

G 623 6226

Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. J
G6236226

ORDER NO.
25732

46

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



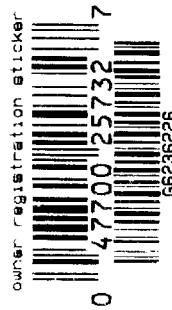
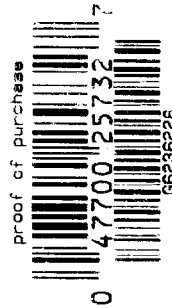
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5732 G6236226

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM 200348

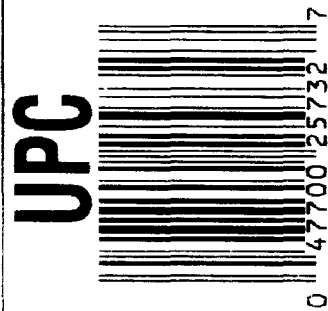


ORDER NO. **25732**

BARREL LENGTH 24"

CAPACITY 5

G6236226



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6236226

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10/7/02	RL
600	PROOF		10/7/02	RL
607	CHECK HEADSPACE	MAGNA - FLUX	10/7/02	RL
610	DIS-ASSEMBLE GUN	INSPECTED	10/7/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OCT 8 2002 OPERATOR <u>JKS</u>		
615	ROLLMARK CALIBER		10/9/02	RL
617	DRILL AND TAP SIGHT HOLES		10/19/02	TRW
620	APPLY COATINGS (BARREL ACTION)		10-17	TA
	(BOLT)		10-17	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/9/02	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/9/02	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/9/02	DA
	D) OIL FIRING PIN ASSEMBLY		12/9/02	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	8/5/03	RW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2</u> <u>2</u> <u>2</u>	8/5/03	RW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0275</u> <u>.022</u> <u>.023</u>	8/5/03	RW
	J) ASSEMBLE STOCK		5/13/03	RW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	6-9-03	A
	MALFUNCTION	CORRECTION	6-9-03	A
	MALFUNCTION	CORRECTION	6-9-03	A
	MALFUNCTION	CORRECTION	6-9-03	A
	MALFUNCTION	CORRECTION	6-9-03	A
645	INSPECT FOR LIVE AMMO		6-9-03	A
655	FINAL INSPECTION A) HEADSPACE		8/5/03	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u> <u>2.86</u> <u>2.76</u> <u>2.87</u> <u>2.93</u>	8/5/03	RW
	C) FUNCTION		8/5/03	RW
660	PACK		8/7/03	DA

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO.

DATE 5-13-03

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.45	2.28		2.37	MIN. SETTING NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.41	2.29		2.29	
PULL #3	2.33	2.28		2.33	
PULL #4	2.34	2.36		2.25	
PULL #5	2.42	2.29		2.30	
TOTAL	11.95	11.50		11.54	
AVG.	2.39	2.30		2.30	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	3.13		
PULL #2	3.16	3.17		
PULL #3	3.13	3.10		
PULL #4	3.22	3.03		
PULL #5	3.20	3.06		
TOTAL	15.80	15.49		
AVG.	3.16	3.09		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.13	4.16		4.10
PULL #2	4.14	4.19		4.28
PULL #3	4.01	4.03		4.26
PULL #4	4.14	4.06		4.24
PULL #5	4.15	4.14		4.40
TOTAL	20.57	20.58		21.28
AVG.	4.11	4.11		4.25

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236226. __0
FILE DATE AND TIME: 06/09/2003 04:57

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.094
The Average Y Centroid of the Five Target Set:	-0.038
The Average Point of Impact of the Five Target Set:	0.102
The Average Mean Radius of the Five Target Set:	0.617
The Distance from POA to Centroid Target #1:	0.089
The Distance from Centroid Target #2 to Centroid Target #1:	0.218
The Distance from Centroid Target #3 to Centroid Target #1:	0.186
The Distance from Centroid Target #4 to Centroid Target #1:	0.136
The Distance from Centroid Target #5 to Centroid Target #1:	0.222

SERIAL NUMBER: G6236226. __0

TARGET NUMBER: 1

FILE DATE: 06/09/2003

FILE TIME: 04:57

X CENTROID: -0.043

Y CENTROID: 0.077

POA TO CENTROID: 0.089

HORZ SPREAD: 2.475

VERT SPREAD: 2.474

GROUP SPREAD: 2.681

MIN RADIUS: 0.035

MAX RADIUS: 1.526

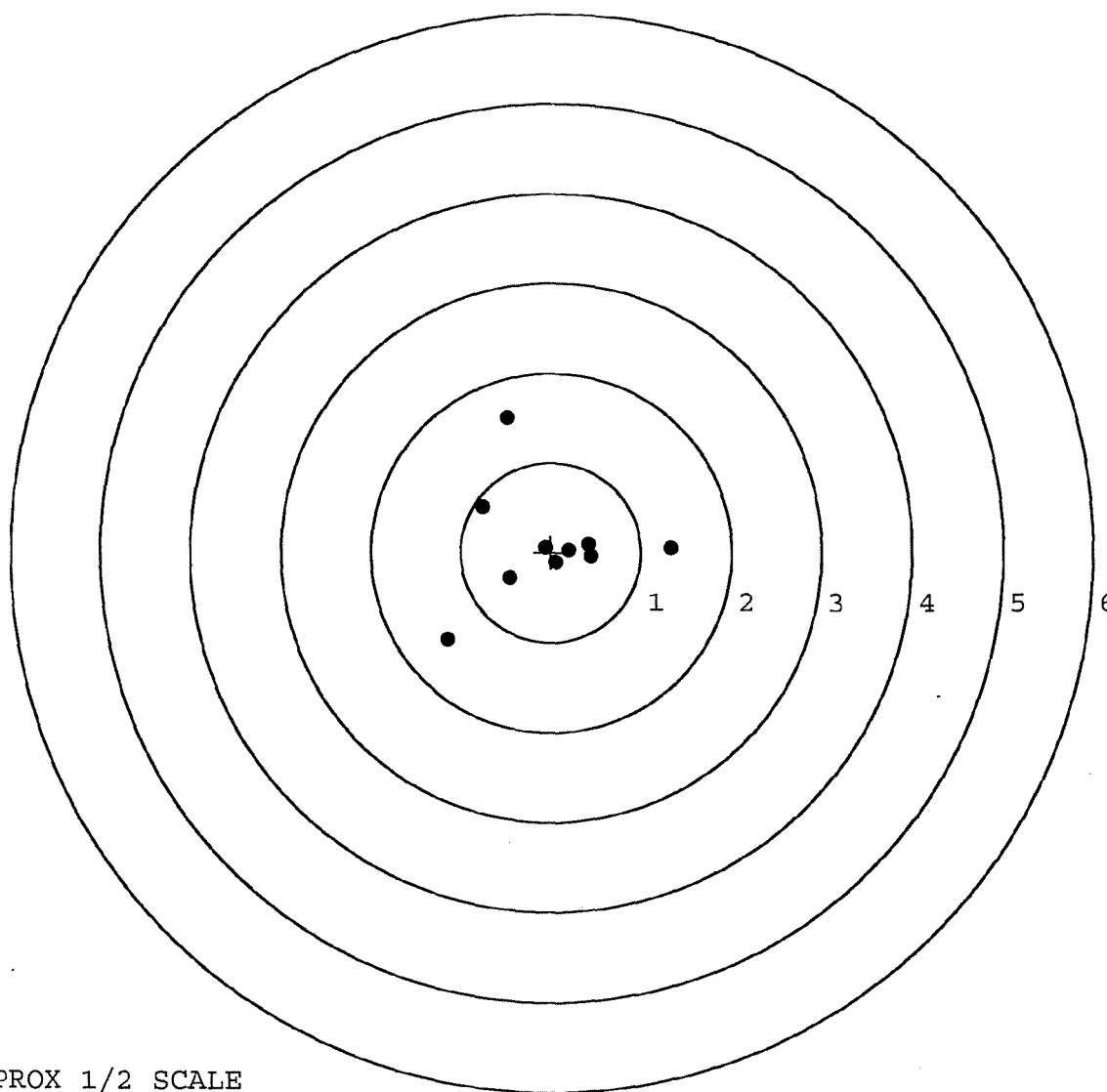
MEAN RADIUS: 0.726

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.331	0.051
2:	-0.488	1.495
3:	-0.754	0.506
4:	-0.452	-0.295
5:	-1.144	-0.979
6:	-0.061	0.048
7:	0.058	-0.119
8:	0.204	0.024
9:	0.451	-0.048
10:	0.425	0.092



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236226. 0

TARGET NUMBER: 2

FILE DATE: 06/09/2003

FILE TIME: 04:57

X CENTROID: 0.054

Y CENTROID: -0.118

POA TO CENTROID: 0.130

HORZ SPREAD: 2.268

VERT SPREAD: 1.723

GROUP SPREAD: 2.473

MIN RADIUS: 0.277

MAX RADIUS: 1.359

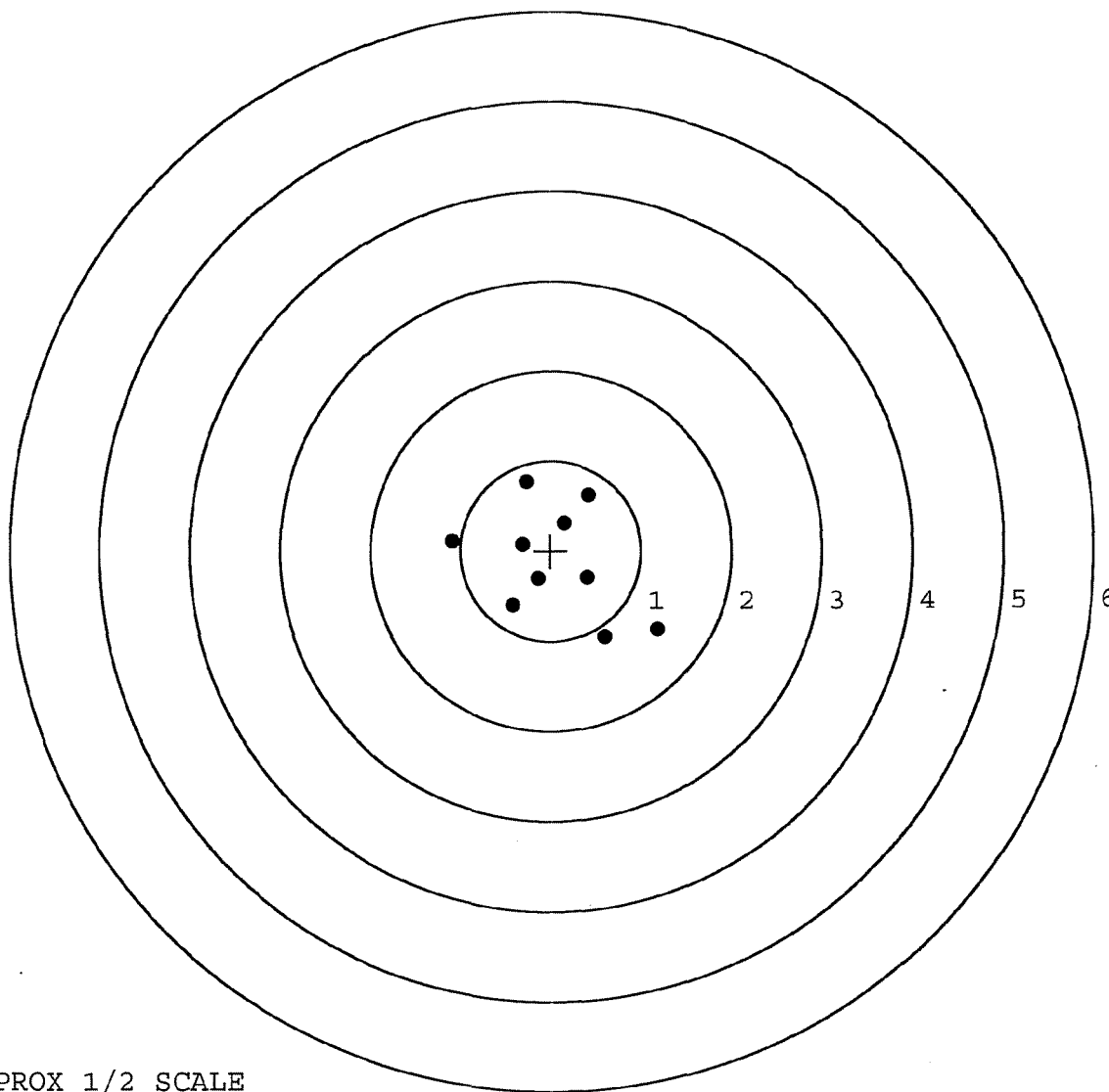
MEAN RADIUS: 0.749

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.180	-0.879
2:	0.599	-0.957
3:	0.413	-0.298
4:	-0.144	-0.312
5:	-0.426	-0.602
6:	-0.307	0.073
7:	0.152	0.306
8:	0.425	0.614
9:	-0.267	0.766
10:	-1.088	0.108



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236226. 0

TARGET NUMBER: 3

FILE DATE: 06/09/2003

FILE TIME: 04:57

X CENTROID: -0.112

Y CENTROID: -0.096

POA TO CENTROID: 0.147

HORZ SPREAD: 1.742

VERT SPREAD: 1.442

GROUP SPREAD: 1.816

MIN RADIUS: 0.025

MAX RADIUS: 1.034

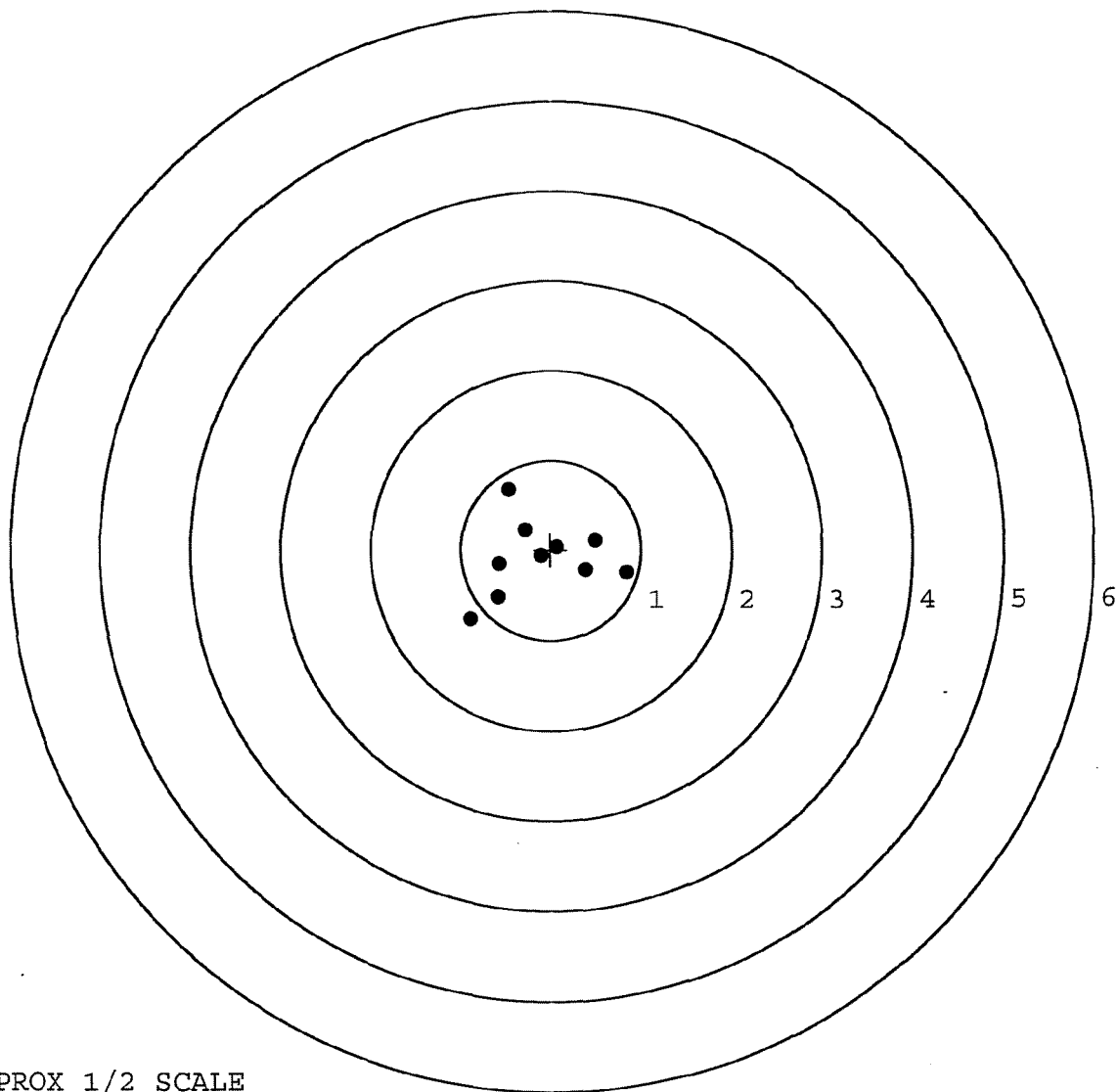
MEAN RADIUS: 0.573

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.845	-0.254
2:	0.498	0.109
3:	0.390	-0.221
4:	-0.897	-0.768
5:	-0.587	-0.522
6:	-0.577	-0.155
7:	-0.467	0.674
8:	-0.288	0.225
9:	-0.107	-0.071
10:	0.072	0.028



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236226. 0

TARGET NUMBER: 4

FILE DATE: 06/09/2003

FILE TIME: 04:57

POINT#	X	Y
1:	0.297	-0.617
2:	0.820	0.427
3:	-0.040	0.536
4:	-0.032	-0.020
5:	-0.030	-0.020
6:	-0.030	-0.020
7:	-0.378	0.162
8:	-0.701	-0.194
9:	-0.705	-0.194
10:	-0.539	-0.301

X CENTROID: -0.134

Y CENTROID: -0.024

POA TO CENTROID: 0.136

HORZ SPREAD: 1.525

VERT SPREAD: 1.153

GROUP SPREAD: 1.647

MIN RADIUS: 0.102

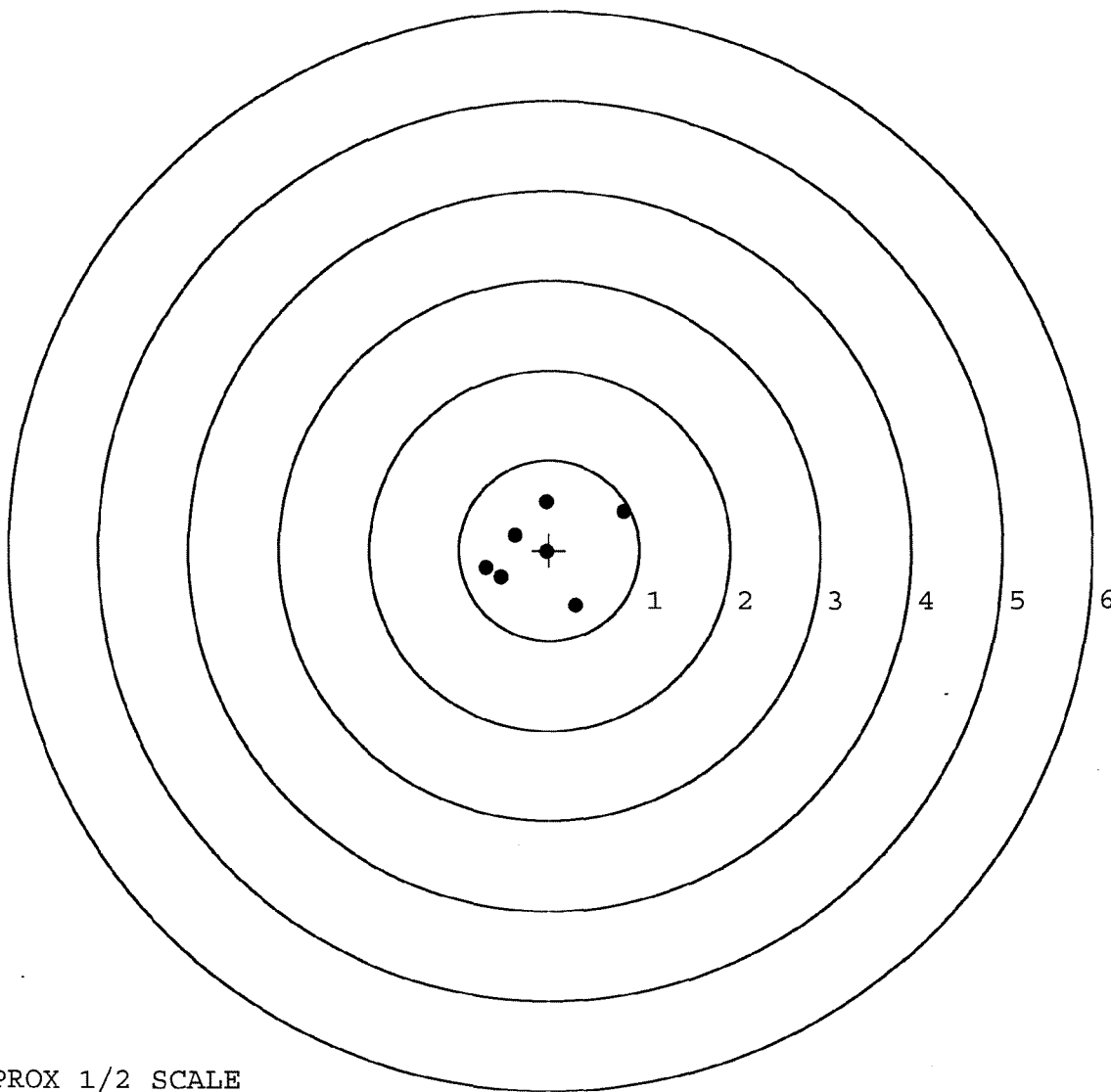
MAX RADIUS: 1.055

MEAN RADIUS: 0.465

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236226. 0

TARGET NUMBER: 5

FILE DATE: 06/09/2003

FILE TIME: 04:57

POINT#	X	Y
1:	0.121	-0.761
2:	0.620	0.161
3:	0.388	-0.043
4:	-0.026	-0.026
5:	-0.143	-0.253
6:	-1.206	-0.432
7:	-0.383	0.576
8:	-0.363	0.179
9:	-0.715	0.317
10:	-0.666	-0.008

X CENTROID: -0.237

Y CENTROID: -0.029

POA TO CENTROID: 0.239

HORZ SPREAD: 1.826

VERT SPREAD: 1.337

GROUP SPREAD: 1.920

MIN RADIUS: 0.211

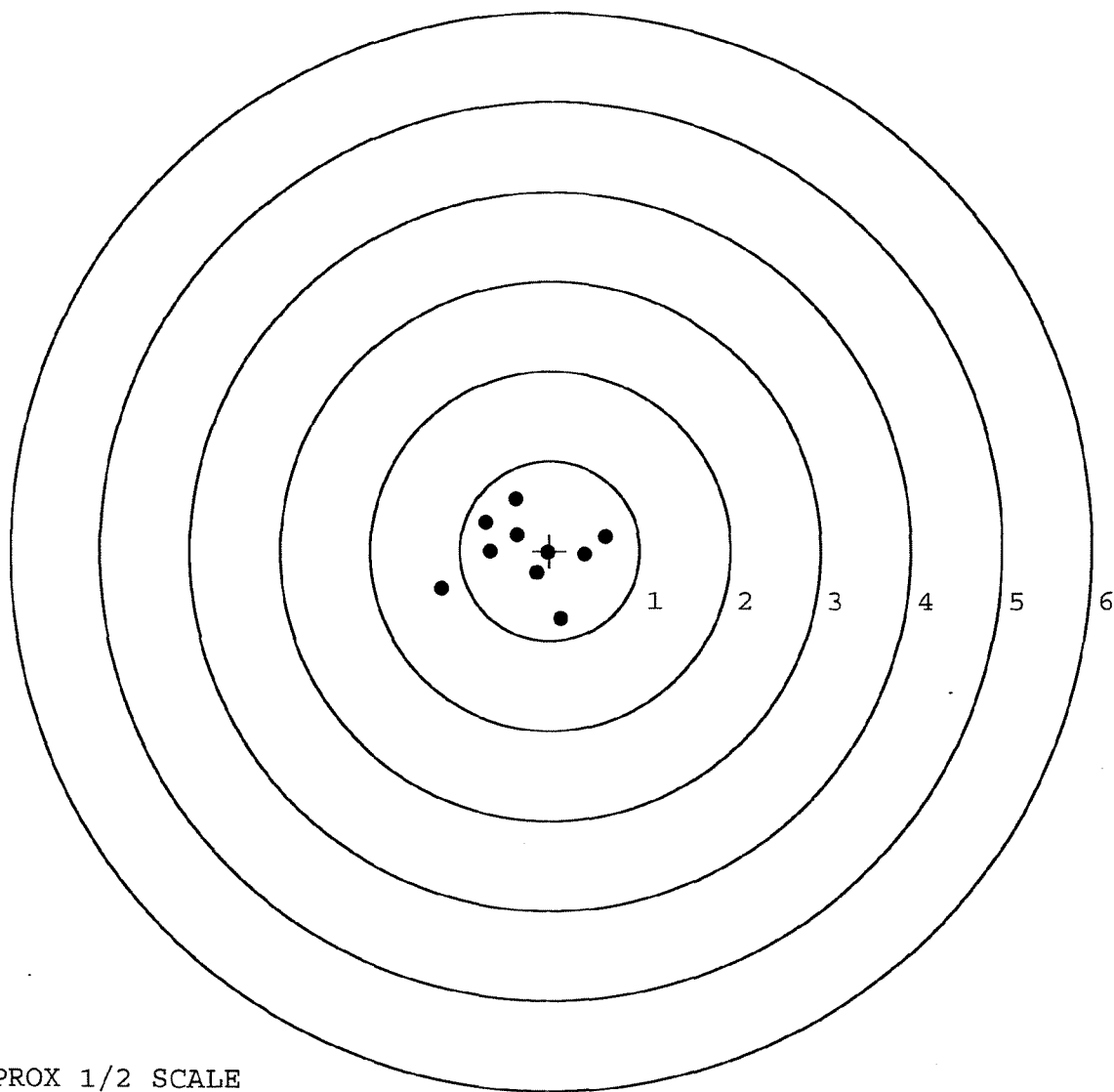
MAX RADIUS: 1.049

MEAN RADIUS: 0.571

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE