

G-6236216

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. **66236216**
Order No. **25716**

Made in Union, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

13RW

5716 66236216

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

NDPFF

46 FORM

proof of purchase



owner registration sticker



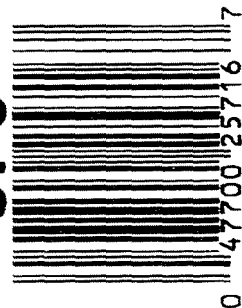
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6236216

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6236216

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8/23/02	RL
600	PROOF		8-26-02	AK
607	CHECK HEADSPACE		8-26-02	AK
610	DIS-ASSEMBLE GUN	MAGNA - FLUX INSPECTED	8/26/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	AUG 27 2002		
615	ROLLMARK CALIBER	OPERATOR <u>RR</u>	8/27/02	BS
617	DRILL AND TAP SIGHT HOLES		8/28/02	AK
620	APPLY COATINGS (BARREL ACTION)		9-10	TA
	(BOLT)		9-10	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-19-02	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-19-02	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-18-02	DA
	D) OIL FIRING PIN ASSEMBLY		9-18-02	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		11-12-02	RL

OP #	OPERATOR NAME	7387	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.5</u>	<u>5.5</u>	<u>5.0</u>	9/27/02	DA		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	9/27/02	DA		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.022</u>	<u>.023</u>	9/27/02	DA		
	J) ASSEMBLE STOCK					9-19-02	RL		
	K) ASSEMBLE SWIVEL STUDS					11-12-02	RL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					10/31/02	RL		
	M) IRON SIGHT ALIGNMENT					10/31/02	RL		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					10/31/02	RL		
640	GALLERY TEST AND TARGET		PASS	FAIL		9/20/02	TRW		
	MALFUNCTION		CORRECTION			9/20/02	TRW		
	MALFUNCTION		CORRECTION			9/20/02	TRW		
	MALFUNCTION		CORRECTION			9/20/02	TRW		
	MALFUNCTION		CORRECTION			9/20/02	TRW		
645	INSPECT FOR LIVE AMMO					9/20/02	TRW		
655	FINAL INSPECTION A) HEADSPACE					11-12-02	RL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u>	<u>2.37</u>	<u>2.62</u>	<u>2.56</u>	<u>2.54</u>	10-4-02	DA
	C) FUNCTION					11-12-02	RL		
660	PACK					11-12-02	DA		

2.50# + .50#
BARBER - M24 0147388
 3.00# + .75#
 4.00# + 1.00#

DATE 9-18-02

TESTER RW

G 6236216

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.63	2.58	2.40	MIN. SETTING,
PULL #2	2.64	2.43	2.51	NO AVG. OF 5
PULL #3	2.61	2.46	2.53	READINGS ACCEPT-
PULL #4	2.62	2.40	2.61	ABLE LESS THAN 2
PULL #5	2.55	2.52	2.59	
TOTAL	13.05	12.39	12.64	
AVG.	2.61	2.48	2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.32	3.26	
PULL #2	3.15	3.10	
PULL #3	3.15	3.12	
PULL #4	3.16	3.17	
PULL #5	3.18	3.10	
TOTAL	15.96	15.75	
AVG.	3.19	3.15	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.36	4.31		4.43
PULL #2	4.38	4.11		4.48
PULL #3	4.31	4.28		4.34
PULL #4	4.31	4.17		4.49
PULL #5	4.42	4.19		4.41
TOTAL	21.78	21.06		22.15
AVG.	4.36	4.21		4.43

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236216.___0
FILE DATE AND TIME: 09/21/2002 12:26

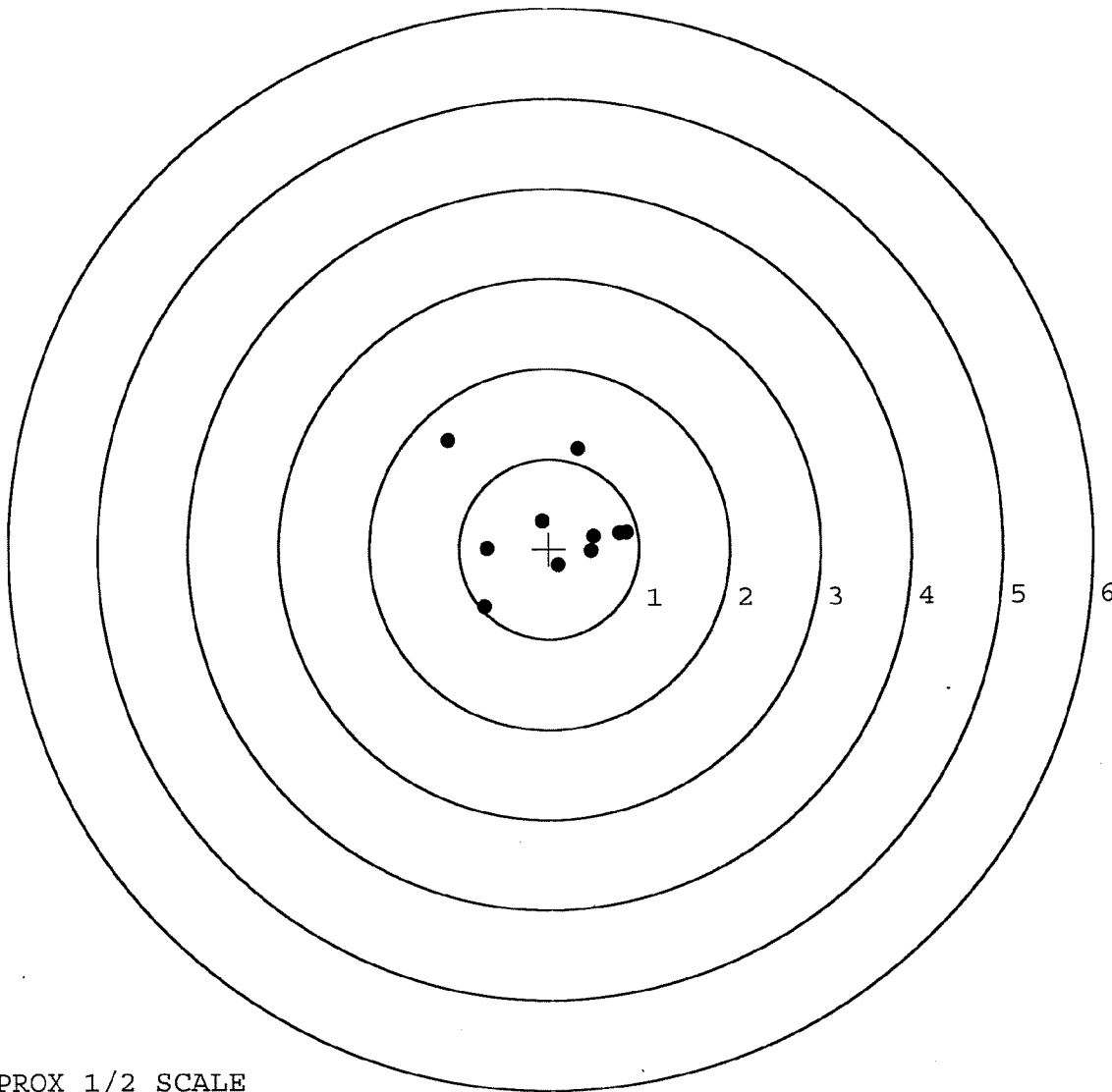
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.148
The Average Y Centroid of the Five Target Set:	0.132
The Average Point of Impact of the Five Target Set:	0.198
The Average Mean Radius of the Five Target Set:	0.809
The Distance from POA to Centroid Target #1:	0.231
The Distance from Centroid Target #2 to Centroid Target #1:	0.747
The Distance from Centroid Target #3 to Centroid Target #1:	0.238
The Distance from Centroid Target #4 to Centroid Target #1:	0.630
The Distance from Centroid Target #5 to Centroid Target #1:	0.251

SERIAL NUMBER: G6236216. __0
 TARGET NUMBER: 1
 FILE DATE: 09/21/2002
 FILE TIME: 12:26

POINT#	X	Y
1:	0.331	1.109
2:	-1.119	1.215
3:	-0.689	0.012
4:	-0.726	-0.646
5:	-0.074	0.310
6:	0.861	0.174
7:	0.499	0.138
8:	0.105	-0.184
9:	0.782	0.172
10:	0.473	-0.029

X CENTROID: 0.044
 Y CENTROID: 0.227
 POA TO CENTROID: 0.231
 HORZ SPREAD: 1.980
 VERT SPREAD: 1.861
 GROUP SPREAD: 2.237
 MIN RADIUS: 0.144
 MAX RADIUS: 1.526
 MEAN RADIUS: 0.746
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236216. 0

TARGET NUMBER: 2

FILE DATE: 09/21/2002

FILE TIME: 12:26

X CENTROID: -0.357

Y CENTROID: -0.403

POA TO CENTROID: 0.538

HORZ SPREAD: 1.744

VERT SPREAD: 2.528

GROUP SPREAD: 3.036

MIN RADIUS: 0.331

MAX RADIUS: 1.693

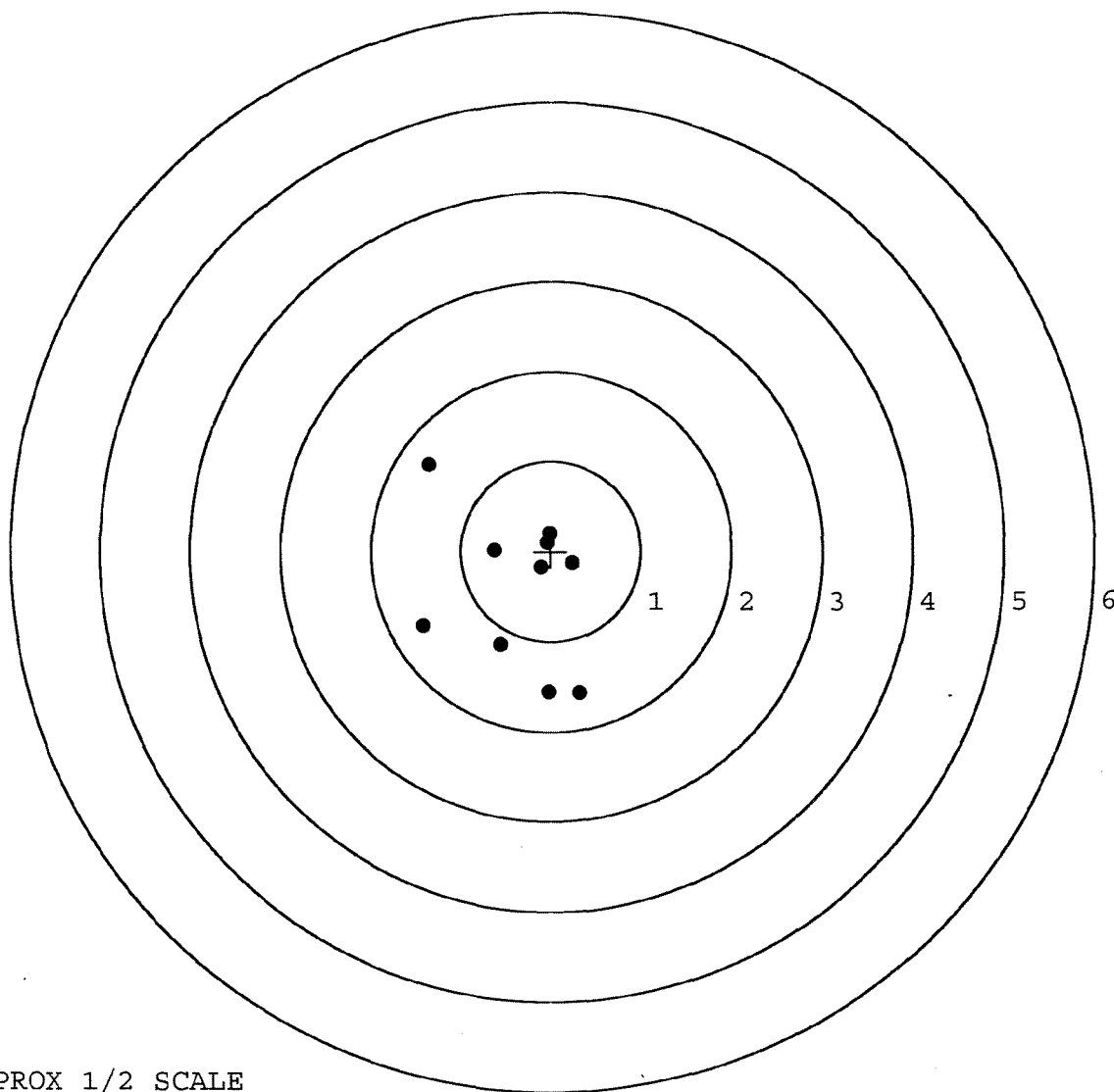
MEAN RADIUS: 0.882

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-1.358	0.961
2:	-1.420	-0.822
3:	-0.558	-1.034
4:	0.324	-1.567
5:	-0.025	-1.561
6:	-0.623	0.018
7:	-0.011	0.195
8:	0.246	-0.134
9:	-0.107	-0.186
10:	-0.034	0.095

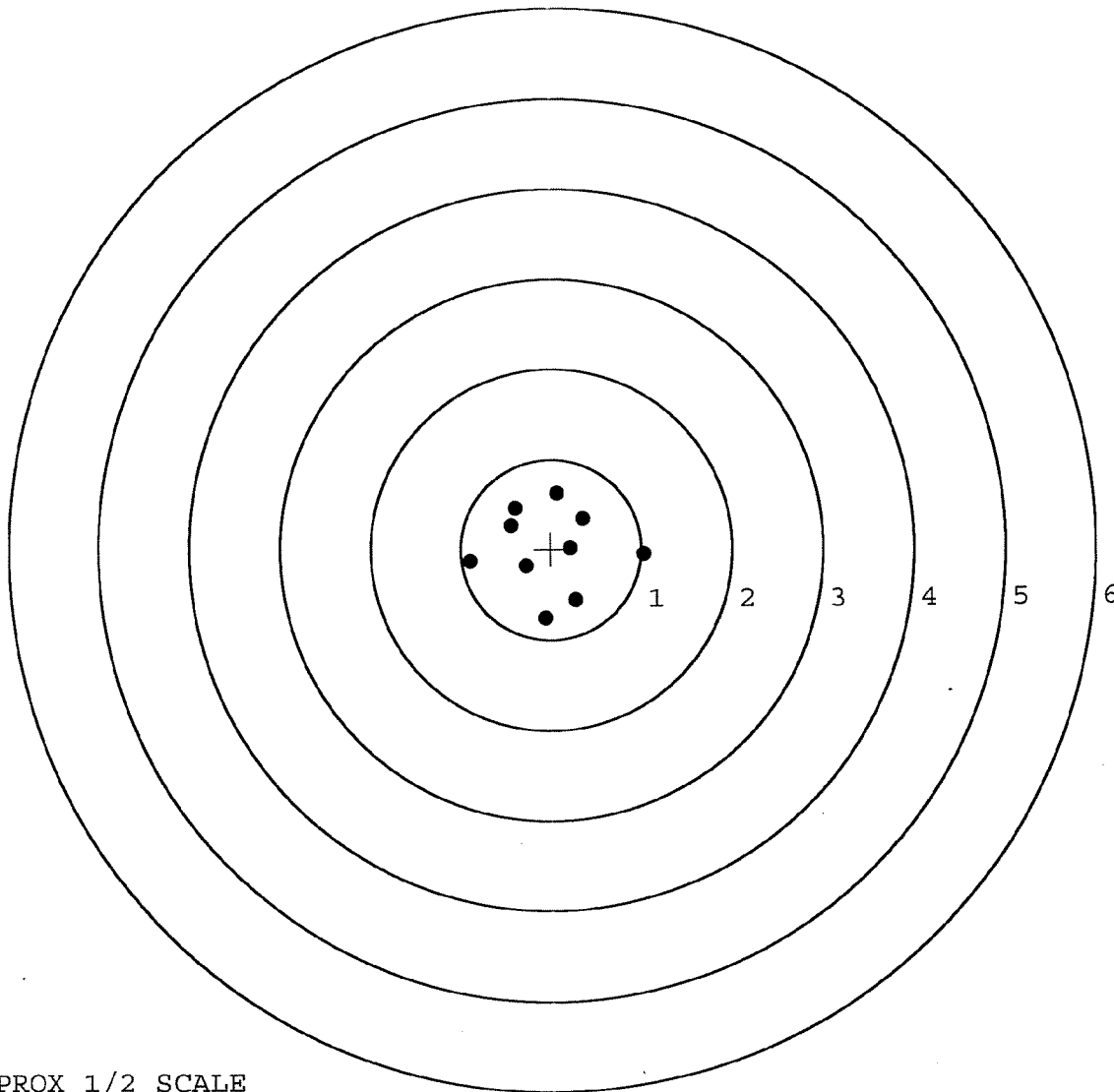


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236216. __0
 TARGET NUMBER: 3
 FILE DATE: 09/21/2002
 FILE TIME: 12:26

POINT#	X	Y
1:	0.070	0.625
2:	-0.397	0.457
3:	-0.441	0.262
4:	-0.898	-0.139
5:	0.357	0.335
6:	0.217	0.011
7:	-0.278	-0.193
8:	0.277	-0.572
9:	-0.061	-0.769
10:	1.031	-0.062

X CENTROID: -0.012
 Y CENTROID: -0.005
 POA TO CENTROID: 0.013
 HORZ SPREAD: 1.929
 VERT SPREAD: 1.394
 GROUP SPREAD: 1.931
 MIN RADIUS: 0.230
 MAX RADIUS: 1.045
 MEAN RADIUS: 0.614
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236216. 0

TARGET NUMBER: 4

FILE DATE: 09/21/2002

FILE TIME: 12:26

POINT#	X	Y
1:	-0.619	3.623
2:	-0.080	1.926
3:	-0.470	1.822
4:	-0.400	1.054
5:	-0.047	0.375
6:	-0.028	0.259
7:	0.038	-0.065
8:	0.018	-0.357
9:	-0.455	-0.136
10:	-0.610	-0.740

X CENTROID: -0.265

Y CENTROID: 0.776

POA TO CENTROID: 0.820

HORZ SPREAD: 0.657

VERT SPREAD: 4.363

GROUP SPREAD: 4.363

MIN RADIUS: 0.309

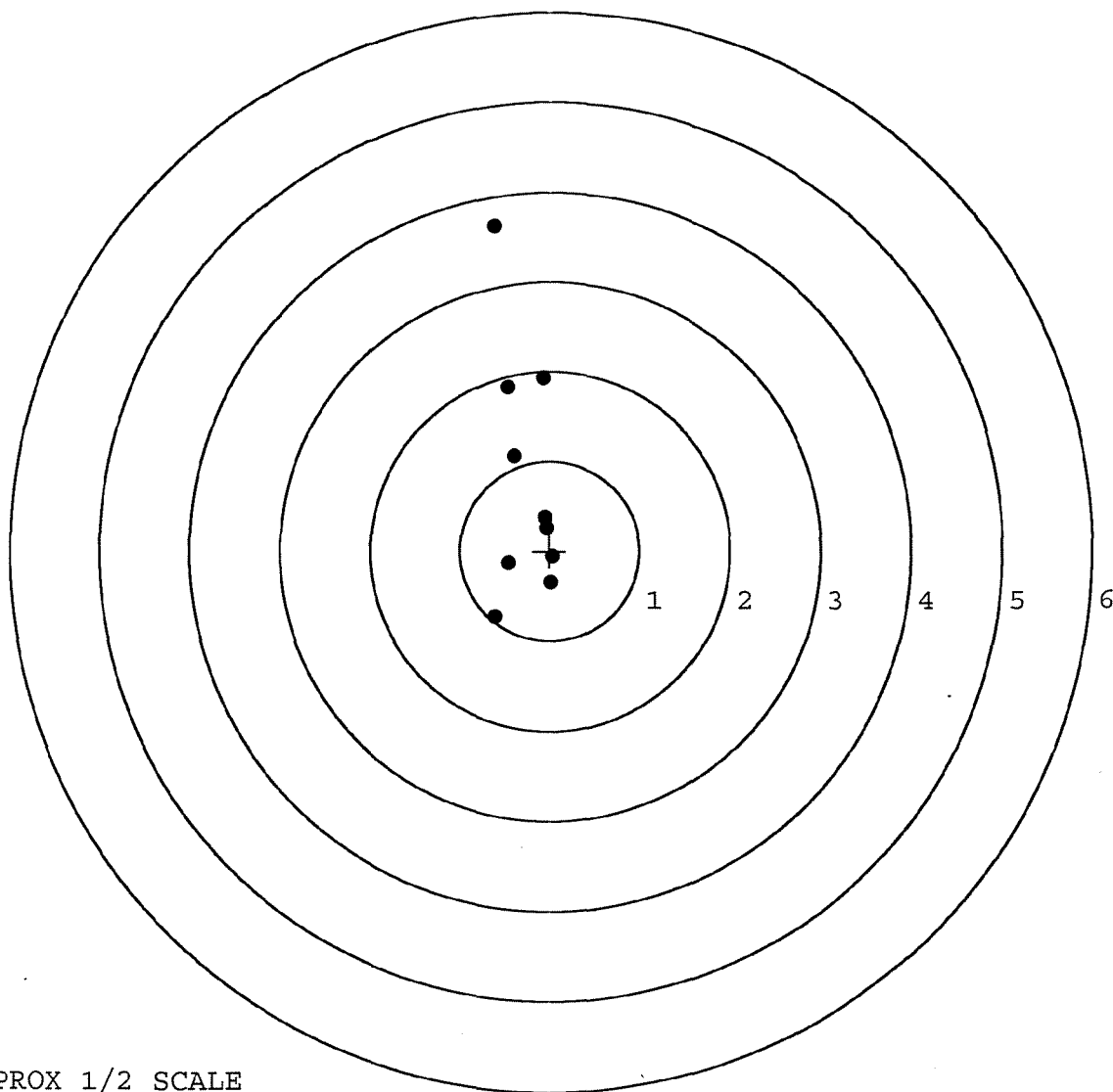
MAX RADIUS: 2.869

MEAN RADIUS: 1.098

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236216. 0

TARGET NUMBER: 5

FILE DATE: 09/21/2002

FILE TIME: 12:26

POINT#	X	Y
1:	-0.213	0.849
2:	-0.729	1.187
3:	-1.235	-0.144
4:	-0.681	-0.207
5:	0.302	-0.938
6:	0.349	-0.592
7:	0.333	0.126
8:	0.164	0.132
9:	-0.103	0.151
10:	0.333	0.096

X CENTROID: -0.148

Y CENTROID: 0.066

POA TO CENTROID: 0.162

HORZ SPREAD: 1.584

VERT SPREAD: 2.125

GROUP SPREAD: 2.362

MIN RADIUS: 0.096

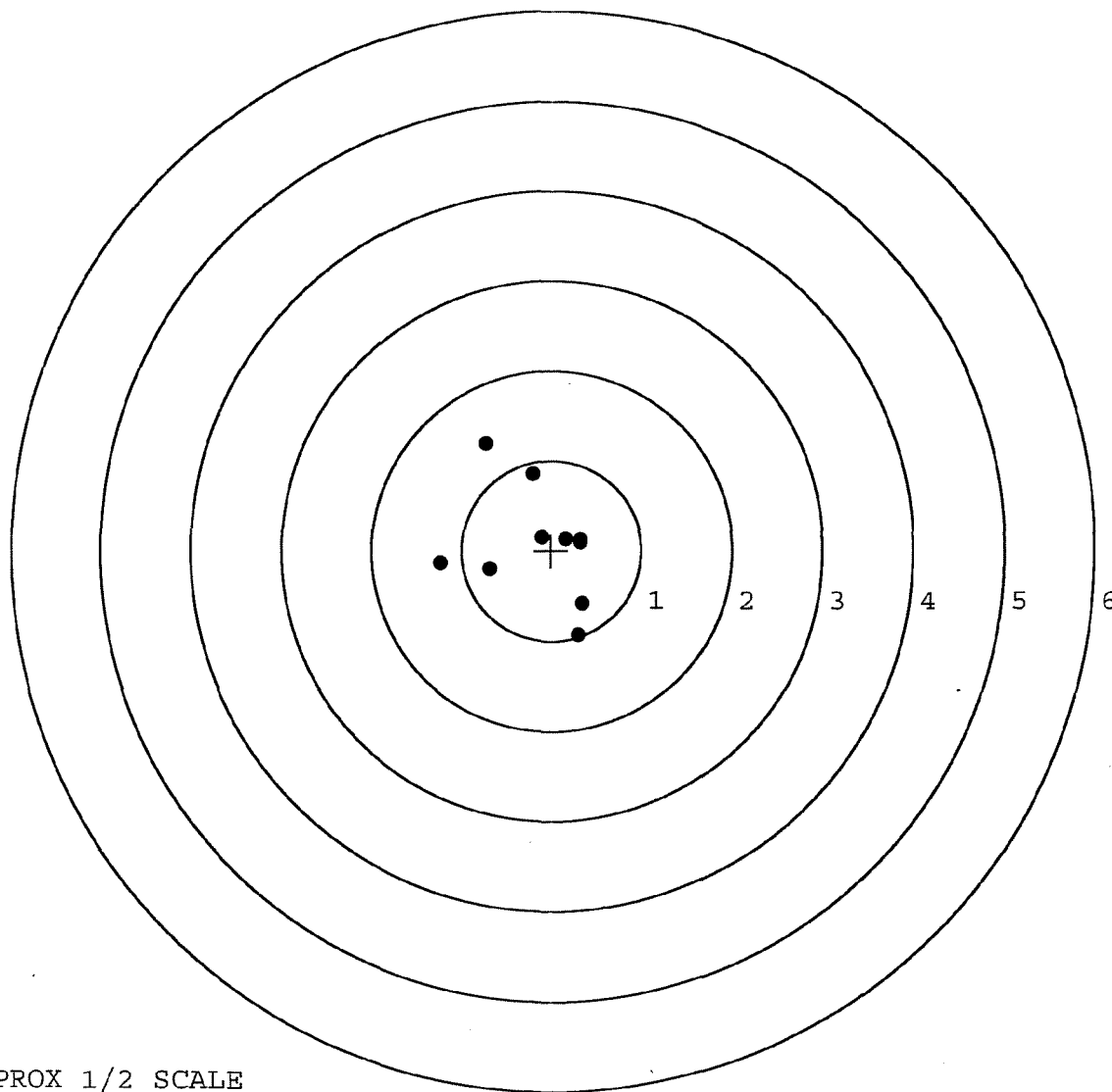
MAX RADIUS: 1.263

MEAN RADIUS: 0.706

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE