

6-6236250

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



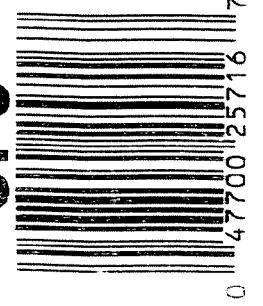
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6236250

UPC



Remington
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

VERY IMPORTANT!
 INSTRUCTOR BOOK
 ENCLOSED TO ASSIST
 SAVE USE OF THIS
 TAGS

SERIAL NO. **66236250**
 ORDER NO. **25716**

Made in Union, NY Reg. U.S. Pat. & Tar. Off. Parco Registered Parque Deposee.

06XW

5716 66236250

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 6623 6250

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		9/5/02	RL
600	PROOF			
607	CHECK HEADSPACE		9/9/02	RL
610	DIS-ASSEMBLE GUN		9/9/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	RL		
615	ROLLMARK CALIBER		9/10	BS
617	DRILL AND TAP SIGHT HOLES		9-12-02	TRW
620	APPLY COATINGS (BARREL ACTION)		9-18	TA
	(BOLT)		9-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-20-02	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-20-02	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-20-02	RW
	D) OIL FIRING PIN ASSEMBLY		9-20-02	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		11-18-02	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>4.5</u> <u>4.5</u>	10/23/02	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.9</u> <u>2.9</u> <u>2.9</u>	10/23/02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		11-18-02	RL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.022</u>	10/23/02	DA
	J) ASSEMBLE STOCK		10/4/02	RL
	K) ASSEMBLE SWIVEL STUDS		11-18-02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11/6/02	RL
	M) IRON SIGHT ALIGNMENT		11/6/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11/6/02	RL
640	GALLERY TEST AND TARGET	PASS FAIL	10/8/02	TRW
	MALFUNCTION	CORRECTION	10/8/02	TRW
	MALFUNCTION	CORRECTION	10/8/02	TRW
	MALFUNCTION	CORRECTION	10/8/02	TRW
	MALFUNCTION	CORRECTION	10/8/02	TRW
645	INSPECT FOR LIVE AMMO		10/8/02	TRW
655	FINAL INSPECTION A) HEADSPACE		11-18-02	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.56</u> <u>2.61</u> <u>2.68</u> <u>2.66</u>	10-23-02	DA
	C) FUNCTION		11-18-02	RL
660	PACK		11-25-02	DA

AVERAGE PULL FORCE BETWEEN
 I **BARBER - M24 0147796** TS
 2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

SERIAL NO. 06236250

DATE 10-4-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.61	2.25		2.45	MIN. SETTING
PULL #2	2.44	2.52		2.39	NO AVG. OF 5
PULL #3	2.44	2.46		2.41	READINGS ACCEPT-
PULL #4	2.43	2.67		2.27	ABLE LESS THAN 2
PULL #5	2.39	2.39		2.38	
TOTAL	12.31	12.29		11.90	
AVG.	2.46	2.45		2.38	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.34	3.36		
PULL #2	3.33	3.01		
PULL #3	3.33	3.30		
PULL #4	3.34	3.41		
PULL #5	3.41	3.29		
TOTAL	16.75	16.37		
AVG.	3.35	3.27		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURA
PULL #1	4.33	4.31		4.27
PULL #2	4.26	4.19		4.22
PULL #3	4.26	4.31		4.24
PULL #4	4.27	4.25		4.28
PULL #5	4.36	4.39		4.23
TOTAL	21.48	21.37		21.24
AVG.	4.29	4.27		4.24

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236250.__0
FILE DATE AND TIME: 10/09/2002 14:00

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.101
The Average Y Centroid of the Five Target Set:	-0.035
The Average Point of Impact of the Five Target Set:	0.106
The Average Mean Radius of the Five Target Set:	0.546
The Distance from POA to Centroid Target #1:	0.192
The Distance from Centroid Target #2 to Centroid Target #1:	0.195
The Distance from Centroid Target #3 to Centroid Target #1:	0.242
The Distance from Centroid Target #4 to Centroid Target #1:	0.161
The Distance from Centroid Target #5 to Centroid Target #1:	0.140

SERIAL NUMBER: G6236250. __0

TARGET NUMBER: 1

FILE DATE: 10/09/2002

FILE TIME: 14:00

X CENTROID: -0.175

Y CENTROID: -0.079

POA TO CENTROID: 0.192

HORZ SPREAD: 1.396

VERT SPREAD: 2.291

GROUP SPREAD: 2.426

MIN RADIUS: 0.203

MAX RADIUS: 1.579

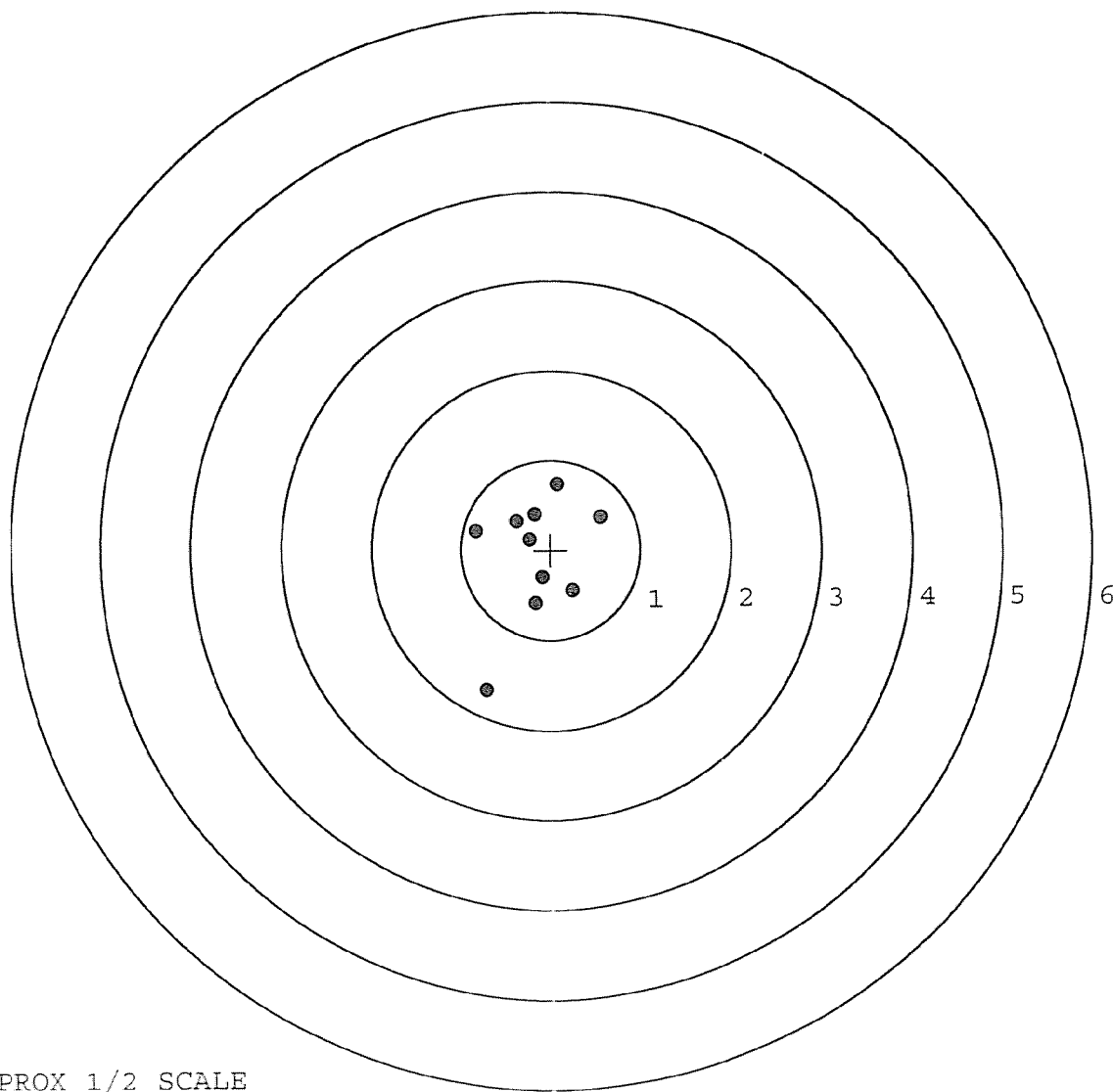
MEAN RADIUS: 0.646

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.724	-1.559
2:	0.246	-0.457
3:	-0.167	-0.597
4:	-0.100	-0.309
5:	0.559	0.364
6:	0.074	0.732
7:	-0.180	0.396
8:	-0.382	0.318
9:	-0.238	0.114
10:	-0.837	0.211

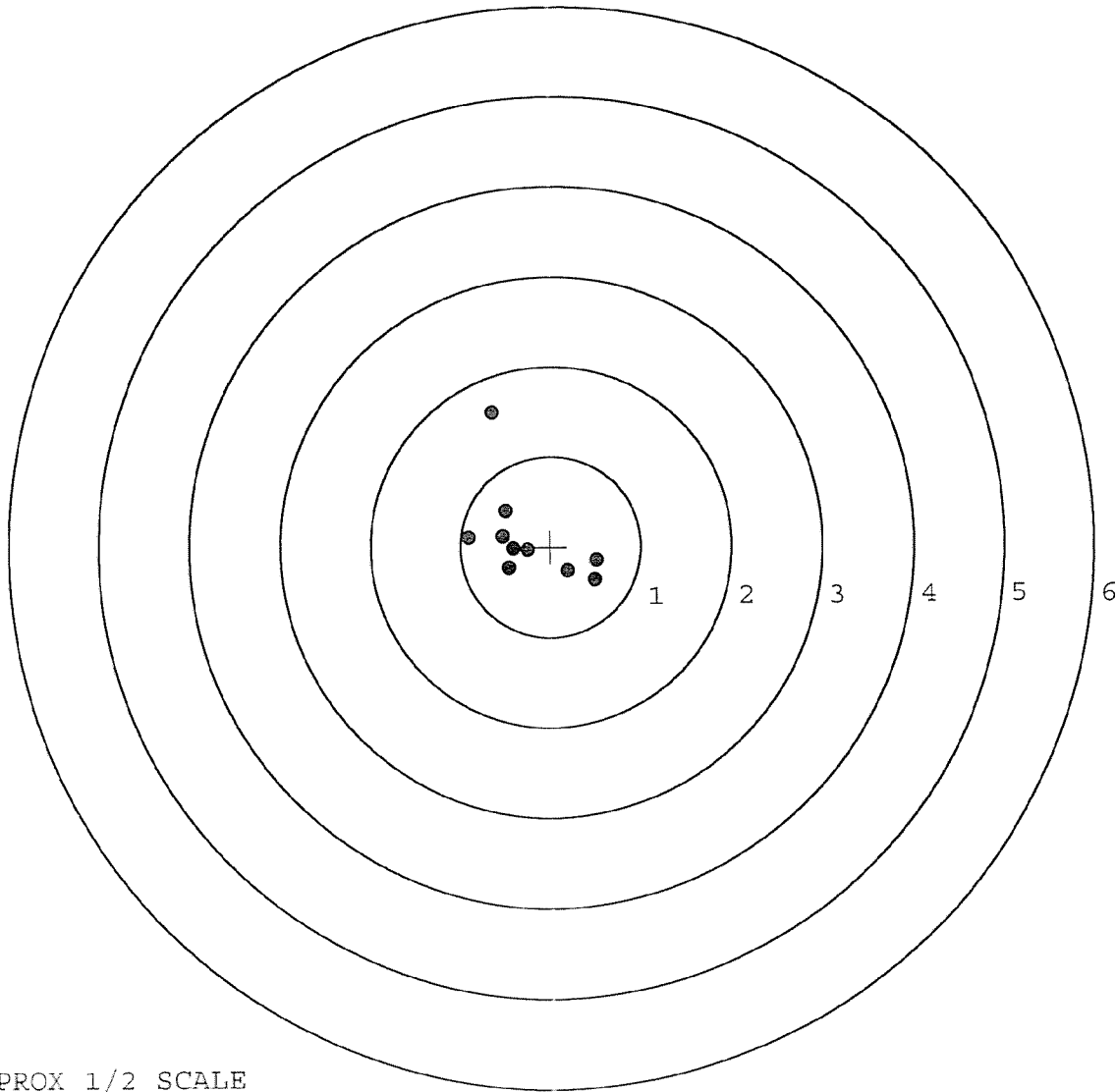


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236250. 0
 TARGET NUMBER: 2
 FILE DATE: 10/09/2002
 FILE TIME: 14:00

X CENTROID: -0.252
 Y CENTROID: 0.101
 POA TO CENTROID: 0.271
 HORZ SPREAD: 1.417
 VERT SPREAD: 1.860
 GROUP SPREAD: 2.179
 MIN RADIUS: 0.136
 MAX RADIUS: 1.441
 MEAN RADIUS: 0.576
 # IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.491	-0.373
2:	0.191	-0.268
3:	0.509	-0.158
4:	-0.908	0.104
5:	-0.494	0.395
6:	-0.644	1.487
7:	-0.258	-0.035
8:	-0.460	-0.239
9:	-0.527	0.119
10:	-0.418	-0.025



TARGET APPROX 1/2 SCALE

BARBER - M24 0147800

SERIAL NUMBER: G6236250. __0

TARGET NUMBER: 3

FILE DATE: 10/09/2002

FILE TIME: 14:00

POINT#	X	Y
1:	0.430	-0.327
2:	0.304	-0.203
3:	0.308	0.026
4:	0.187	0.191
5:	0.007	0.543
6:	0.007	0.323
7:	-0.132	0.152
8:	-0.299	0.061
9:	-0.427	-0.138
10:	-0.077	-0.147

X CENTROID: 0.031

Y CENTROID: 0.048

POA TO CENTROID: 0.057

HORZ SPREAD: 0.857

VERT SPREAD: 0.870

GROUP SPREAD: 0.967

MIN RADIUS: 0.193

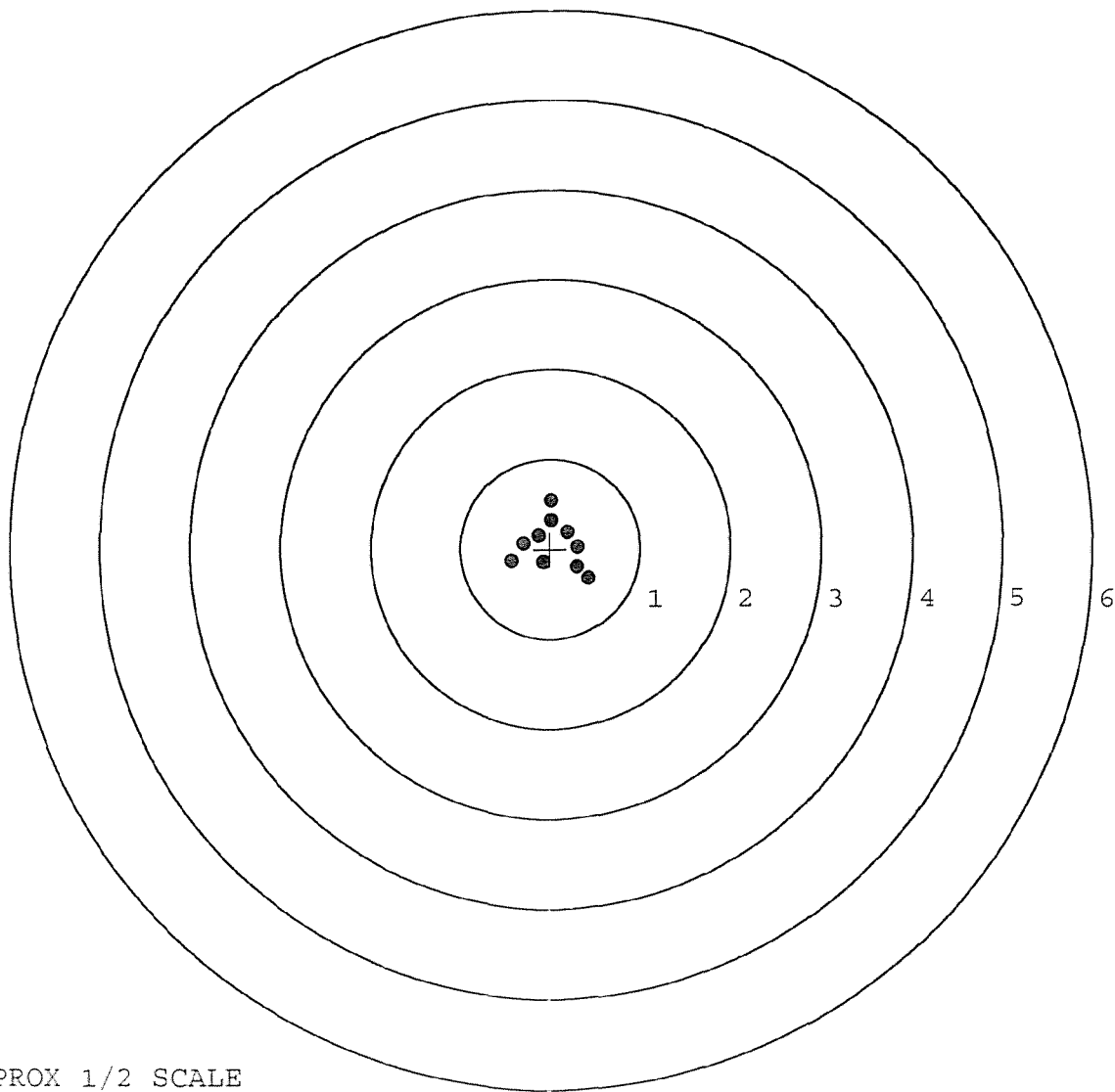
MAX RADIUS: 0.548

MEAN RADIUS: 0.342

IN 1 IN DIAMETER: 9

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10

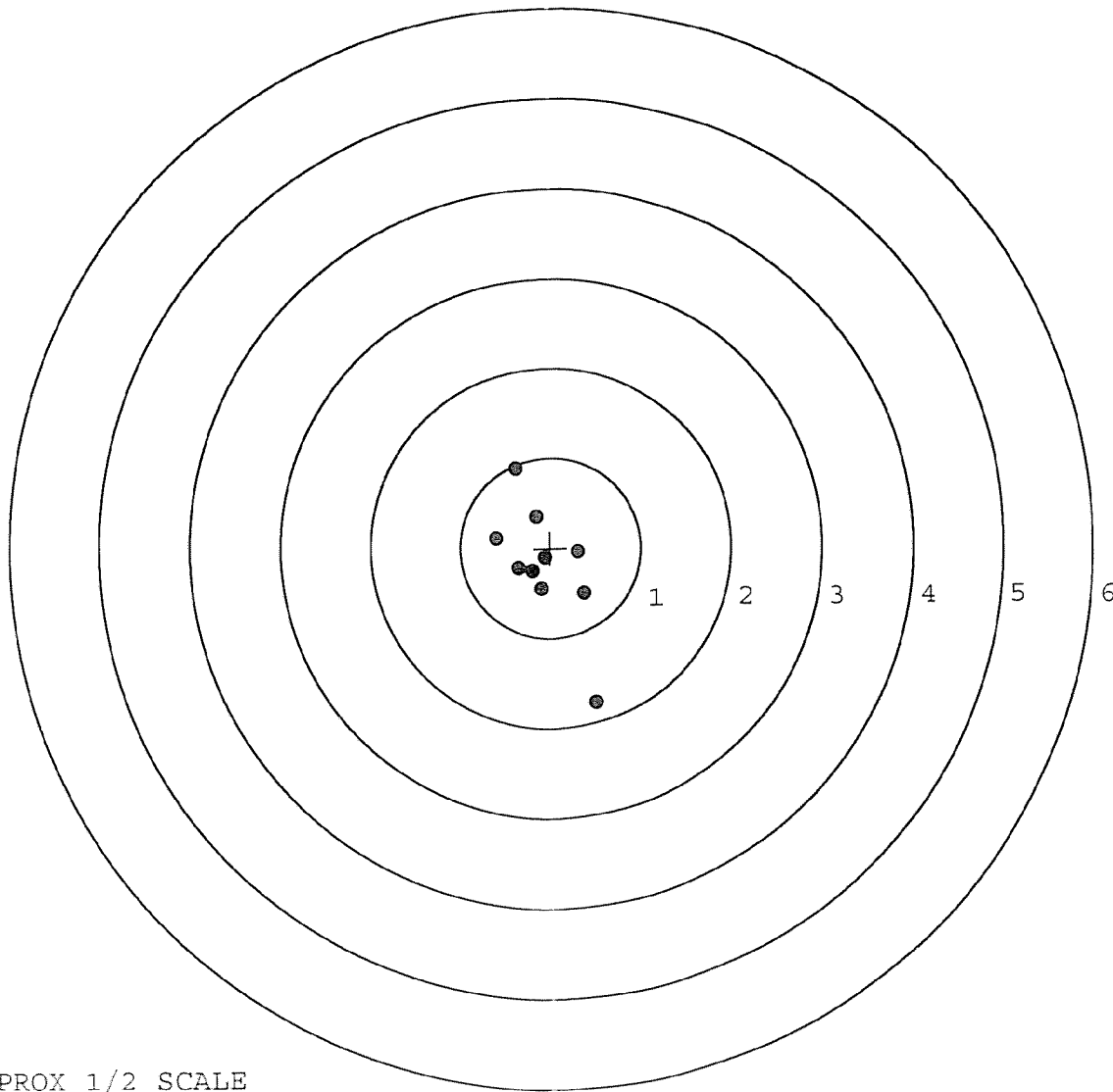


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236250. 0
 TARGET NUMBER: 4
 FILE DATE: 10/09/2002
 FILE TIME: 14:00

POINT#	X	Y
1:	0.504	-1.723
2:	0.376	-0.513
3:	0.313	-0.050
4:	-0.157	0.349
5:	-0.386	0.883
6:	-0.603	0.108
7:	-0.104	-0.455
8:	-0.355	-0.226
9:	-0.065	-0.109
10:	-0.206	-0.257

X CENTROID: -0.068
 Y CENTROID: -0.199
 POA TO CENTROID: 0.211
 HORZ SPREAD: 1.107
 VERT SPREAD: 2.606
 GROUP SPREAD: 2.754
 MIN RADIUS: 0.090
 MAX RADIUS: 1.628
 MEAN RADIUS: 0.567
 # IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 9

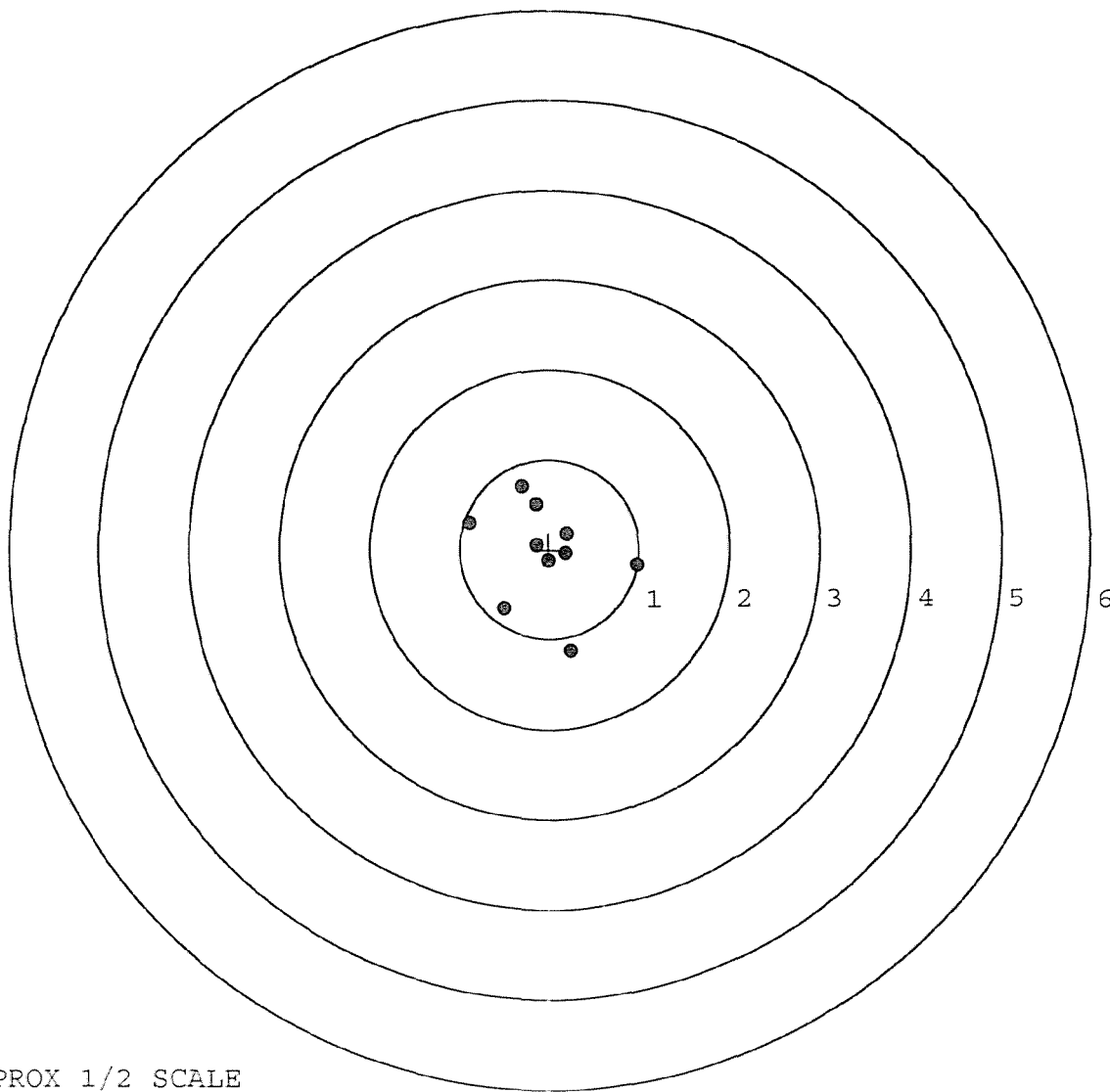


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236250. 0
 TARGET NUMBER: 5
 FILE DATE: 10/09/2002
 FILE TIME: 14:00

X CENTROID: -0.039
 Y CENTROID: -0.044
 POA TO CENTROID: 0.059
 HORZ SPREAD: 1.881
 VERT SPREAD: 1.833
 GROUP SPREAD: 1.917
 MIN RADIUS: 0.091
 MAX RADIUS: 1.130
 MEAN RADIUS: 0.599
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.981	-0.176
2:	0.250	-1.136
3:	-0.501	-0.670
4:	-0.900	0.287
5:	-0.311	0.697
6:	-0.147	0.503
7:	0.201	0.179
8:	0.187	-0.042
9:	-0.012	-0.131
10:	-0.139	0.051



TARGET APPROX 1/2 SCALE