat. & Reg. U.S. Pat. & Reg. Off. Marca Registrada. Marque Deposee.

06XW

5716 G6236178

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



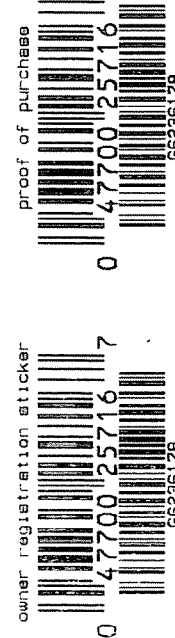
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase

owner registration sticker



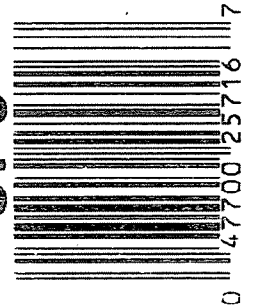
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6236178

UPC



98P

BARBER - M24 0146882

M-24

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6236178

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8/23/02	RL
600	PROOF		8-26-02	A
607	CHECK HEADSPACE		8-26-02	A
610	DIS-ASSEMBLE GUN		8/26/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATE OPERATE		
615	ROLLMARK CALIBER		8/27/02	RL
617	DRILL AND TAP SIGHT HOLES		8-28-02	A
620	APPLY COATINGS (BARREL ACTION)		9-10	TA
	(BOLT)		9-10	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-12-02	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-12-02	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-12-02	DA
	D) OIL FIRING PIN ASSEMBLY		9-12-02	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		11-19-02	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.2</u> <u>6.2</u> <u>6.5</u>	9/27/02	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.5</u> <u>3.5</u>	9/27/02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		9/27/02	DA
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.022</u> <u>.022</u>	9/27/02	DA
	J) ASSEMBLE STOCK		9/14/02	RL
	K) ASSEMBLE SWIVEL STUDS		11-19-02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10/15/02	RL
	M) IRON SIGHT ALIGNMENT		10/15/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10/15/02	RL
640	GALLERY TEST AND TARGET	PASS FAIL	9/18/02	TRW
	MALFUNCTION	CORRECTION	9/18/02	TRW
	MALFUNCTION	CORRECTION	9/18/02	TRW
	MALFUNCTION	CORRECTION	9/18/02	TRW
	MALFUNCTION	CORRECTION	9/18/02	TRW
645	INSPECT FOR LIVE AMMO		9/18/02	TRW
655	FINAL INSPECTION A) HEADSPACE		11-19-02	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>272</u> <u>2.60</u> <u>2.68</u> <u>2.48</u> <u>2.58</u>	9/30/02	RL
	C) FUNCTION		11-19-02	RL
660	PACK		11/25/02	DA

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO.

DATE 9-16-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.44	2.27	2.17	MIN. SETTING,
PULL #2	2.47	2.27	2.08	NO AVG. OF 5
PULL #3	2.31	2.21	2.09	READINGS ACCEPT-
PULL #4	2.31	2.34	2.09	ABLE LESS THAN 2
PULL #5	2.23	2.34	2.11	
TOTAL	11.76	11.43	10.54	
AVG.	2.35	2.28	2.10	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.41	3.17	
PULL #2	3.20	3.05	
PULL #3	3.33	3.15	
PULL #4	3.33	3.15	
PULL #5	3.28	3.20	
TOTAL	16.55	15.72	
AVG.	3.31	3.14	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURA
PULL #1	4.43	4.10		4.15
PULL #2	4.36	4.02		4.21
PULL #3	4.31	4.09		4.16
PULL #4	4.22	4.11		4.18
PULL #5	4.24	3.92		4.23
TOTAL	21.56	20.24		20.93
AVG.	4.31	4.04		4.18

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236178.___0

FILE DATE AND TIME: 09/19/2002 13:53

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

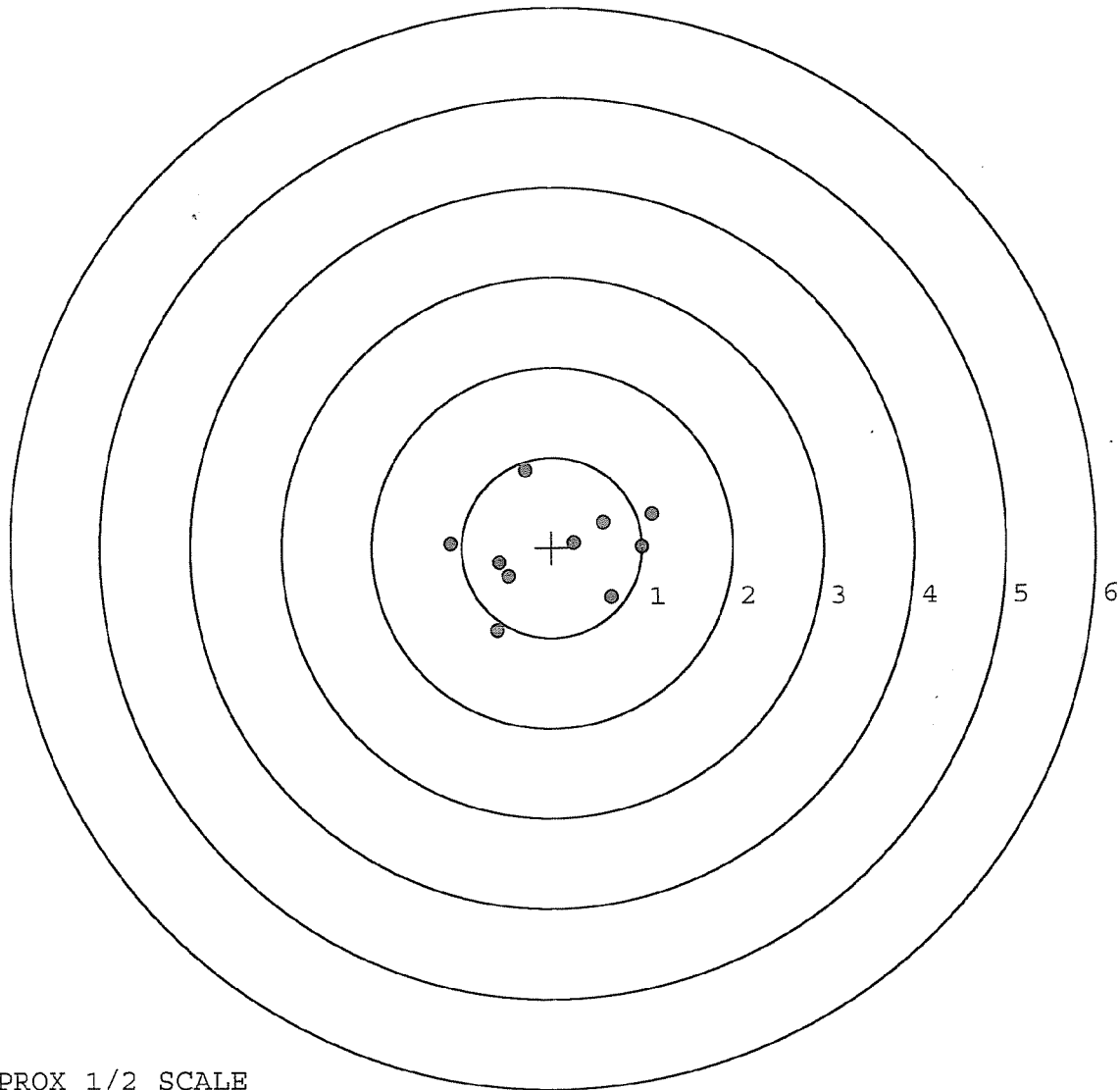
The Average X Centroid of the Five Target Set:	-0.069
The Average Y Centroid of the Five Target Set:	-0.130
The Average Point of Impact of the Five Target Set:	0.147
The Average Mean Radius of the Five Target Set:	0.684
The Distance from POA to Centroid Target #1:	0.061
The Distance from Centroid Target #2 to Centroid Target #1:	0.293
The Distance from Centroid Target #3 to Centroid Target #1:	0.130
The Distance from Centroid Target #4 to Centroid Target #1:	0.144
The Distance from Centroid Target #5 to Centroid Target #1:	0.243

BARBER - M24 0146886

SERIAL NUMBER: G6236178. __0
 TARGET NUMBER: 1
 FILE DATE: 09/19/2002
 FILE TIME: 13:53

POINT#	X	Y
1:	0.655	-0.562
2:	0.998	-0.001
3:	1.107	0.361
4:	0.567	0.274
5:	0.240	0.051
6:	-0.610	-0.922
7:	-0.483	-0.323
8:	-0.582	-0.171
9:	-1.122	0.053
10:	-0.293	0.856

X CENTROID: 0.048
 Y CENTROID: -0.038
 POA TO CENTROID: 0.061
 HORZ SPREAD: 2.229
 VERT SPREAD: 1.778
 GROUP SPREAD: 2.250
 MIN RADIUS: 0.212
 MAX RADIUS: 1.173
 MEAN RADIUS: 0.818
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10

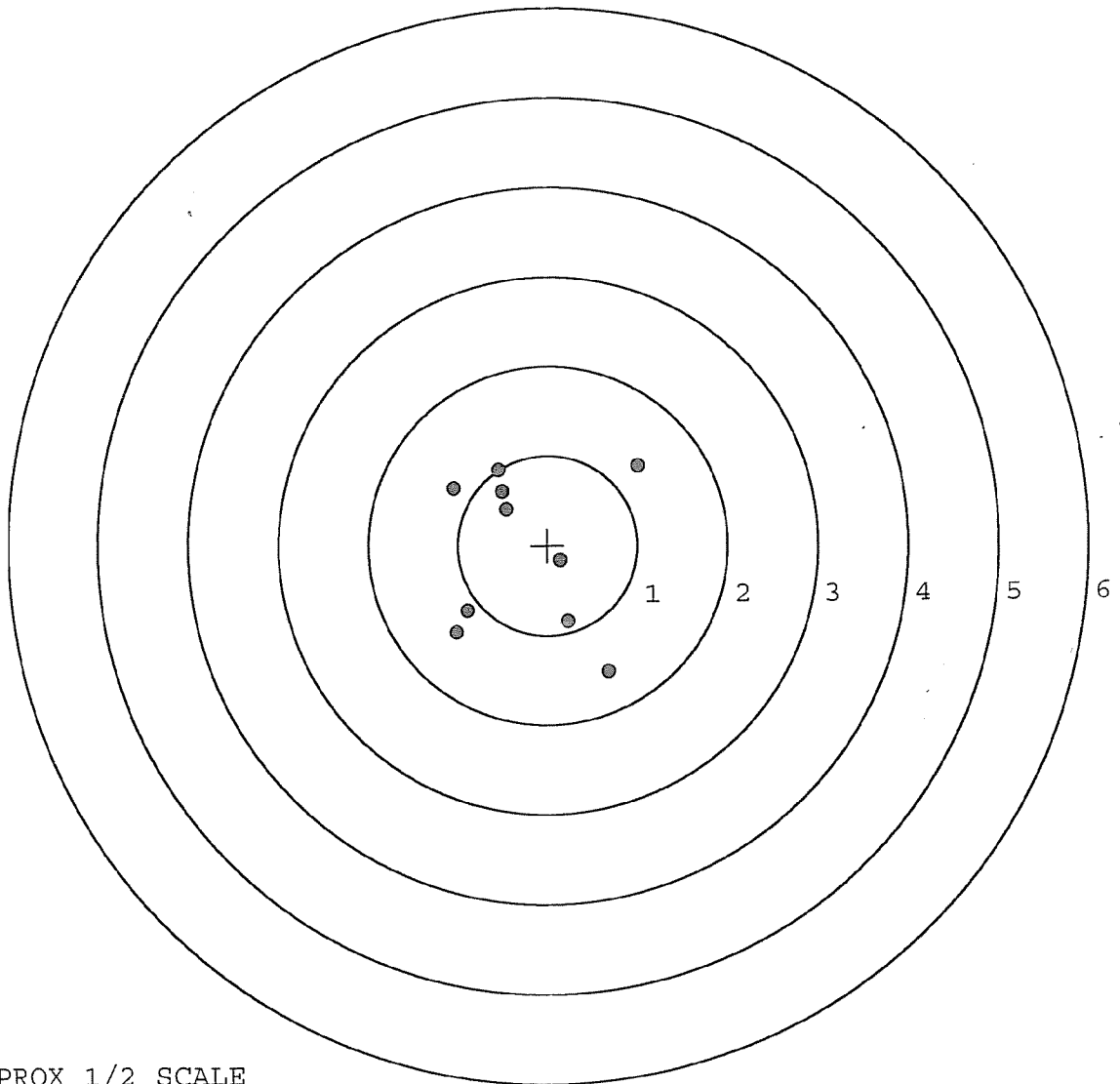


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236178. __0
 TARGET NUMBER: 2
 FILE DATE: 09/19/2002
 FILE TIME: 13:53

POINT#	X	Y
1:	1.007	0.879
2:	0.144	-0.169
3:	0.222	-0.853
4:	0.671	-1.417
5:	-0.900	-0.724
6:	-1.023	-0.964
7:	-0.460	0.404
8:	-0.502	0.604
9:	-0.541	0.840
10:	-1.044	0.645

X CENTROID: -0.243
 Y CENTROID: -0.075
 POA TO CENTROID: 0.254
 HORZ SPREAD: 2.051
 VERT SPREAD: 2.296
 GROUP SPREAD: 2.682
 MIN RADIUS: 0.398
 MAX RADIUS: 1.623
 MEAN RADIUS: 0.990
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

BARBER - M24 0146888

SERIAL NUMBER: G6236178. __0

TARGET NUMBER: 3

FILE DATE: 09/19/2002

FILE TIME: 13:53

POINT#	X	Y
1:	0.871	-0.385
2:	0.258	-1.214
3:	-0.991	0.626
4:	-0.242	-0.421
5:	0.031	-0.435
6:	-0.328	0.224
7:	0.101	0.285
8:	0.206	-0.090
9:	-0.058	-0.134
10:	-0.105	0.085

X CENTROID: -0.026

Y CENTROID: -0.146

POA TO CENTROID: 0.148

HORZ SPREAD: 1.862

VERT SPREAD: 1.840

GROUP SPREAD: 2.224

MIN RADIUS: 0.034

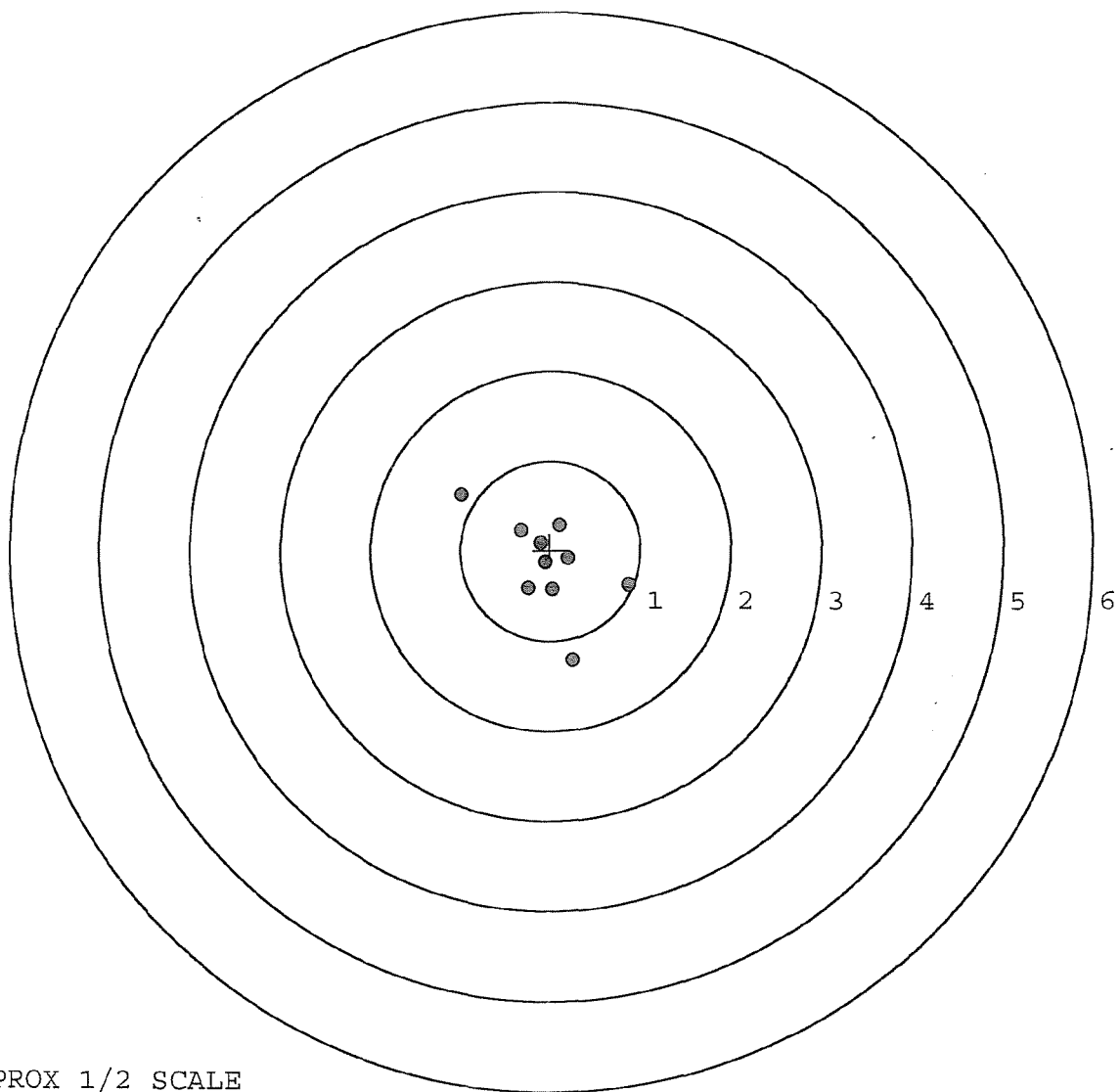
MAX RADIUS: 1.236

MEAN RADIUS: 0.536

IN 1 IN DIAMETER: 7

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



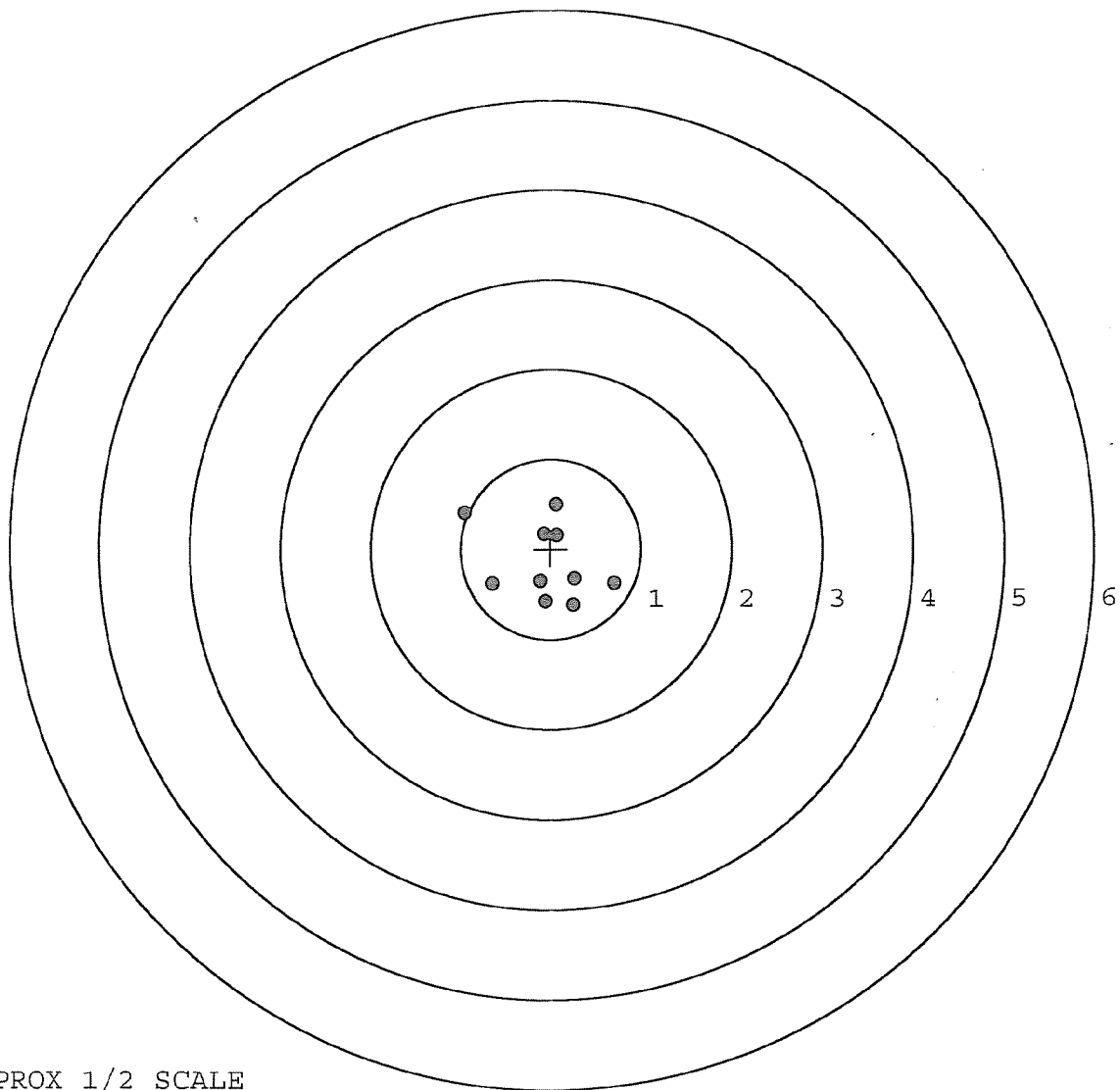
TARGET APPROX 1/2 SCALE

BARBER - M24 0146889

SERIAL NUMBER: G6236178. __0
 TARGET NUMBER: 4
 FILE DATE: 09/19/2002
 FILE TIME: 13:53

POINT#	X	Y
1:	0.704	-0.386
2:	-0.649	-0.380
3:	-0.958	0.411
4:	0.062	0.498
5:	-0.076	0.171
6:	0.266	-0.333
7:	0.253	-0.622
8:	-0.066	-0.585
9:	-0.120	-0.354
10:	0.073	0.155

X CENTROID: -0.051
 Y CENTROID: -0.143
 POA TO CENTROID: 0.151
 HORZ SPREAD: 1.662
 VERT SPREAD: 1.120
 GROUP SPREAD: 1.843
 MIN RADIUS: 0.222
 MAX RADIUS: 1.062
 MEAN RADIUS: 0.539
 # IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0146890

SERIAL NUMBER: G6236178. 0

TARGET NUMBER: 5

FILE DATE: 09/19/2002

FILE TIME: 13:53

POINT#	X	Y
1:	0.966	-0.671
2:	0.328	0.460
3:	-0.804	0.536
4:	-0.619	-0.568
5:	0.205	-0.409
6:	-0.124	-0.588
7:	-0.340	-0.661
8:	-0.070	0.018
9:	-0.233	-0.216
10:	-0.055	-0.389

X CENTROID: -0.075

Y CENTROID: -0.249

POA TO CENTROID: 0.260

HORZ SPREAD: 1.770

VERT SPREAD: 1.207

GROUP SPREAD: 2.142

MIN RADIUS: 0.142

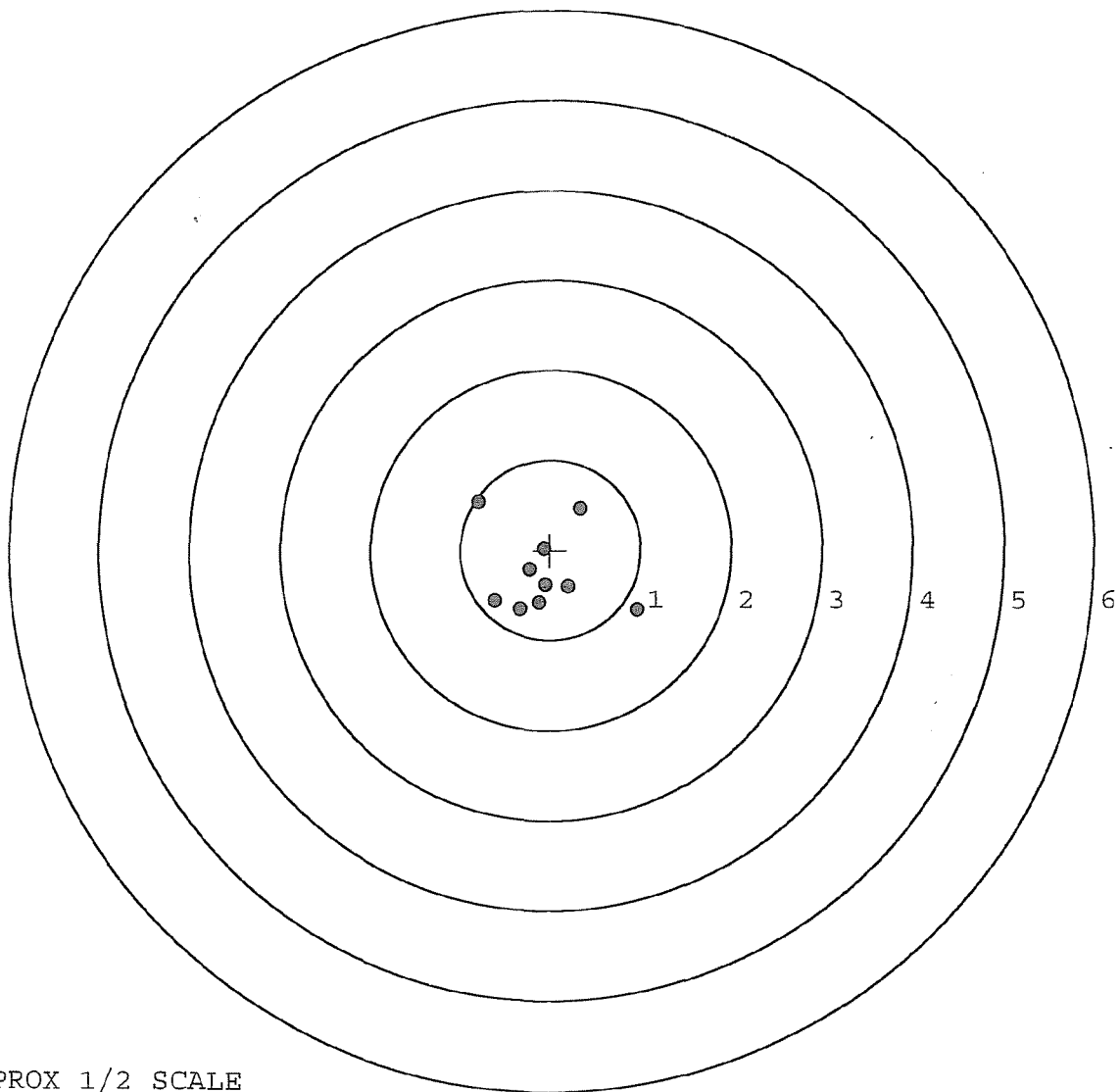
MAX RADIUS: 1.123

MEAN RADIUS: 0.537

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE