

66236205

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **G6236205**
ORDER NO. **25716**

46

5716 G6236205

13RW

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

ADDER

46 FORM

proof of purchase



owner registration sticker



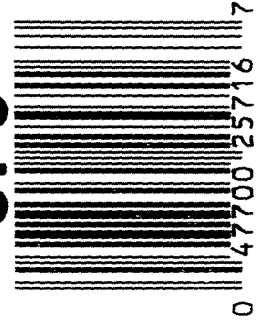
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6236205

UPC



GUN SERIAL # G6236205

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		9/5/02	RL
600	PROOF			
607	CHECK HEADSPACE	MAGNAFLUX INSPECTED	9/9/02	RL
610	DIS-ASSEMBLE GUN	SEP 10 2002	9/9/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		9/10	BS
617	DRILL AND TAP SIGHT HOLES		9-12-02	<i>A</i>
620	APPLY COATINGS (BARREL ACTION)		9-18	<i>TA</i>
	(BOLT)		9-18	<i>TA</i>
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-20-02	<i>RW</i>
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-20-02	<i>RW</i>
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-20-02	<i>RW</i>
	D) OIL FIRING PIN ASSEMBLY		9-20-02	<i>RW</i>
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		11-12-02	<i>R</i>

OP #	DESCRIPTION	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>8.0</u> <u>7.0</u>	10-3-02	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	10-3-02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.023</u> <u>.021</u>	10-3-02	DA
	J) ASSEMBLE STOCK		10/3/02	RL
	K) ASSEMBLE SWIVEL STUDS		11-12-02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10/31/02	RL
	M) IRON SIGHT ALIGNMENT		10/31/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10/31/02	RL
640	GALLERY TEST AND TARGET	PASS FAIL	10-4-02	A
	MALFUNCTION	CORRECTION	10-4-02	A
	MALFUNCTION	CORRECTION	10-4-02	A
	MALFUNCTION	CORRECTION	10-4-02	A
	MALFUNCTION	CORRECTION	10-4-02	A
645	INSPECT FOR LIVE AMMO		10-4-02	A
655	FINAL INSPECTION A) HEADSPACE		11-12-02	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.88</u> <u>2.73</u> <u>2.61</u> <u>2.73</u>	10-4-02	DA
	C) FUNCTION		11-12-02	RL
660	PACK		11-12-02	DA

BARBER - M24 0147262
 2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

DATE 10-3-02

TESTER TRW

66236205

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.57	2.66		2.43	MIN. SETTING,
PULL #2	2.45	2.48		2.39	NO AVG. OF 5
PULL #3	2.66	2.60		2.28	READINGS ACCEPT-
PULL #4	2.56	2.12		2.46	ABLE LESS THAN 2
PULL #5	2.71	2.19		2.48	
TOTAL	12.95	12.05		12.04	
AVG.	2.59	2.41		2.40	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.33	3.35		
PULL #2	3.28	3.31		
PULL #3	3.40	3.33		
PULL #4	3.33	3.43		
PULL #5	3.33	3.01		
TOTAL	16.67	16.43		
AVG.	3.33	3.28		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.33	4.21		4.26
PULL #2	4.41	4.23		4.35
PULL #3	4.26	4.32		4.38
PULL #4	4.28	4.39		4.29
PULL #5	4.30	4.44		4.31
TOTAL	21.58	21.56		21.59
AVG.	4.31	4.31		4.31

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236205.__0

FILE DATE AND TIME: 10/05/2002 10:28

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.039
The Average Y Centroid of the Five Target Set:	-0.064
The Average Point of Impact of the Five Target Set:	0.075
The Average Mean Radius of the Five Target Set:	0.750
The Distance from POA to Centroid Target #1:	0.143
The Distance from Centroid Target #2 to Centroid Target #1:	0.110
The Distance from Centroid Target #3 to Centroid Target #1:	0.233
The Distance from Centroid Target #4 to Centroid Target #1:	0.172
The Distance from Centroid Target #5 to Centroid Target #1:	0.115

SERIAL NUMBER: G6236205. __0

TARGET NUMBER: 1

FILE DATE: 10/05/2002

FILE TIME: 10:28

POINT#	X	Y
1:	0.566	-0.821
2:	0.463	-0.640
3:	0.276	-0.481
4:	-0.375	-1.065
5:	-0.273	-0.531
6:	-1.076	-0.605
7:	-0.188	0.252
8:	-0.155	0.446
9:	-0.202	0.712
10:	0.145	1.560

X CENTROID: -0.082

Y CENTROID: -0.117

POA TO CENTROID: 0.143

HORZ SPREAD: 1.642

VERT SPREAD: 2.625

GROUP SPREAD: 2.676

MIN RADIUS: 0.384

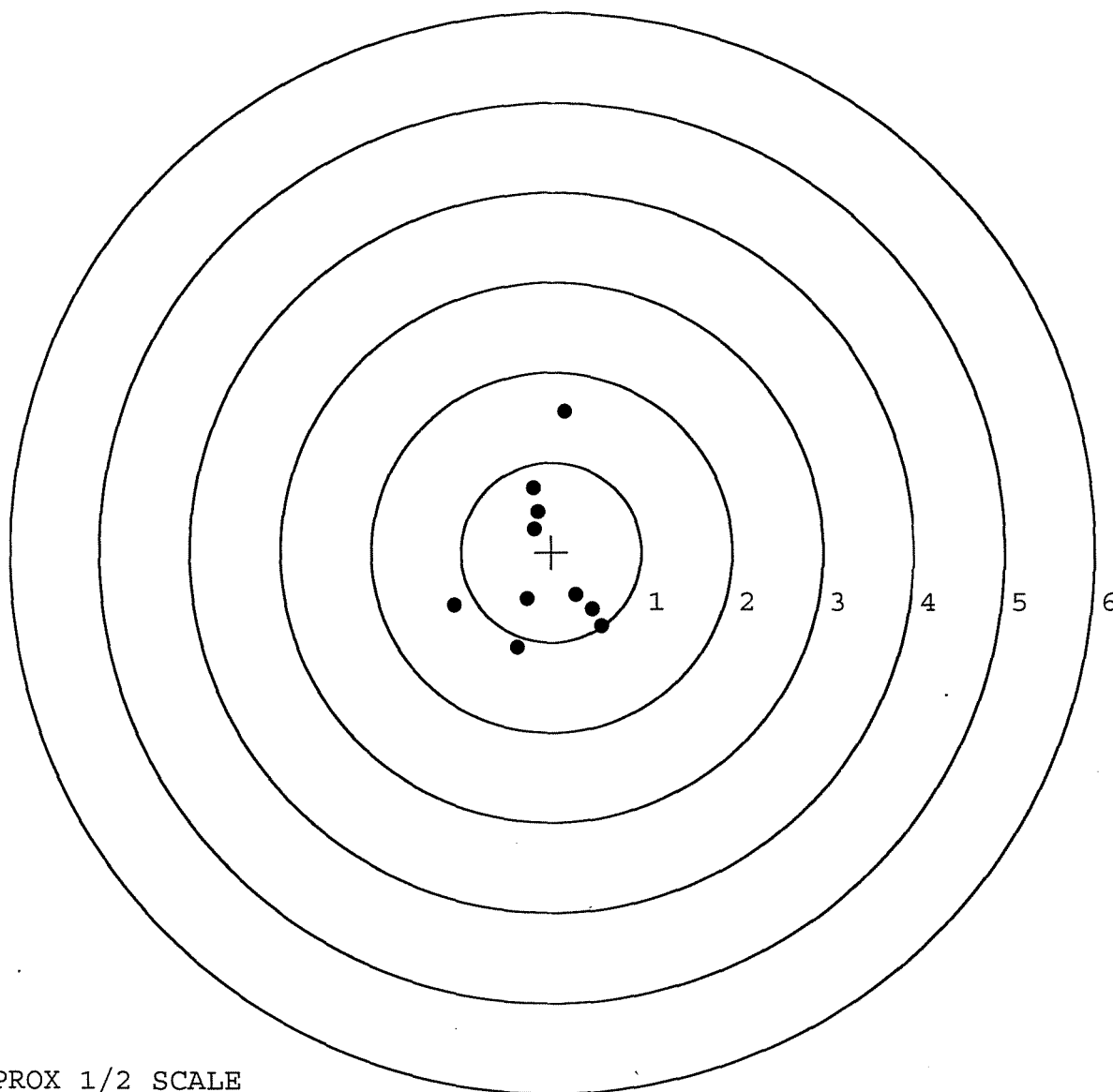
MAX RADIUS: 1.693

MEAN RADIUS: 0.826

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9

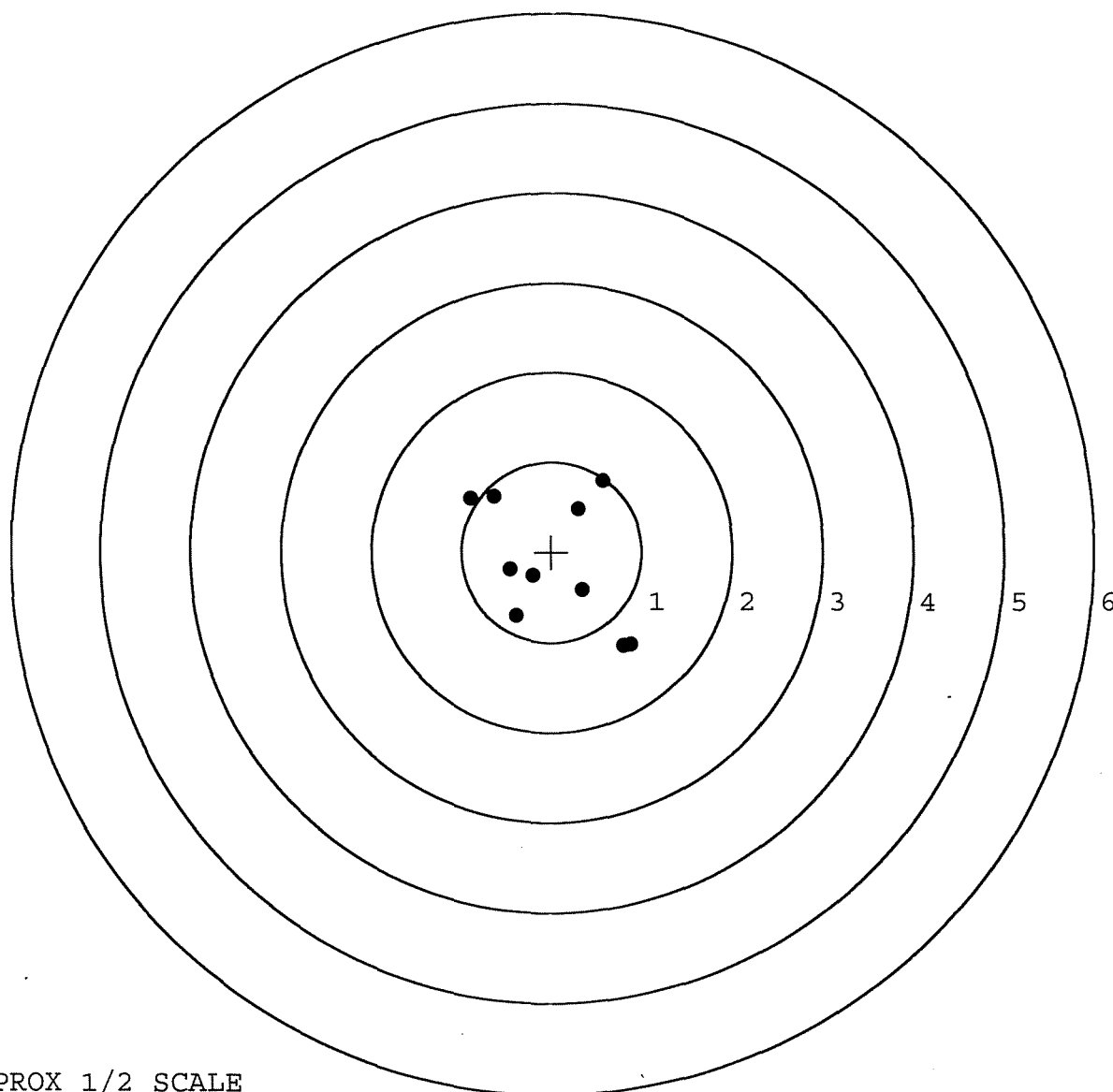


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236205. 0
 TARGET NUMBER: 2
 FILE DATE: 10/05/2002
 FILE TIME: 10:28

X CENTROID: 0.028
 Y CENTROID: -0.117
 POA TO CENTROID: 0.121
 HORZ SPREAD: 1.788
 VERT SPREAD: 1.829
 GROUP SPREAD: 2.410
 MIN RADIUS: 0.279
 MAX RADIUS: 1.245
 MEAN RADIUS: 0.826
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.883	-1.022
2:	0.800	-1.037
3:	0.342	-0.425
4:	-0.387	-0.709
5:	-0.210	-0.263
6:	-0.463	-0.197
7:	0.297	0.478
8:	0.568	0.792
9:	-0.642	0.616
10:	-0.905	0.594



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236205. __0

TARGET NUMBER: 3

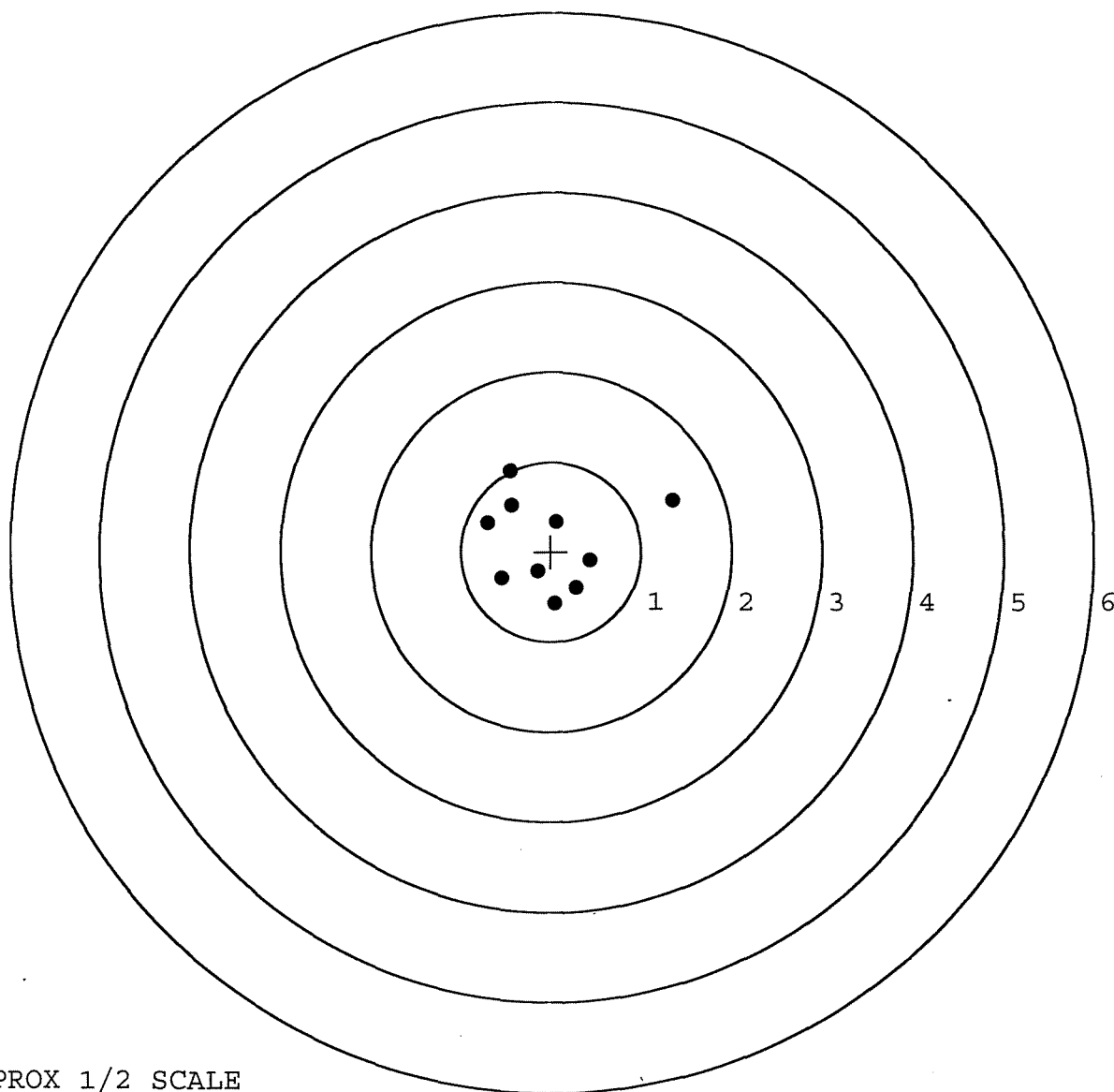
FILE DATE: 10/05/2002

FILE TIME: 10:28

X CENTROID: -0.014
 Y CENTROID: 0.106
 POA TO CENTROID: 0.107
 HORZ SPREAD: 2.053
 VERT SPREAD: 1.483
 GROUP SPREAD: 2.086
 MIN RADIUS: 0.239
 MAX RADIUS: 1.438
 MEAN RADIUS: 0.671

POINT#	X	Y
1:	0.052	-0.582
2:	0.281	-0.402
3:	0.436	-0.100
4:	-0.149	-0.222
5:	-0.550	-0.295
6:	0.055	0.335
7:	-0.708	0.325
8:	-0.446	0.521
9:	-0.454	0.901
10:	1.345	0.577

IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236205. 0

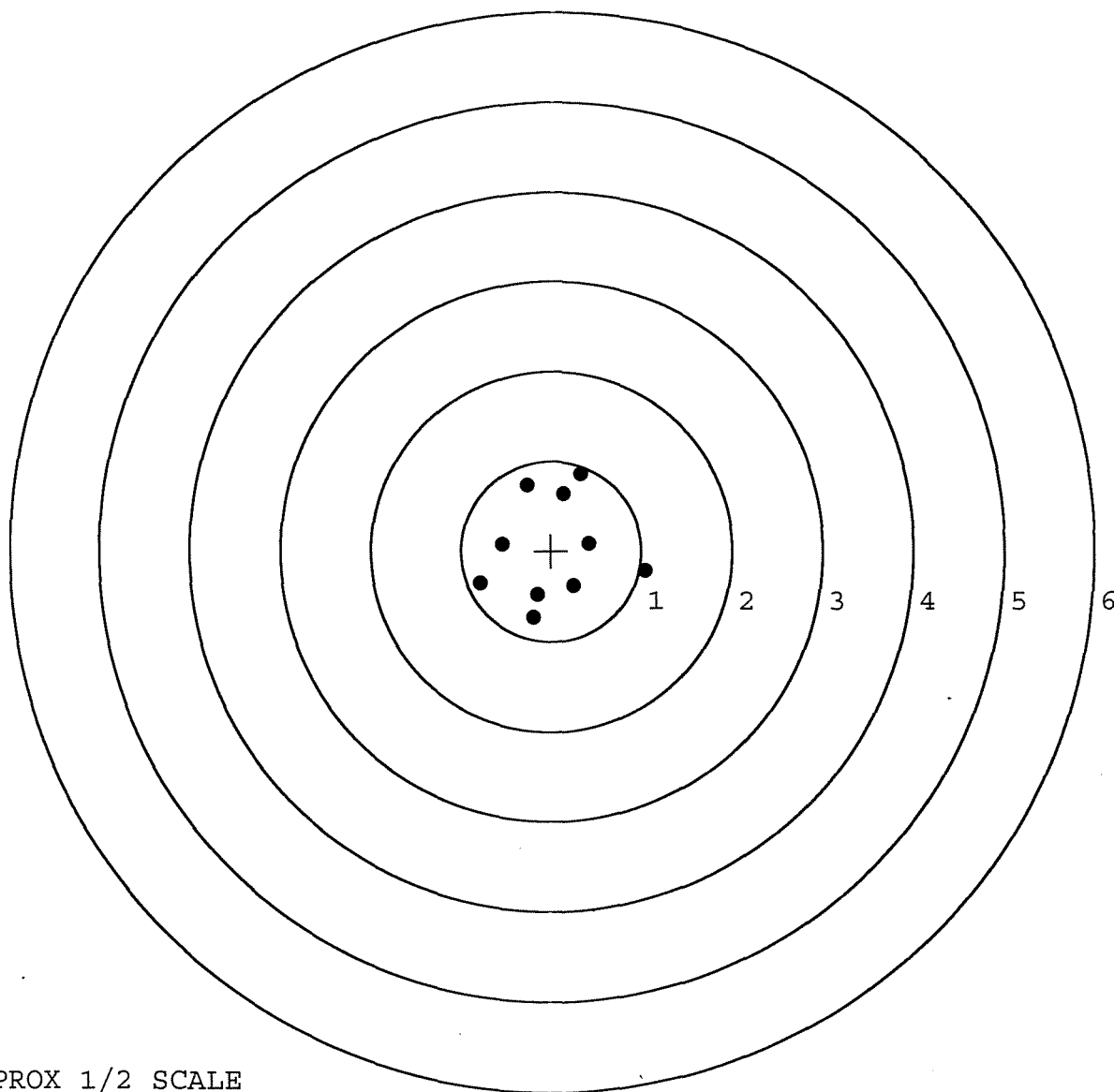
TARGET NUMBER: 4

FILE DATE: 10/05/2002

FILE TIME: 10:28

X CENTROID: 0.023
 Y CENTROID: 0.019
 POA TO CENTROID: 0.030
 HORZ SPREAD: 1.832
 VERT SPREAD: 1.599
 GROUP SPREAD: 1.838
 MIN RADIUS: 0.408
 MAX RADIUS: 1.047
 MEAN RADIUS: 0.701
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.042	-0.221
2:	-0.199	-0.741
3:	-0.153	-0.488
4:	0.253	-0.387
5:	0.426	0.083
6:	-0.544	0.078
7:	-0.790	-0.364
8:	0.134	0.638
9:	0.330	0.858
10:	-0.272	0.733



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236205. __0

TARGET NUMBER: 5

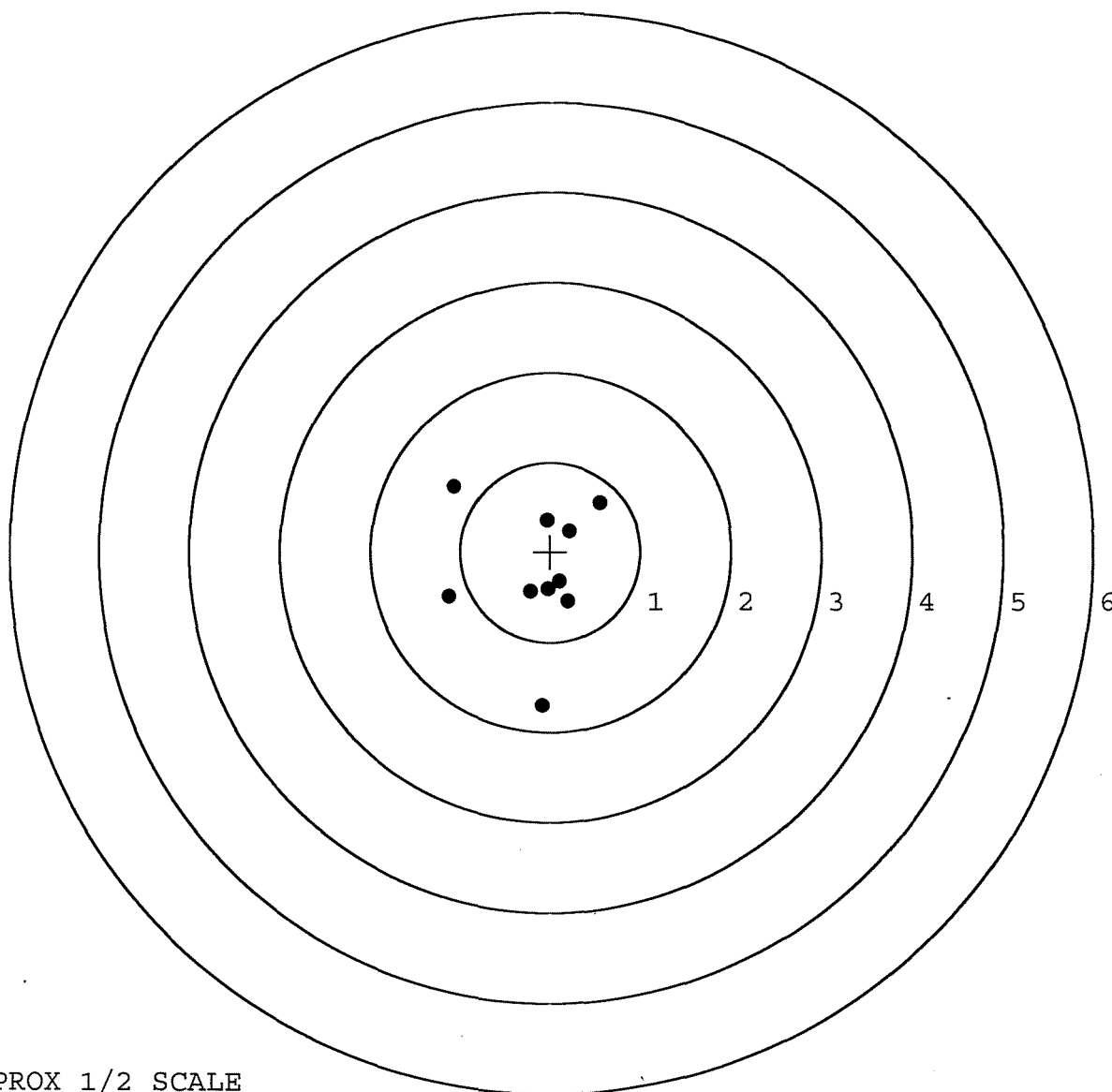
FILE DATE: 10/05/2002

FILE TIME: 10:28

X CENTROID: -0.152
 Y CENTROID: -0.209
 POA TO CENTROID: 0.258
 HORZ SPREAD: 1.677
 VERT SPREAD: 2.437
 GROUP SPREAD: 2.628
 MIN RADIUS: 0.243
 MAX RADIUS: 1.501
 MEAN RADIUS: 0.727

POINT#	X	Y
1:	-0.093	-1.708
2:	-1.128	-0.499
3:	-1.076	0.729
4:	0.549	0.550
5:	0.215	0.228
6:	-0.040	0.351
7:	0.198	-0.547
8:	0.104	-0.329
9:	-0.028	-0.417
10:	-0.225	-0.443

IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE