

6-62362-13

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.



5716 66236213

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
UPC



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SERIAL NO.



66236213

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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

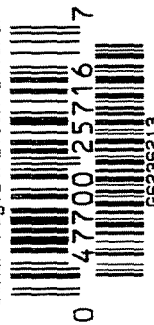
- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



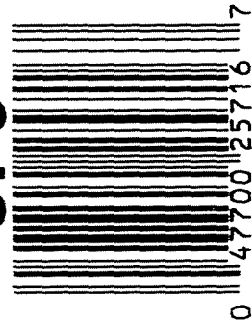
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6236213

UPC



GUN SERIAL # G6236213

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8/27/02	RL
600	PROOF		9-4-02	AC
607	CHECK HEADSPACE		9-4-02	AC
610	DIS-ASSEMBLE GUN		9/3/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	SEP 04 2002 OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		9/5	LB
617	DRILL AND TAP SIGHT HOLES		9-5-02	AC
620	APPLY COATINGS (BARREL ACTION)		10-1	TA
	(BOLT)		10-1	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-10-02	PA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-10-02	PA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-10-02	PA
	D) OIL FIRING PIN ASSEMBLY		10-10-02	PA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		11-12-02	RL

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236213.__0
FILE DATE AND TIME: 10/18/2002 12:45

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.016
The Average Y Centroid of the Five Target Set:	-0.099
The Average Point of Impact of the Five Target Set:	0.101
The Average Mean Radius of the Five Target Set:	1.009
The Distance from POA to Centroid Target #1:	0.370
The Distance from Centroid Target #2 to Centroid Target #1:	0.432
The Distance from Centroid Target #3 to Centroid Target #1:	0.336
The Distance from Centroid Target #4 to Centroid Target #1:	0.358
The Distance from Centroid Target #5 to Centroid Target #1:	0.472

SERIAL NUMBER: G6236213. __0

TARGET NUMBER: 1

FILE DATE: 10/18/2002

FILE TIME: 12:45

POINT#	X	Y
1:	-0.409	-2.580
2:	0.067	-2.006
3:	-0.406	-1.482
4:	0.384	-1.028
5:	-0.006	-0.369
6:	1.013	0.300
7:	-1.051	0.208
8:	-1.239	0.981
9:	-0.769	1.361
10:	-0.304	2.101

X CENTROID: -0.272

Y CENTROID: -0.251

POA TO CENTROID: 0.370

HORZ SPREAD: 2.252

VERT SPREAD: 4.681

GROUP SPREAD: 4.682

MIN RADIUS: 0.291

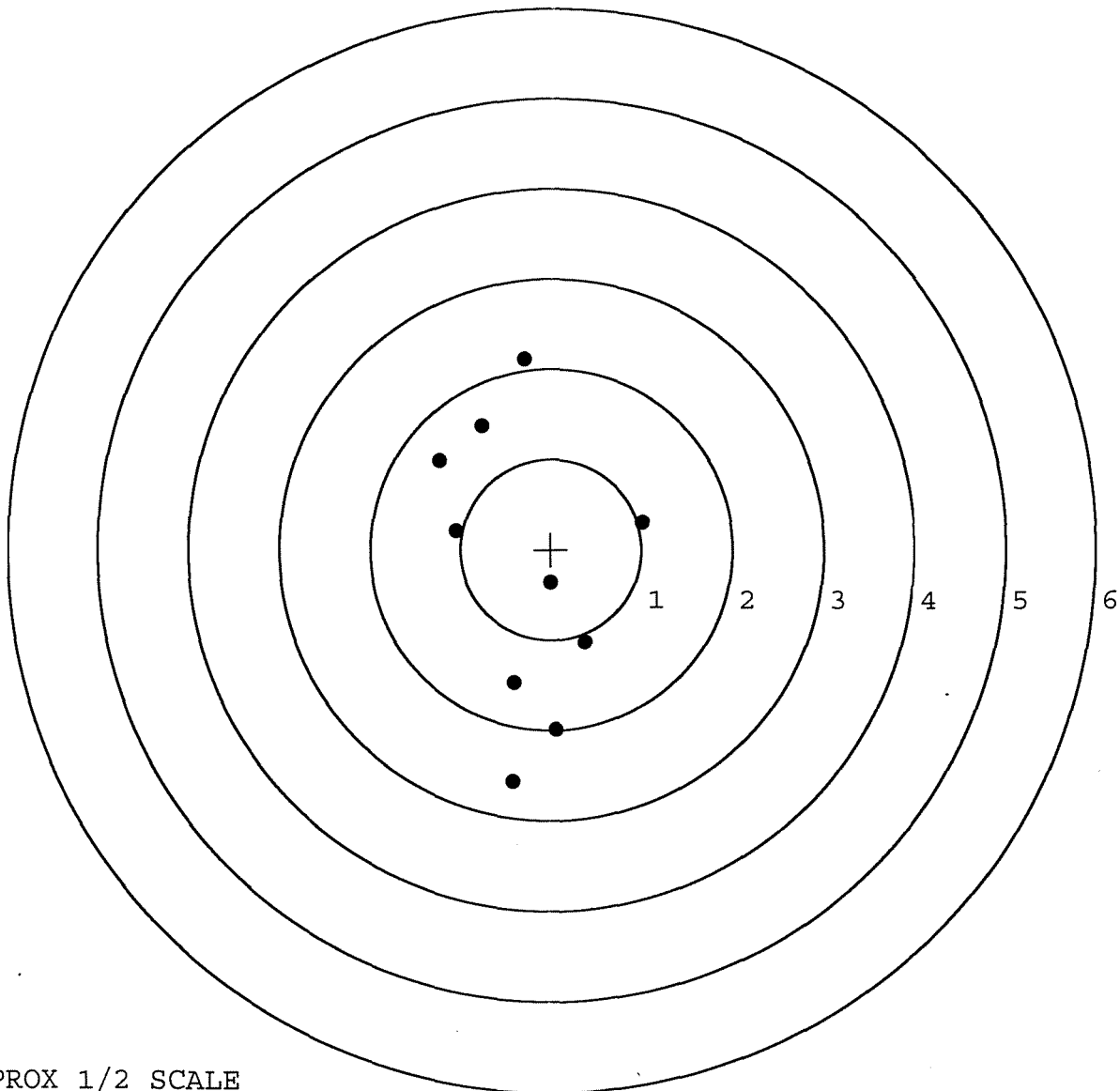
MAX RADIUS: 2.353

MEAN RADIUS: 1.457

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236213. __0

TARGET NUMBER: 2

FILE DATE: 10/18/2002

FILE TIME: 12:45

X CENTROID: 0.001

Y CENTROID: 0.083

POA TO CENTROID: 0.083

HORZ SPREAD: 2.289

VERT SPREAD: 2.966

GROUP SPREAD: 3.288

MIN RADIUS: 0.436

MAX RADIUS: 2.038

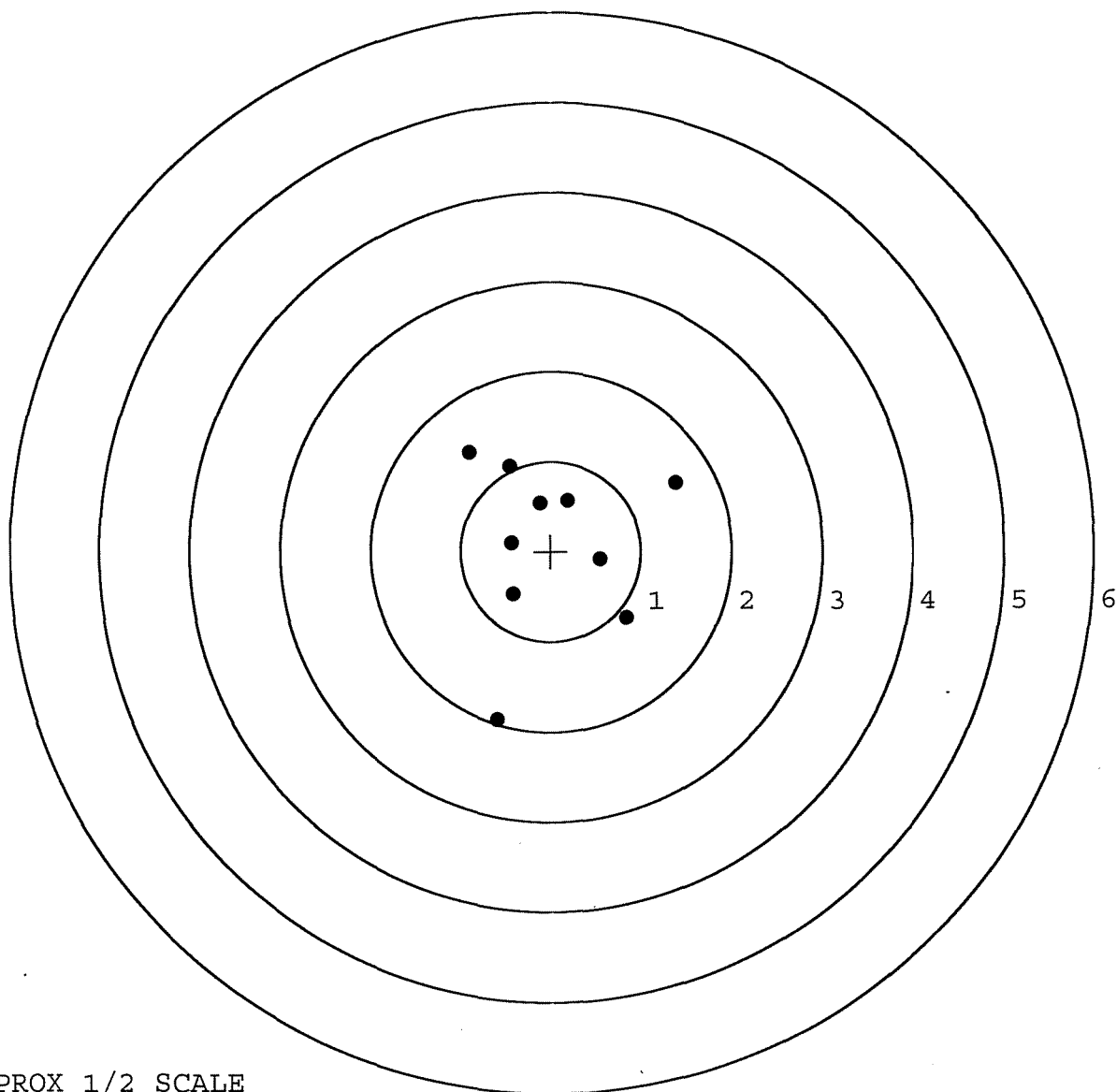
MEAN RADIUS: 0.980

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 8

POINT#	X	Y
1:	-0.601	-1.864
2:	0.839	-0.744
3:	0.550	-0.089
4:	1.383	0.758
5:	0.188	0.562
6:	-0.124	0.539
7:	-0.435	0.096
8:	-0.425	-0.479
9:	-0.460	0.950
10:	-0.906	1.102



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236213. __0

TARGET NUMBER: 3

FILE DATE: 10/18/2002

FILE TIME: 12:45

POINT#	X	Y
1:	0.650	0.522
2:	-0.141	0.475
3:	-0.223	0.276
4:	-0.439	0.401
5:	-0.205	1.643
6:	0.216	-0.942
7:	0.203	-1.485
8:	0.012	-1.638
9:	0.420	-1.722
10:	0.120	-0.444

X CENTROID: 0.061

Y CENTROID: -0.291

POA TO CENTROID: 0.298

HORZ SPREAD: 1.089

VERT SPREAD: 3.365

GROUP SPREAD: 3.423

MIN RADIUS: 0.164

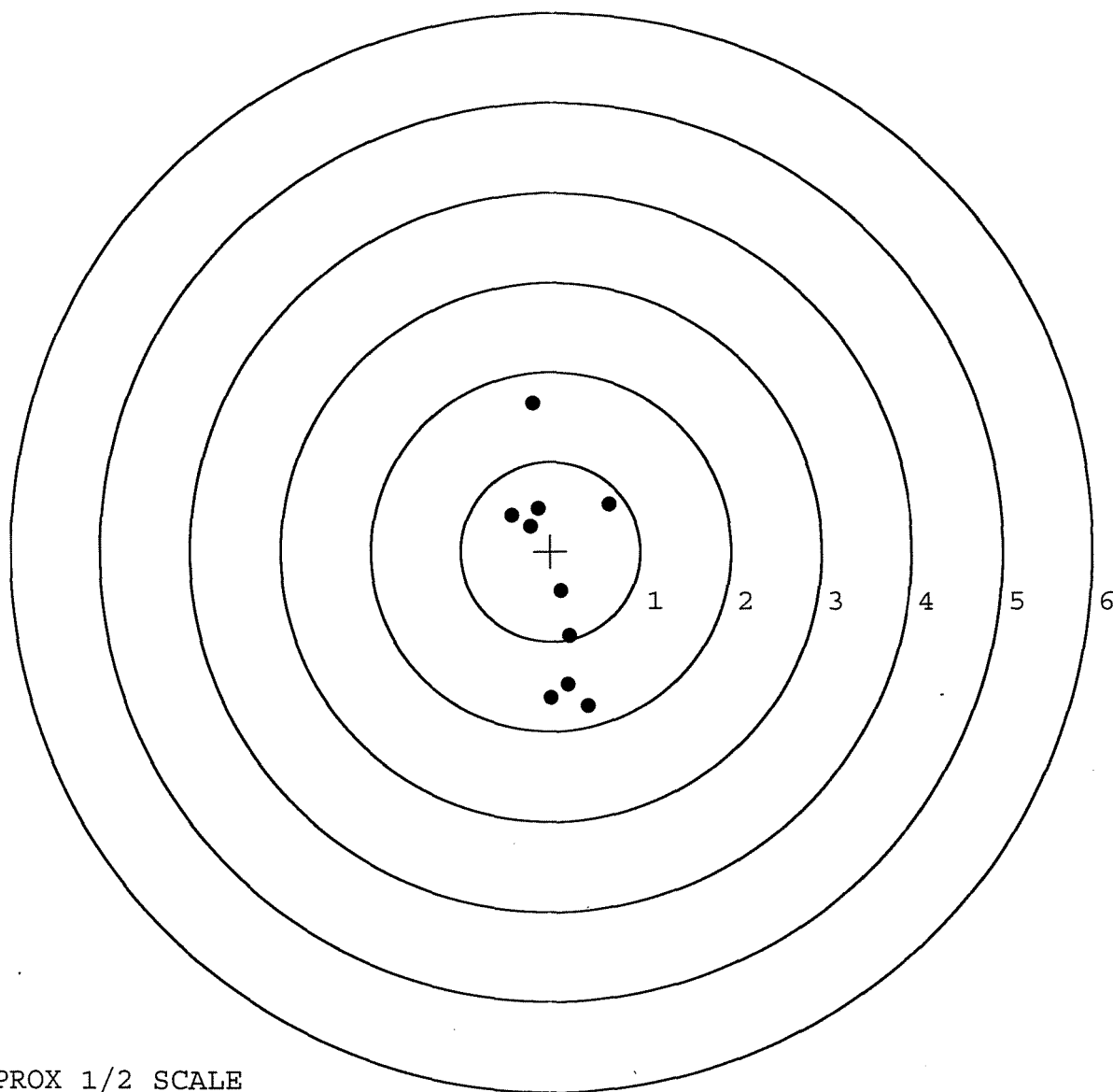
MAX RADIUS: 1.953

MEAN RADIUS: 1.009

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236213. __0

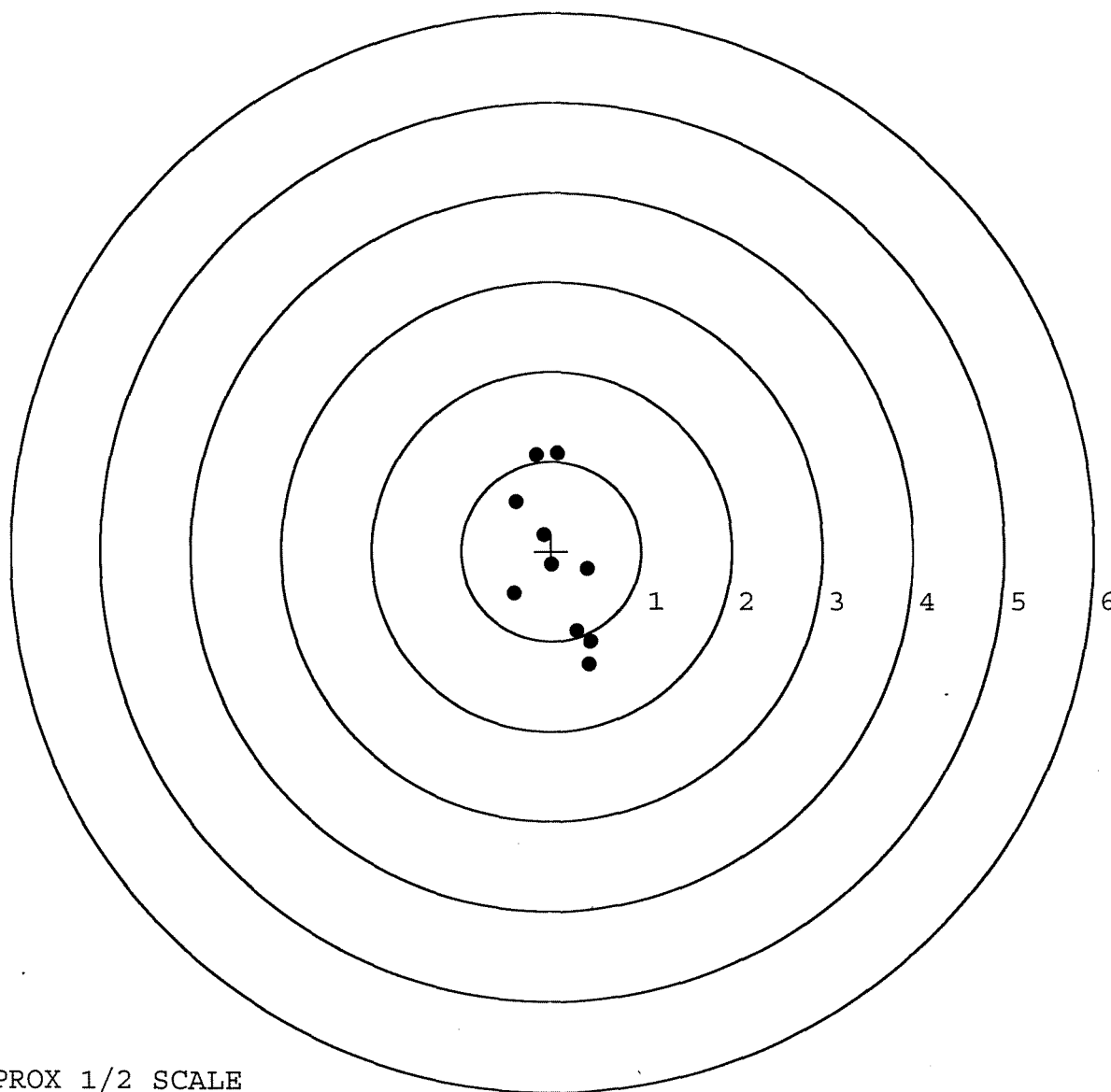
TARGET NUMBER: 4

FILE DATE: 10/18/2002

FILE TIME: 12:45

X CENTROID: 0.056
Y CENTROID: -0.108
POA TO CENTROID: 0.122
HORZ SPREAD: 0.858
VERT SPREAD: 2.354
GROUP SPREAD: 2.416
MIN RADIUS: 0.067
MAX RADIUS: 1.217
MEAN RADIUS: 0.755
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.430	-1.266
2:	0.446	-1.008
3:	0.287	-0.890
4:	-0.412	-0.468
5:	0.403	-0.197
6:	0.001	-0.147
7:	-0.081	0.186
8:	-0.400	0.548
9:	-0.179	1.072
10:	0.064	1.088

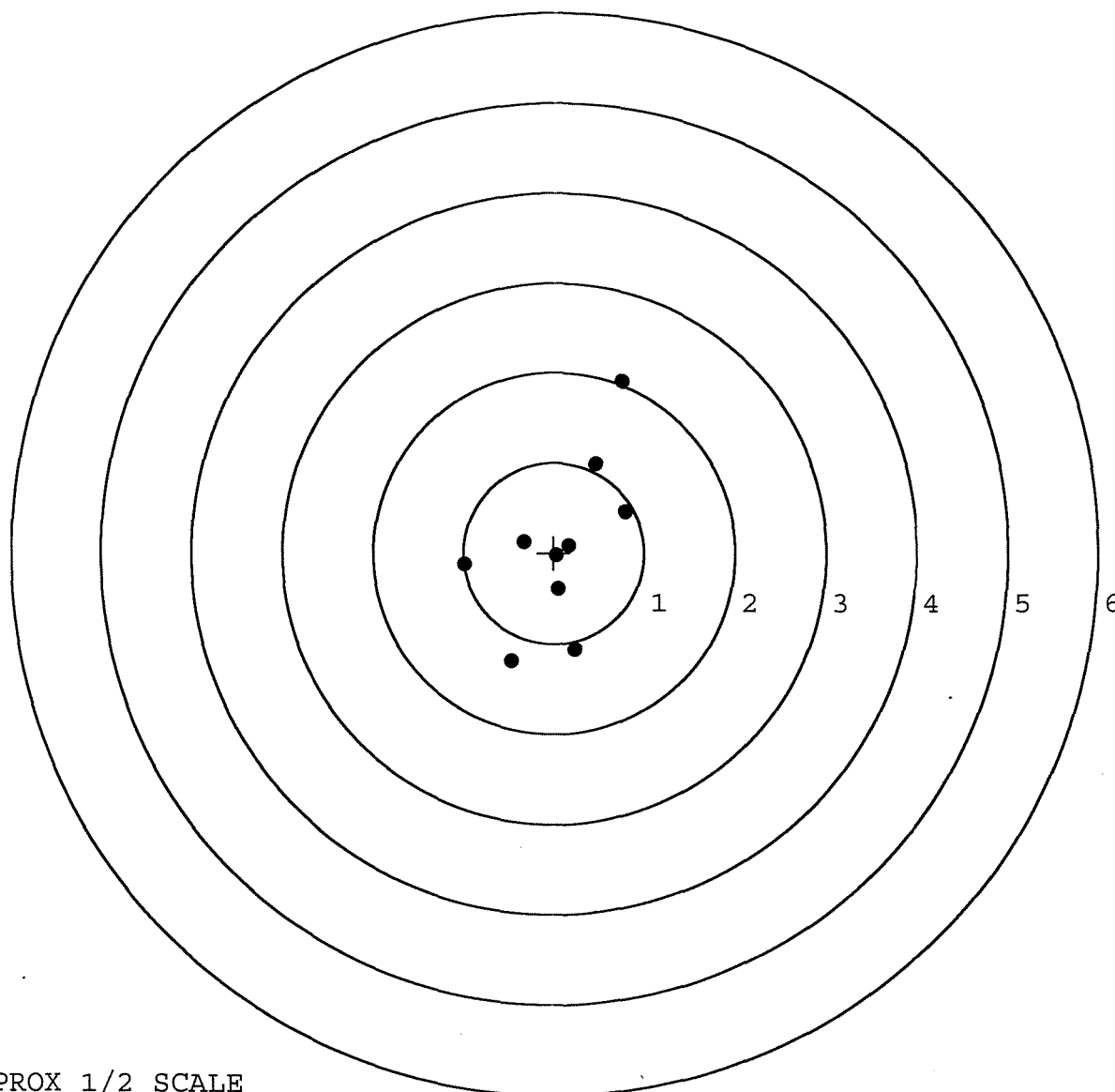


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236213. __0
 TARGET NUMBER: 5
 FILE DATE: 10/18/2002
 FILE TIME: 12:45

X CENTROID: 0.072
 Y CENTROID: 0.072
 POA TO CENTROID: 0.102
 HORZ SPREAD: 1.776
 VERT SPREAD: 3.088
 GROUP SPREAD: 3.318
 MIN RADIUS: 0.099
 MAX RADIUS: 1.945
 MEAN RADIUS: 0.844
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.240	-1.068
2:	-0.461	-1.194
3:	0.057	-0.400
4:	-0.989	-0.127
5:	0.787	0.460
6:	0.460	0.982
7:	0.753	1.894
8:	0.171	0.079
9:	0.032	-0.032
10:	-0.327	0.124



TARGET APPROX 1/2 SCALE

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.51	2.57		2.56	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.50	2.62		2.52	
PULL #3	2.71	2.60		2.46	
PULL #4	2.57	2.49		2.45	
PULL #5	2.67	2.49		2.45	
TOTAL	12.96	12.77		12.44	
AVG.	2.59	2.55		2.48	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.45	3.47		
PULL #2	3.44	3.45		
PULL #3	3.38	3.33		
PULL #4	3.41	3.38		
PULL #5	3.37	3.21		
TOTAL	17.05	16.84		
AVG.	3.41	3.36		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.32	4.31		4.28
PULL #2	4.13	4.15		4.35
PULL #3	4.35	4.32		4.27
PULL #4	4.33	4.18		4.24
PULL #5	4.29	4.27		4.10
TOTAL	21.42	21.23		21.24
AVG.	4.28	4.24		4.24