

6623 6747

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



46 FORM

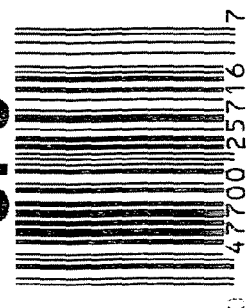
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6236247

UPC



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
weapon

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee

SERIAL NO. **66236247**
ORDER NO. **25716**

46

06XW

5716 66236247

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

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SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66236247

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		9/5/02	RL
600	PROOF			
607	CHECK HEADSPACE		9/5/02	RL
610	DIS-ASSEMBLE GUN		9/5/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	SEP 10 2002 OPERATOR RL		
615	ROLLMARK CALIBER		9/10	BS
617	DRILL AND TAP SIGHT HOLES		9-12-02	A
620	APPLY COATINGS (BARREL ACTION)		9-18	TA
	(BOLT)		9-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-20-02	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-20-02	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-20-02	RW
	D) OIL FIRING PIN ASSEMBLY		9-20-02	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		11-8-02	RL

OP #	OPERATION NAME	BARBER - M24 0147759	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-22-02	DA
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u> <u>2.5</u> <u>3.0</u>	10-22-02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			11-18-02	RL
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	10-22-02	DA
	J) ASSEMBLE STOCK			9-23-02	RL
	K) ASSEMBLE SWIVEL STUDS			11-18-02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			9/8/02	RL
	M) IRON SIGHT ALIGNMENT			9/8/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			9/8/02	RL
640	GALLERY TEST AND TARGET		PASS FAIL	10/13/02	TRW
	MALFUNCTION		CORRECTION	10/13/02	TRW
	MALFUNCTION		CORRECTION	10/13/02	TRW
	MALFUNCTION		CORRECTION	10/13/02	TRW
	MALFUNCTION		CORRECTION	10/13/02	TRW
645	INSPECT FOR LIVE AMMO			10/13/02	TRW
655	FINAL INSPECTION A) HEADSPACE			11-18-02	RL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>2.68</u> <u>2.58</u> <u>2.59</u> <u>2.58</u>	10-22-02	DA
	C) FUNCTION			11-18-02	RL
660	PACK			11/25/02	DA

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

DATE 9-12-02TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.37	2.42		2.49	MIN. SETTING,
PULL #2	2.44	2.43		2.47	NO AVG. OF 5
PULL #3	2.49	2.49		2.39	READINGS ACCEPT-
PULL #4	2.43	2.42		2.43	ABLE LESS THAN 2
PULL #5	2.40	2.43		2.40	
TOTAL	12.13	12.19		12.18	
AVG.	2.42	2.43		2.43	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	3.09		
PULL #2	3.06	3.49		
PULL #3	3.01	3.05		
PULL #4	3.05	3.06		
PULL #5	3.03	3.04		
TOTAL	15.21	15.73		
AVG.	3.04	3.14		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURA
PULL #1	4.13	4.16		4.43
PULL #2	4.10	4.18		4.03
PULL #3	4.09	4.11		4.05
PULL #4	4.20	4.09		4.02
PULL #5	4.07	4.16		4.06
TOTAL	20.59	20.65		20.59
AVG.	4.11	4.13		4.11

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236247.__0
FILE DATE AND TIME: 10/04/2002 12:19

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.066
The Average Y Centroid of the Five Target Set:	0.063
The Average Point of Impact of the Five Target Set:	0.091
The Average Mean Radius of the Five Target Set:	0.756
The Distance from POA to Centroid Target #1:	0.287
The Distance from Centroid Target #2 to Centroid Target #1:	0.518
The Distance from Centroid Target #3 to Centroid Target #1:	0.282
The Distance from Centroid Target #4 to Centroid Target #1:	0.277
The Distance from Centroid Target #5 to Centroid Target #1:	0.506

BARBER - M24 0147762

SERIAL NUMBER: G6236247. __0

TARGET NUMBER: 1

FILE DATE: 10/04/2002

FILE TIME: 12:19

POINT#	X	Y
1:	0.033	-1.586
2:	-0.720	-0.906
3:	-1.214	-0.568
4:	-0.741	0.091
5:	-0.026	1.400
6:	0.257	0.749
7:	0.073	-0.029
8:	0.408	-0.256
9:	-0.127	-0.508
10:	0.205	-0.574

X CENTROID: -0.185

Y CENTROID: -0.219

POA TO CENTROID: 0.287

HORZ SPREAD: 1.622

VERT SPREAD: 2.986

GROUP SPREAD: 2.987

MIN RADIUS: 0.295

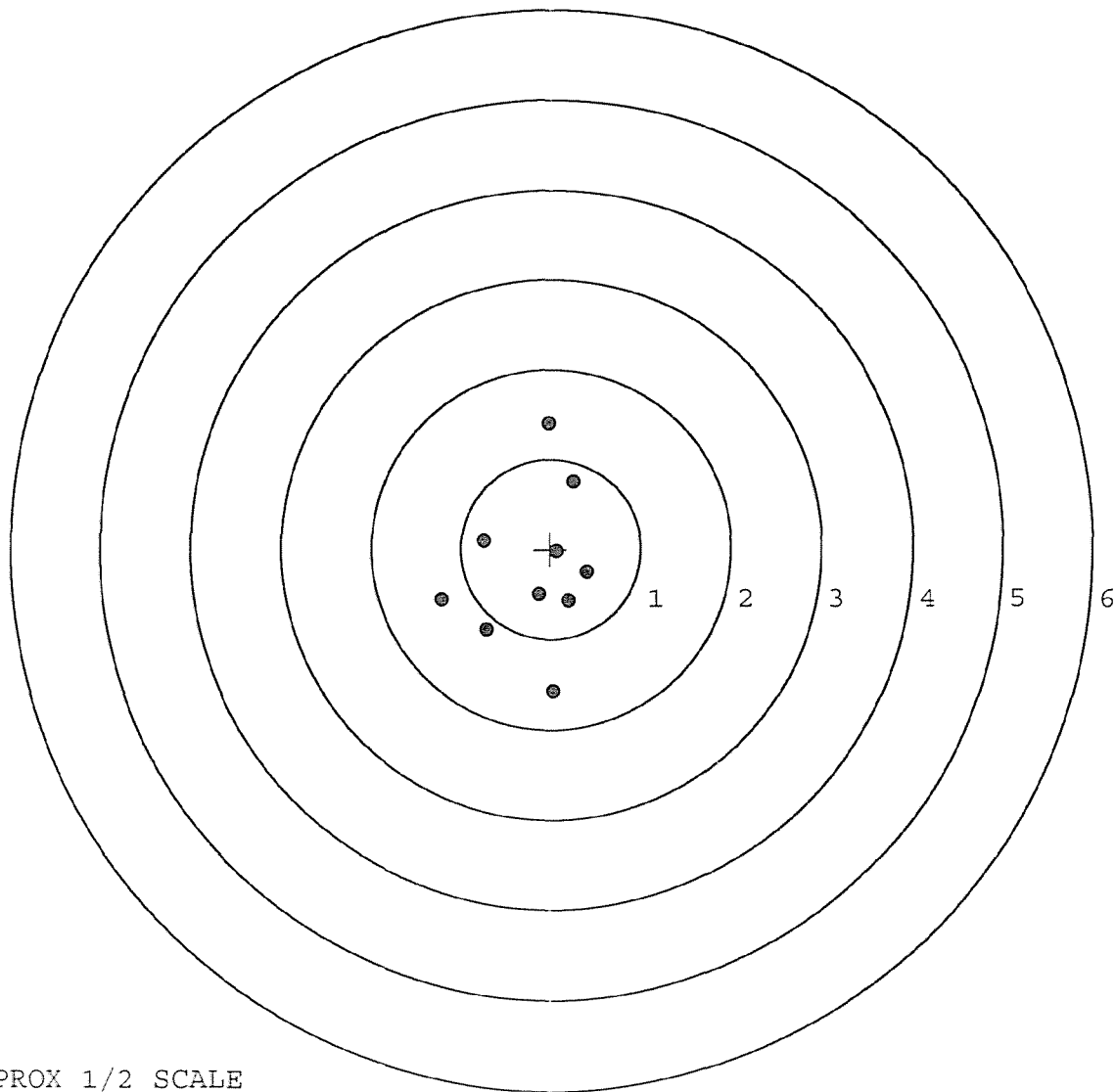
MAX RADIUS: 1.627

MEAN RADIUS: 0.841

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9

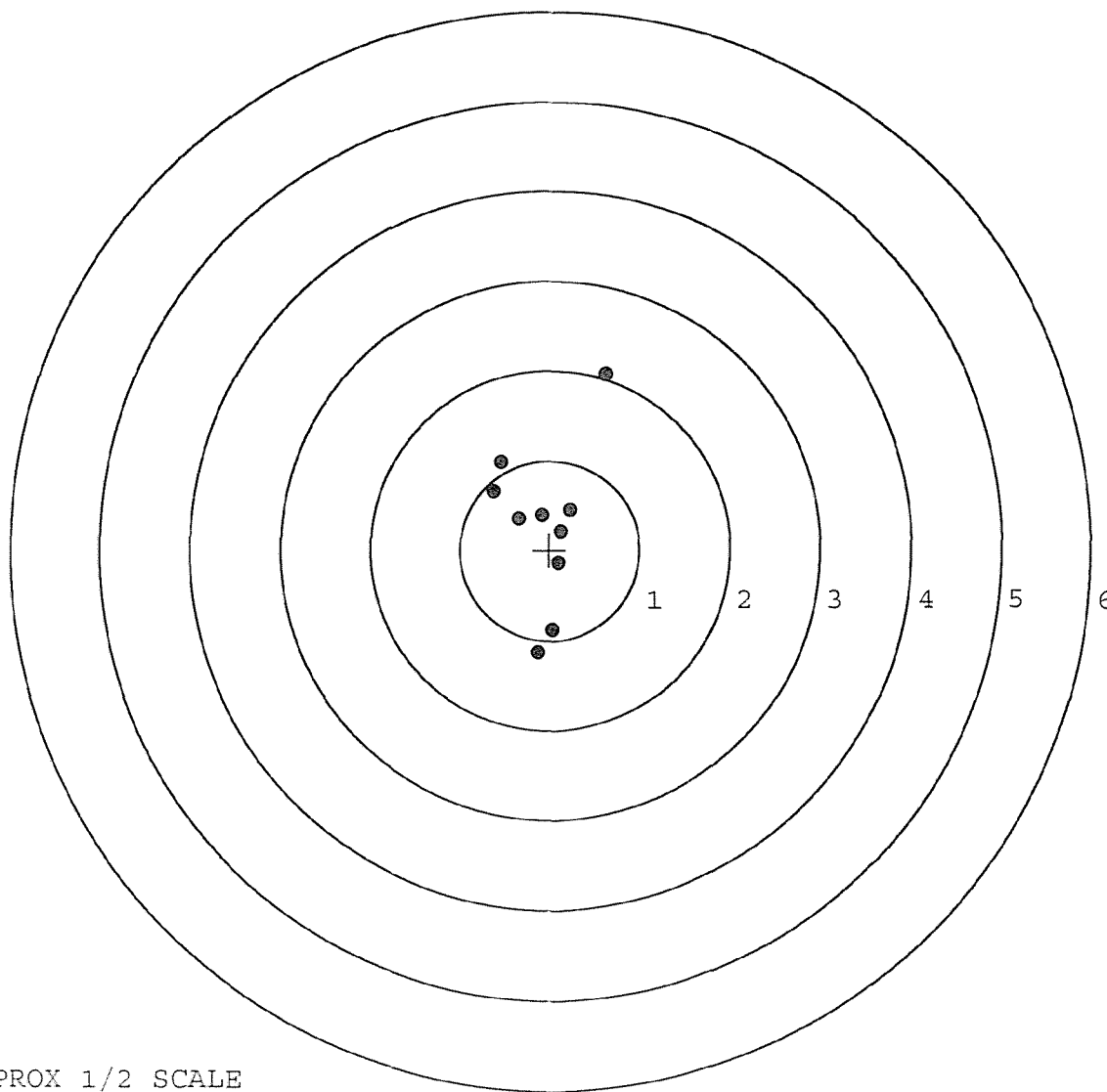


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236247. __0
 TARGET NUMBER: 2
 FILE DATE: 10/04/2002
 FILE TIME: 12:19

X CENTROID: -0.062
 Y CENTROID: 0.284
 POA TO CENTROID: 0.291
 HORZ SPREAD: 1.253
 VERT SPREAD: 3.094
 GROUP SPREAD: 3.185
 MIN RADIUS: 0.106
 MAX RADIUS: 1.810
 MEAN RADIUS: 0.732
 # IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.131	-1.136
2:	0.035	-0.882
3:	0.106	-0.143
4:	0.228	0.453
5:	-0.087	0.387
6:	-0.352	0.352
7:	-0.627	0.654
8:	-0.541	0.986
9:	0.626	1.958
10:	0.121	0.211



TARGET APPROX 1/2 SCALE

BARBER - M24 0147764

SERIAL NUMBER: G6236247. __0

TARGET NUMBER: 3

FILE DATE: 10/04/2002

FILE TIME: 12:19

POINT#	X	Y
1:	0.358	-1.004
2:	-0.535	-0.887
3:	-0.098	-0.572
4:	-0.486	-0.460
5:	-0.212	-0.224
6:	-1.110	0.065
7:	0.045	0.642
8:	0.167	0.957
9:	-0.195	1.048
10:	0.809	1.004

X CENTROID: -0.126

Y CENTROID: 0.057

POA TO CENTROID: 0.138

HORZ SPREAD: 1.919

VERT SPREAD: 2.052

GROUP SPREAD: 2.320

MIN RADIUS: 0.294

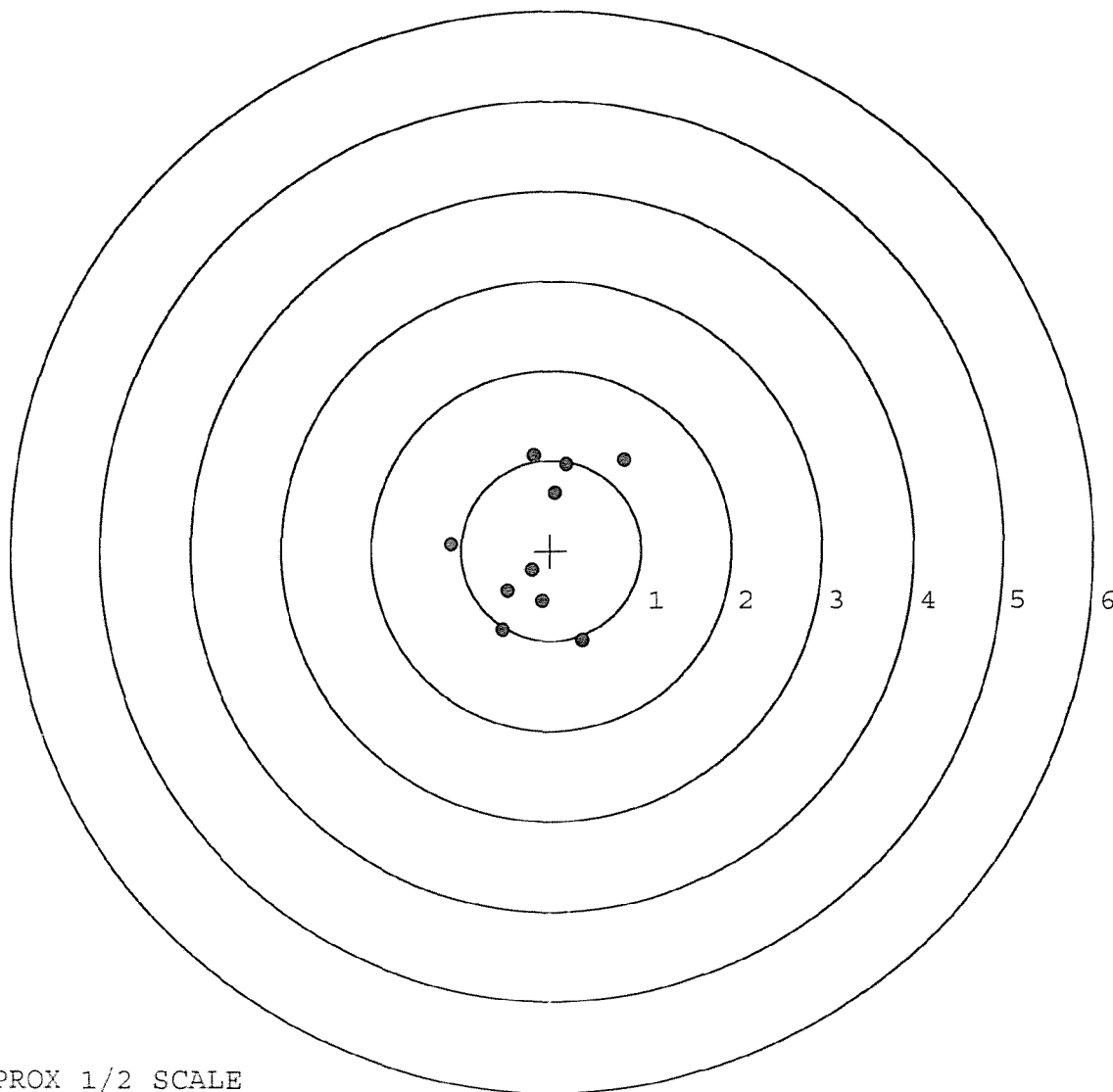
MAX RADIUS: 1.331

MEAN RADIUS: 0.861

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



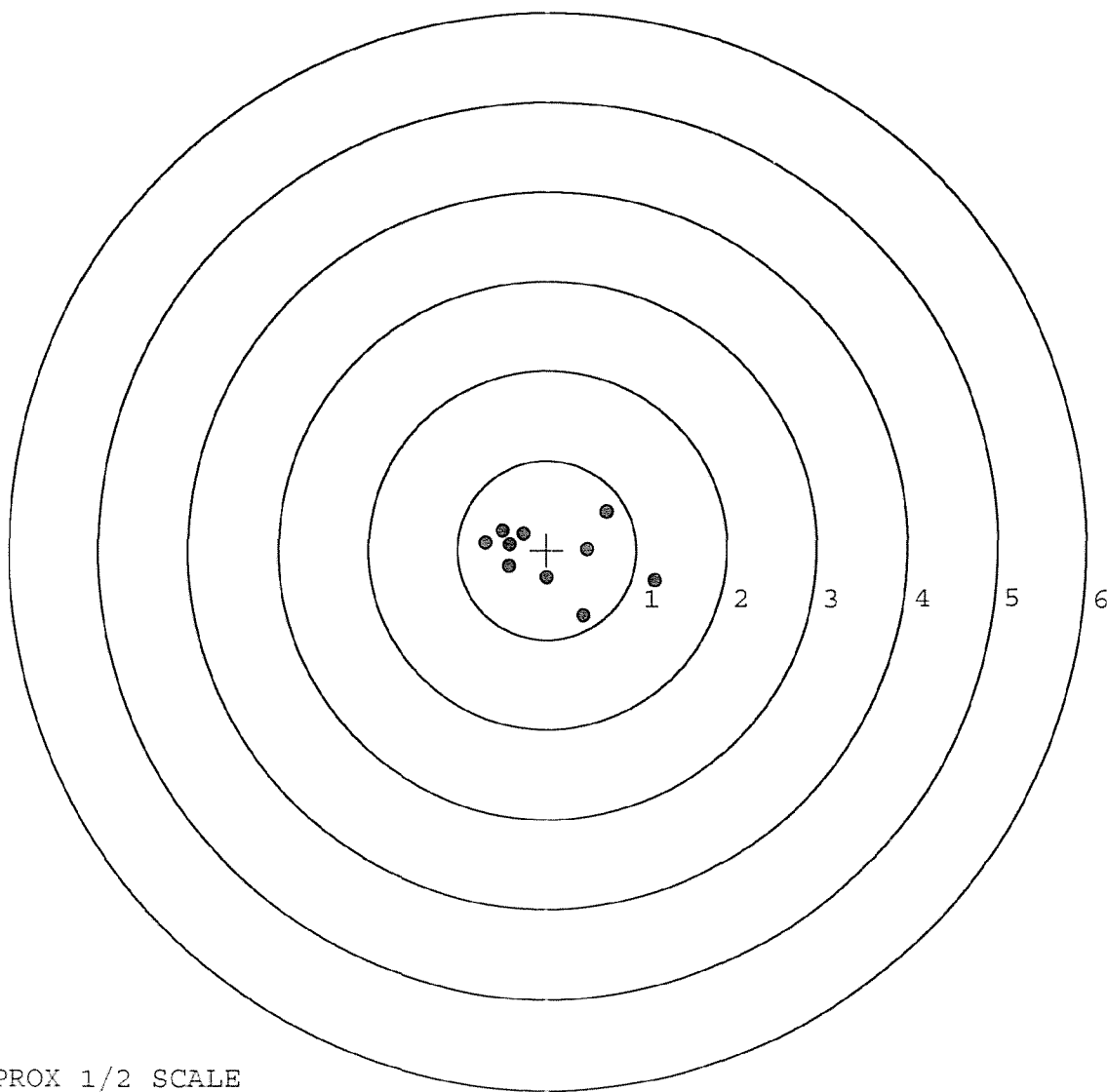
TARGET APPROX 1/2 SCALE

BARBER - M24 0147765

SERIAL NUMBER: G6236247. __0
 TARGET NUMBER: 4
 FILE DATE: 10/04/2002
 FILE TIME: 12:19

POINT#	X	Y
1:	0.408	-0.740
2:	1.200	-0.351
3:	0.455	0.012
4:	0.664	0.423
5:	-0.003	-0.311
6:	-0.271	0.186
7:	-0.502	0.215
8:	-0.691	0.084
9:	-0.423	-0.186
10:	-0.420	0.066

X CENTROID: 0.042
 Y CENTROID: -0.060
 POA TO CENTROID: 0.073
 HORZ SPREAD: 1.891
 VERT SPREAD: 1.163
 GROUP SPREAD: 1.940
 MIN RADIUS: 0.255
 MAX RADIUS: 1.194
 MEAN RADIUS: 0.614
 # IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236247. 0

TARGET NUMBER: 5

FILE DATE: 10/04/2002

FILE TIME: 12:19

POINT#	X	Y
1:	1.520	-0.044
2:	0.027	0.845
3:	-0.488	0.616
4:	-0.870	1.866
5:	0.312	-0.094
6:	0.098	-0.547
7:	-0.267	-0.473
8:	0.015	0.256
9:	-0.280	0.207
10:	-0.052	-0.121

X CENTROID: 0.002

Y CENTROID: 0.251

POA TO CENTROID: 0.251

HORZ SPREAD: 2.390

VERT SPREAD: 2.413

GROUP SPREAD: 3.059

MIN RADIUS: 0.014

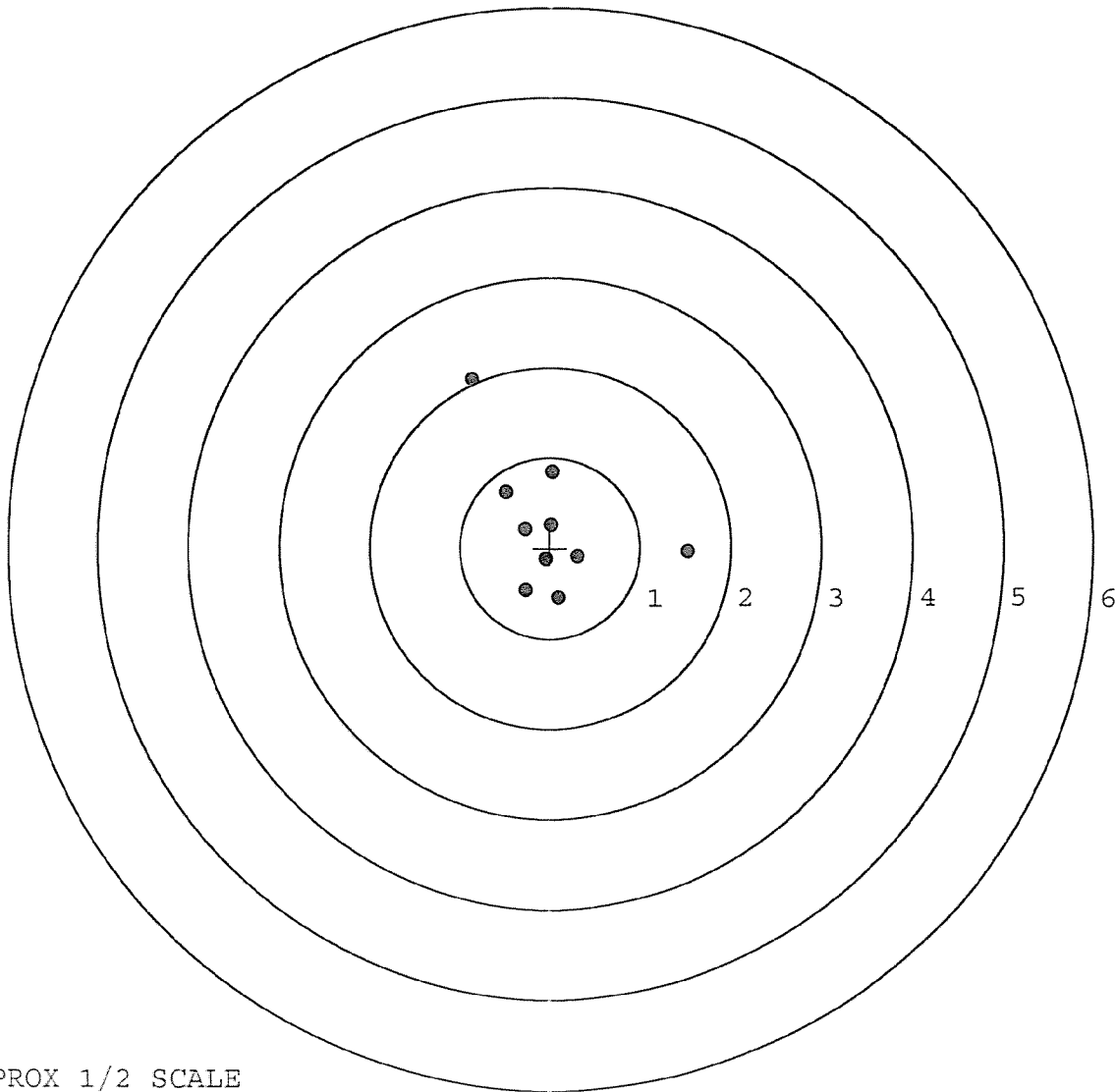
MAX RADIUS: 1.835

MEAN RADIUS: 0.730

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE