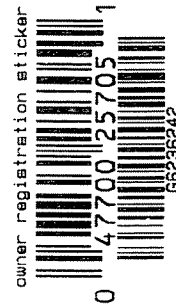


G-623 C242

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM

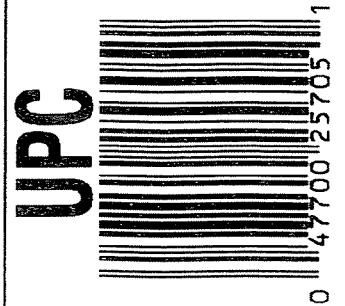


ORDER NO. **25705**

BARREL LENGTH **24"**

CAPACITY **6**

G6236242



VERY IMPORTANT
INSTRUCTION BOOK
enclosed to assure
safe use of this
rifle

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & Inv. Off. Marca Registrada Marque Deposee

SERIAL NO. **66236242**

ORDER NO. **25705**

46

10PW

5705 66236242

ORDER 25705
MODEL 700™ M24

UPC



ORDER 25705
MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #
DAAE20-01-P-0489
170 RIFLES

GUN SERIAL # 60236242

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3/11/02	RTL
600	PROOF		3-11-02	TRW
607	CHECK HEADSPACE		3-11-02	TRW
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			
615	ROLLMARK CALIBER		3/18/02	FLD
617	DRILL AND TAP SIGHT HOLES		3/19	BWT
620	APPLY COATINGS (BARREL ACTION)		3-23	TA
	(BOLT)		3-23	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/8/02	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/8/02	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/8/02	DA
	D) OIL FIRING PIN ASSEMBLY		4/8/02	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4/18/02	SL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.9</u> <u>5.5</u>	4-18-02	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.5</u> <u>4.0</u>	4-18-02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		4/18/02	RL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.023</u>	4-18-02	DA
	J) ASSEMBLE STOCK		4/14/02	RL
	K) ASSEMBLE SWIVEL STUDS		5/7/02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5/7/02	RL
	M) IRON SIGHT ALIGNMENT		5/7/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5/7/02	RL
640	GALLERY TEST AND TARGET	PASS FAIL	4-15-02	A
	MALFUNCTION	CORRECTION	4-15-02	A
	MALFUNCTION	CORRECTION	4-15-02	A
	MALFUNCTION	CORRECTION	4-15-02	A
	MALFUNCTION	CORRECTION	4-15-02	A
645	INSPECT FOR LIVE AMMO		4-15-02	A
655	FINAL INSPECTION A) HEADSPACE		5/7/02	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u> <u>2.71</u> <u>2.82</u> <u>2.80</u> <u>2.84</u>	4/18/02	DA
	C) FUNCTION		5/7/02	RL
660	PACK		6/3/02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. G 6236242DATE 4-4-02TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.57	2.86		2.82	MIN. SETTING,
PULL #2	2.60	2.76		2.52	NO AVG. OF 5
PULL #3	2.45	2.79		2.73	READINGS ACCEPT-
PULL #4	2.59	2.72		2.65	ABLE LESS THAN 2#
PULL #5	2.64	2.44		2.65	
TOTAL	12.85	13.57		13.37	
AVG.	2.57	2.71		2.67	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.01	3.01		
PULL #2	3.01	3.13		
PULL #3	3.01	2.99		
PULL #4	2.95	3.14		
PULL #5	2.98	3.08		
TOTAL	14.96	15.35		
AVG.	2.99	3.07		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURAC
PULL #1	4.04	4.05		4.15
PULL #2	4.04	4.11		4.12
PULL #3	3.99	4.00		4.18
PULL #4	4.02	4.04		4.19
PULL #5	4.03	4.07		4.15
TOTAL	20.12	20.27		20.79
AVG.	4.02	4.05		4.15

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236242.___0

FILE DATE AND TIME: 04/16/2002 13:41

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.115
The Average Y Centroid of the Five Target Set:	0.326
The Average Point of Impact of the Five Target Set:	0.346
The Average Mean Radius of the Five Target Set:	1.019
The Distance from POA to Centroid Target #1:	1.204
The Distance from Centroid Target #2 to Centroid Target #1:	0.853
The Distance from Centroid Target #3 to Centroid Target #1:	1.039
The Distance from Centroid Target #4 to Centroid Target #1:	1.154
The Distance from Centroid Target #5 to Centroid Target #1:	1.279

BARBER - M24 0147710

SERIAL NUMBER: G6236242. __0

TARGET NUMBER: 1

FILE DATE: 04/16/2002

FILE TIME: 13:41

X CENTROID: -0.359

Y CENTROID: 1.149

POA TO CENTROID: 1.204

HORZ SPREAD: 2.830

VERT SPREAD: 4.967

GROUP SPREAD: 5.653

MIN RADIUS: 0.400

MAX RADIUS: 3.440

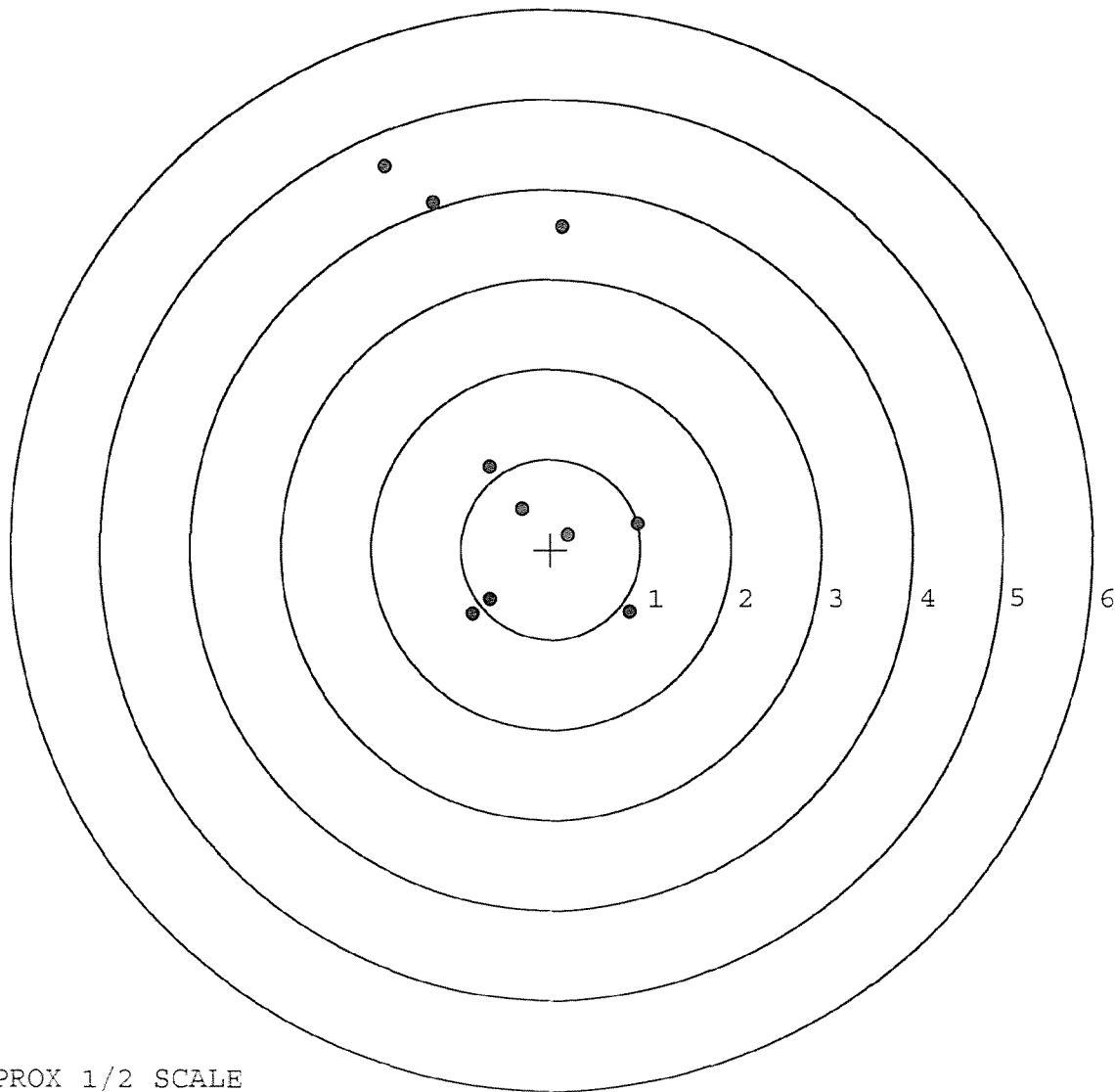
MEAN RADIUS: 1.853

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 3

POINT#	X	Y
1:	0.876	-0.701
2:	-0.679	-0.561
3:	-0.873	-0.725
4:	0.964	0.274
5:	0.189	0.163
6:	-0.325	0.444
7:	-0.682	0.913
8:	0.130	3.592
9:	-1.326	3.853
10:	-1.866	4.242



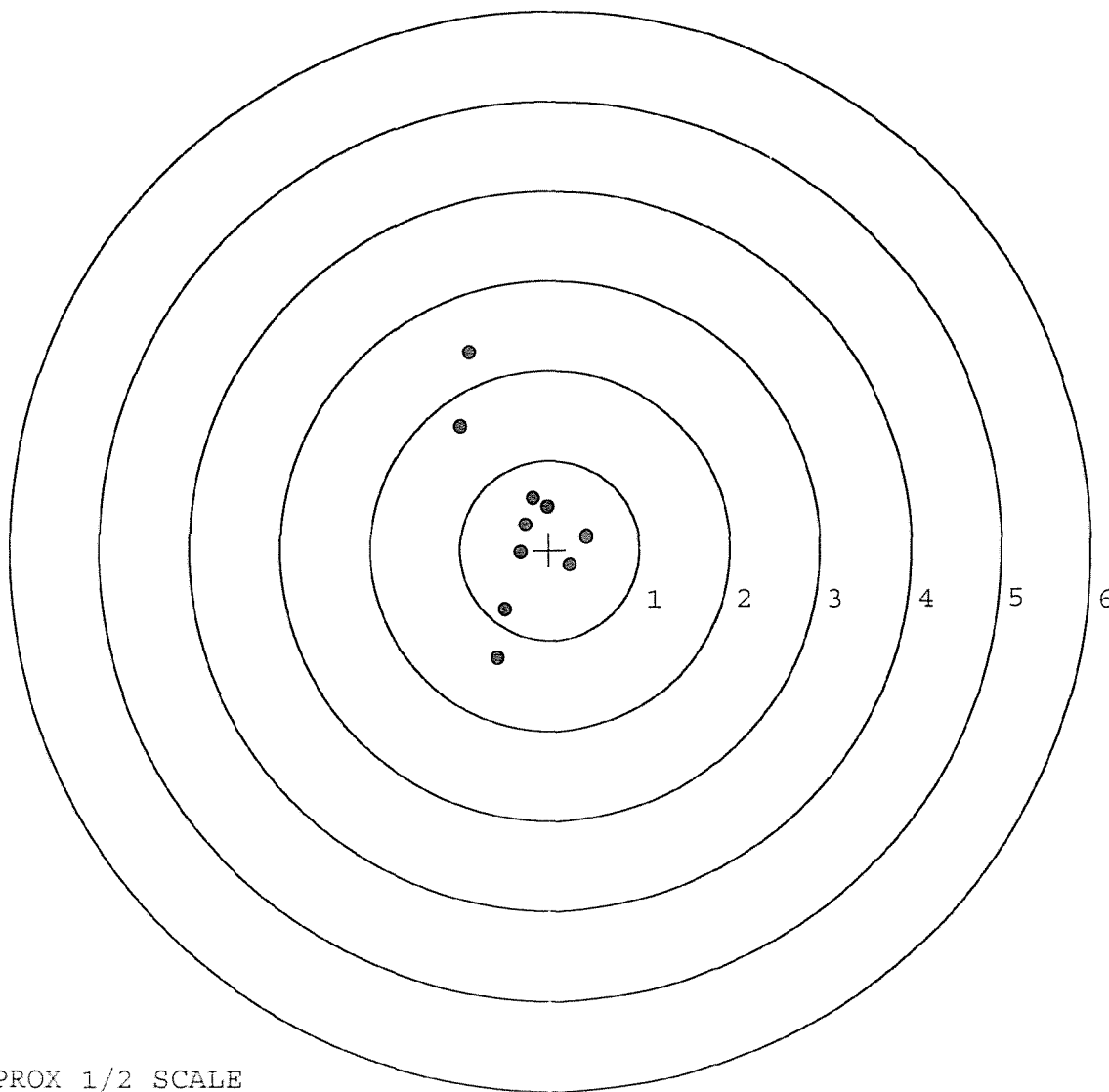
TARGET APPROX 1/2 SCALE

BARBER - M24 0147711

SERIAL NUMBER: G6236242. __0
 TARGET NUMBER: 2
 FILE DATE: 04/16/2002
 FILE TIME: 13:41

X CENTROID: -0.316
 Y CENTROID: 0.298
 POA TO CENTROID: 0.434
 HORZ SPREAD: 1.410
 VERT SPREAD: 3.401
 GROUP SPREAD: 3.416
 MIN RADIUS: 0.044
 MAX RADIUS: 1.990
 MEAN RADIUS: 0.826
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 8

POINT#	X	Y
1:	-0.581	-1.203
2:	-0.498	-0.671
3:	0.229	-0.169
4:	0.414	0.141
5:	-0.029	0.486
6:	-0.193	0.580
7:	-0.277	0.278
8:	-0.325	-0.032
9:	-0.996	1.371
10:	-0.906	2.198



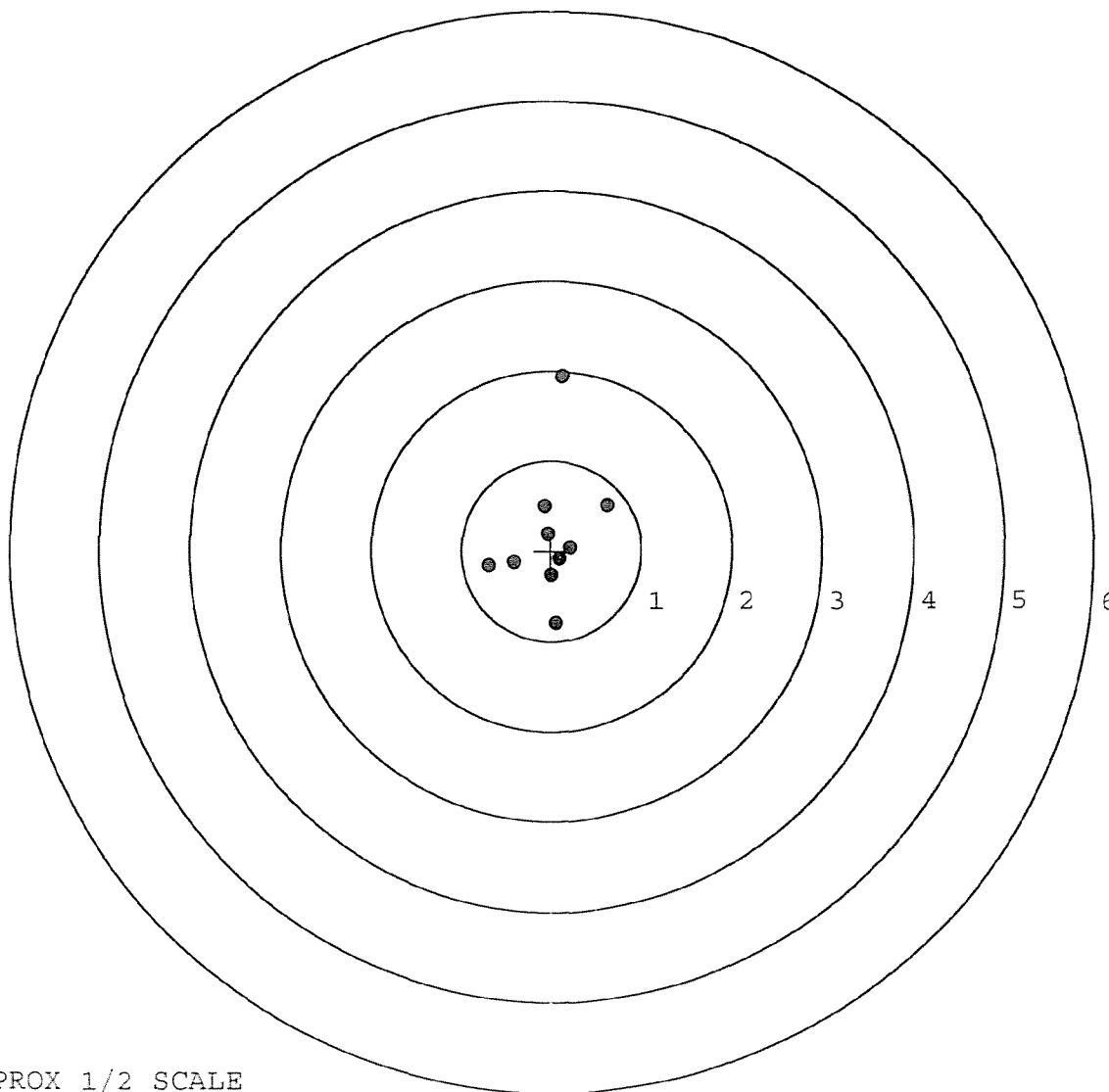
TARGET APPROX 1/2 SCALE

BARBER - M24 0147712

SERIAL NUMBER: G6236242. __0
 TARGET NUMBER: 3
 FILE DATE: 04/16/2002
 FILE TIME: 13:41

X CENTROID: -0.010
 Y CENTROID: 0.170
 POA TO CENTROID: 0.171
 HORZ SPREAD: 1.311
 VERT SPREAD: 2.738
 GROUP SPREAD: 2.739
 MIN RADIUS: 0.033
 MAX RADIUS: 1.772
 MEAN RADIUS: 0.607
 # IN 1 IN DIAMETER: 6
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.059	-0.801
2:	-0.006	-0.268
3:	0.097	-0.090
4:	-0.408	-0.132
5:	-0.690	-0.172
6:	-0.035	0.192
7:	-0.075	0.497
8:	0.621	0.506
9:	0.122	1.937
10:	0.216	0.035



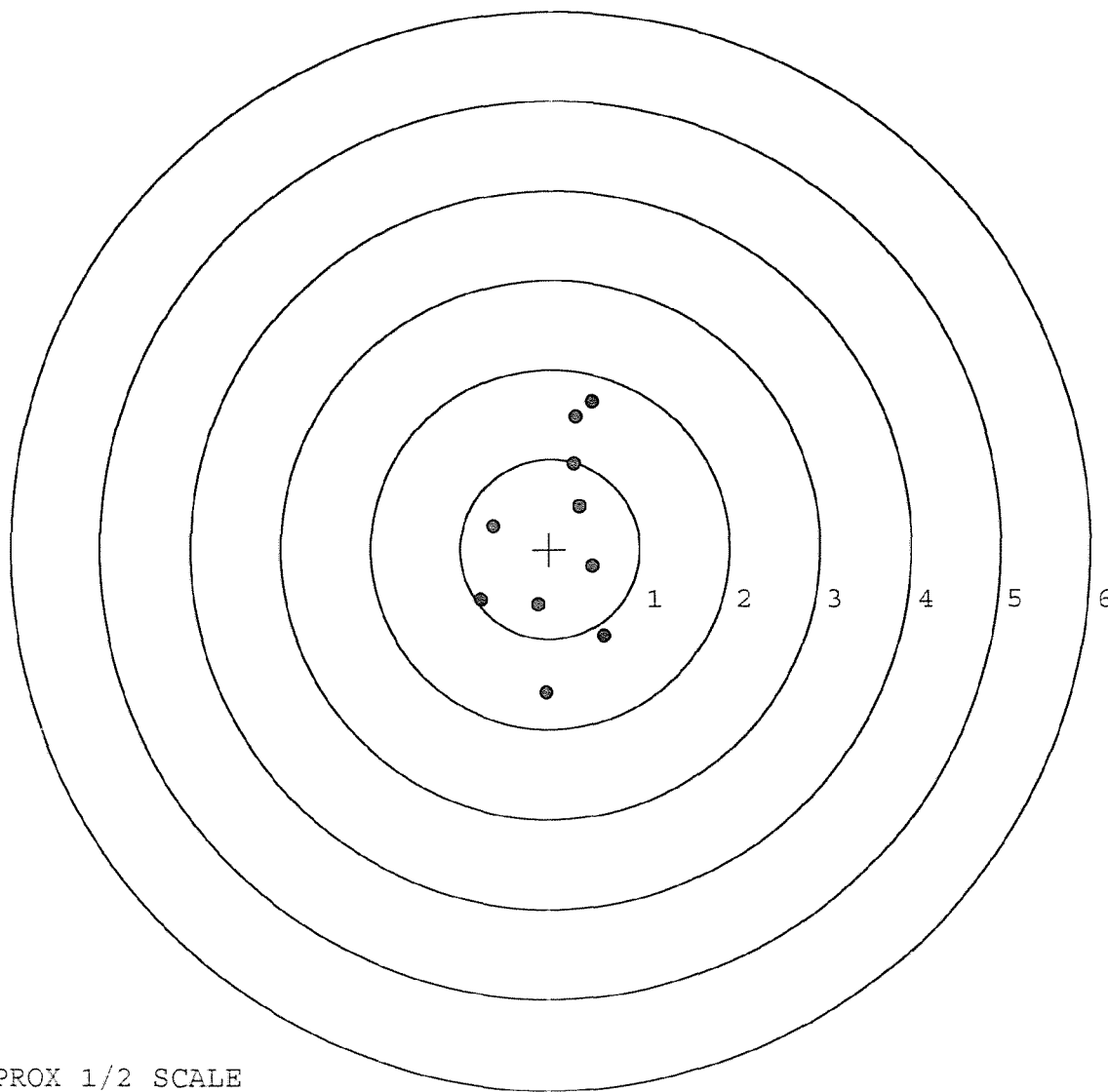
TARGET APPROX 1/2 SCALE

BARBER - M24 0147713

SERIAL NUMBER: G6236242. __0
 TARGET NUMBER: 4
 FILE DATE: 04/16/2002
 FILE TIME: 13:41

POINT#	X	Y
1:	0.602	-0.971
2:	-0.034	-1.600
3:	-0.133	-0.624
4:	0.474	-0.187
5:	-0.772	-0.573
6:	-0.637	0.255
7:	0.332	0.475
8:	0.273	0.952
9:	0.280	1.469
10:	0.465	1.644

X CENTROID: 0.085
 Y CENTROID: 0.084
 POA TO CENTROID: 0.120
 HORZ SPREAD: 1.374
 VERT SPREAD: 3.244
 GROUP SPREAD: 3.282
 MIN RADIUS: 0.462
 MAX RADIUS: 1.688
 MEAN RADIUS: 1.025
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 8



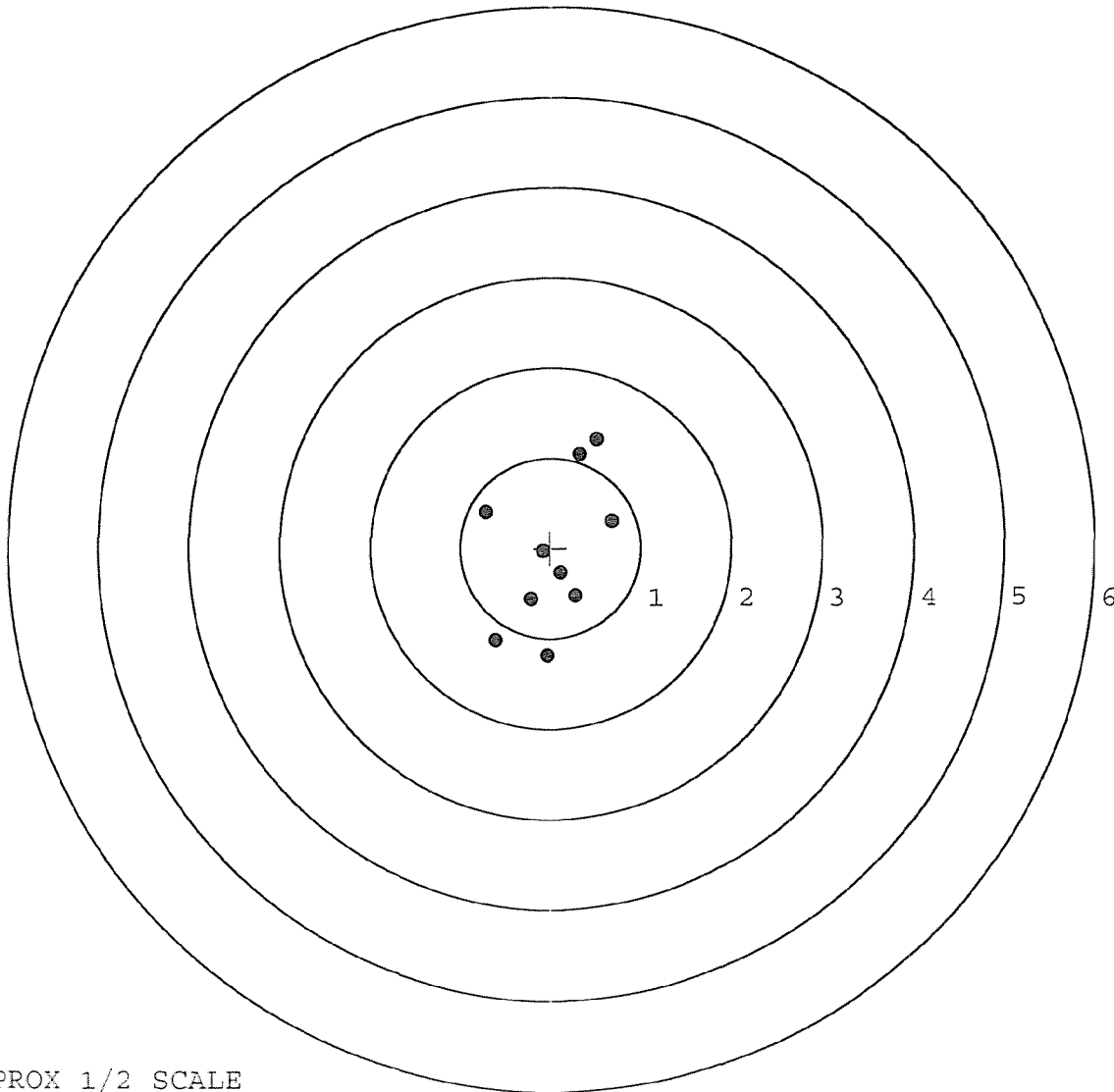
TARGET APPROX 1/2 SCALE

BARBER - M24 0147714

SERIAL NUMBER: G6236242. __0
 TARGET NUMBER: 5
 FILE DATE: 04/16/2002
 FILE TIME: 13:41

POINT#	X	Y
1:	-0.034	-1.199
2:	-0.608	-1.028
3:	-0.218	-0.567
4:	0.282	-0.534
5:	0.119	-0.275
6:	0.677	0.300
7:	-0.724	0.395
8:	0.331	1.038
9:	0.507	1.202
10:	-0.085	-0.038

X CENTROID: 0.025
 Y CENTROID: -0.071
 POA TO CENTROID: 0.075
 HORZ SPREAD: 1.401
 VERT SPREAD: 2.401
 GROUP SPREAD: 2.493
 MIN RADIUS: 0.114
 MAX RADIUS: 1.361
 MEAN RADIUS: 0.784
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE