

03236244

Repair Inquiry

Repair Number: **RE00098105**Serial: G6236244 Model: M24 SWS Center Fire
Caliber: 7.62 Produced: 06/26/2003

Repairman:

Verify Repair

Status:

Closed 6/23/2005 10:23:18 AM

Address Information

Customer:

☒ Received From

Return To:

☐ Received FromName: **PLYMOUTH TWP POLICE DEPT****PLYMOUTH TWP POLICE DEPT**Address 1: **ATTN OFF J COSTELLO****ATTN OFF J COSTELLO**Address 2: **700 BELVOIR RD**

PO Box:

700 BELVOIR RD

PO Box:

City: **PLYMOUTH MEETING****PLYMOUTH MEETING**State: **PA**Zip Code: **19462**Country: **US**State: **PA**Zip Code: **19462**Country: **US**

FFL:

☐ ☐ ☐ ☐ ☐ ☐ ☐

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: **610 279 1900**

Fax:

Email:

Comments:

Received Condition

Good

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
A010	Hard Case	1
A017	Scope Bases	2
A042	Adjustable Butt Pad	1

Repair Search

Refresh

Close

naglej

6/24/2005

8:18 AM

CAPS

NUM

JNS

SOPR

Serial:
Number:**G6236244**Model: **M24 SWS****RE00098105**

FedEx US Airbill
ExpressFedEx
Tracking
Number

8464 8962 4492

Form
ID No.

0215

Recipient's Co

1 From This portion can be removed for Recipient's records.Date 01/21/05 FedEx Tracking Number 846489624492Sender's Name Officer Cusick Phone 610 279-1900Company PLYMOUTH TOWNSHIP PoliceAddress 700 BELVOIR RD

Dept./Floor/Suite/Room

City PLYMOUTH MEETING State PA ZIP 19462-2578**2 Your Internal Billing Reference****3 To** Recipient's Name Remington Arms Co. PhoneCompany Attn. RepairsRecipient's Address 14 Hoeller Ave

We cannot deliver to P.O. boxes or P.O. ZIP codes.

Dept./Floor/Suite/Room

Address IlionCity Ilion State NY ZIP 13357**4a Express Package Service**

Packages up to 150

☐ FedEx Priority Overnight
Next business morning☒ FedEx Standard Overnight
Next business afternoon☐ FedEx First Overnight
Earliest next business morning
delivery to select locations*☐ FedEx 2Day
Second business day*☐ FedEx Express Saver
Third business day*

* FedEx Envelope rate not available. Minimum charge: One-pound rate.

4b Express Freight Service

Packages over 150 lb.

☐ FedEx 1Day Freight*
Next business day**☐ FedEx 2Day Freight
Second business day**☐ FedEx 3Day Freight
Third business day**

* Call for Confirmation.

5 Packaging

* Declared value limit \$500

☐ FedEx Envelope*☐ FedEx Pak*
Includes FedEx Small Pak,
FedEx Large Pak, and FedEx Sturdy Pak☐ FedEx Box☐ FedEx Tube☒ Other**6 Special Handling**

Include FedEx address in Section 3.

☐ SATURDAY DeliveryAvailable ONLY for FedEx Priority
Overnight, FedEx 2Day, FedEx
1Day Freight, and FedEx 2Day
Freight to select ZIP codes☐ HOLD Weekday
at FedEx LocationNot available for
FedEx First Overnight
to select locations☐ HOLD Saturday
at FedEx LocationAvailable ONLY for FedEx Priority
Overnight and FedEx 2Day
to select locations

Does this shipment contain dangerous goods?

One box must be checked.

☐ No☐ YesAs per attached
Shipper's Declaration☐ YesShipper's Declaration
not required☐ Dry Ice

Dry Ice, 9 UN 1845

kg

Dangerous goods including Dry Ice cannot be shipped in FedEx packaging.

☐ Cargo Aircraft Only**7 Payment** Bill to:

Enter FedEx Acct. No. or Credit Card No. below.

Obtain Recip.
Acct. No.☒ Sender
Acct. No. in Section
1 will be billed.☐ Recipient☐ Third Party☐ Credit Card☐ Cash/Check

Total Packages

Total Weight

Total Charges

1

121/5

Credit Card Auth.

*Our liability is limited to \$100 unless you declare a higher value. See the FedEx Service Guide for details.

8 Sign to Authorize Delivery Without a SignatureBy signing you authorize us to deliver this shipment without obtaining a signature
and agree to indemnify and hold us harmless from any resulting claims.Questions? Visit our Web site at fedex.com

or call 1.800.GoFedEx 1.800.463.3333

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466

0276371774



BARBER - M24 0147790147769

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

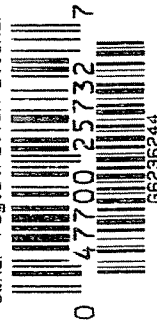
-- INSTRUCTION BOOK 3518

46 FORM 200348

proof of purchase



owner registration sticker



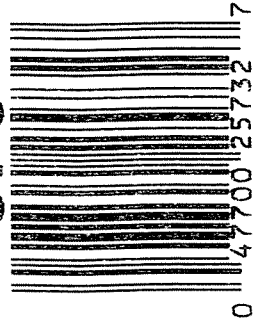
ORDER NO. 25732

BARREL LENGTH 24"

CAPACITY 5

G6236244

UPC



		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
M/24 7.62 NATO (RIFLE ONLY) BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO		SERIAL NO. J G6236244	
Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.		46 25732	
			26PX
5732 G6236244			

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6236244

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10/7/02	RL
600	PROOF		10/7/02	RL
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	10/7/02	RL
610	DIS-ASSEMBLE GUN	OCT 8 2002	10/7/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>WRO</u>		
615	ROLLMARK CALIBER		10/9/02	RL
617	DRILL AND TAP SIGHT HOLES		10/9/02	TRW
620	APPLY COATINGS (BARREL ACTION)		10-17	TH
	(BOLT)		10-17	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-10-02	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-10-02	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-10-02	DA
	D) OIL FIRING PIN ASSEMBLY		12-10-02	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	6-2-03	TRW

UP #	DESCRIPTION	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>7.0</u> <u>6.0</u>	6-2-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.0</u> <u>2.25</u>	6-2-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.0225</u> <u>.0215</u>	6-2-03	TRW
	J) ASSEMBLE STOCK		5-14-03	RLW
	K) ASSEMBLE SWIVEL STUDS		6-25-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	5-29-03	TRW
	MALFUNCTION	CORRECTION	5-29-03	TRW
	MALFUNCTION	CORRECTION	5-29-03	TRW
	MALFUNCTION	CORRECTION	5-29-03	TRW
	MALFUNCTION	CORRECTION	5-29-03	TRW
645	INSPECT FOR LIVE AMMO		5-29-03	TRW
655	FINAL INSPECTION A) HEADSPACE		6-25-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.46</u> <u>2.51</u> <u>2.88</u> <u>2.72</u>	6-2-03	TRW
	C) FUNCTION		6-25-03	RTL
660	PACK		6-27-03	WPA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.72	2.51	2.59	MIN. SETTING,
PULL #2	2.62	2.50	2.60	NO AVG. OF 5
PULL #3	2.72	2.63	2.53	READINGS ACCEPT-
PULL #4	2.62	2.49	2.43	ABLE LESS THAN 2
PULL #5	2.53	2.48	2.55	
TOTAL	13.21	12.61	12.70	
AVG.	2.64	2.52	2.54	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.29	3.27		
PULL #2	3.26	3.22		
PULL #3	3.25	3.21		
PULL #4	3.17	3.12		
PULL #5	3.23	3.26		
TOTAL	16.20	16.08		
AVG.	3.24	3.21		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# IF TARGET & ACCUR
PULL #1	4.08	4.31		4.02
PULL #2	4.07	4.43		4.12
PULL #3	4.08	4.27		4.00
PULL #4	4.08	4.42		4.04
PULL #5	4.10	4.35		4.12
TOTAL	20.41	21.78		20.30
AVG.	4.08	4.35		4.06

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236244.___0
FILE DATE AND TIME: 05/29/2003 07:59

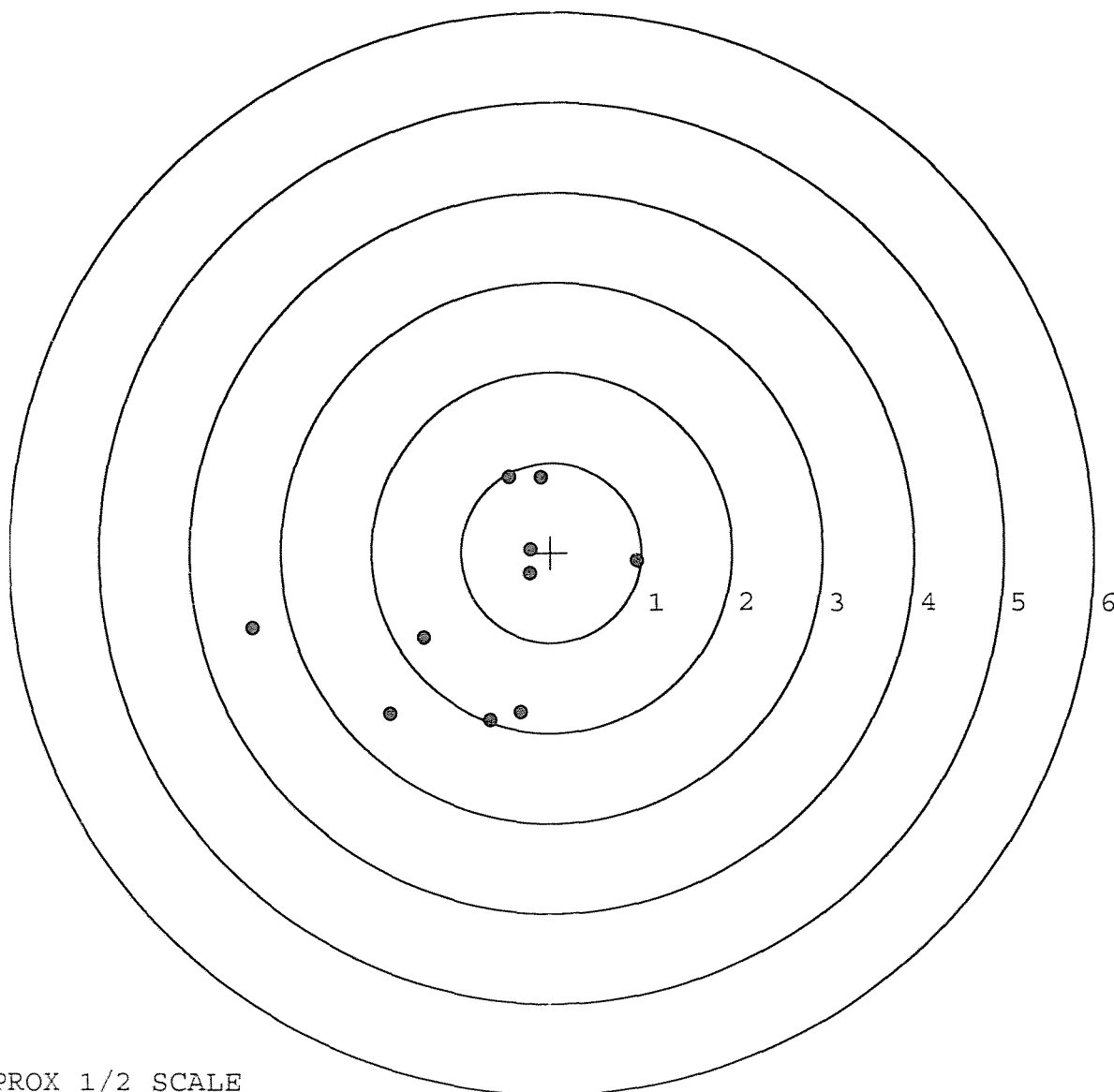
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.278
The Average Y Centroid of the Five Target Set:	-0.114
The Average Point of Impact of the Five Target Set:	0.301
The Average Mean Radius of the Five Target Set:	0.995
The Distance from POA to Centroid Target #1:	0.965
The Distance from Centroid Target #2 to Centroid Target #1:	1.070
The Distance from Centroid Target #3 to Centroid Target #1:	1.162
The Distance from Centroid Target #4 to Centroid Target #1:	0.649
The Distance from Centroid Target #5 to Centroid Target #1:	0.535

SERIAL NUMBER: G6236244. __0
 TARGET NUMBER: 1
 FILE DATE: 05/29/2003
 FILE TIME: 07:59

POINT#	X	Y
1:	0.947	-0.094
2:	-0.234	-0.239
3:	-0.229	0.036
4:	-0.115	0.836
5:	-0.472	0.837
6:	-1.417	-0.966
7:	-1.782	-1.813
8:	-0.673	-1.871
9:	-0.340	-1.777
10:	-3.307	-0.861

X CENTROID: -0.762
 Y CENTROID: -0.591
 POA TO CENTROID: 0.965
 HORZ SPREAD: 4.254
 VERT SPREAD: 2.708
 GROUP SPREAD: 4.323
 MIN RADIUS: 0.635
 MAX RADIUS: 2.559
 MEAN RADIUS: 1.371
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 6

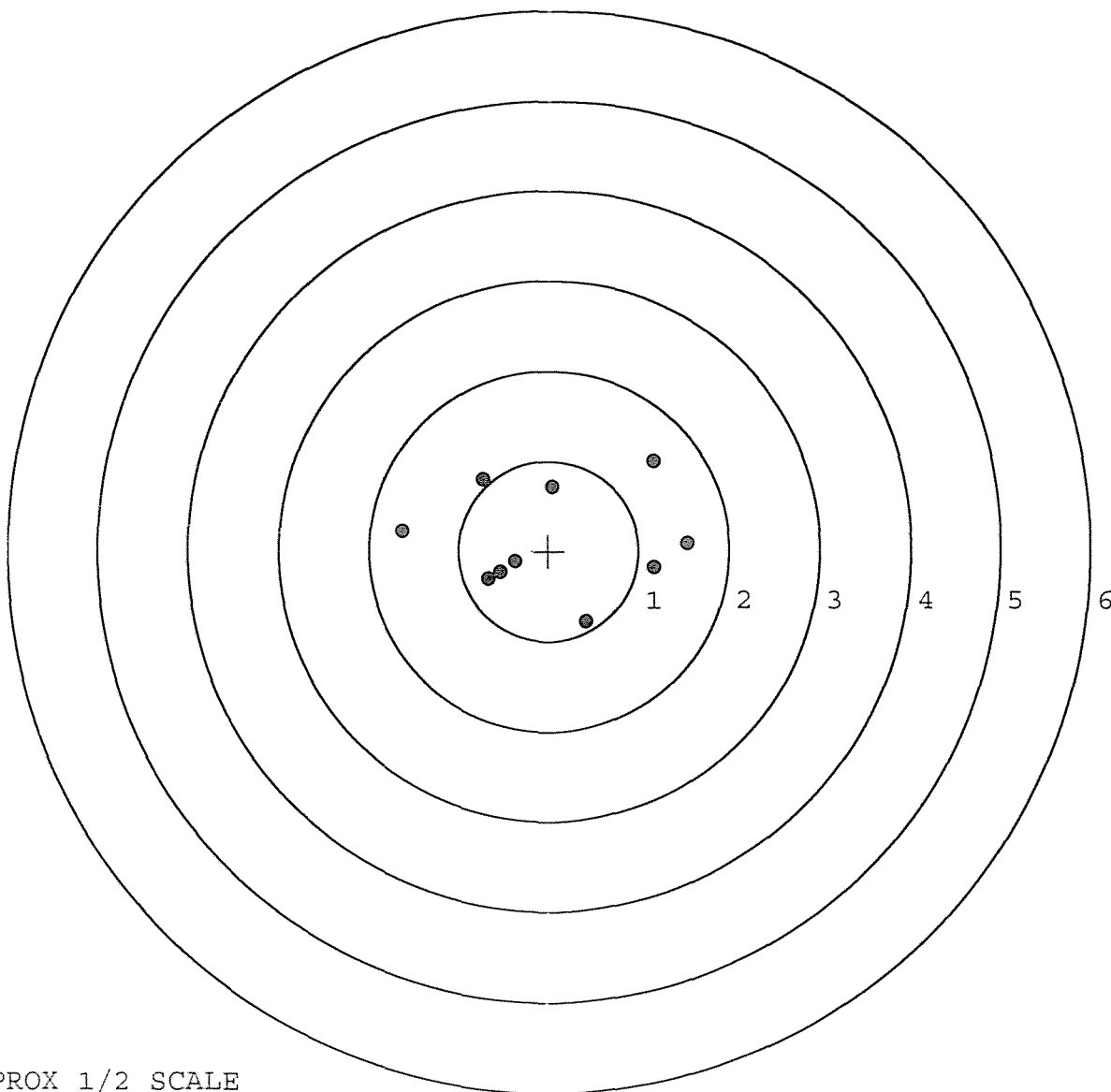


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236244.____0
 TARGET NUMBER: 2
 FILE DATE: 05/29/2003
 FILE TIME: 07:59

X CENTROID: 0.040
 Y CENTROID: 0.116
 POA TO CENTROID: 0.123
 HORZ SPREAD: 3.170
 VERT SPREAD: 1.789
 GROUP SPREAD: 3.173
 MIN RADIUS: 0.473
 MAX RADIUS: 1.673
 MEAN RADIUS: 1.037
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 8

POINT#	X	Y
1:	1.170	-0.187
2:	1.540	0.086
3:	1.163	1.000
4:	0.044	0.720
5:	0.424	-0.789
6:	-0.369	-0.122
7:	-0.538	-0.241
8:	-0.673	-0.316
9:	-0.729	0.794
10:	-1.630	0.215

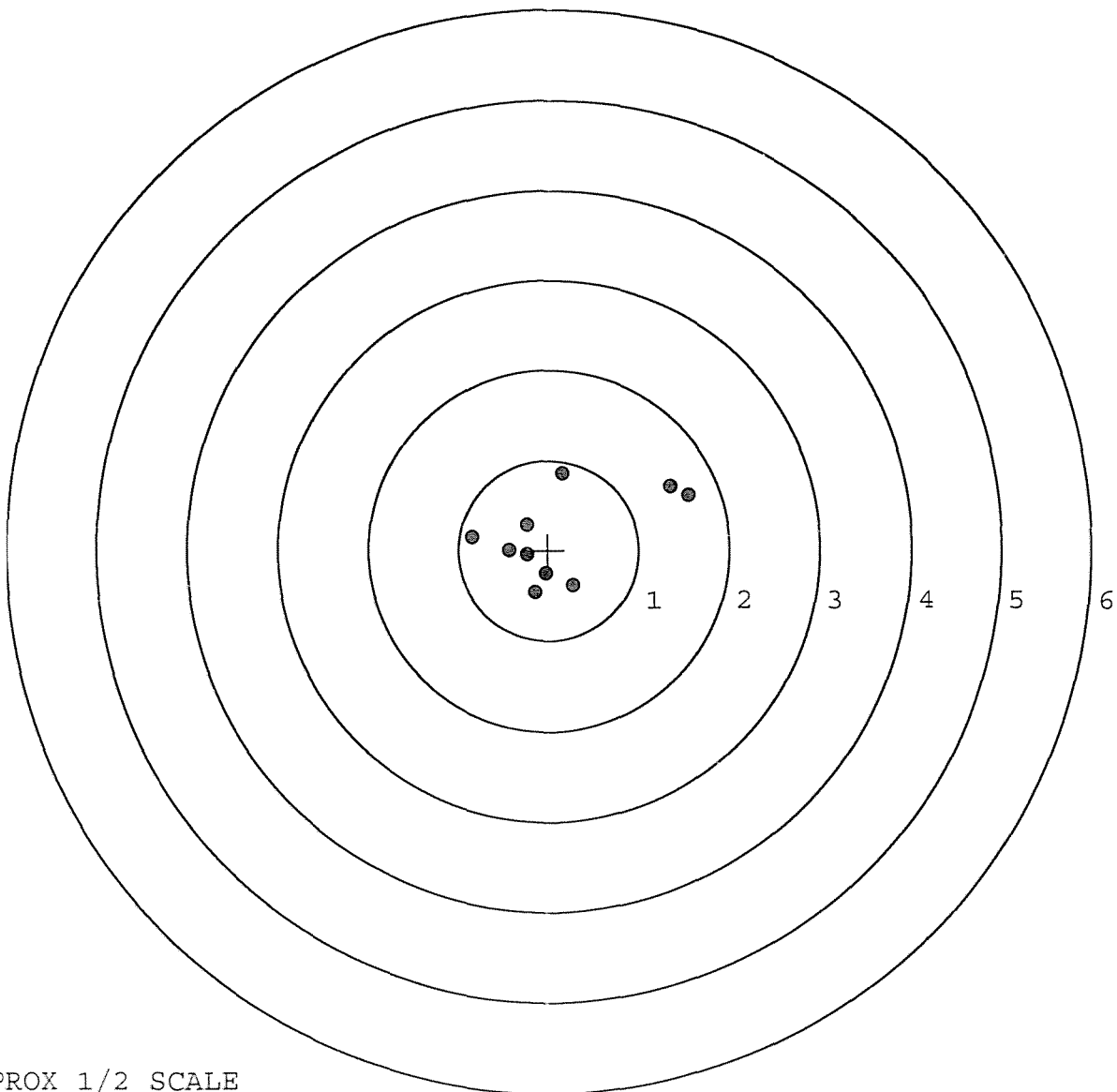


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236244. 0
 TARGET NUMBER: 3
 FILE DATE: 05/29/2003
 FILE TIME: 07:59

X CENTROID: 0.138
 Y CENTROID: 0.144
 POA TO CENTROID: 0.199
 HORZ SPREAD: 2.396
 VERT SPREAD: 1.325
 GROUP SPREAD: 2.440
 MIN RADIUS: 0.403
 MAX RADIUS: 1.483
 MEAN RADIUS: 0.759
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.546	0.607
2:	1.341	0.713
3:	0.158	0.855
4:	0.275	-0.387
5:	-0.147	-0.470
6:	-0.032	-0.260
7:	-0.240	0.285
8:	-0.438	0.000
9:	-0.238	-0.050
10:	-0.850	0.147

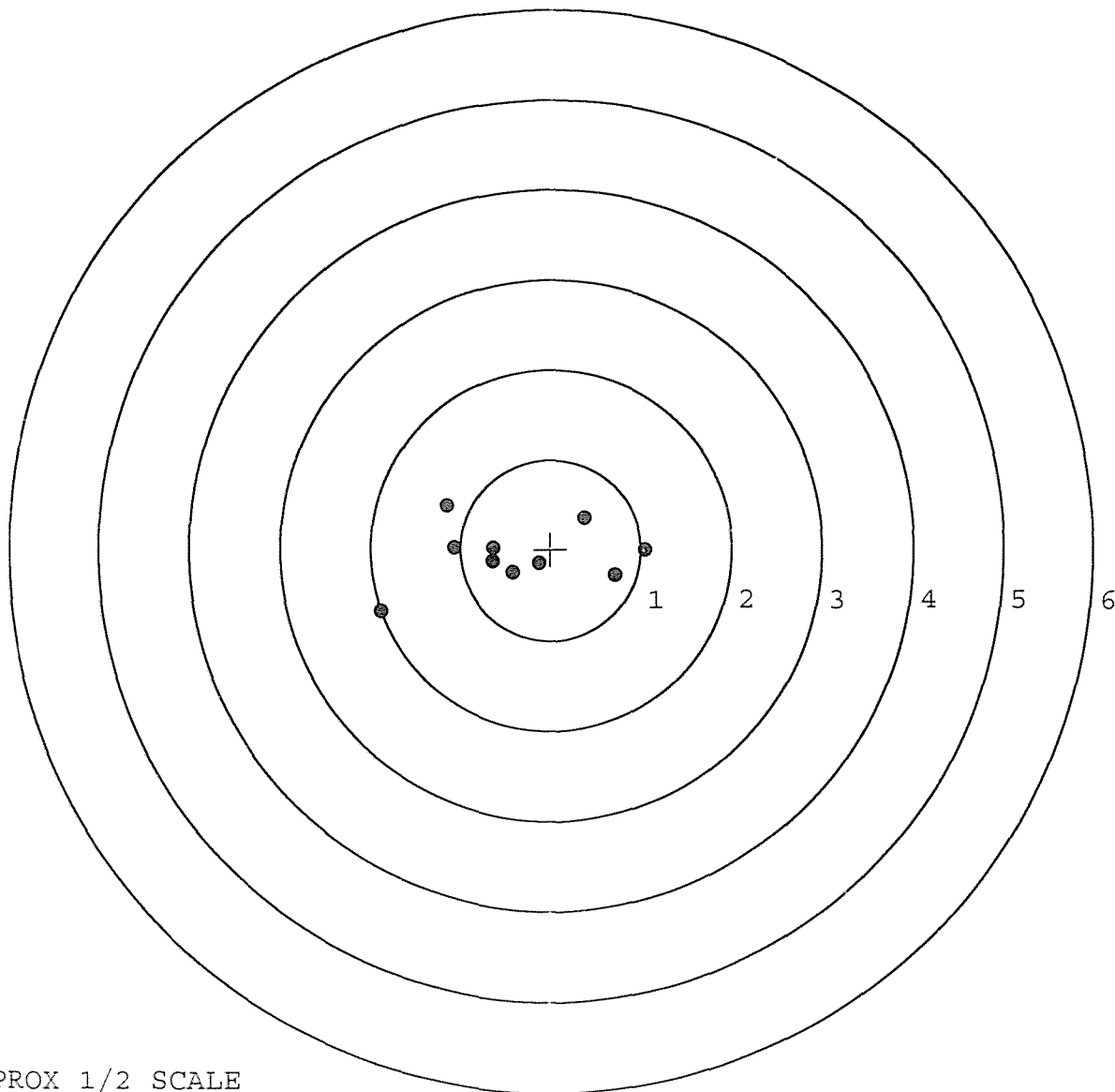


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236244. __ 0
 TARGET NUMBER: 4
 FILE DATE: 05/29/2003
 FILE TIME: 07:59

X CENTROID: -0.379
 Y CENTROID: -0.068
 POA TO CENTROID: 0.385
 HORZ SPREAD: 2.933
 VERT SPREAD: 1.169
 GROUP SPREAD: 3.012
 MIN RADIUS: 0.192
 MAX RADIUS: 1.629
 MEAN RADIUS: 0.769
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.050	-0.008
2:	0.719	-0.288
3:	0.379	0.353
4:	-1.070	0.012
5:	-1.883	-0.693
6:	-0.635	0.019
7:	-0.643	-0.136
8:	-0.423	-0.255
9:	-0.128	-0.158
10:	-1.155	0.476

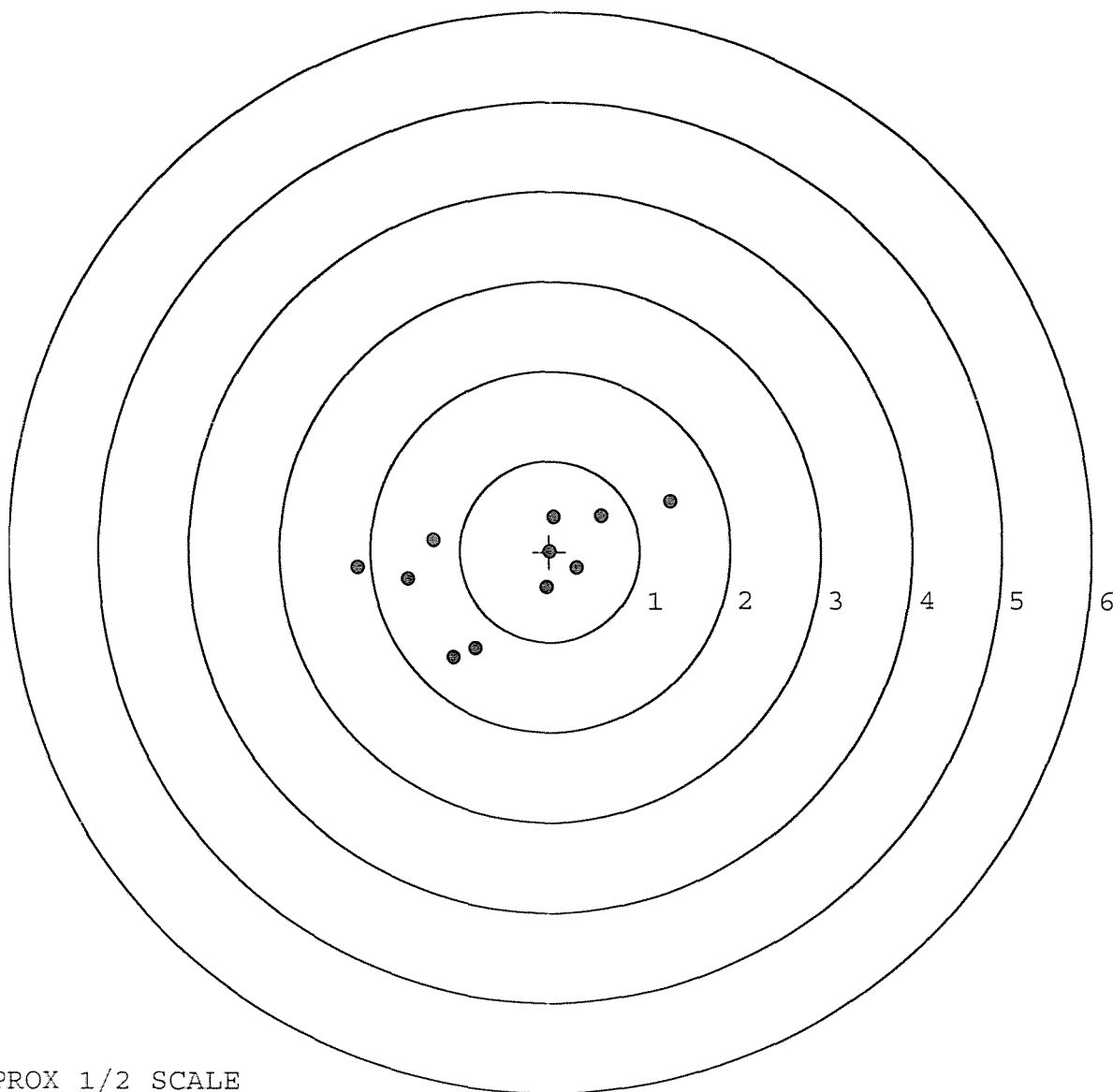


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236244. __0
 TARGET NUMBER: 5
 FILE DATE: 05/29/2003
 FILE TIME: 07:59

X CENTROID: -0.428
 Y CENTROID: -0.173
 POA TO CENTROID: 0.462
 HORZ SPREAD: 3.474
 VERT SPREAD: 1.734
 GROUP SPREAD: 3.552
 MIN RADIUS: 0.451
 MAX RADIUS: 1.901
 MEAN RADIUS: 1.037
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.005	0.001
2:	1.329	0.552
3:	0.570	0.389
4:	0.042	0.382
5:	0.302	-0.183
6:	-0.037	-0.397
7:	-0.826	-1.076
8:	-1.067	-1.182
9:	-1.585	-0.319
10:	-1.298	0.116
11:	-2.145	-0.190



TARGET APPROX 1/2 SCALE

50052