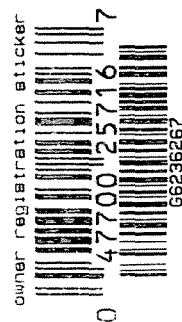
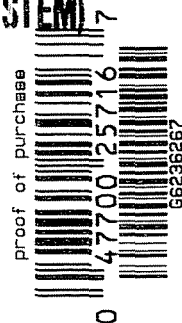


BARBER - M24 014799348032

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

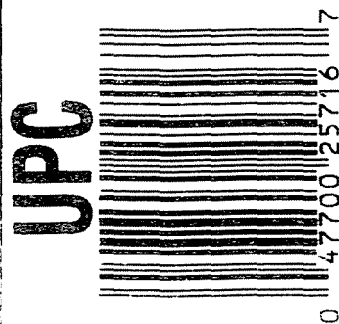


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6236267



46 FORM

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

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Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.


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M/24 7.62 NATO S.W.S. (COMPLETE SYST

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UPC


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SERIAL NO.


G6236267

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6236267

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		9/10/02	RL
600	PROOF			
607	CHECK HEADSPACE		9/9/02	RL
610	DIS-ASSEMBLE GUN		9/9/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	SET TO 200 RL		
615	ROLLMARK CALIBER		9/10	BS
617	DRILL AND TAP SIGHT HOLES		9-12-02	RL
620	APPLY COATINGS (BARREL ACTION)		9-18	TA
	(BOLT)		9-18	TR
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-20-02	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-20-02	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-20-02	RW
	D) OIL FIRING PIN ASSEMBLY		9-20-02	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12-2-02	RL

OP #	OPERATION NAME	47997	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.5</u>	<u>5.5</u>	<u>5.5</u>	10-4-02	DA
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u>	<u>2.5</u>	<u>2.5</u>	10-4-02	PA
	H) TRIGGER PULL TEST AND RETAINABILITY					12-2-02	RL
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.024</u>	<u>.025</u>	10-4-02	PA
	J) ASSEMBLE STOCK					10/2/02	RLW
	K) ASSEMBLE SWIVEL STUDS					12-2-02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					10/31/02	RL
	M) IRON SIGHT ALIGNMENT					10/31/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					10/31/02	RL
640	GALLERY TEST AND TARGET		PASS	FAIL		10/3/02	TRW
	MALFUNCTION		CORRECTION			10/3/02	TRW
	MALFUNCTION		CORRECTION			10/3/02	TRW
	MALFUNCTION		CORRECTION			10/3/02	TRW
	MALFUNCTION		CORRECTION			10/3/02	TRW
645	INSPECT FOR LIVE AMMO					10/3/02	TRW
655	FINAL INSPECTION A) HEADSPACE					12-2-02	RL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u>	<u>2.69</u>	<u>2.65</u> <u>2.75</u> <u>2.78</u>	10-4-02	PA
	C) FUNCTION					12-2-02	RL
660	PACK					12-2-02	PA

AVERAGE AFTER 50 CYCLES
 INITIAL & CYCLE TESTS
 BARBER - M24 0147998
 2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

DATE 10-2-02

TESTER

TRW
66236267

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	2.45		2.53	MIN. SETTING,
PULL #2	2.29	2.48		2.49	NO AVG. OF 5
PULL #3	2.30	2.23		2.50	READINGS ACCEPT-
PULL #4	2.36	2.28		2.57	ABLE LESS THAN 2
PULL #5	2.24	2.42		2.44	
TOTAL	11.65	11.86		12.53	
AVG.	2.33	2.37		2.50	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.11		
PULL #2	3.30	3.40		
PULL #3	3.34	3.44		
PULL #4	3.23	3.34		
PULL #5	3.35	3.42		
TOTAL	16.34	16.71		
AVG.	3.26	3.34		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.10	4.13		4.34
PULL #2	4.24	4.22		4.09
PULL #3	4.06	4.28		4.31
PULL #4	4.23	4.17		4.25
PULL #5	4.25	4.19		4.35
TOTAL	20.88	20.91		21.34
AVG.	4.17	4.18		4.26

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236267.___0
FILE DATE AND TIME: 10/05/2002. 10:15

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

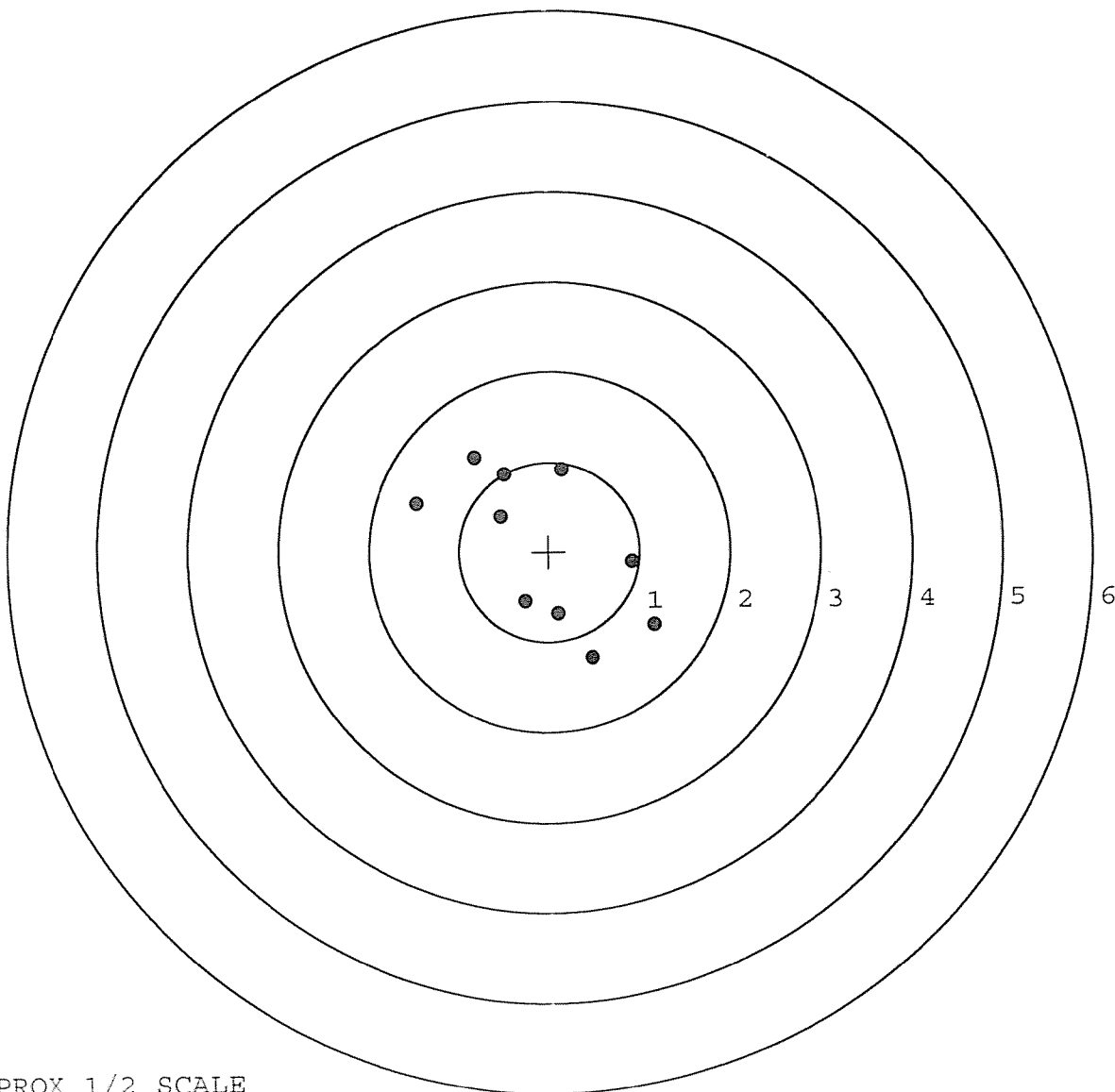
The Average X Centroid of the Five Target Set:	-0.039
The Average Y Centroid of the Five Target Set:	-0.041
The Average Point of Impact of the Five Target Set:	0.057
The Average Mean Radius of the Five Target Set:	0.852
The Distance from POA to Centroid Target #1:	0.087
The Distance from Centroid Target #2 to Centroid Target #1:	0.147
The Distance from Centroid Target #3 to Centroid Target #1:	0.294
The Distance from Centroid Target #4 to Centroid Target #1:	0.162
The Distance from Centroid Target #5 to Centroid Target #1:	0.301

BARBER - M24 0148000

SERIAL NUMBER: G6236267. __0
TARGET NUMBER: 1
FILE DATE: 10/05/2002
FILE TIME: 10:15

X CENTROID: -0.077
Y CENTROID: 0.040
POA TO CENTROID: 0.087
HORZ SPREAD: 2.629
VERT SPREAD: 2.241
GROUP SPREAD: 2.965
MIN RADIUS: 0.578
MAX RADIUS: 1.511
MEAN RADIUS: 1.040
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.477	-1.184
2:	1.159	-0.828
3:	0.100	-0.696
4:	-0.263	-0.559
5:	0.918	-0.122
6:	0.152	0.919
7:	-0.533	0.395
8:	-0.492	0.873
9:	-0.823	1.057
10:	-1.470	0.542



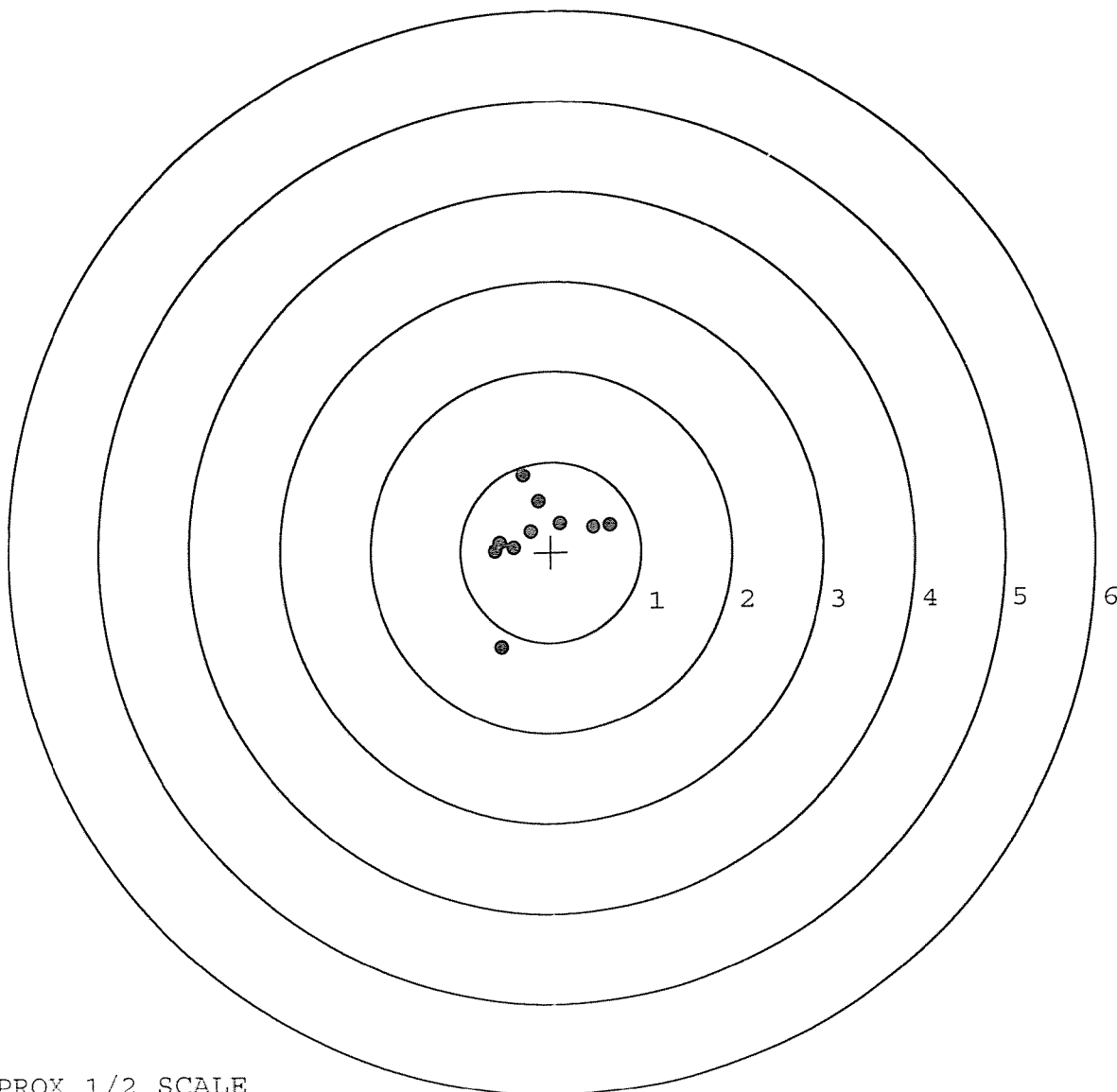
TARGET APPROX 1/2 SCALE

BARBER - M24 0148001

SERIAL NUMBER: G6236267. __0
TARGET NUMBER: 2
FILE DATE: 10/05/2002
FILE TIME: 10:15

X CENTROID: -0.158
Y CENTROID: 0.163
POA TO CENTROID: 0.227
HORZ SPREAD: 1.275
VERT SPREAD: 1.910
GROUP SPREAD: 1.926
MIN RADIUS: 0.094
MAX RADIUS: 1.281
MEAN RADIUS: 0.542
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.549	-1.057
2:	-0.619	0.013
3:	-0.413	0.048
4:	-0.226	0.227
5:	-0.563	0.105
6:	0.105	0.318
7:	0.469	0.271
8:	0.656	0.290
9:	-0.301	0.853
10:	-0.136	0.560



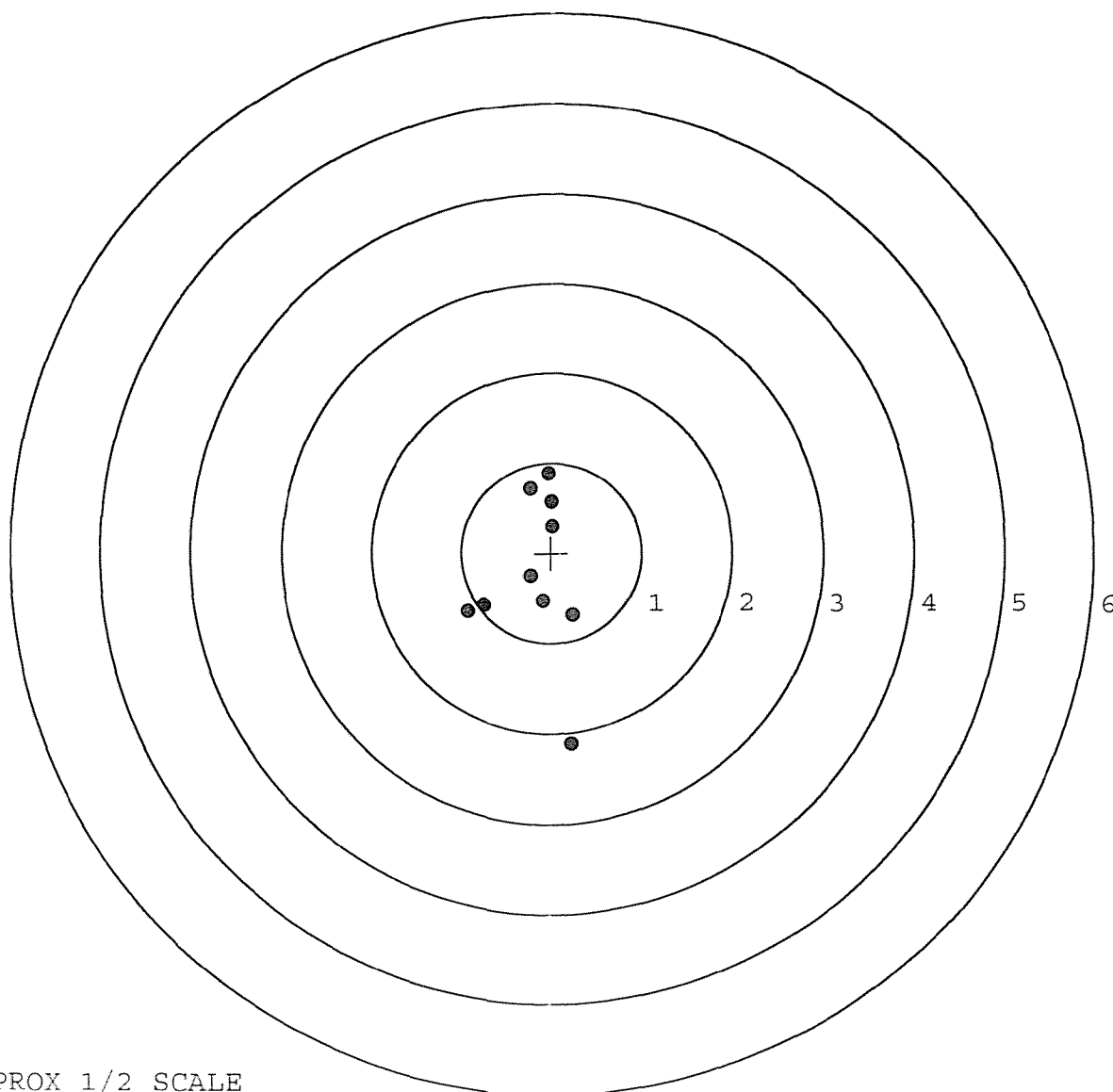
TARGET APPROX 1/2 SCALE

BARBER - M24 0148002

SERIAL NUMBER: G6236267. 0
 TARGET NUMBER: 3
 FILE DATE: 10/05/2002
 FILE TIME: 10:15

X CENTROID: -0.176
 Y CENTROID: -0.237
 POA TO CENTROID: 0.295
 HORZ SPREAD: 1.167
 VERT SPREAD: 2.998
 GROUP SPREAD: 3.010
 MIN RADIUS: 0.058
 MAX RADIUS: 1.922
 MEAN RADIUS: 0.791
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.229	-2.116
2:	-0.921	-0.654
3:	-0.744	-0.586
4:	0.246	-0.687
5:	-0.092	-0.535
6:	-0.230	-0.258
7:	0.019	0.298
8:	0.003	0.568
9:	-0.034	0.882
10:	-0.235	0.719



TARGET APPROX 1/2 SCALE

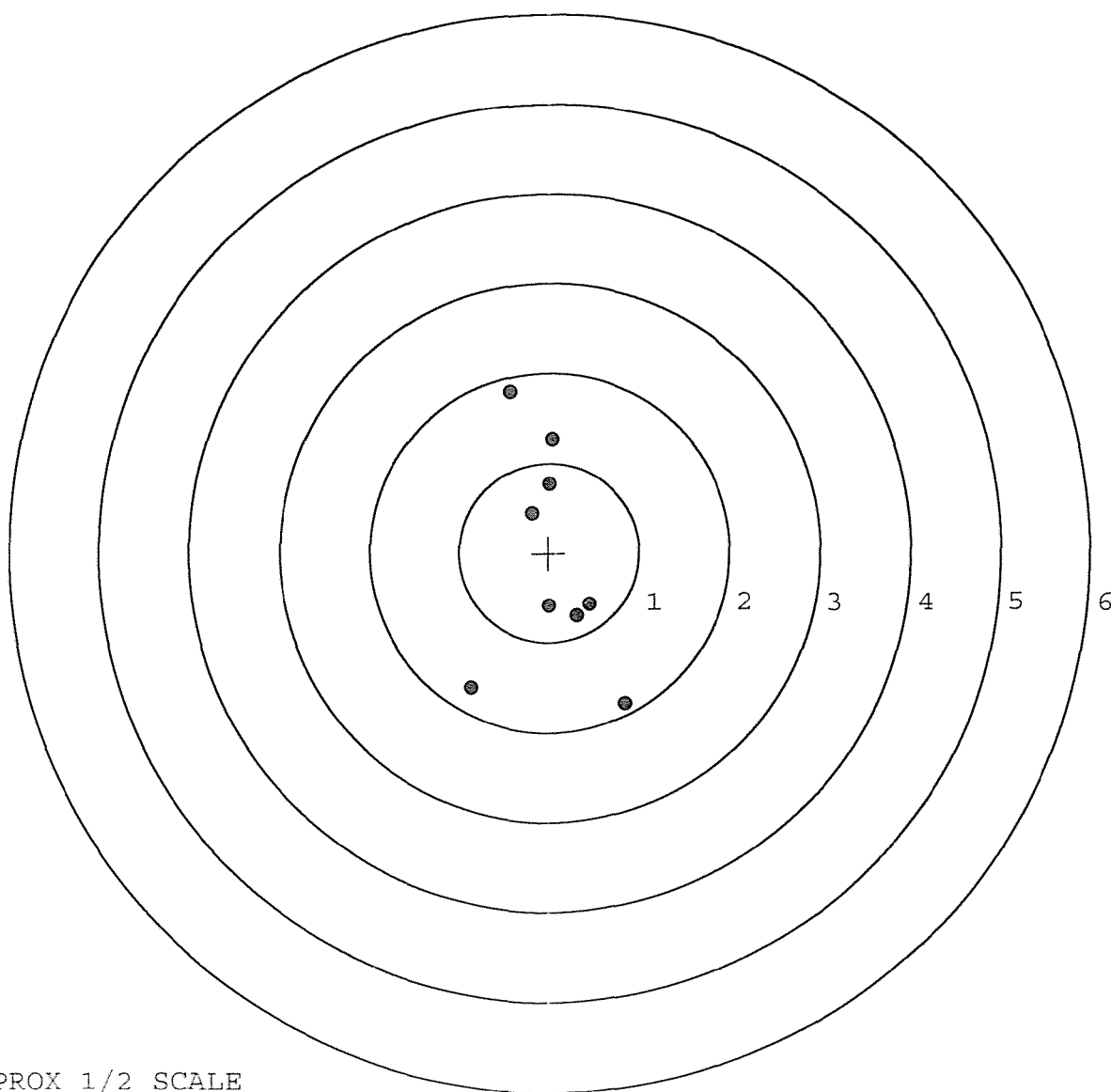
BARBER - M24 0148003

SERIAL NUMBER: G6236267. __0
TARGET NUMBER: 4
FILE DATE: 10/05/2002
FILE TIME: 10:15

X CENTROID: 0.020
Y CENTROID: -0.090
POA TO CENTROID: 0.092
HORZ SPREAD: 1.717
VERT SPREAD: 3.474
GROUP SPREAD: 3.704
MIN RADIUS: 0.506
MAX RADIUS: 1.936
MEAN RADIUS: 1.116

IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 6

POINT#	X	Y
1:	0.853	-1.682
2:	0.453	-0.580
3:	0.307	-0.710
4:	0.004	-0.596
5:	-0.864	-1.513
6:	-0.187	0.443
7:	0.008	0.771
8:	0.035	1.266
9:	-0.433	1.792



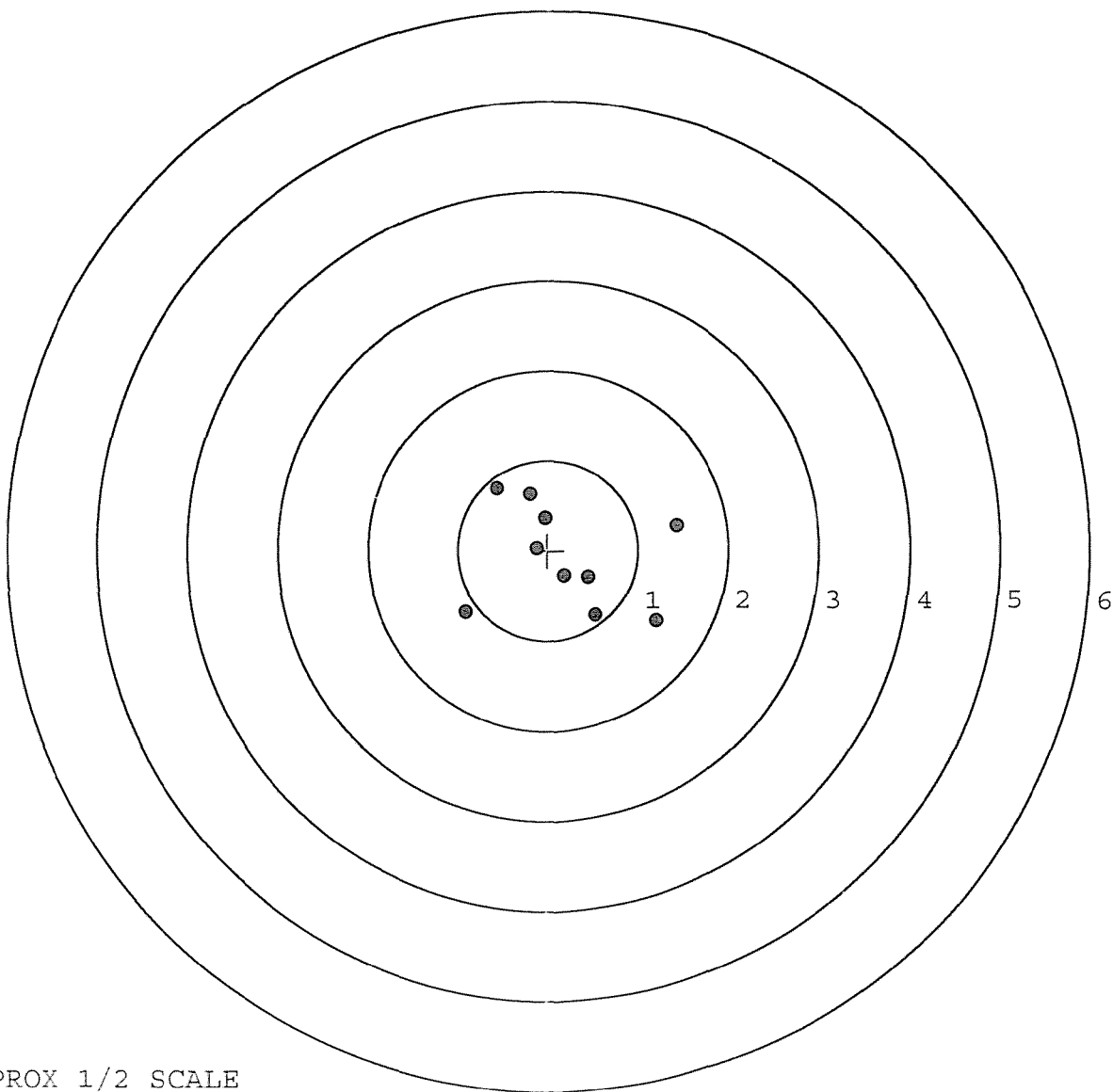
TARGET APPROX 1/2 SCALE

BARBER - M24 0148004

SERIAL NUMBER: G6236267. __0
TARGET NUMBER: 5
FILE DATE: 10/05/2002
FILE TIME: 10:15

X CENTROID: 0.198
Y CENTROID: -0.083
POA TO CENTROID: 0.214
HORZ SPREAD: 2.329
VERT SPREAD: 1.467
GROUP SPREAD: 2.519
MIN RADIUS: 0.200
MAX RADIUS: 1.274
MEAN RADIUS: 0.774
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.202	-0.782
2:	1.422	0.269
3:	0.540	-0.722
4:	0.450	-0.305
5:	0.182	-0.282
6:	-0.907	-0.692
7:	-0.124	0.026
8:	-0.027	0.355
9:	-0.196	0.622
10:	-0.563	0.685



TARGET APPROX 1/2 SCALE