

CONFIDENTIAL

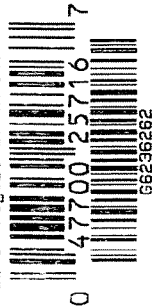
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



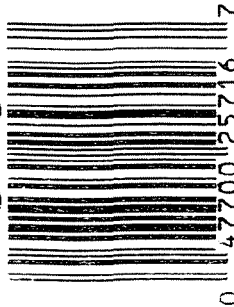
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6236262

UPC



46 FORM

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66236262**
Order No. **25716**

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

5716 66236262

06XW

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



98P

BARBER - M24 0147940

M-24

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G623 6262

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8/23/02	RL
600	PROOF		8-26-02	AC
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	8-26-02	AC
610	DIS-ASSEMBLE GUN	AUG 26 2002	8/26/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>AR</u>		
615	ROLLMARK CALIBER		8/27/02	TS
617	DRILL AND TAP SIGHT HOLES		8-28-02	AC
620	APPLY COATINGS (BARREL ACTION)		9-10	TA
	(BOLT)		9-10	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9/14/02	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9/16/02	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9/16/02	RL
	D) OIL FIRING PIN ASSEMBLY		9/16/02	RL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		/	

OP #	OPERATOR NAME	47941	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.5</u>	<u>6.2</u>	<u>5.5</u>	10-11-02	DA		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.2</u>	<u>3.5</u>	<u>3.5</u>	10-11-02	DA		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.021</u>	<u>.022</u>	10-11-02	DA		
	J) ASSEMBLE STOCK					9/18/02	RL		
	K) ASSEMBLE SWIVEL STUDS					11/11/02	RW		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					11/8/02	RL		
	M) IRON SIGHT ALIGNMENT					11/8/02	RL		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					11/8/02	RL		
640	GALLERY TEST AND TARGET		PASS	FAIL		9-19-02	AC		
	MALFUNCTION	RIC	CORRECTION			9-19-02	A		
	MALFUNCTION		CORRECTION			9-19-02	A		
	MALFUNCTION		CORRECTION			9-19-02	A		
	MALFUNCTION		CORRECTION			9-19-02	A		
645	INSPECT FOR LIVE AMMO					9-19-02	A		
655	FINAL INSPECTION A) HEADSPACE					11/11/02	RW		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u>	<u>2.72</u>	<u>2.77</u>	<u>2.81</u>	<u>2.75</u>	10-22-02	DA
	C) FUNCTION					11/11/02	RW		
660	PACK					11-3-02	DA		

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236262.___0
FILE DATE AND TIME: 09/20/2002 13:51

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

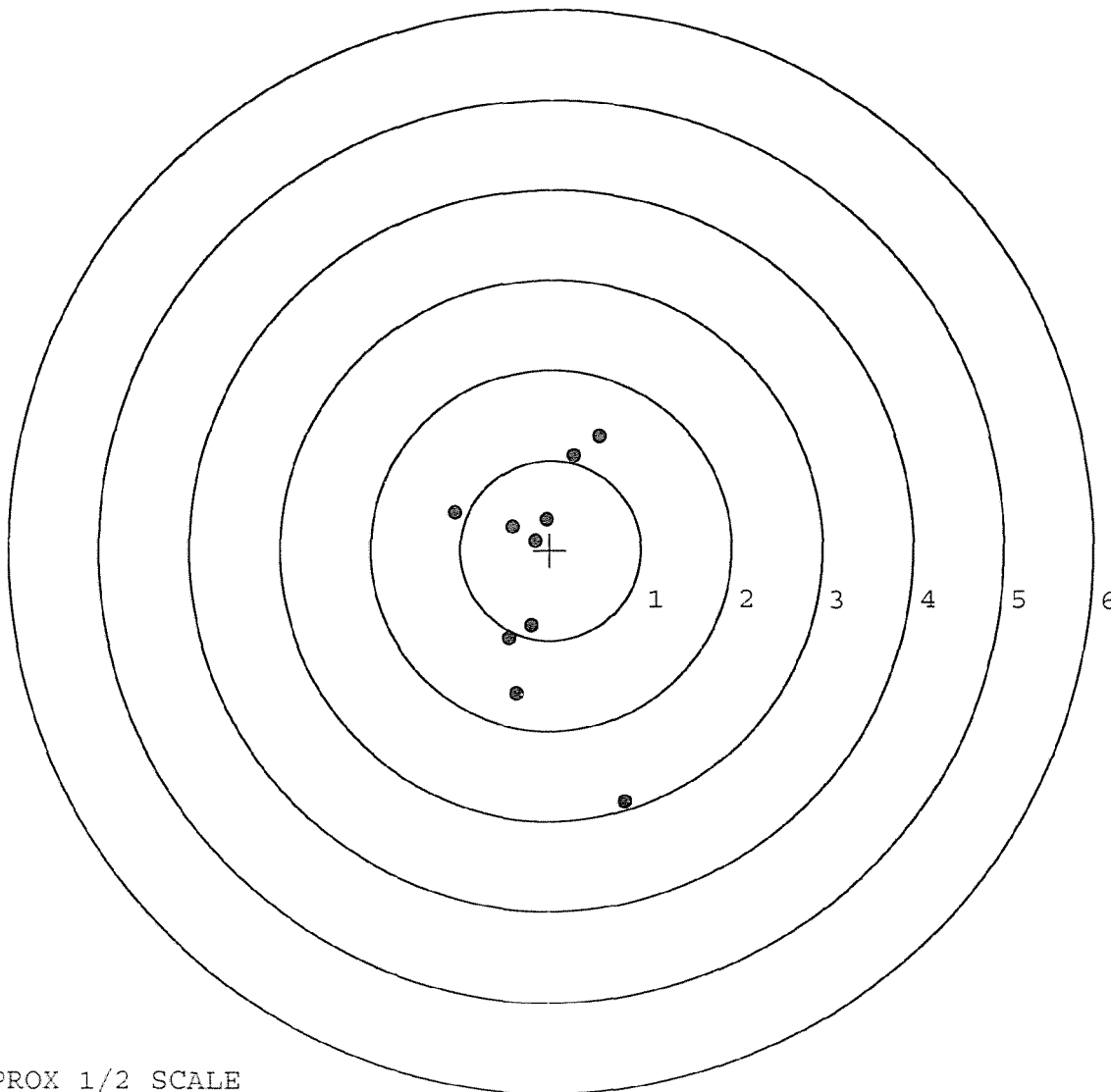
The Average X Centroid of the Five Target Set:	-0.088
The Average Y Centroid of the Five Target Set:	-0.201
The Average Point of Impact of the Five Target Set:	0.219
The Average Mean Radius of the Five Target Set:	1.017
The Distance from POA to Centroid Target #1:	0.299
The Distance from Centroid Target #2 to Centroid Target #1:	0.111
The Distance from Centroid Target #3 to Centroid Target #1:	0.226
The Distance from Centroid Target #4 to Centroid Target #1:	0.219
The Distance from Centroid Target #5 to Centroid Target #1:	0.062

BARBER - M24 0147943

SERIAL NUMBER: G6236262. __0
 TARGET NUMBER: 1
 FILE DATE: 09/20/2002
 FILE TIME: 13:51

POINT#	X	Y
1:	-0.367	-1.590
2:	0.834	-2.793
3:	-0.454	-0.986
4:	-0.209	-0.843
5:	-0.166	0.103
6:	-0.426	0.260
7:	-1.066	0.407
8:	0.266	1.050
9:	0.546	1.262
10:	-0.043	0.341

X CENTROID: -0.109
 Y CENTROID: -0.279
 POA TO CENTROID: 0.299
 HORZ SPREAD: 1.900
 VERT SPREAD: 4.055
 GROUP SPREAD: 4.065
 MIN RADIUS: 0.386
 MAX RADIUS: 2.685
 MEAN RADIUS: 1.125
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 8

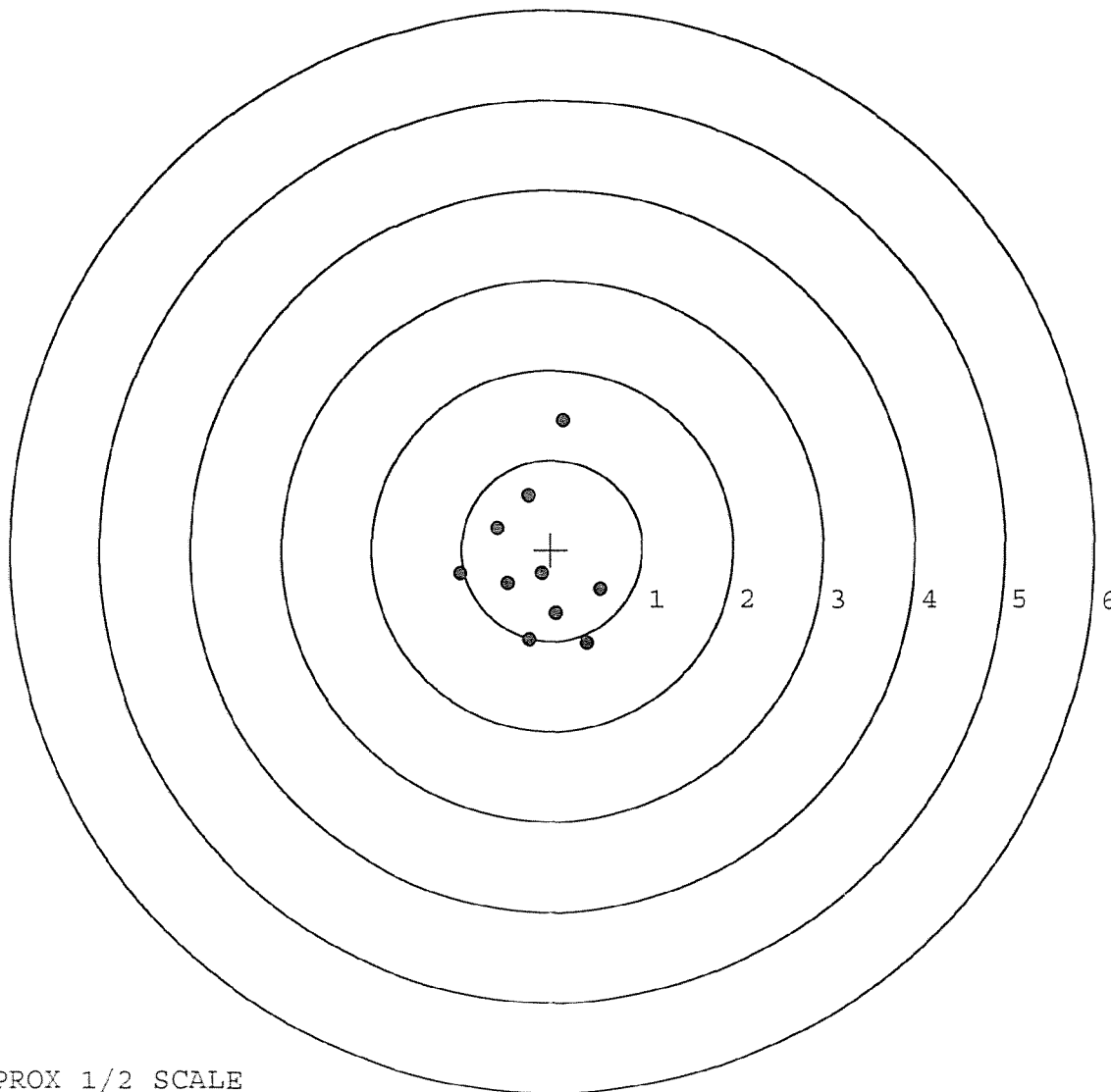


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236262. 0
 TARGET NUMBER: 2
 FILE DATE: 09/20/2002
 FILE TIME: 13:51

POINT#	X	Y
1:	0.396	-1.032
2:	0.057	-0.696
3:	0.543	-0.438
4:	-0.245	-0.996
5:	-0.104	-0.265
6:	-0.486	-0.377
7:	-1.008	-0.268
8:	-0.602	0.238
9:	-0.258	0.602
10:	0.130	1.442

X CENTROID: -0.158
 Y CENTROID: -0.179
 POA TO CENTROID: 0.239
 HORZ SPREAD: 1.551
 VERT SPREAD: 2.474
 GROUP SPREAD: 2.488
 MIN RADIUS: 0.101
 MAX RADIUS: 1.646
 MEAN RADIUS: 0.753
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 9



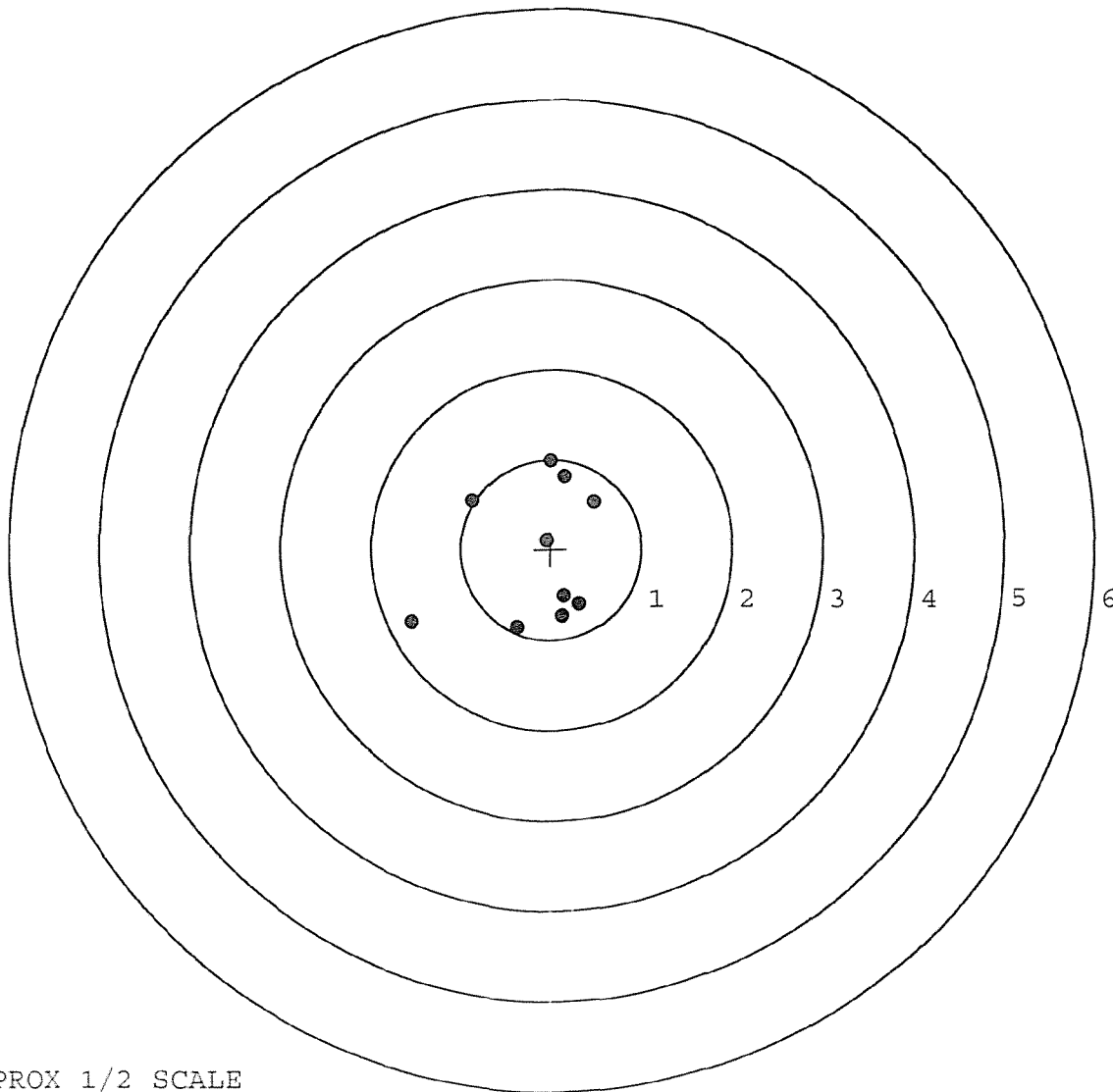
TARGET APPROX 1/2 SCALE

BARBER - M24 0147945

SERIAL NUMBER: G6236262. 0
 TARGET NUMBER: 3
 FILE DATE: 09/20/2002
 FILE TIME: 13:51

POINT#	X	Y
1:	0.476	0.522
2:	0.156	0.808
3:	0.003	0.991
4:	-0.877	0.536
5:	-0.042	0.097
6:	-1.548	-0.808
7:	-0.379	-0.861
8:	0.133	-0.743
9:	0.314	-0.612
10:	0.148	-0.522

X CENTROID: -0.162
 Y CENTROID: -0.059
 POA TO CENTROID: 0.172
 HORZ SPREAD: 2.024
 VERT SPREAD: 1.852
 GROUP SPREAD: 2.422
 MIN RADIUS: 0.197
 MAX RADIUS: 1.576
 MEAN RADIUS: 0.841
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 9

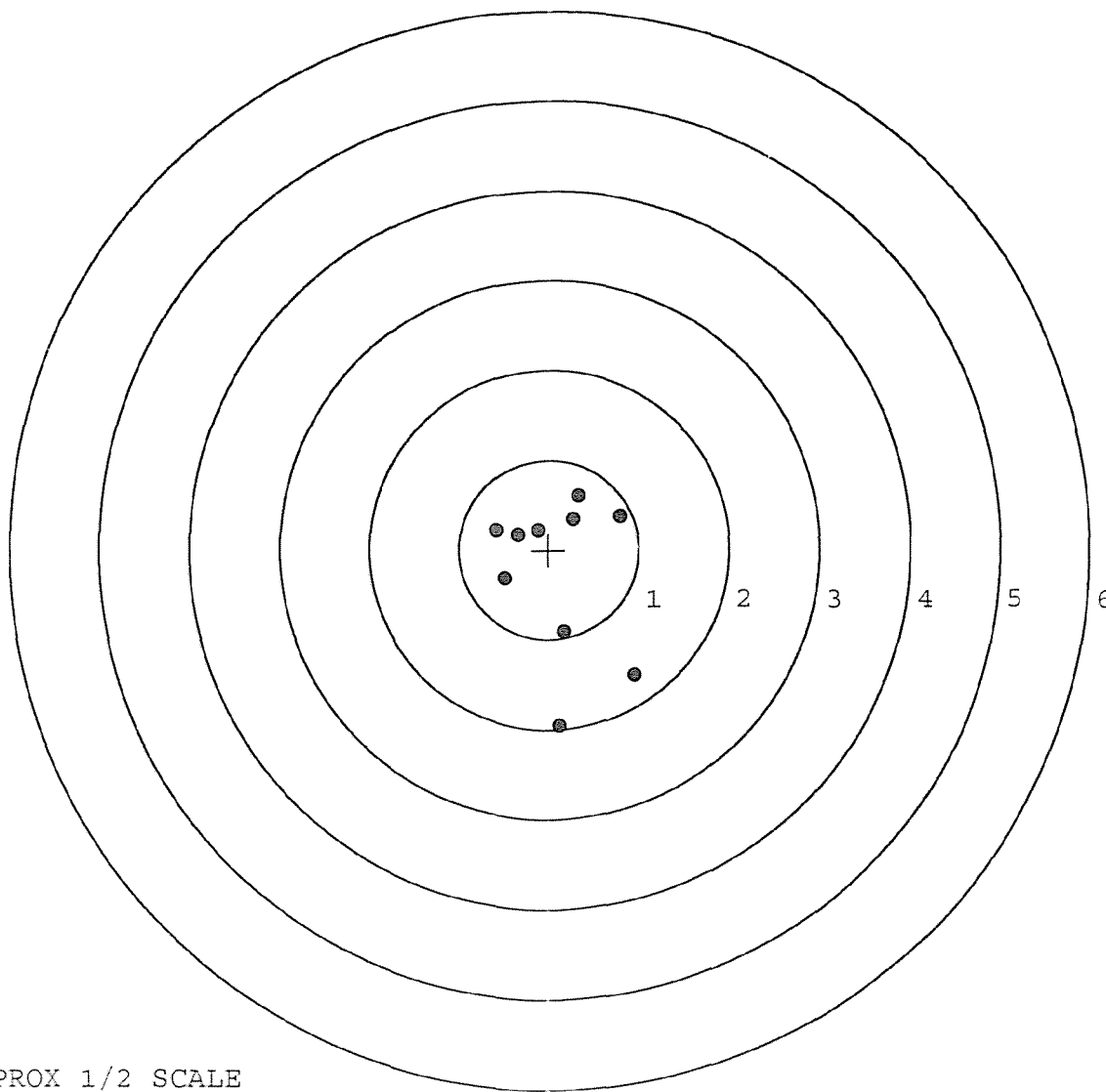


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236262. 0
 TARGET NUMBER: 4
 FILE DATE: 09/20/2002
 FILE TIME: 13:51

POINT#	X	Y
1:	0.956	-1.405
2:	0.124	-1.966
3:	0.168	-0.924
4:	-0.492	-0.326
5:	-0.587	0.217
6:	-0.346	0.172
7:	-0.121	0.221
8:	0.273	0.345
9:	0.333	0.605
10:	0.791	0.378

X CENTROID: 0.110
 Y CENTROID: -0.268
 POA TO CENTROID: 0.290
 HORZ SPREAD: 1.543
 VERT SPREAD: 2.571
 GROUP SPREAD: 2.579
 MIN RADIUS: 0.541
 MAX RADIUS: 1.698
 MEAN RADIUS: 0.888
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

BARBER - M24 0147947

SERIAL NUMBER: G6236262. 0

TARGET NUMBER: 5

FILE DATE: 09/20/2002

FILE TIME: 13:51

{ CENTROID: -0.121

{ CENTROID: -0.218

POA TO CENTROID: 0.249

IORZ SPREAD: 1.455

VERT SPREAD: 4.093

GROUP SPREAD: 4.098

MIN RADIUS: 0.550

MAX RADIUS: 2.161

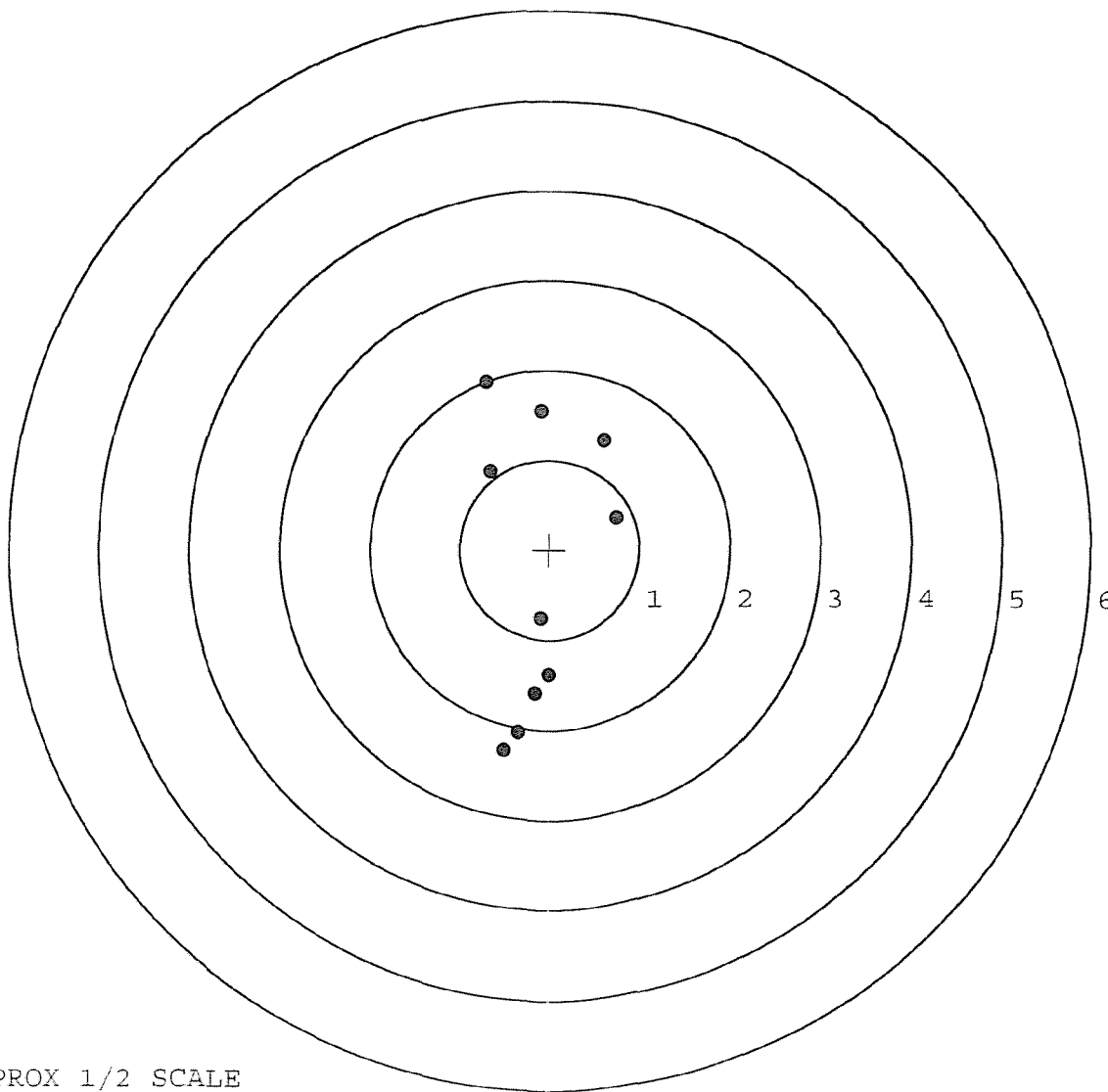
MEAN RADIUS: 1.477

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 1

in 3 IN DIAMETER: 5

POINT#	X	Y
1:	-0.504	-2.232
2:	-0.346	-2.032
3:	-0.157	-1.598
4:	0.005	-1.391
5:	-0.098	-0.768
6:	0.746	0.350
7:	0.607	1.218
8:	-0.097	1.543
9:	-0.655	0.869
10:	-0.709	1.861



TARGET APPROX 1/2 SCALE

INITIAL & CYCLE TESTS

DATE 9-16-02

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.54	2.63		2.66	MIN. SETTING,
PULL #2	2.52	2.58		2.68	NO AVG. OF 5
PULL #3	2.57	2.67		2.66	READINGS ACCEPT-
PULL #4	2.59	2.67		2.72	ABLE LESS THAN 2
PULL #5	2.61	2.70		2.70	
TOTAL	12.83	13.25		13.42	
AVG.	2.56	2.65		2.68	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.29		
PULL #2	3.37	3.37		
PULL #3	3.41	3.35		
PULL #4	3.36	3.31		
PULL #5	3.38	3.37		
TOTAL	16.75	16.69		
AVG.	3.35	3.33		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURA
PULL #1	4.20	4.34		4.37
PULL #2	4.17	4.24		4.31
PULL #3	4.17	4.29		4.39
PULL #4	4.18	4.22		4.00
PULL #5	4.22	4.24		4.13
TOTAL	20.94	21.33		21.20
AVG.	4.18	4.26		4.24