

SECRET

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

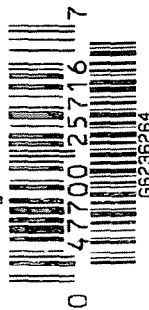
- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



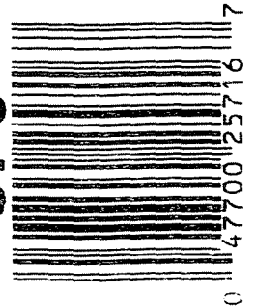
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6236264

UPC



VERY IMPORTANT
 INSTRUCTIONS: BOOK
 ENCLOSED TO BE USED
 WITH THIS
 RIFLE

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & Inc. Off. Marca Registrada Parque Desportes

SERIAL NO. **66236264**
 ORDER NO. **25716**
06XW

46

5716 66236264

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6236264

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8/23/02	RL
600	PROOF		8-26-02	AC
607	CHECK HEADSPACE	MAGNA - FLUX	8-26-02	AC
610	DIS-ASSEMBLE GUN	INSPECTED	8/26/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	AUG 26 2002 OPERATOR <u>WAB</u>		
615	ROLLMARK CALIBER		8/27/02	RL
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		9-10	TH
	(BOLT)		9-10	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9/16/02	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9/16/02	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9/16/02	RL
	D) OIL FIRING PIN ASSEMBLY		9/16/02	RL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.5</u>	9-27-02	RA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.0</u> <u>2.0</u>	9-27-02	RA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.022</u>	9-27-02	RA
	J) ASSEMBLE STOCK		9/12/02	RL
	K) ASSEMBLE SWIVEL STUDS		10/3/02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10/30/02	RL
	M) IRON SIGHT ALIGNMENT	/	10/30/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10/30/02	RL
640	GALLERY TEST AND TARGET	PASS FAIL	9/18/02	TRW
	MALFUNCTION	CORRECTION	9/18/02	TRW
	MALFUNCTION	CORRECTION	9/18/02	TRW
	MALFUNCTION	CORRECTION	9/18/02	TRW
	MALFUNCTION	CORRECTION	9/18/02	TRW
645	INSPECT FOR LIVE AMMO		9/18/02	TRW
655	FINAL INSPECTION A) HEADSPACE		12/3/02	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.61</u> <u>2.64</u> <u>2.67</u> <u>2.51</u>	9/30/02	RL
	C) FUNCTION		12/3/02	RL
660	PACK		12-4-02	RA

AVERAGE PULL FORCE BETWEEN
IN BARBER- M24 0147974
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. G-6236264

DATE 9-16-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.59	2.58		2.69	MIN. SETTING,
PULL #2	2.40	2.58		2.75	NO AVG. OF 5.
PULL #3	2.60	2.78		2.70	READINGS ACCEPT-
PULL #4	2.70	2.57		2.75	ABLE LESS THAN 2
PULL #5	2.67	2.46		2.65	
TOTAL	12.96	12.89		13.54	
AVG.	2.59	2.57		2.70	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.38	3.34		
PULL #2	3.46	3.48		
PULL #3	3.36	3.34		
PULL #4	3.35	3.34		
PULL #5	3.42	3.37		
TOTAL	16.97	16.87		
AVG.	3.39	3.37		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURA
PULL #1	4.20	3.99		4.16
PULL #2	4.30	4.31		4.10
PULL #3	4.39	4.28		4.11
PULL #4	4.38	4.40		4.33
PULL #5	4.39	4.37		4.32
TOTAL	21.66	21.37		21.02
AVG.	4.33	4.27		4.20

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236264.___0
FILE DATE AND TIME: 09/19/2002 13:45

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

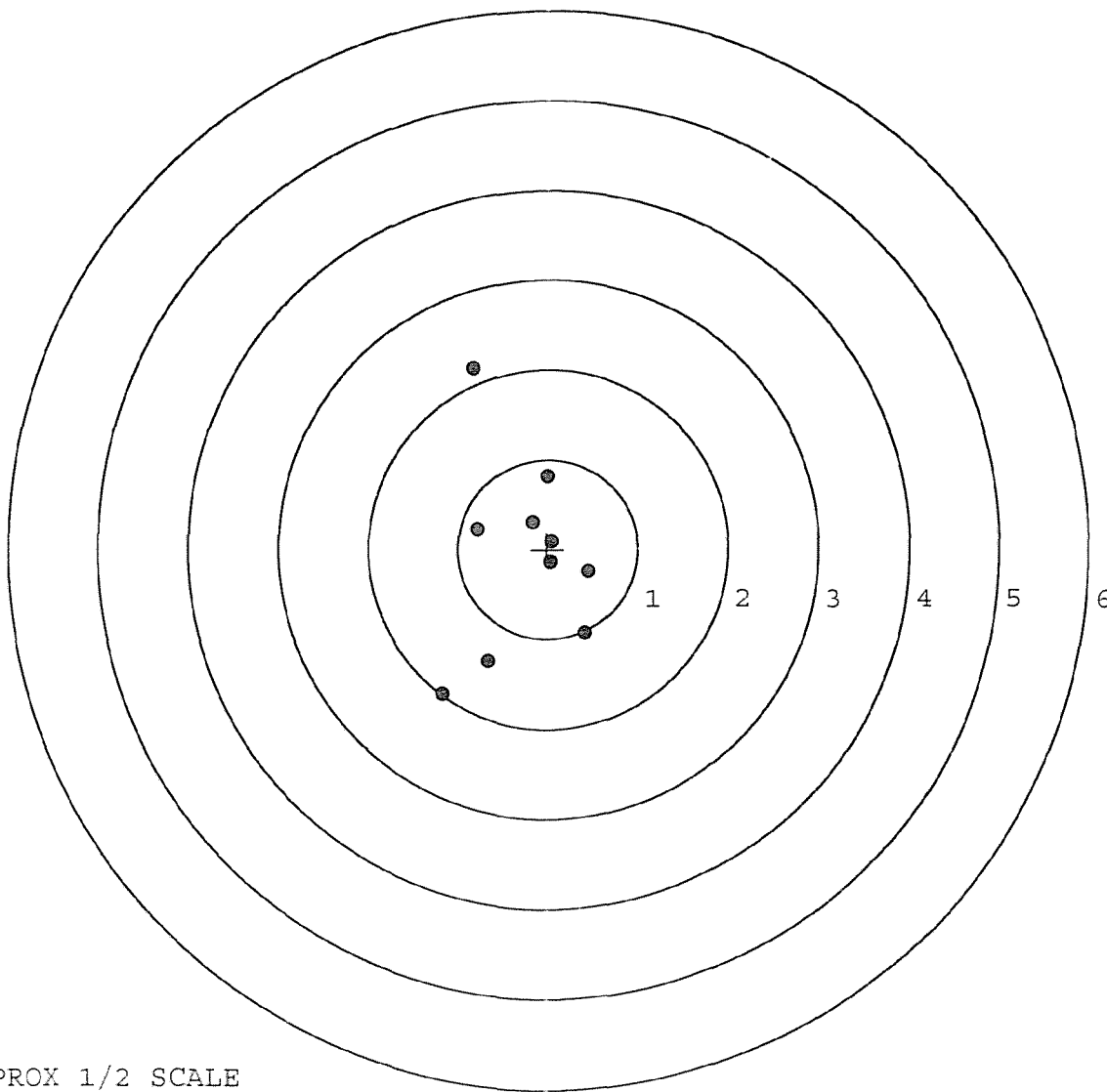
The Average X Centroid of the Five Target Set:	-0.051
The Average Y Centroid of the Five Target Set:	-0.056
The Average Point of Impact of the Five Target Set:	0.076
The Average Mean Radius of the Five Target Set:	0.947
The Distance from POA to Centroid Target #1:	0.276
The Distance from Centroid Target #2 to Centroid Target #1:	0.328
The Distance from Centroid Target #3 to Centroid Target #1:	0.451
The Distance from Centroid Target #4 to Centroid Target #1:	0.195
The Distance from Centroid Target #5 to Centroid Target #1:	0.201

BARBER - M24 0147976

SERIAL NUMBER: G6236264. 0
 TARGET NUMBER: 1
 FILE DATE: 09/19/2002
 FILE TIME: 13:45

X CENTROID: -0.265
 Y CENTROID: -0.075
 POA TO CENTROID: 0.276
 HORZ SPREAD: 1.626
 VERT SPREAD: 3.626
 GROUP SPREAD: 3.642
 MIN RADIUS: 0.306
 MAX RADIUS: 2.162
 MEAN RADIUS: 0.962
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 8

POINT#	X	Y
1:	0.417	-0.942
2:	-0.657	-1.255
3:	-1.169	-1.615
4:	-0.831	2.011
5:	0.006	0.819
6:	-0.786	0.226
7:	-0.172	0.301
8:	0.049	0.092
9:	0.457	-0.250
10:	0.034	-0.141



TARGET APPROX 1/2 SCALE

BARBER - M24 0147977

SERIAL NUMBER: G6236264. __0

TARGET NUMBER: 2

FILE DATE: 09/19/2002

FILE TIME: 13:45

POINT#	X	Y
1:	-0.529	-1.736
2:	0.963	-0.073
3:	0.549	0.013
4:	0.431	-0.110
5:	0.201	-0.169
6:	0.203	-0.543
7:	0.018	-0.632
8:	-0.515	0.145
9:	-0.926	0.717
10:	0.236	1.567

X CENTROID: 0.063

Y CENTROID: -0.082

POA TO CENTROID: 0.104

HORZ SPREAD: 1.889

VERT SPREAD: 3.303

GROUP SPREAD: 3.390

MIN RADIUS: 0.163

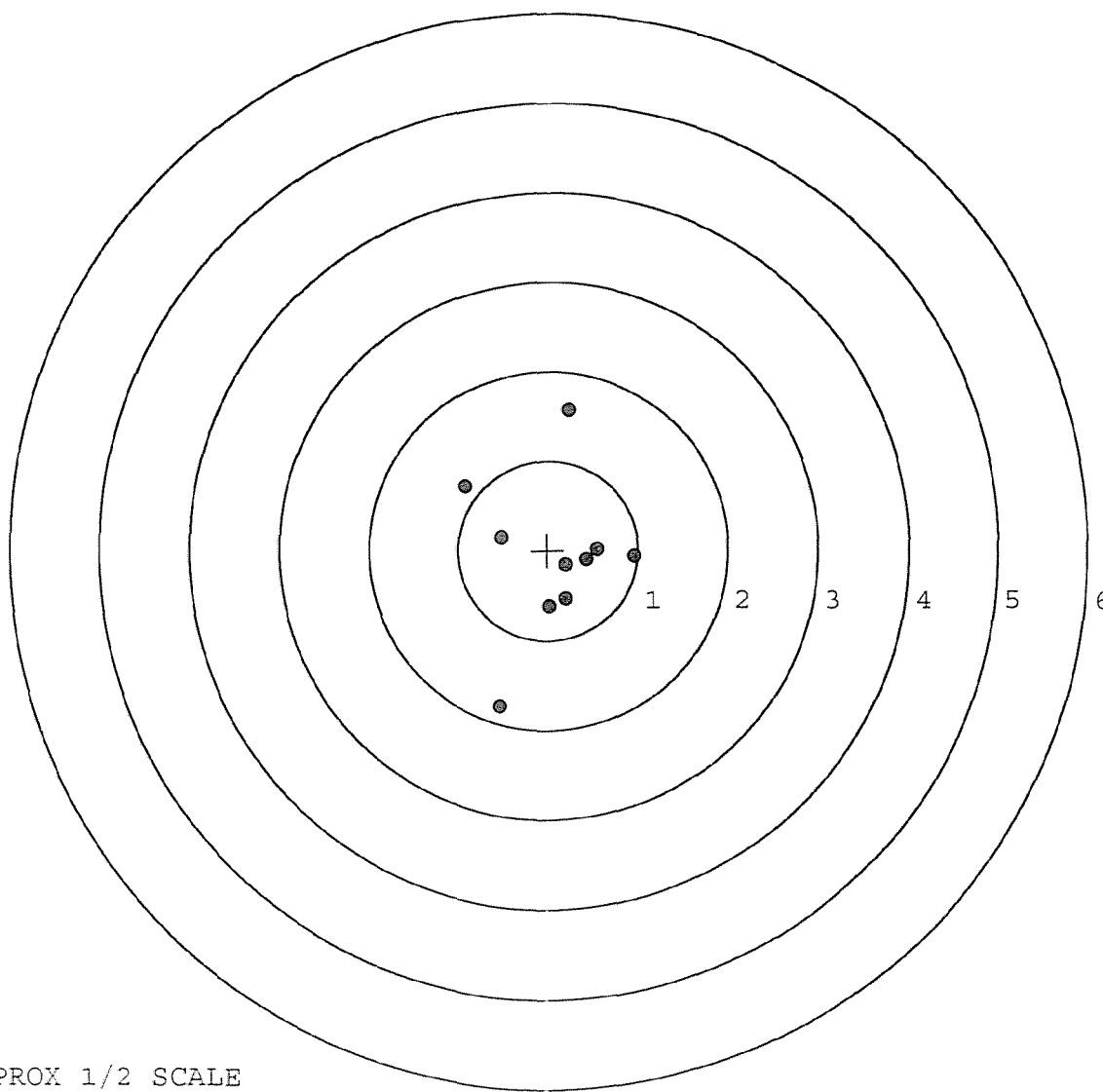
MAX RADIUS: 1.757

MEAN RADIUS: 0.827

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

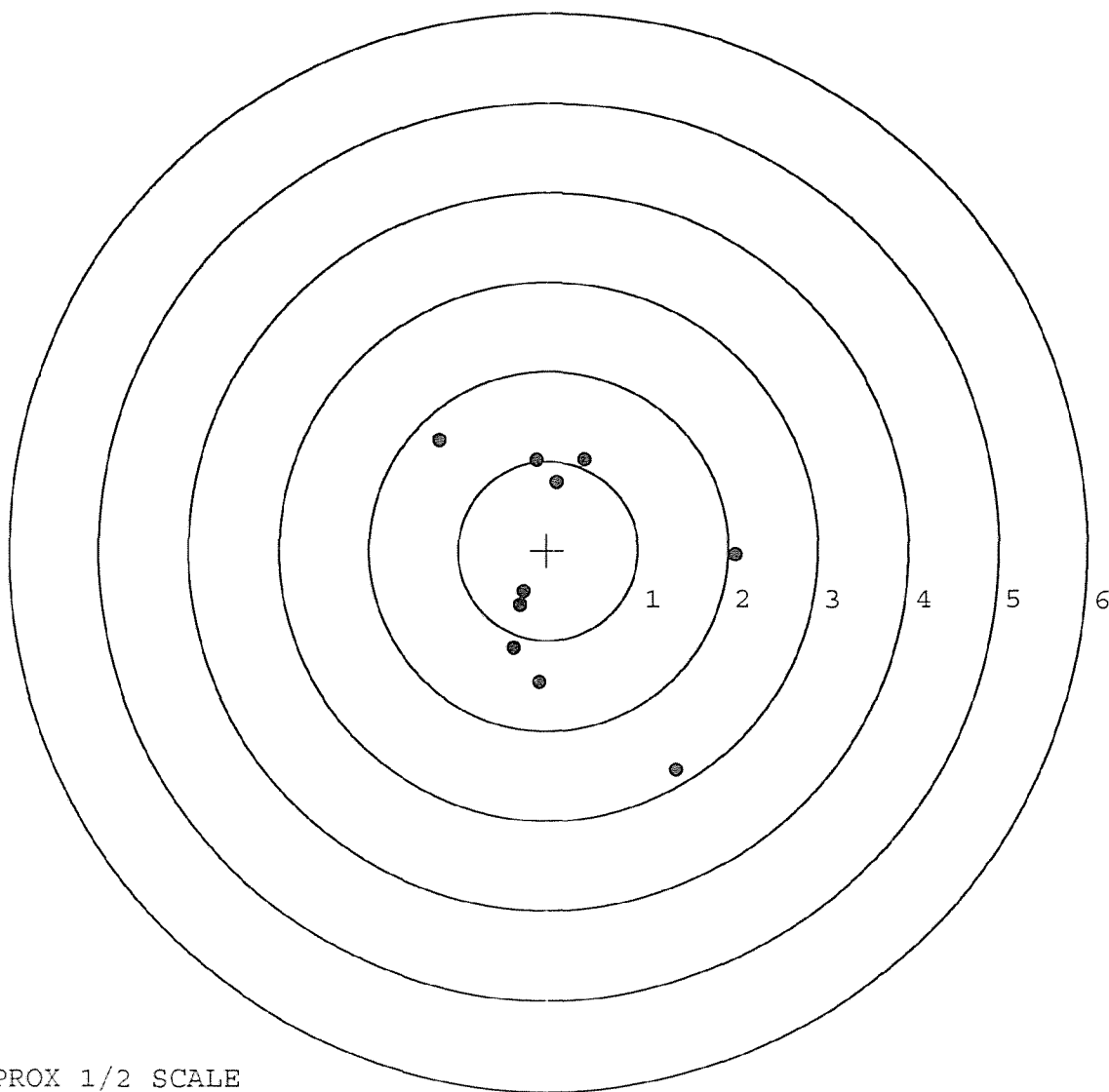
BARBER - M24 0147978

SERIAL NUMBER: G6236264. __0
 TARGET NUMBER: 3
 FILE DATE: 09/19/2002
 FILE TIME: 13:45

X CENTROID: 0.165
 Y CENTROID: -0.212
 POA TO CENTROID: 0.268
 HORZ SPREAD: 3.301
 VERT SPREAD: 3.676
 GROUP SPREAD: 4.531
 MIN RADIUS: 0.497
 MAX RADIUS: 2.570
 MEAN RADIUS: 1.341

POINT#	X	Y
1:	1.432	-2.448
2:	2.084	-0.054
3:	-1.217	1.228
4:	-0.093	-1.470
5:	-0.379	-1.087
6:	-0.305	-0.615
7:	-0.263	-0.465
8:	0.409	1.017
9:	0.101	0.763
10:	-0.121	1.012

IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 7



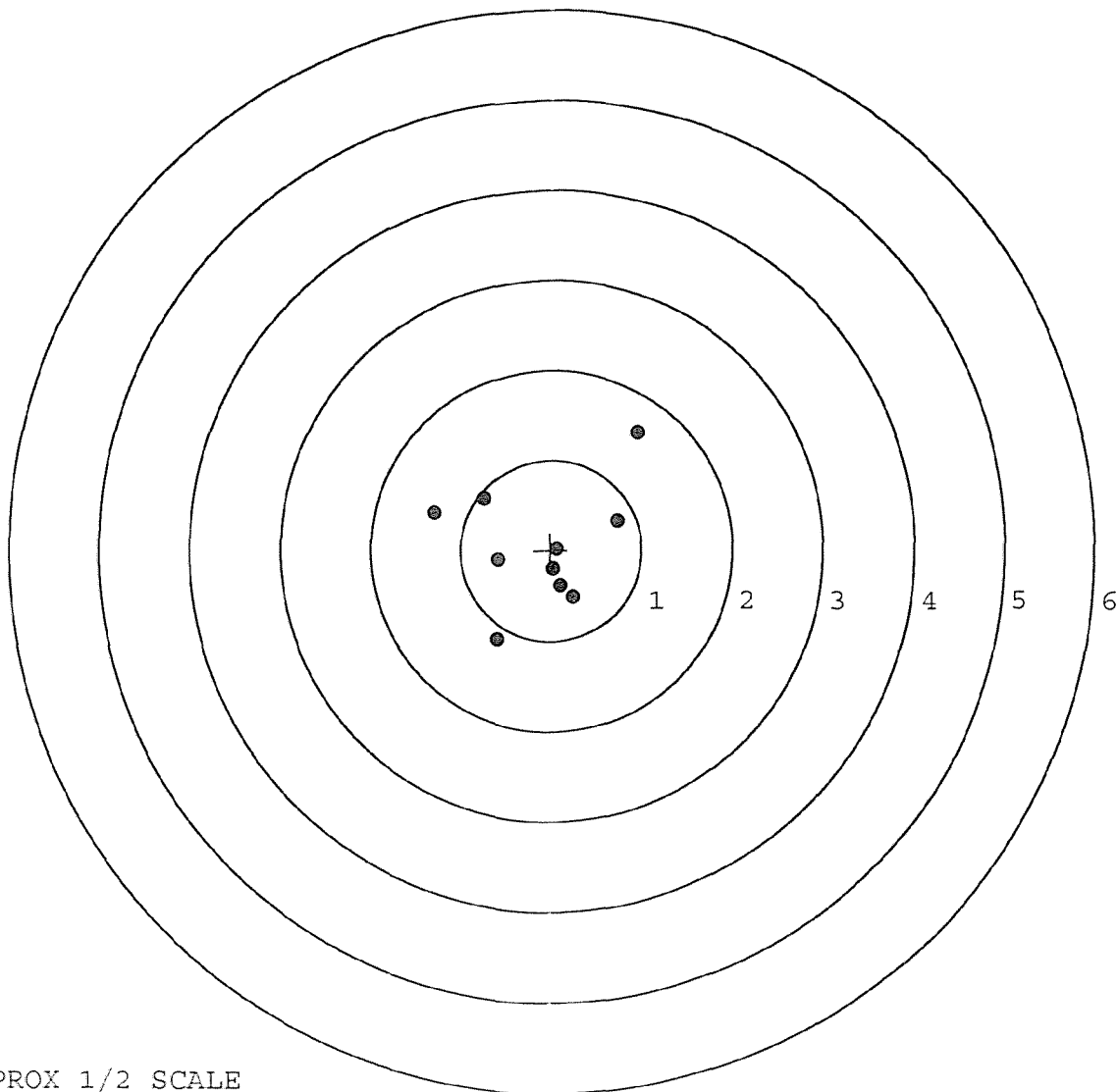
TARGET APPROX 1/2 SCALE

BARBER - M24 0147979

SERIAL NUMBER: G6236264. __0
 TARGET NUMBER: 4
 FILE DATE: 09/19/2002
 FILE TIME: 13:45

POINT#	X	Y
1:	0.729	0.330
2:	0.948	1.312
3:	-0.743	0.567
4:	-1.297	0.409
5:	-0.597	-0.992
6:	0.247	-0.523
7:	0.107	-0.397
8:	0.027	-0.209
9:	0.067	0.020
10:	-0.583	-0.105

X CENTROID: -0.110
 Y CENTROID: 0.041
 POA TO CENTROID: 0.117
 HORZ SPREAD: 2.245
 VERT SPREAD: 2.304
 GROUP SPREAD: 2.774
 MIN RADIUS: 0.178
 MAX RADIUS: 1.653
 MEAN RADIUS: 0.786
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 9



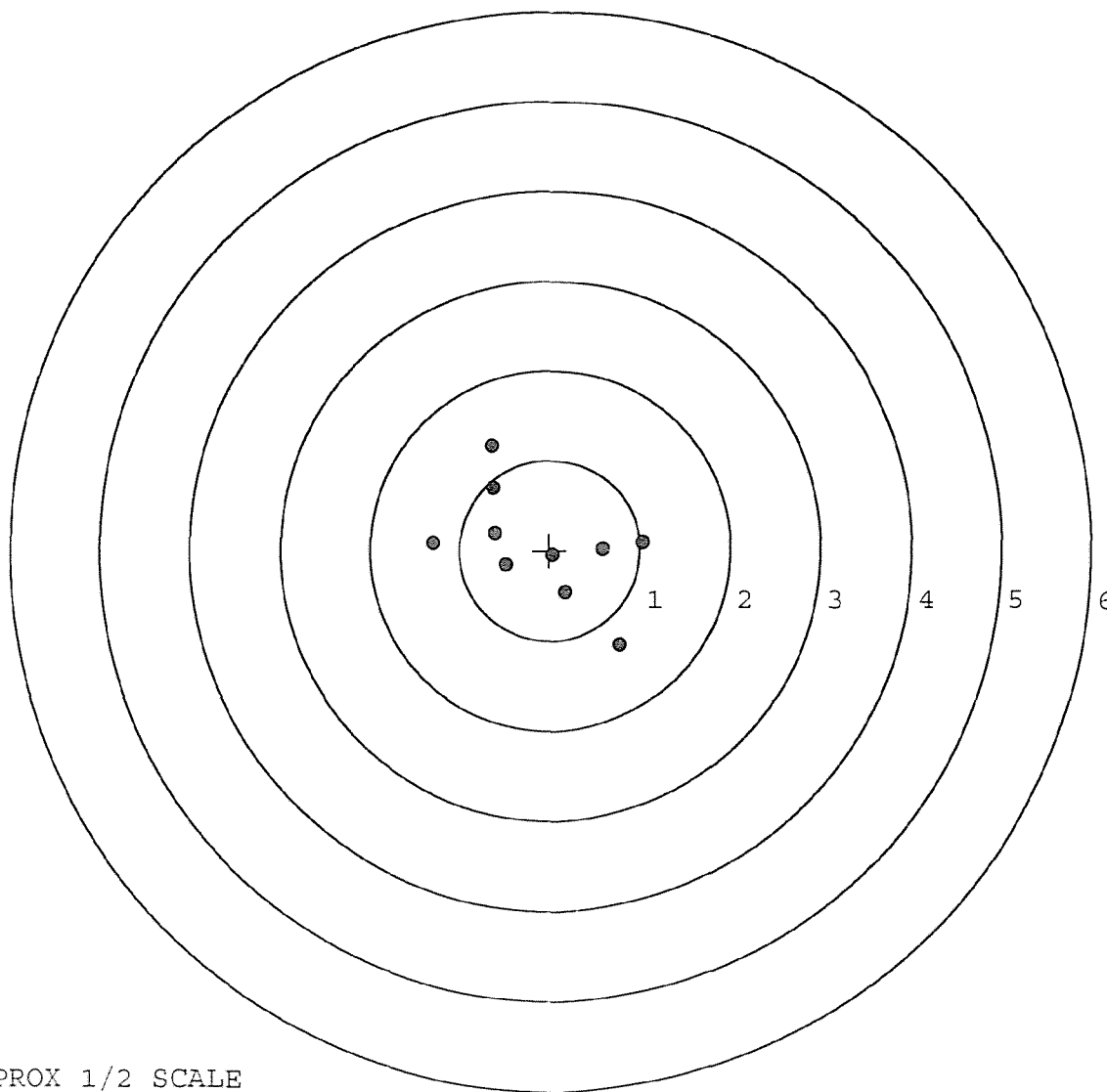
TARGET APPROX 1/2 SCALE

BARBER - M24 0147980

SERIAL NUMBER: G6236264. __0
 TARGET NUMBER: 5
 FILE DATE: 09/19/2002
 FILE TIME: 13:45

POINT#	X	Y
1:	0.774	-1.058
2:	0.175	-0.461
3:	0.587	0.020
4:	1.027	0.085
5:	0.035	-0.058
6:	-0.482	-0.166
7:	-0.612	0.187
8:	-1.298	0.083
9:	-0.627	0.691
10:	-0.644	1.155

X CENTROID: -0.107
 Y CENTROID: 0.048
 POA TO CENTROID: 0.117
 HORZ SPREAD: 2.325
 VERT SPREAD: 2.213
 GROUP SPREAD: 2.628
 MIN RADIUS: 0.177
 MAX RADIUS: 1.414
 MEAN RADIUS: 0.821
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE