

G623 6217

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.	J
66236217	
ORDER NO.	25716
46	

06XW

5716 66236217

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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UPC



SERIAL NO.



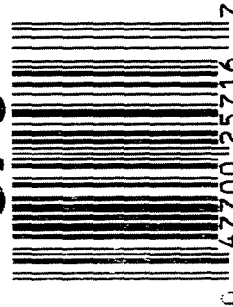
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**BOLT ACTION CENTERFIRE RIFLE****24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker

**ORDER NO. 25716****BARREL LENGTH 24"****CAPACITY 6****G6236217****UPC**

46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6236217

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		9/5/02	RL
600	PROOF		9/15/02	RL
607	CHECK HEADSPACE	MAGNA - FLUX	9/9/02	RL
610	DIS-ASSEMBLE GUN	INSPECTED	9/9/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	SEP 10 2002 OPERATOR RL		
615	ROLLMARK CALIBER		9/10	BS
617	DRILL AND TAP SIGHT HOLES		9-12-02	A
620	APPLY COATINGS (BARREL ACTION)		9-18	TA
	(BOLT)		9-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-20-02	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-20-02	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-20-02	RW
	D) OIL FIRING PIN ASSEMBLY		9-20-02	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		11-28-02	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-30-02	OA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>2.5</u> <u>3.0</u>	10-30-02	OA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.021</u>	10-30-02	OA
	J) ASSEMBLE STOCK		10/4/02	RL
	K) ASSEMBLE SWIVEL STUDS		11-20-02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10/29/02	RL
	M) IRON SIGHT ALIGNMENT		10/29/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10/29/02	RL
640	GALLERY TEST AND TARGET	PASS FAIL	10-8-02	A
	MALFUNCTION	CORRECTION	10-8-02	A
	MALFUNCTION	CORRECTION	10-8-02	A
	MALFUNCTION	CORRECTION	10-8-02	A
	MALFUNCTION	CORRECTION	10-8-02	A
645	INSPECT FOR LIVE AMMO		10-8-02	A
655	FINAL INSPECTION A) HEADSPACE		11-20-02	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.73</u> <u>2.73</u> <u>2.67</u> <u>2.63</u>	10-30-02	OA
	C) FUNCTION		11-20-02	RL
660	PACK		11/25/02	OA

AVERAGE PULL FORCE BETWEEN
INITIAL TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. 66236217

DATE 10-4-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.60	2.41	2.40	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.63	2.67	2.34	
PULL #3	2.53	2.54	2.36	
PULL #4	2.64	2.51	2.38	
PULL #5	2.49	2.50	2.40	
TOTAL	12.89	12.63	11.80	
AVG.	2.57	2.52	2.37	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.19	3.09	
PULL #2	3.26	3.29	
PULL #3	3.26	3.24	
PULL #4	3.31	3.09	
PULL #5	3.19	3.17	
TOTAL	16.21	15.88	
AVG.	3.24	3.17	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURA
PULL #1	4.06	4.07		4.15
PULL #2	4.00	4.10		4.23
PULL #3	4.07	4.03		4.11
PULL #4	4.06	4.10		4.11
PULL #5	4.08	4.07		4.14
TOTAL	20.27	20.37		20.74
AVG.	4.05	4.07		4.14

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236217.___0
FILE DATE AND TIME: 10/09/2002 13:56

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.023
The Average Y Centroid of the Five Target Set:	-0.038
The Average Point of Impact of the Five Target Set:	0.044
The Average Mean Radius of the Five Target Set:	0.735
The Distance from POA to Centroid Target #1:	0.256
The Distance from Centroid Target #2 to Centroid Target #1:	0.233
The Distance from Centroid Target #3 to Centroid Target #1:	0.500
The Distance from Centroid Target #4 to Centroid Target #1:	0.439
The Distance from Centroid Target #5 to Centroid Target #1:	0.416

SERIAL NUMBER: G6236217. __0

TARGET NUMBER: 1

FILE DATE: 10/09/2002

FILE TIME: 13:56

X CENTROID: -0.002

Y CENTROID: 0.256

POA TO CENTROID: 0.256

HORZ SPREAD: 1.158

VERT SPREAD: 2.727

GROUP SPREAD: 2.727

MIN RADIUS: 0.358

MAX RADIUS: 1.968

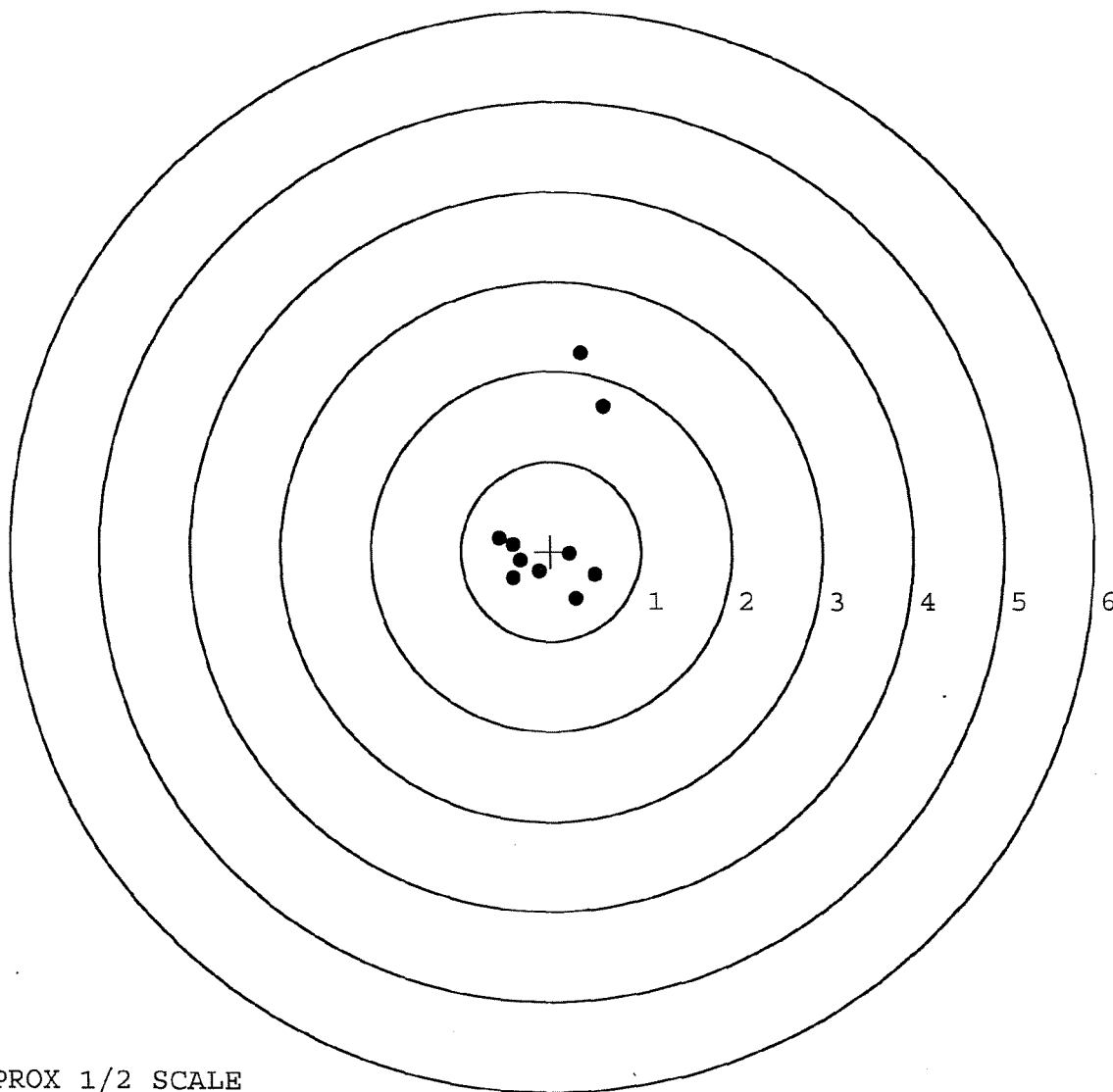
MEAN RADIUS: 0.810

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.281	-0.530
2:	0.491	-0.265
3:	0.212	-0.031
4:	0.579	1.612
5:	0.323	2.197
6:	-0.579	0.148
7:	-0.421	0.074
8:	-0.342	-0.111
9:	-0.426	-0.302
10:	-0.135	-0.230



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236217. __0

TARGET NUMBER: 2

FILE DATE: 10/09/2002

FILE TIME: 13:56

POINT#	X	Y
1:	1.436	1.028
2:	0.104	-0.636
3:	-0.640	-0.833
4:	-0.380	0.209
5:	-0.838	0.240
6:	0.663	0.001
7:	0.274	-0.073
8:	0.344	0.138
9:	0.328	0.459
10:	0.500	0.559

X CENTROID: 0.179

Y CENTROID: 0.109

POA TO CENTROID: 0.210

HORZ SPREAD: 2.274

VERT SPREAD: 1.861

GROUP SPREAD: 2.788

MIN RADIUS: 0.167

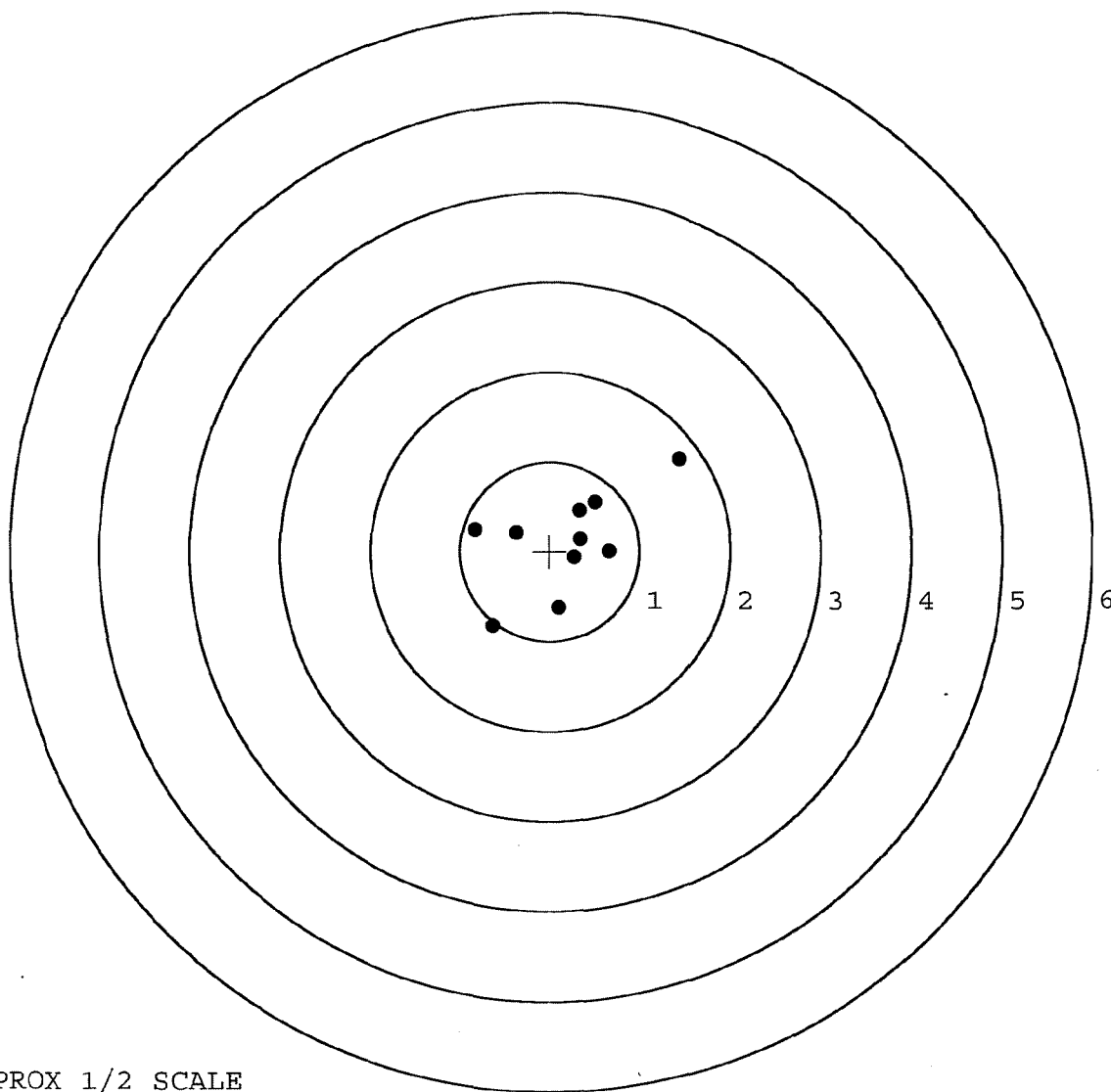
MAX RADIUS: 1.557

MEAN RADIUS: 0.695

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236217. __0

TARGET NUMBER: 3

FILE DATE: 10/09/2002

FILE TIME: 13:56

POINT#	X	Y
1:	0.776	-1.030
2:	0.039	-1.021
3:	-1.573	-1.624
4:	0.509	-0.210
5:	0.231	-0.226
6:	-0.558	-0.119
7:	-1.103	0.149
8:	-0.109	0.352
9:	0.132	0.588
10:	0.535	0.828

X CENTROID: -0.112

Y CENTROID: -0.231

POA TO CENTROID: 0.257

HORZ SPREAD: 2.349

VERT SPREAD: 2.452

GROUP SPREAD: 3.234

MIN RADIUS: 0.343

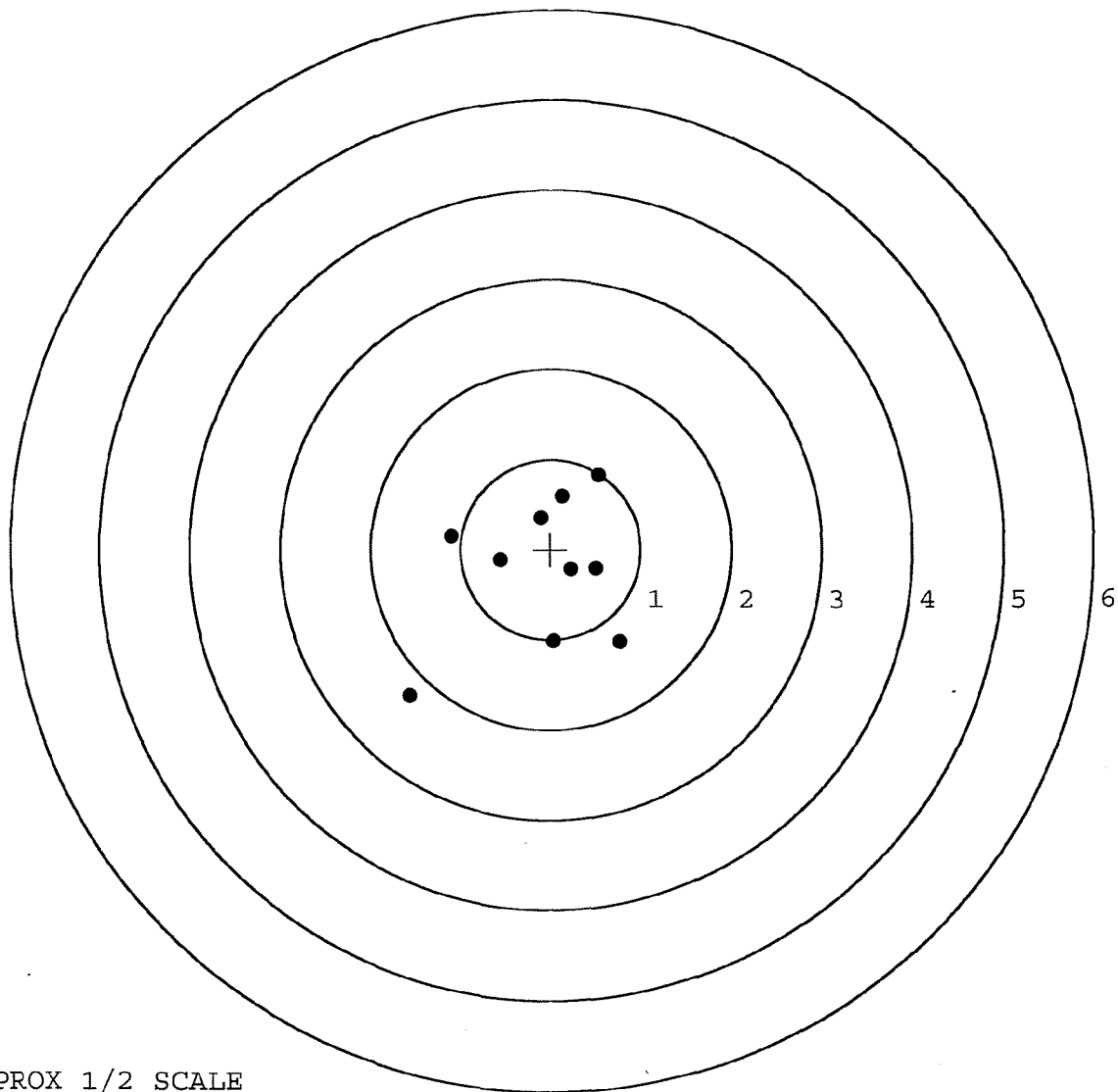
MAX RADIUS: 2.018

MEAN RADIUS: 0.918

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236217. 0

TARGET NUMBER: 4

FILE DATE: 10/09/2002

FILE TIME: 13:56

X CENTROID: -0.082

Y CENTROID: -0.175

POA TO CENTROID: 0.193

HORZ SPREAD: 1.578

VERT SPREAD: 1.743

GROUP SPREAD: 1.774

MIN RADIUS: 0.401

MAX RADIUS: 1.130

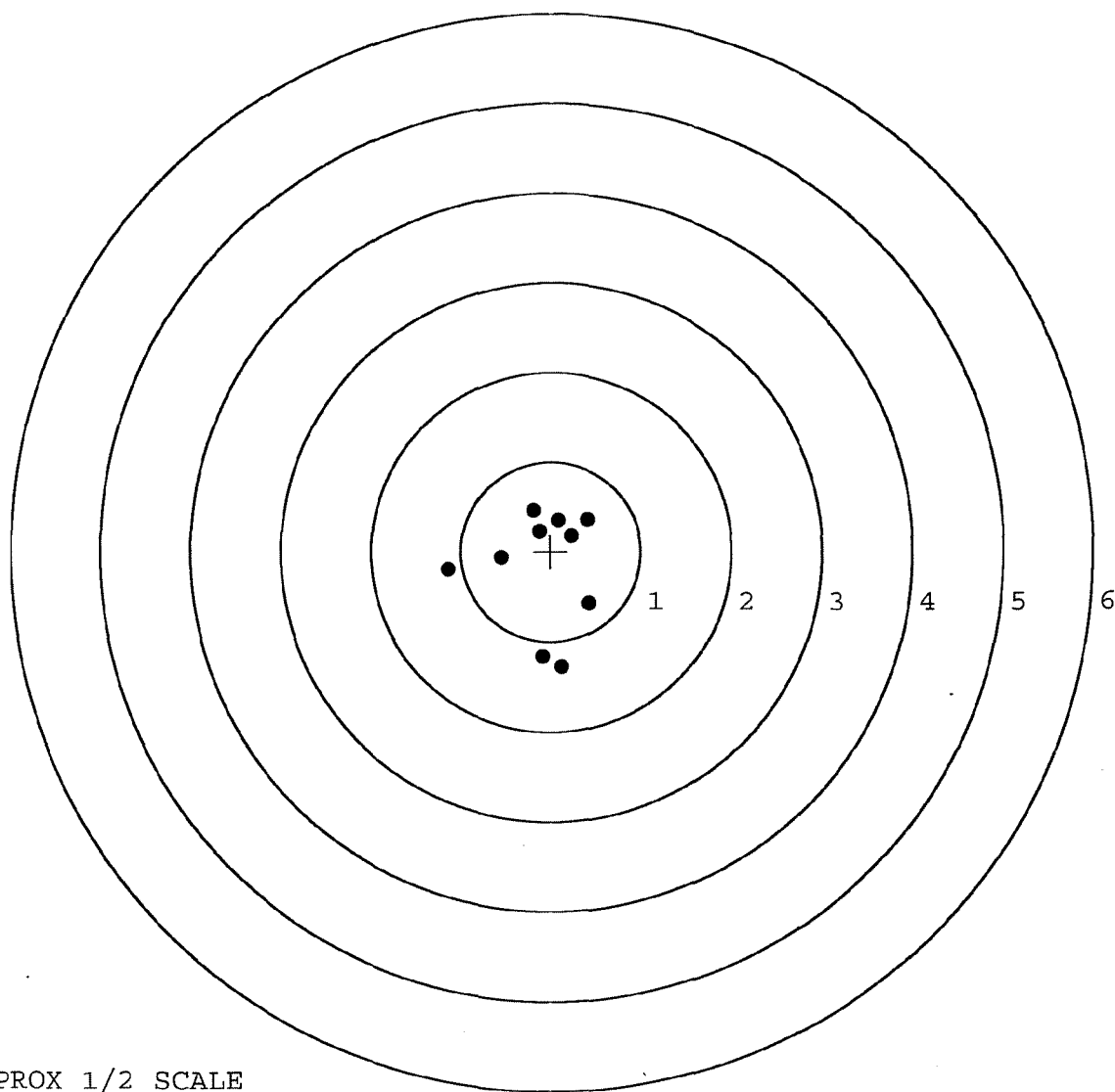
MEAN RADIUS: 0.710

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.432	-0.574
2:	0.130	-1.285
3:	-0.088	-1.169
4:	-1.146	-0.203
5:	-0.547	-0.071
6:	0.411	0.357
7:	0.238	0.172
8:	0.085	0.342
9:	-0.131	0.223
10:	-0.199	0.458



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236217. 0

TARGET NUMBER: 5

FILE DATE: 10/09/2002

FILE TIME: 13:56

POINT#	X	Y
1:	0.005	-0.766
2:	-0.529	-1.140
3:	-0.719	-0.260
4:	0.428	-0.441
5:	0.109	0.731
6:	-0.309	0.579
7:	0.242	0.097
8:	-0.055	0.072
9:	-0.096	-0.100
10:	-0.061	-0.257

X CENTROID: -0.098

Y CENTROID: -0.148

POA TO CENTROID: 0.178

HORZ SPREAD: 1.147

VERT SPREAD: 1.871

GROUP SPREAD: 1.977

MIN RADIUS: 0.049

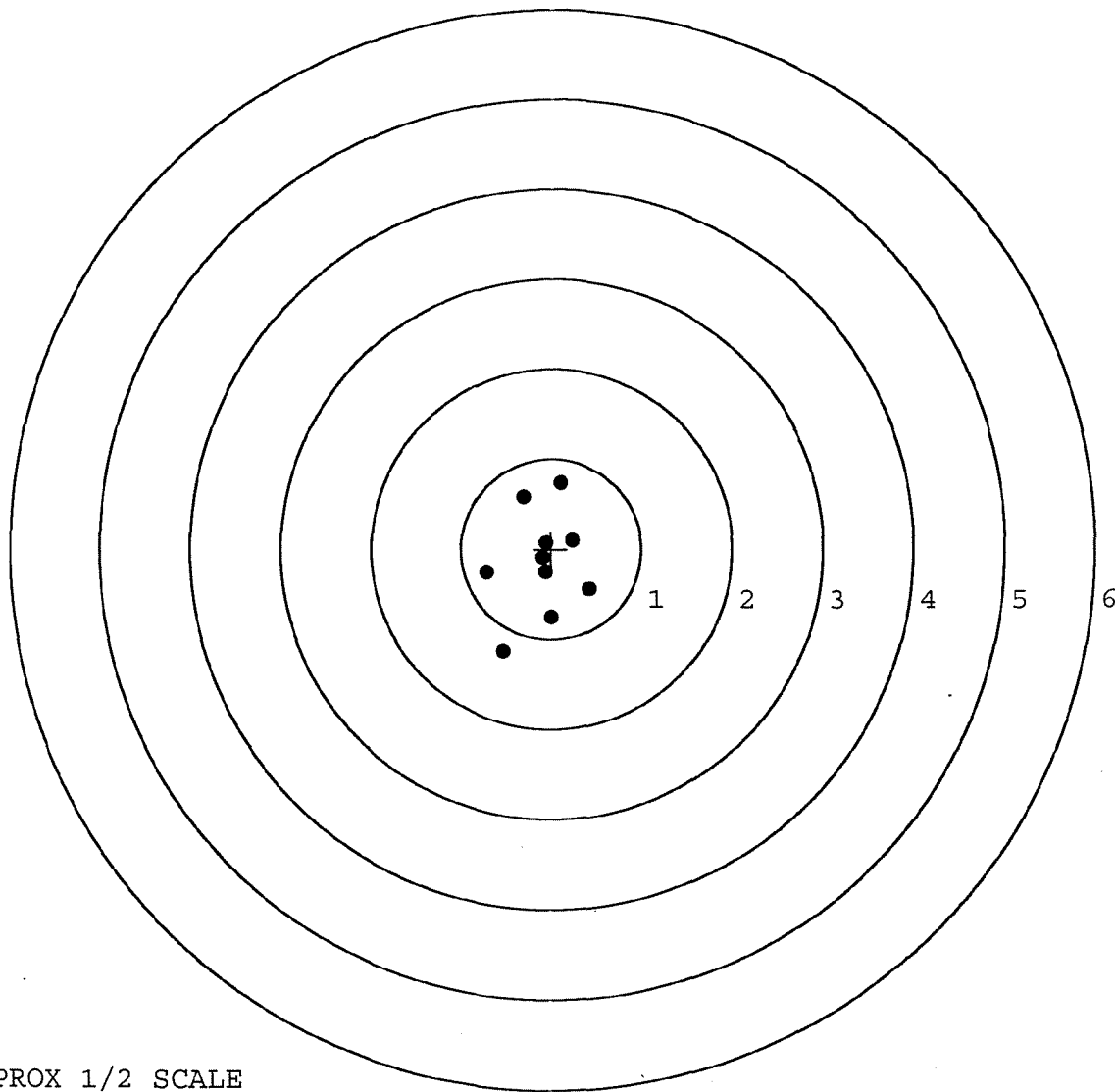
MAX RADIUS: 1.081

MEAN RADIUS: 0.541

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE