

6623 6256

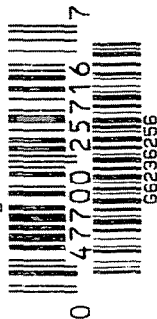
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

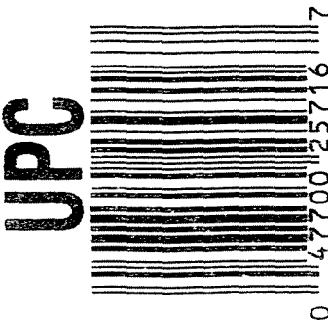
proof of purchase



owner registration sticker



ORDER NO. **25716**
BARREL LENGTH **24"**
CAPACITY **6**
G6236256



46 FORM

VERY IMPORTANT-
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
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46

06XW

5716 G6236256

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SERIAL NO.



98P

BARBER - M24 0147872

M-24

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G623 6256

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8/23/02	RL
600	PROOF		8-26-02	K
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	8-26-02	K
610	DIS-ASSEMBLE GUN	AUG 26 2002	8/26/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>DRS</u>		
615	ROLLMARK CALIBER		8/27/02	BS
617	DRILL AND TAP SIGHT HOLES		8-28-02	AC
620	APPLY COATINGS (BARREL ACTION)		9-10	TA
	(BOLT)		9-10	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-12-02	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-12-02	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-12-02	DA
	D) OIL FIRING PIN ASSEMBLY		9-12-02	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>5.5</u> <u>5.5</u>	9-27-02	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-27-02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.020</u> <u>.020</u>	9-27-02	DA
	J) ASSEMBLE STOCK		9/16/02	RL
	K) ASSEMBLE SWIVEL STUDS		12/3/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10/29/02	RL
	M) IRON SIGHT ALIGNMENT		10/29/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10/29/02	RL
640	GALLERY TEST AND TARGET	PASS FAIL	9-17-02	K
	MALFUNCTION <i>CH</i>	<u>CORRECTION</u> <i>OK 9/17/02</i>	9-18-02	A
	MALFUNCTION	CORRECTION	9-17-02	A
	MALFUNCTION	CORRECTION	9-17-02	A
	MALFUNCTION	CORRECTION	9-17-02	A
645	INSPECT FOR LIVE AMMO		9-17-02	A
655	FINAL INSPECTION A) HEADSPACE		12/3/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.90</u> <u>2.90</u> <u>2.94</u> <u>2.94</u> <u>2.97</u>	10/3/02	RL
	C) FUNCTION		12/3/02	RW
660	PACK		12/4/02	DA

BARBER M24 0147874 BETWEEN

INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO.

DATE 9-13-02

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.64	2.61	2.69	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.50	2.27	2.60	
PULL #3	2.44	2.69	2.46	
PULL #4	2.39	2.55	2.53	
PULL #5	2.55	2.41	2.66	
TOTAL	12.52	12.53	12.94	
AVG.	2.50	2.50	2.58	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.12	3.15	
PULL #2	3.32	3.09	
PULL #3	3.21	3.17	
PULL #4	3.09	3.10	
PULL #5	3.08	3.29	
TOTAL	15.82	15.80	
AVG.	3.16	3.16	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURA
PULL #1	4.15	4.33		4.18
PULL #2	4.11	4.25		4.23
PULL #3	3.97	4.30		4.38
PULL #4	4.05	4.43		4.37
PULL #5	3.99	4.26		4.44
TOTAL	20.27	21.57		21.60
AVG.	4.05	4.31		4.32

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236256.___0
FILE DATE AND TIME: 09/18/2002 13:44

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

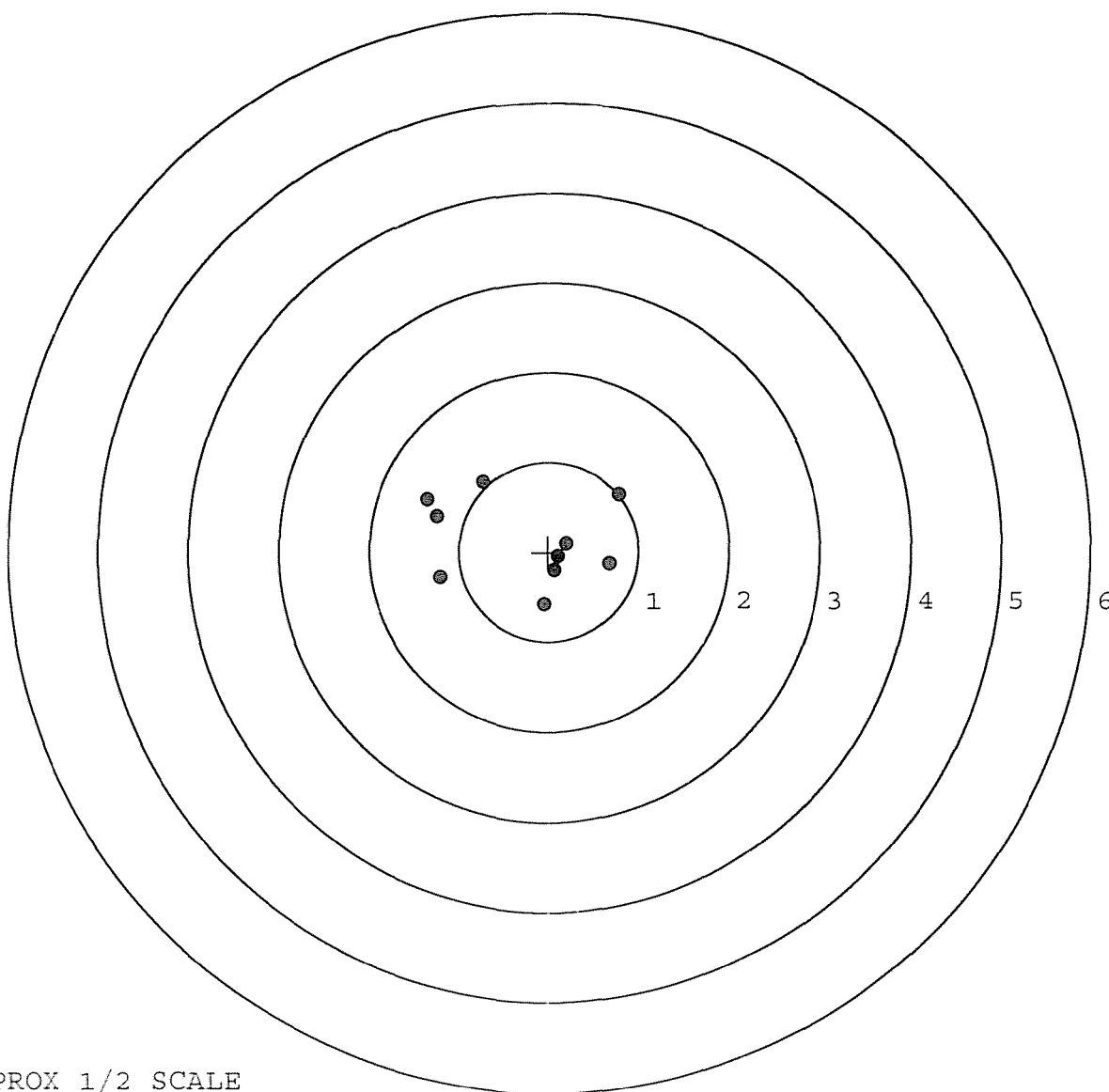
The Average X Centroid of the Five Target Set:	-0.147
The Average Y Centroid of the Five Target Set:	-0.076
The Average Point of Impact of the Five Target Set:	0.166
The Average Mean Radius of the Five Target Set:	0.824
The Distance from POA to Centroid Target #1:	0.300
The Distance from Centroid Target #2 to Centroid Target #1:	0.389
The Distance from Centroid Target #3 to Centroid Target #1:	0.258
The Distance from Centroid Target #4 to Centroid Target #1:	0.348
The Distance from Centroid Target #5 to Centroid Target #1:	0.329

BARBER - M24 0147876

SERIAL NUMBER: G6236256. __0
TARGET NUMBER: 1
FILE DATE: 09/18/2002
FILE TIME: 13:44

X CENTROID: -0.274
Y CENTROID: 0.122
POA TO CENTROID: 0.300
HORZ SPREAD: 2.139
VERT SPREAD: 1.358
GROUP SPREAD: 2.197
MIN RADIUS: 0.422
MAX RADIUS: 1.178
MEAN RADIUS: 0.829
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.052	-0.587
2:	0.686	-0.129
3:	0.784	0.638
4:	0.201	0.095
5:	0.111	-0.049
6:	0.071	-0.206
7:	-1.208	-0.289
8:	-1.251	0.393
9:	-1.355	0.580
10:	-0.731	0.771



TARGET APPROX 1/2 SCALE

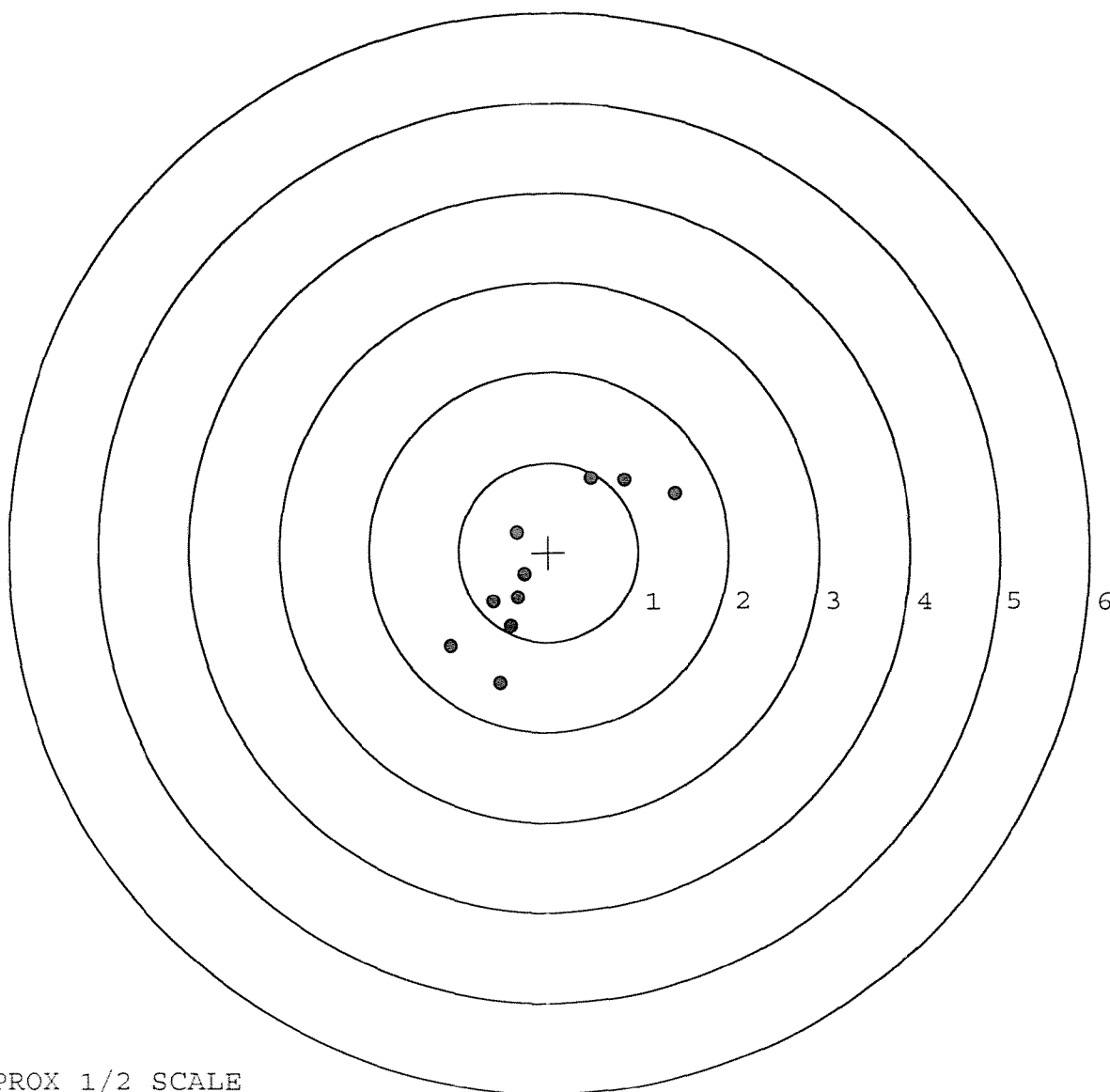
BARBER - M24 0147877

SERIAL NUMBER: G6236256. __0
TARGET NUMBER: 2
FILE DATE: 09/18/2002
FILE TIME: 13:44

X CENTROID: -0.089
Y CENTROID: -0.220
POA TO CENTROID: 0.237
HORZ SPREAD: 2.483
VERT SPREAD: 2.283
GROUP SPREAD: 3.011
MIN RADIUS: 0.187
MAX RADIUS: 1.714
MEAN RADIUS: 0.931

IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.530	-1.465
2:	-1.089	-1.063
3:	-0.347	0.218
4:	0.478	0.818
5:	0.846	0.802
6:	1.394	0.640
7:	-0.273	-0.250
8:	-0.339	-0.508
9:	-0.612	-0.558
10:	-0.416	-0.833



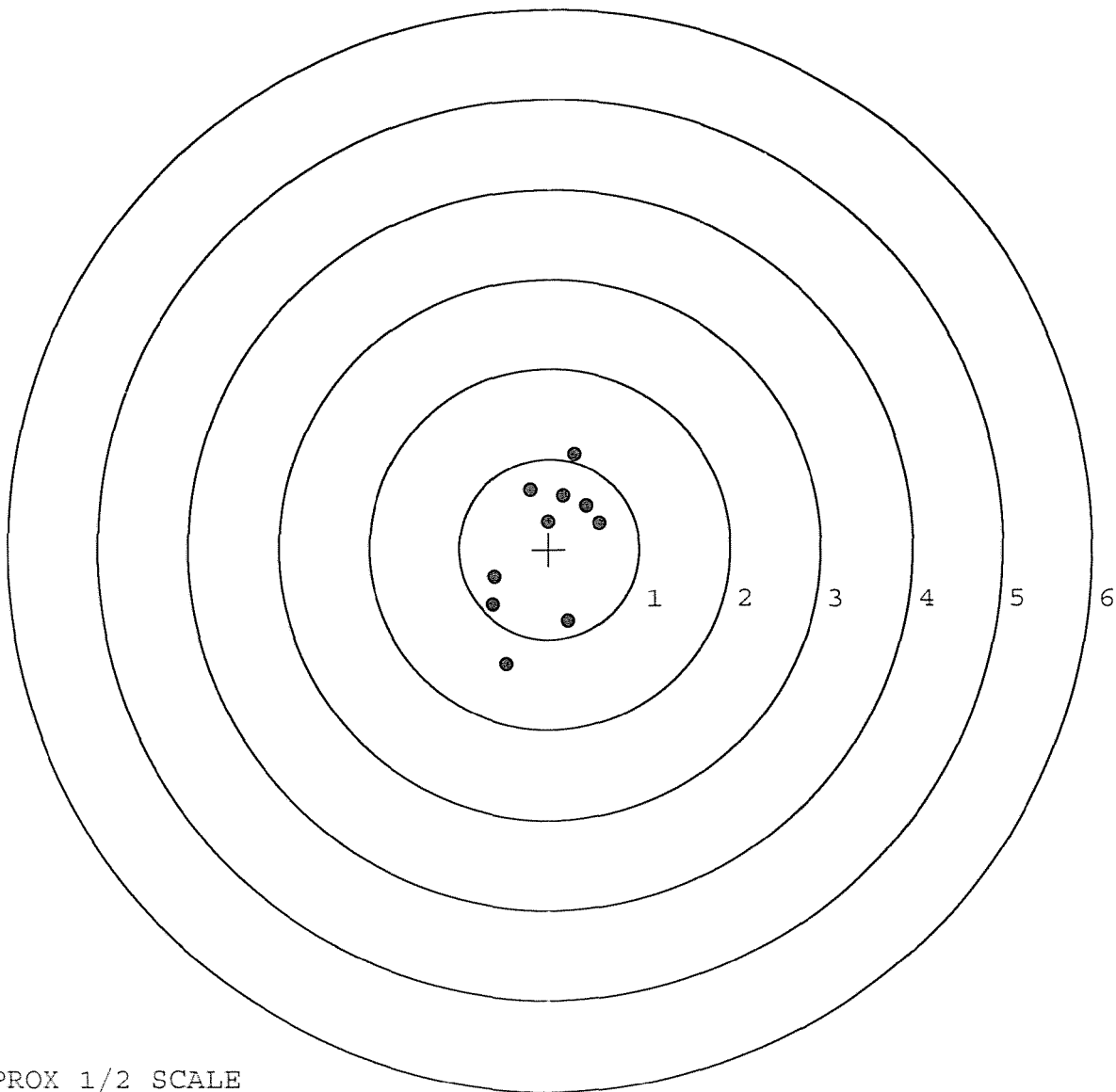
TARGET APPROX 1/2 SCALE

BARBER - M24 0147878

SERIAL NUMBER: G6236256. __0
TARGET NUMBER: 3
FILE DATE: 09/18/2002
FILE TIME: 13:44

X CENTROID: -0.032
Y CENTROID: 0.035
POA TO CENTROID: 0.047
HORZ SPREAD: 1.180
VERT SPREAD: 2.331
GROUP SPREAD: 2.450
MIN RADIUS: 0.266
MAX RADIUS: 1.385
MEAN RADIUS: 0.764
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.208	-0.802
2:	-0.473	-1.278
3:	-0.624	-0.631
4:	-0.601	-0.308
5:	0.556	0.293
6:	0.408	0.475
7:	-0.017	0.300
8:	-0.209	0.658
9:	0.281	1.053
10:	0.155	0.588



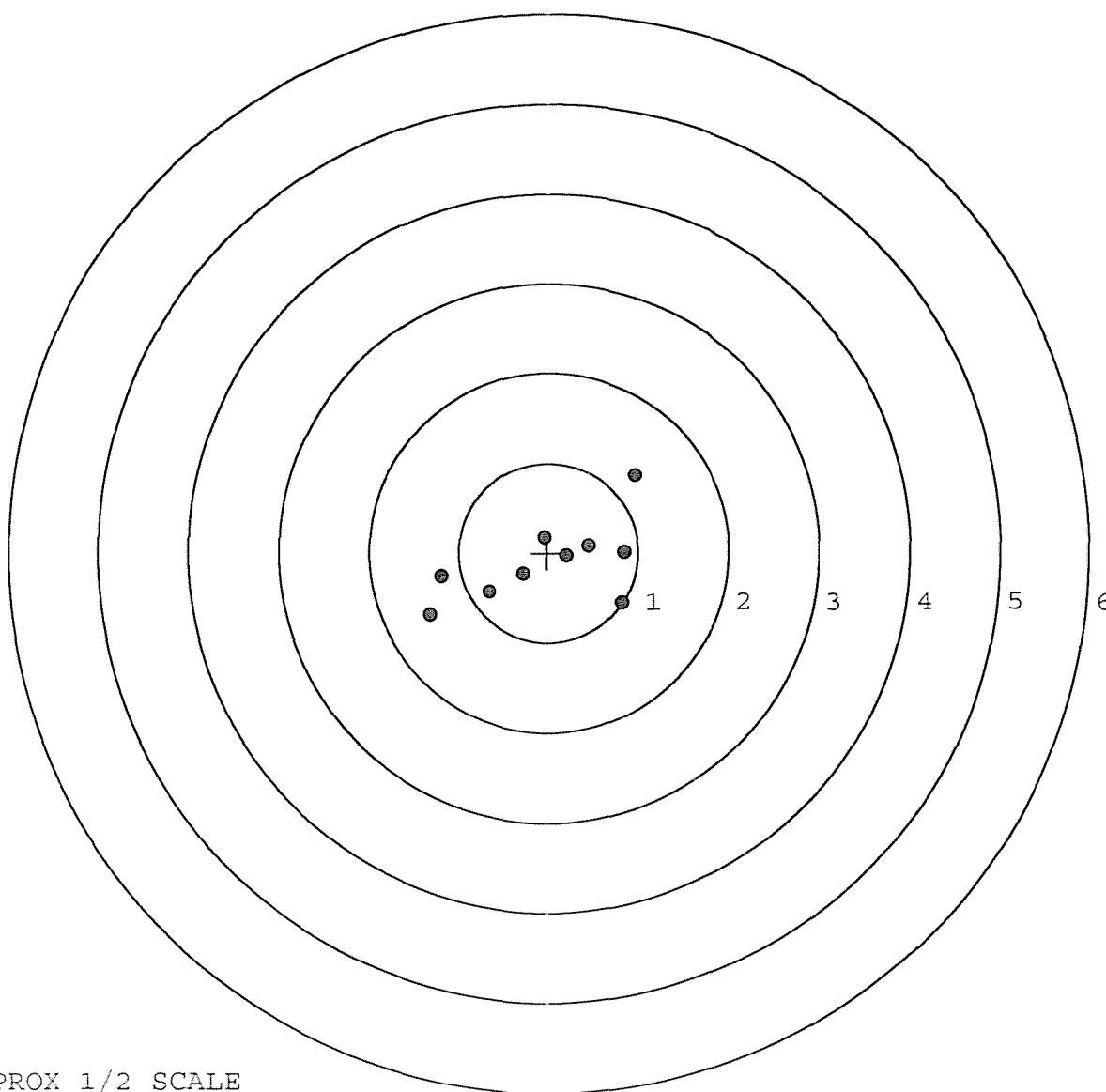
TARGET APPROX 1/2 SCALE

BARBER - M24 0147879

SERIAL NUMBER: G6236256. __0
TARGET NUMBER: 4
FILE DATE: 09/18/2002
FILE TIME: 13:44

X CENTROID: -0.018
Y CENTROID: -0.113
POA TO CENTROID: 0.115
HORZ SPREAD: 2.288
VERT SPREAD: 1.563
GROUP SPREAD: 2.771
MIN RADIUS: 0.240
MAX RADIUS: 1.431
MEAN RADIUS: 0.788
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.823	-0.566
2:	0.853	0.010
3:	0.457	0.077
4:	0.966	0.862
5:	-0.034	0.170
6:	-0.277	-0.236
7:	-0.657	-0.440
8:	-1.197	-0.271
9:	-1.322	-0.701
10:	0.210	-0.037



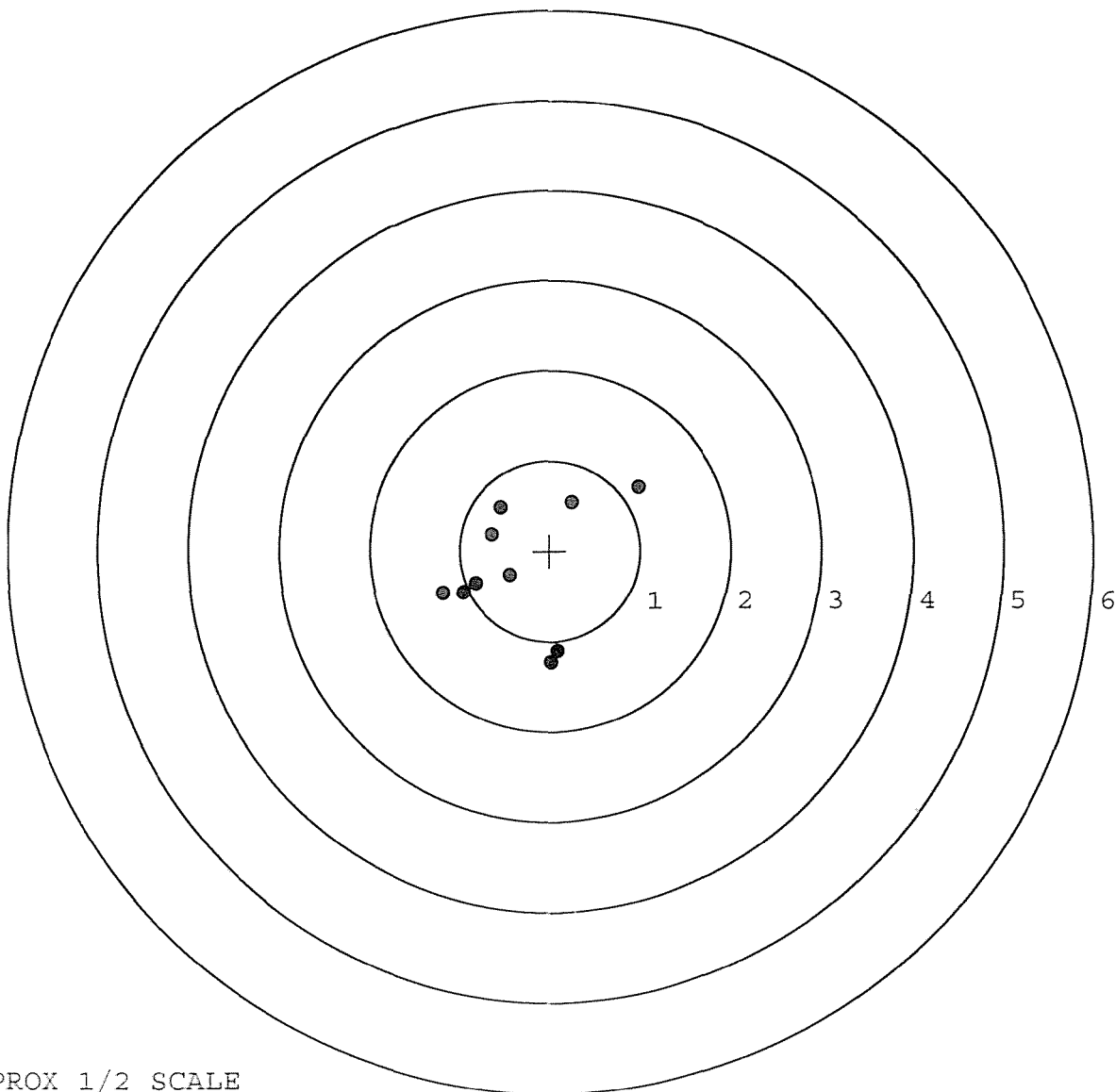
TARGET APPROX 1/2 SCALE

BARBER - M24 0147880

SERIAL NUMBER: G6236256. __0
TARGET NUMBER: 5
FILE DATE: 09/18/2002
FILE TIME: 13:44

X CENTROID: -0.323
Y CENTROID: -0.204
POA TO CENTROID: 0.382
HORZ SPREAD: 2.170
VERT SPREAD: 1.939
GROUP SPREAD: 2.471
MIN RADIUS: 0.138
MAX RADIUS: 1.593
MEAN RADIUS: 0.809
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.095	-1.109
2:	0.025	-1.235
3:	-1.184	-0.477
4:	-0.956	-0.467
5:	-0.822	-0.373
6:	-0.440	-0.277
7:	-0.543	0.478
8:	-0.640	0.178
9:	0.253	0.539
10:	0.986	0.704



TARGET APPROX 1/2 SCALE