

G 6023 60241

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker

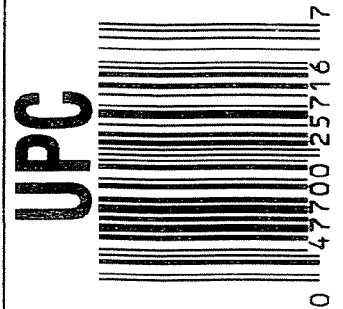


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6236241



46 FORM

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

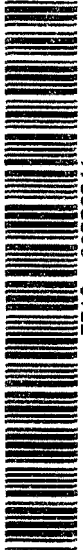
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marce Registrada Marque Deposee.

SERIAL NO.
66236241

ORDER NO.
25716

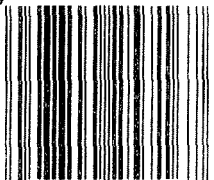
16WW



5716 66236241

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

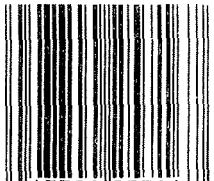
UPC



0 47700 25716 7

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



0 47700 25716 7

SERIAL NO.



66236241

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # G62.36241

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		7/22/02	RL
600	PROOF		7/23/02	RL
607	CHECK HEADSPACE		7/23/02	RL
610	DIS-ASSEMBLE GUN	MAGNA - FLUX INSPECTED JUL 23 2002	7/23/02	RL
612	MAGNAFLUX BARREL ACTION	OPERATOR <u>BK</u>		
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER		7/23/02	RL
617	DRILL AND TAP SIGHT HOLES		7-24-02	AC
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)		7-26	TA
	(BOLT)		7-26	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		8/5/02	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/5/02	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/5/02	DA
	D) OIL FIRING PIN ASSEMBLY		8/5/02	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		8/5/02	DA

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5.0</u> <u>5.5</u> <u>5.5</u>	8/15/02	DA
CONT.	G) SAFETY OFF FORCE	<u>3.0</u> <u>3.5</u> <u>3.5</u>	8/15/02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>-020</u> <u>1.021</u> <u>1.021</u>	8/15/02	DA
	J) ASSEMBLE STOCK		8-7-02	RW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET		8-8-02	A
	A) MALFUNCTIONS		8-8-02	A
	B) PIERCED PRIMERS		8-8-02	A
645	INSPECT FOR LIVE AMMO		8-8-02	A
655	FINAL INSPECTION A) HEADSPACE		8/15/02	RW
	B) TRIGGER PULL	<u>1.24</u> <u>1.33</u> <u>1.35</u> <u>1.44</u> <u>1.38</u>	8/15/02	RW
	C) FUNCTION		8/15/02	RW
660	PACK		8/14/02	DA

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0147694 47733

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. G6236241DATE 8-7-02TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.30	2.27		2.32	MIN. SETTING,
PULL #2	2.39	2.26		2.41	NO AVG. OF 5
PULL #3	2.40	2.32		2.37	READINGS ACCEPT-
PULL #4	2.35	2.33		2.36	ABLE LESS THAN 2#
PULL #5	2.30	2.34		2.46	
TOTAL	11.74	11.52		11.92	
AVG.	2.34	2.30		2.38	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.25	2.97		
PULL #2	2.95	3.15		
PULL #3	3.04	3.08		
PULL #4	2.96	3.14		
PULL #5	3.01	3.23		
TOTAL	15.21	15.57		
AVG.	3.04	3.11		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURAC
PULL #1	4.08	4.25		4.33
PULL #2	4.04	4.13		4.15
PULL #3	4.08	4.15		4.08
PULL #4	4.06	4.18		4.27
PULL #5	4.09	4.19		4.26
TOTAL	20.35	20.90		21.09
AVG.	4.07	4.18		4.21

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236241.___0
FILE DATE AND TIME: 08/09/2002. 13:34

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.000
The Average Y Centroid of the Five Target Set:	0.029
The Average Point of Impact of the Five Target Set:	0.029
The Average Mean Radius of the Five Target Set:	0.654
The Distance from POA to Centroid Target #1:	0.107
The Distance from Centroid Target #2 to Centroid Target #1:	0.157
The Distance from Centroid Target #3 to Centroid Target #1:	0.242
The Distance from Centroid Target #4 to Centroid Target #1:	0.111
The Distance from Centroid Target #5 to Centroid Target #1:	0.110

SERIAL NUMBER: G6236241. 0

TARGET NUMBER: 1

FILE DATE: 08/09/2002

FILE TIME: 13:34

X CENTROID: -0.103

Y CENTROID: 0.029

POA TO CENTROID: 0.107

HORZ SPREAD: 1.597

VERT SPREAD: 2.523

GROUP SPREAD: 2.657

MIN RADIUS: 0.311

MAX RADIUS: 1.553

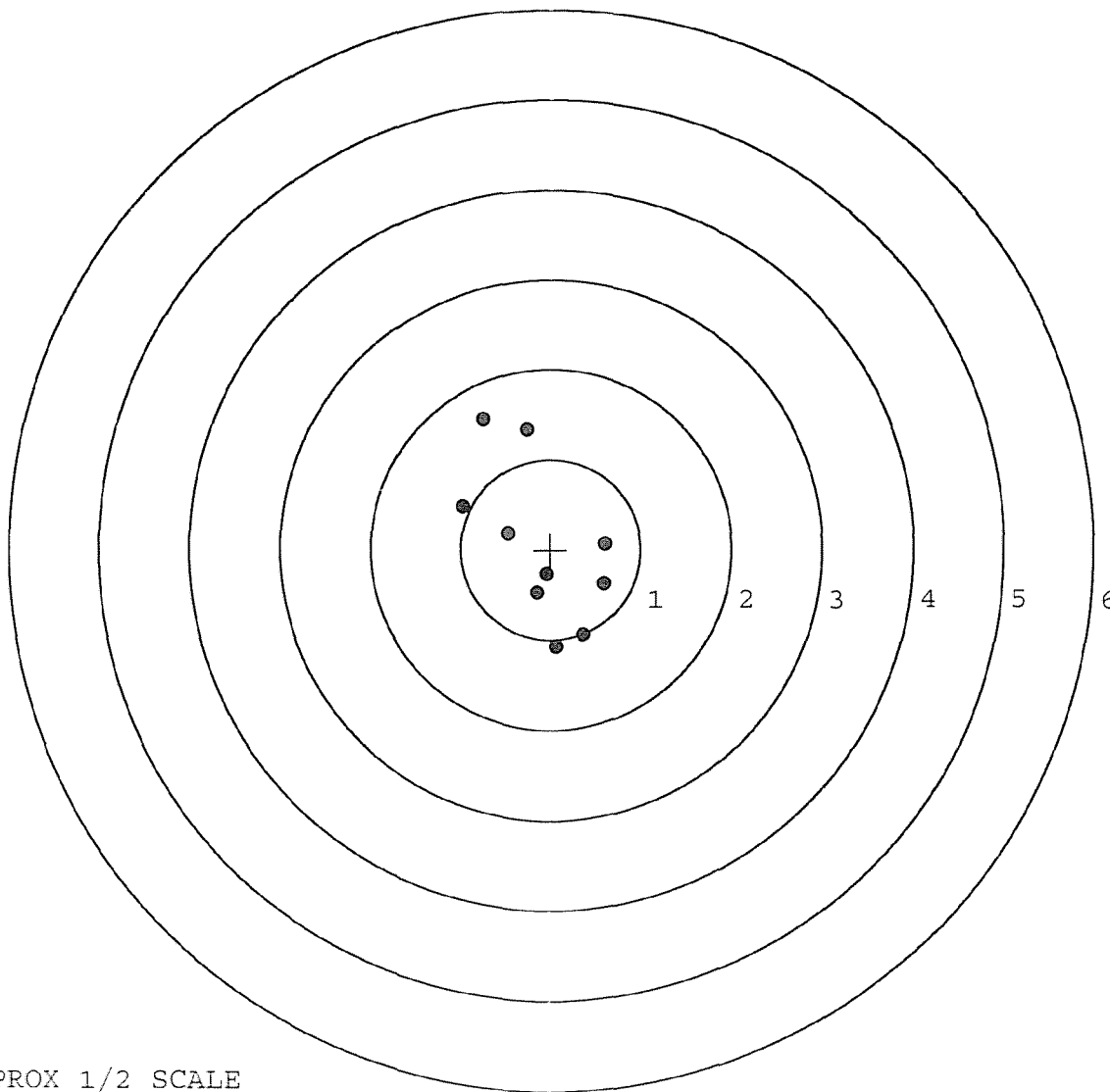
MEAN RADIUS: 0.882

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.364	-0.953
2:	0.072	-1.086
3:	0.596	-0.382
4:	0.613	0.061
5:	-0.150	-0.483
6:	-0.044	-0.276
7:	-0.471	0.178
8:	-0.984	0.468
9:	-0.760	1.437
10:	-0.264	1.331



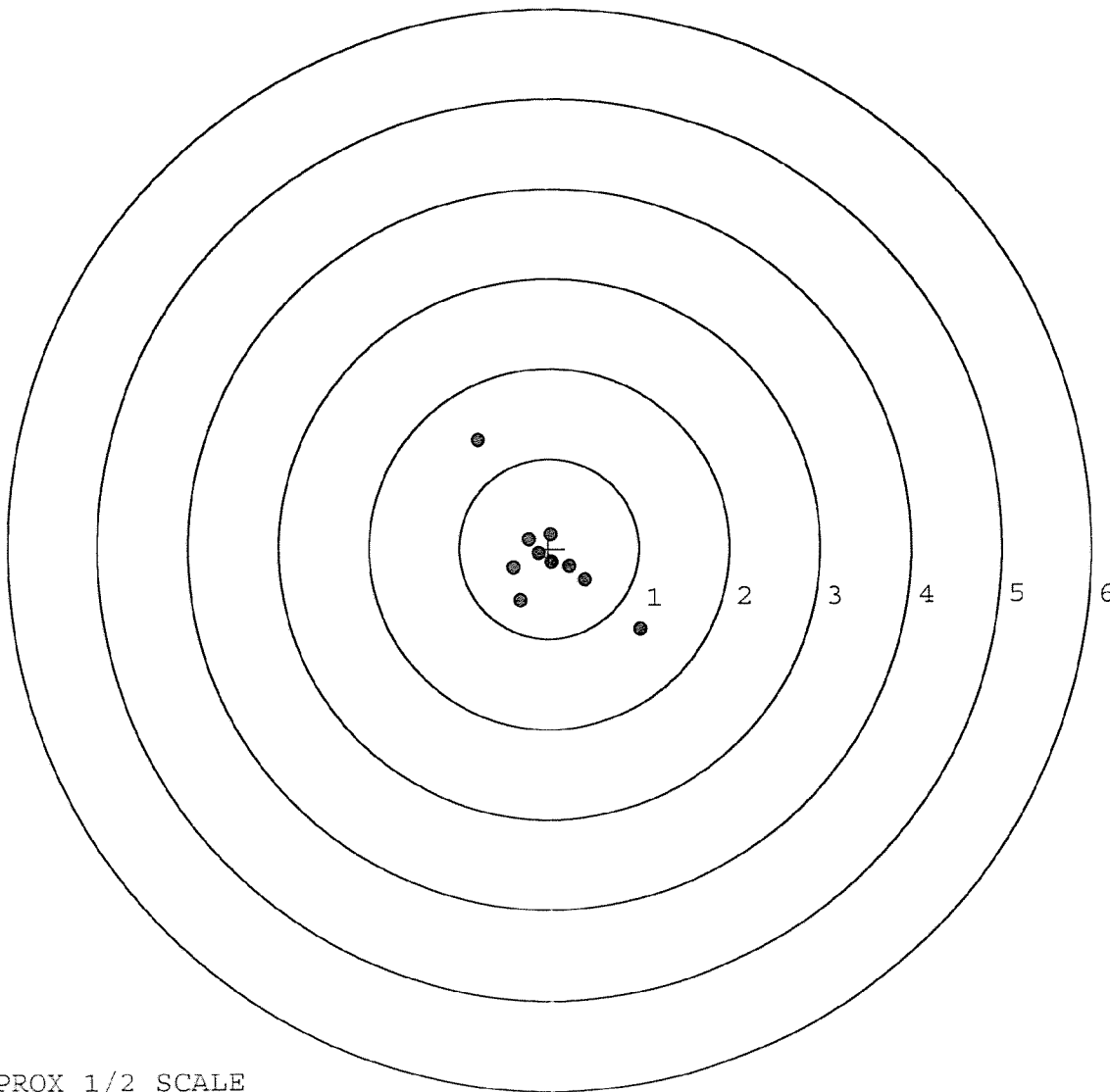
TARGET APPROX 1/2 SCALE

BARBER - M24 0147698

SERIAL NUMBER: G6236241. 0
 TARGET NUMBER: 2
 FILE DATE: 08/09/2002
 FILE TIME: 13:34

POINT#	X	Y
1:	1.011	-0.908
2:	-0.784	1.212
3:	-0.322	-0.586
4:	-0.397	-0.214
5:	0.405	-0.355
6:	0.229	-0.201
7:	0.029	-0.156
8:	0.026	0.159
9:	-0.221	0.104
10:	-0.117	-0.057

X CENTROID: -0.014
 Y CENTROID: -0.100
 POA TO CENTROID: 0.101
 HORZ SPREAD: 1.795
 VERT SPREAD: 2.120
 GROUP SPREAD: 2.778
 MIN RADIUS: 0.071
 MAX RADIUS: 1.521
 MEAN RADIUS: 0.529
 # IN 1 IN DIAMETER: 7
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 9



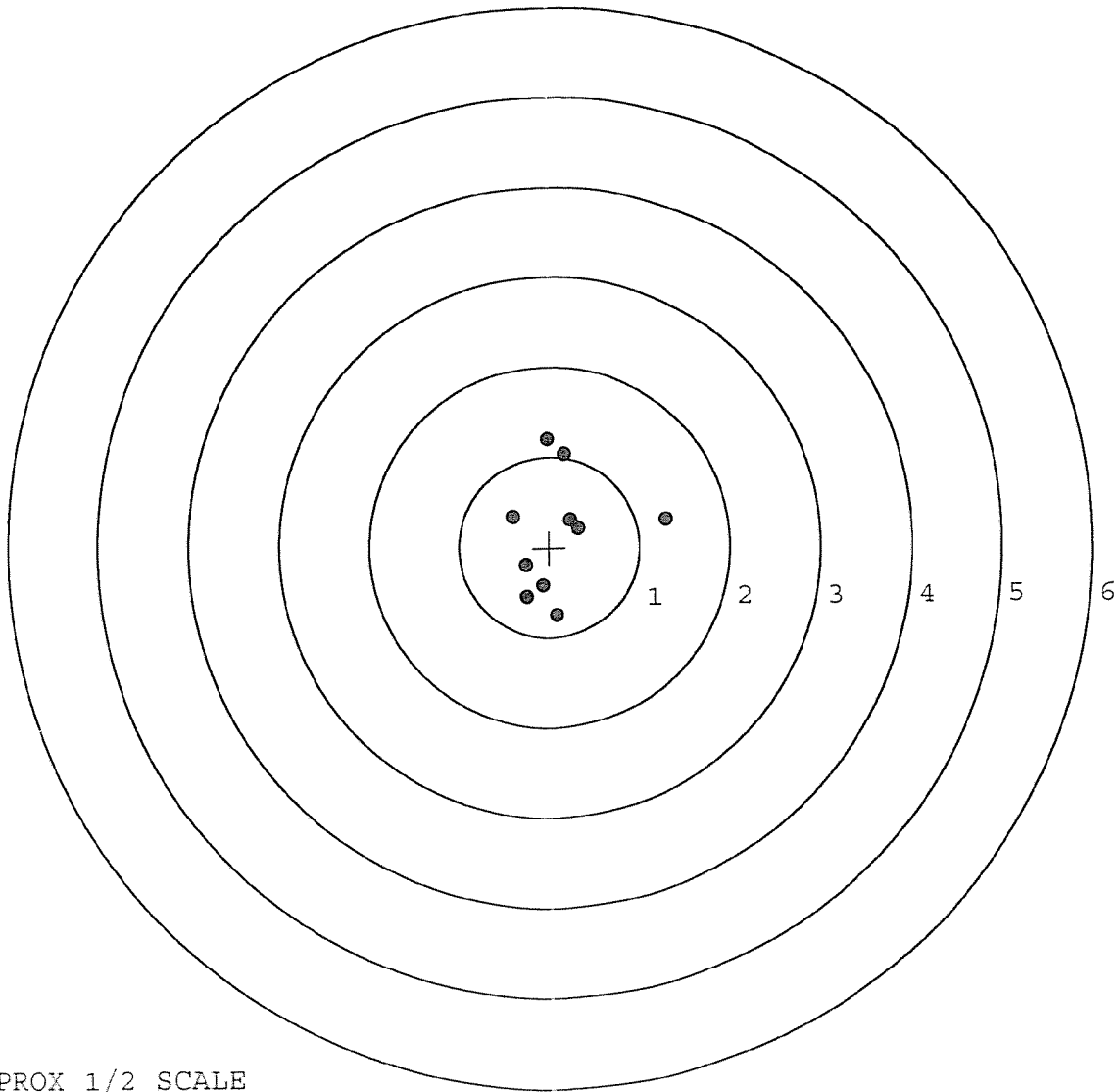
TARGET APPROX 1/2 SCALE

BARBER - M24 0147700

SERIAL NUMBER: G6236241. __0
 TARGET NUMBER: 3
 FILE DATE: 08/09/2002
 FILE TIME: 13:34

POINT#	X	Y
1:	1.293	0.311
2:	0.173	1.027
3:	-0.024	1.198
4:	-0.402	0.346
5:	0.235	0.301
6:	0.322	0.213
7:	-0.263	-0.195
8:	-0.074	-0.424
9:	0.083	-0.754
10:	-0.259	-0.553

X CENTROID: 0.108
 Y CENTROID: 0.147
 POA TO CENTROID: 0.183
 HORZ SPREAD: 1.695
 VERT SPREAD: 1.952
 GROUP SPREAD: 1.776
 MIN RADIUS: 0.199
 MAX RADIUS: 1.196
 MEAN RADIUS: 0.690
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10



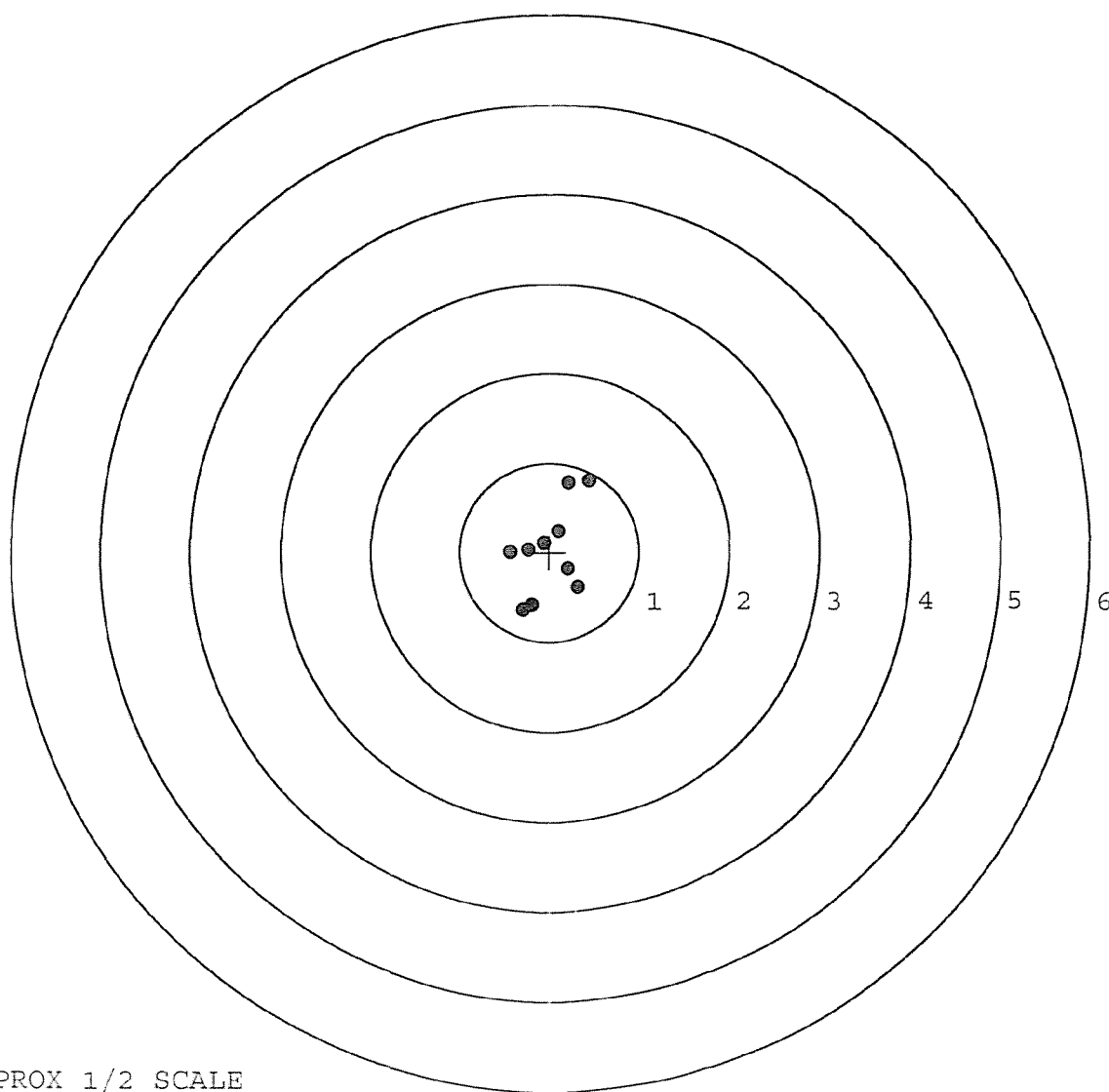
TARGET APPROX 1/2 SCALE

BARBER - M24 0147701

SERIAL NUMBER: G6236241. __0
 TARGET NUMBER: 4
 FILE DATE: 08/09/2002
 FILE TIME: 13:34

POINT#	X	Y
1:	0.453	0.806
2:	0.209	0.781
3:	-0.299	-0.653
4:	-0.196	-0.587
5:	0.323	-0.395
6:	0.210	-0.193
7:	0.097	0.237
8:	-0.061	0.100
9:	-0.237	0.030
10:	-0.434	-0.006

X CENTROID: 0.007
 Y CENTROID: 0.012
 POA TO CENTROID: 0.014
 HORZ SPREAD: 0.887
 VERT SPREAD: 1.459
 GROUP SPREAD: 1.641
 MIN RADIUS: 0.111
 MAX RADIUS: 0.911
 MEAN RADIUS: 0.491
 # IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 10
 # in 3 IN DIAMETER: 10



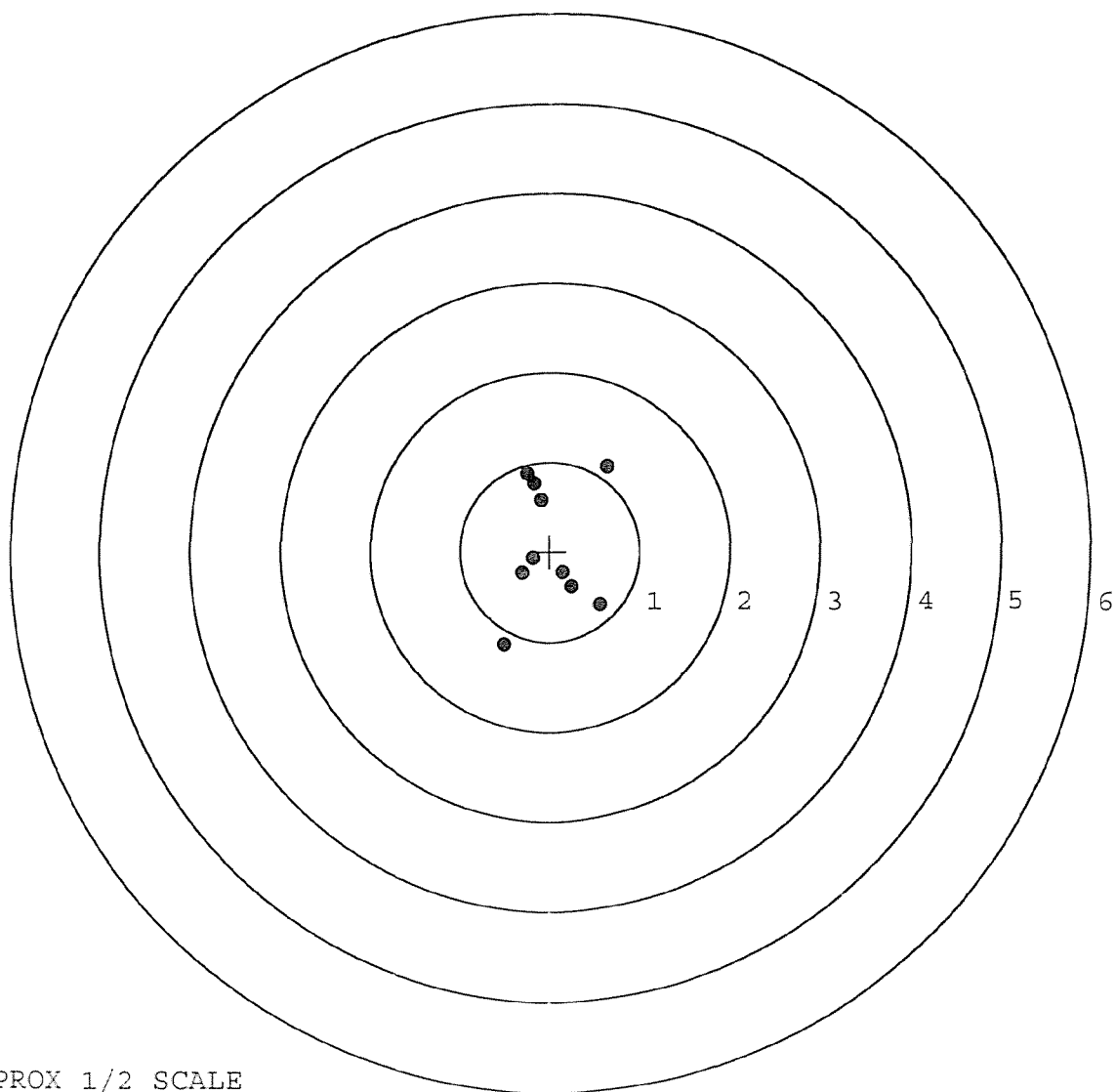
TARGET APPROX 1/2 SCALE

BARBER - M24 0147702

SERIAL NUMBER: G6236241. 0
 TARGET NUMBER: 5
 FILE DATE: 08/09/2002
 FILE TIME: 13:34

POINT#	X	Y
1:	0.564	-0.597
2:	0.638	0.940
3:	-0.251	0.868
4:	-0.106	0.576
5:	0.242	-0.397
6:	0.143	-0.238
7:	-0.509	-1.037
8:	-0.313	-0.244
9:	-0.188	-0.079
10:	-0.180	0.766

X CENTROID: 0.004
 Y CENTROID: 0.056
 POA TO CENTROID: 0.056
 HORZ SPREAD: 1.147
 VERT SPREAD: 1.977
 GROUP SPREAD: 2.286
 MIN RADIUS: 0.235
 MAX RADIUS: 1.207
 MEAN RADIUS: 0.678
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE