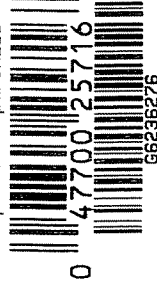


6523 6276

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



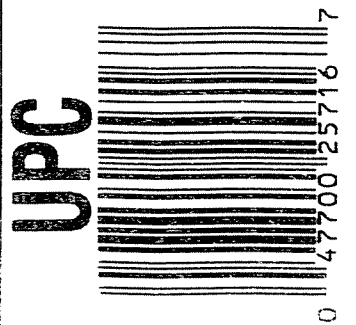
46 FORM

ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6236276



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

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INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6236276

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		9/5/02	RL
600	PROOF		9/5/02	RL
607	CHECK HEADSPACE		9/9/02	RL
610	DIS-ASSEMBLE GUN		9/9/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		9/10	BS
617	DRILL AND TAP SIGHT HOLES		9-11-02	AC
620	APPLY COATINGS (BARREL ACTION)		9-18	TA
	(BOLT)		9-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-20-02	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-20-02	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-20-02	RW
	D) OIL FIRING PIN ASSEMBLY		9-20-02	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		11-18-02	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.0</u> <u>5.0</u>	12-3-02	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	10-3-02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		11-18-02	RL
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	10-3-02	DA
	J) ASSEMBLE STOCK		9-25-02	RW
	K) ASSEMBLE SWIVEL STUDS		11-18-02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10/30/02	RL
	M) IRON SIGHT ALIGNMENT		10/30/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10/30/02	RL
640	GALLERY TEST AND TARGET	PASS FAIL	9-30-02	A
	MALFUNCTION	CORRECTION	9-30-02	A
	MALFUNCTION	CORRECTION	9-30-02	A
	MALFUNCTION	CORRECTION	9-30-02	A
	MALFUNCTION	CORRECTION	9-30-02	A
645	INSPECT FOR LIVE AMMO		9-30-02	A
655	FINAL INSPECTION A) HEADSPACE		11-18-02	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>265</u> <u>267</u> <u>273</u> <u>266</u> <u>248</u>	10/31/02	RL
	C) FUNCTION		11-18-02	RL
660	PACK		12-5-02	DA

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236276.___0

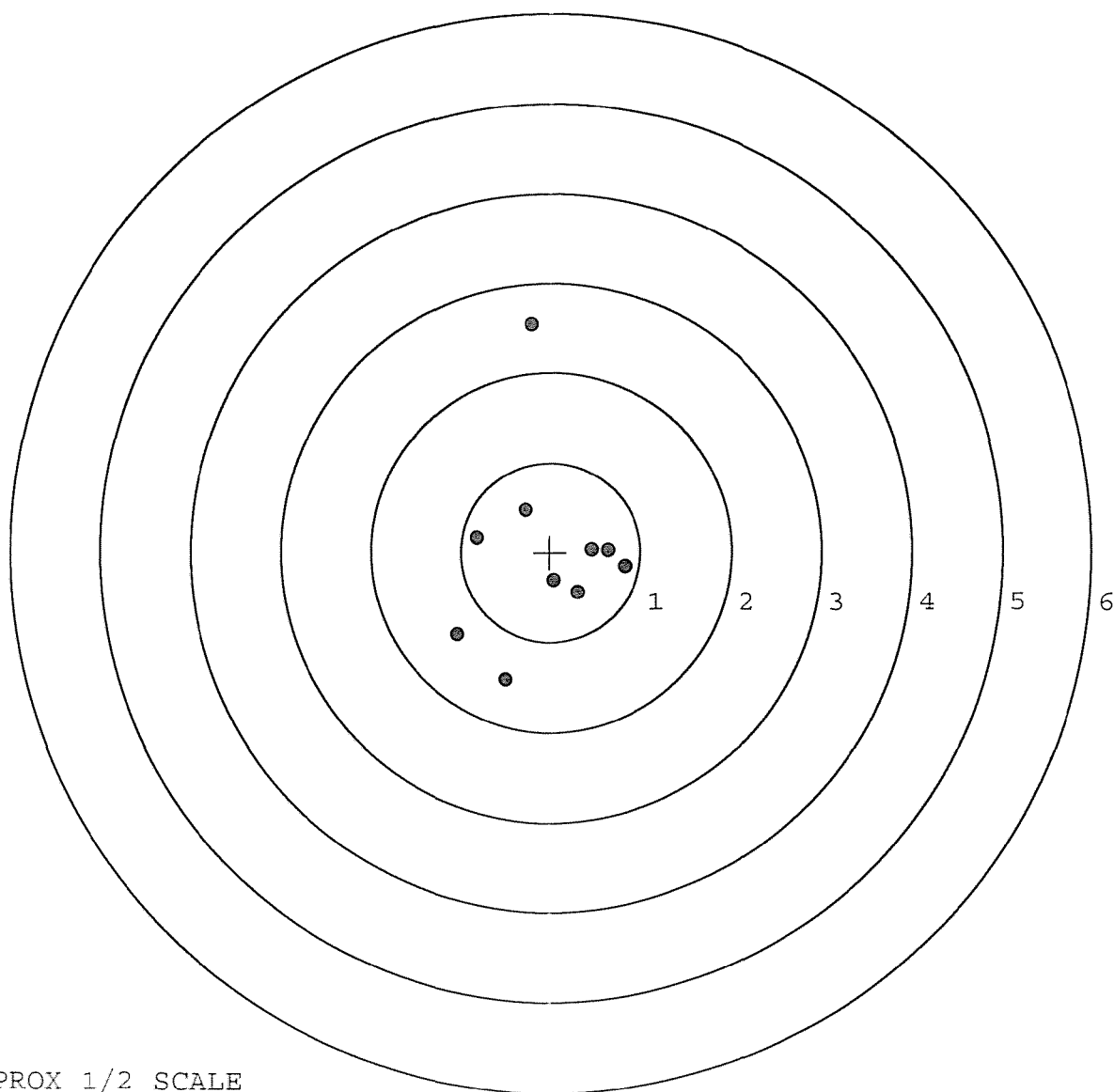
FILE DATE AND TIME: 10/01/2002 12:30

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.120
The Average Y Centroid of the Five Target Set:	0.032
The Average Point of Impact of the Five Target Set:	0.125
The Average Mean Radius of the Five Target Set:	0.795
The Distance from POA to Centroid Target #1:	0.058
The Distance from Centroid Target #2 to Centroid Target #1:	0.268
The Distance from Centroid Target #3 to Centroid Target #1:	0.339
The Distance from Centroid Target #4 to Centroid Target #1:	0.273
The Distance from Centroid Target #5 to Centroid Target #1:	0.172

BARBER - M24 0148113

SERIAL NUMBER: G6236276. __0	POINT#	X	Y
TARGET NUMBER: 1	1:	-0.503	-1.426
FILE DATE: 10/01/2002	2:	-1.043	-0.922
FILE TIME: 12:30	3:	-0.821	0.158
	4:	-0.278	0.467
X CENTROID: -0.058	5:	-0.220	2.539
Y CENTROID: -0.007	6:	0.460	0.028
POA TO CENTROID: 0.058	7:	0.642	0.021
HORZ SPREAD: 1.870	8:	0.827	-0.164
VERT SPREAD: 3.965	9:	0.044	-0.317
GROUP SPREAD: 3.975	10:	0.312	-0.453
MIN RADIUS: 0.326			
MAX RADIUS: 2.551			
MEAN RADIUS: 0.971			
# IN 1 IN DIAMETER: 1			
# IN 2 IN DIAMETER: 7			
# in 3 IN DIAMETER: 9			



TARGET APPROX 1/2 SCALE

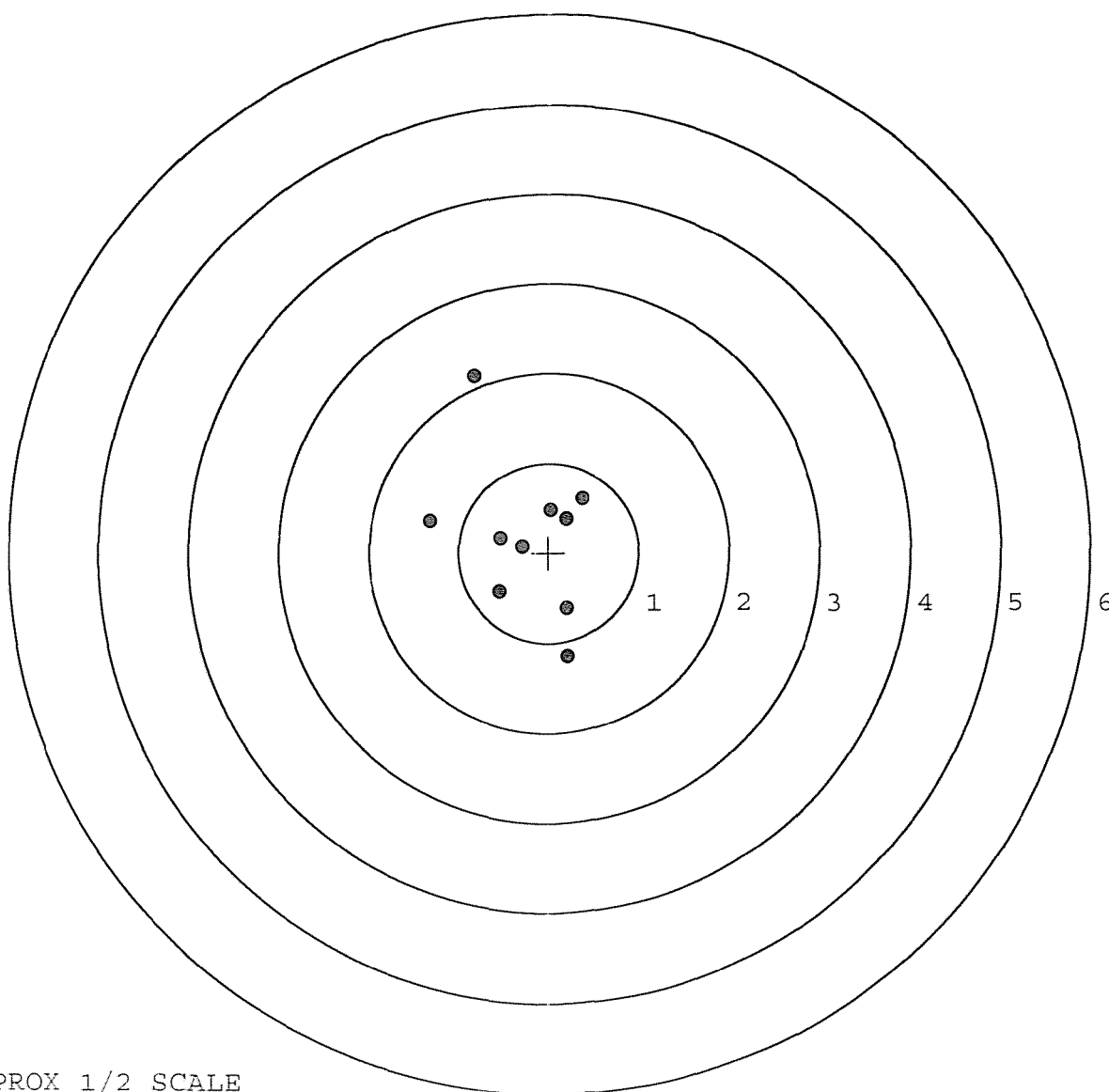
BARBER - M24 0148114

SERIAL NUMBER: G6236276. __0
TARGET NUMBER: 2
FILE DATE: 10/01/2002
FILE TIME: 12:30

X CENTROID: -0.251
Y CENTROID: 0.180
POA TO CENTROID: 0.309
HORZ SPREAD: 1.700
VERT SPREAD: 3.118
GROUP SPREAD: 3.289
MIN RADIUS: 0.117
MAX RADIUS: 1.879
MEAN RADIUS: 0.802

IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.214	-1.152
2:	0.206	-0.622
3:	-0.545	-0.431
4:	-1.321	0.350
5:	-0.833	1.966
6:	-0.536	0.164
7:	-0.287	0.069
8:	0.022	0.478
9:	0.194	0.378
10:	0.379	0.600



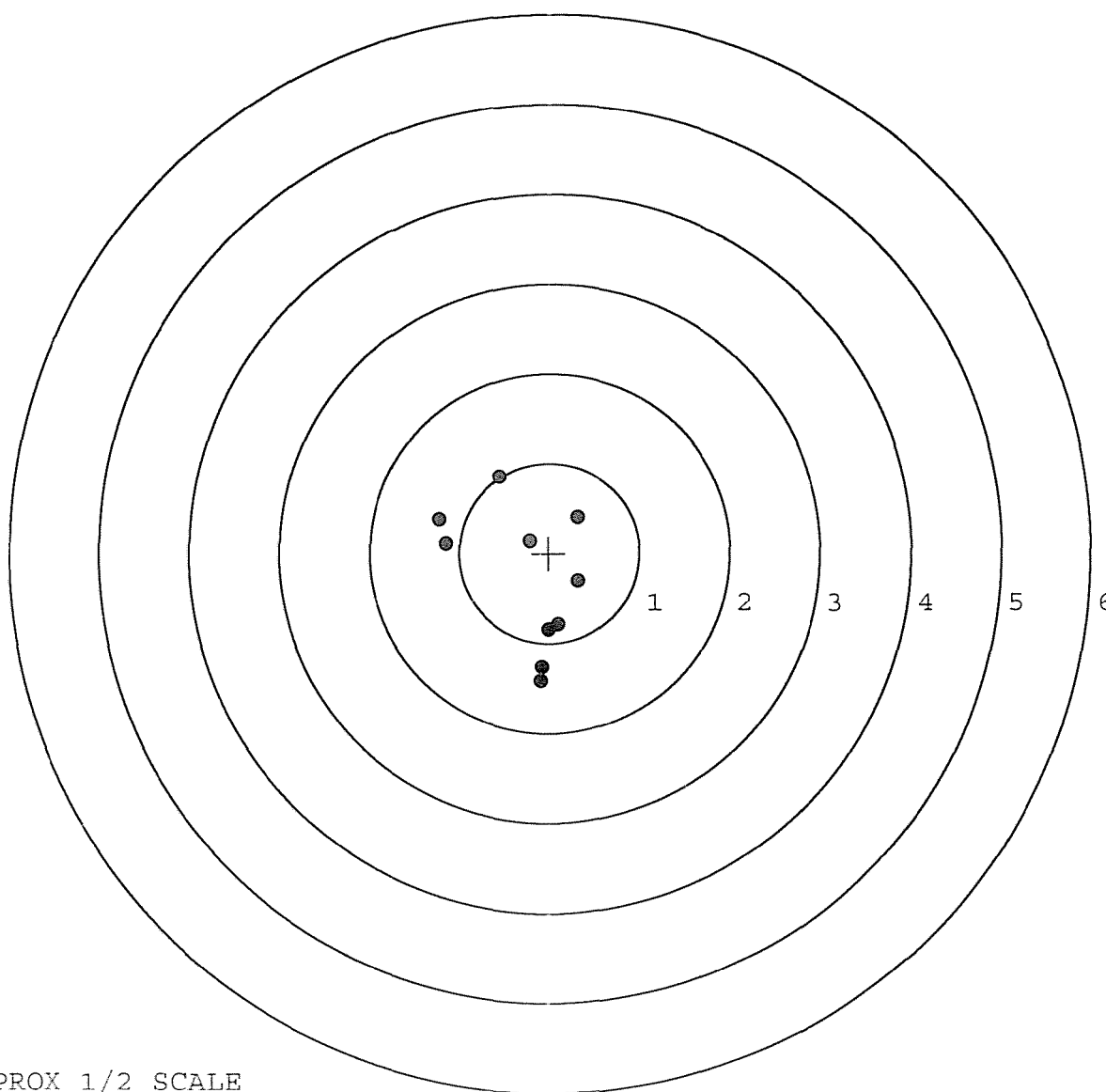
TARGET APPROX 1/2 SCALE

BARBER - M24 0148115

SERIAL NUMBER: G6236276. 0
TARGET NUMBER: 3
FILE DATE: 10/01/2002
FILE TIME: 12:30

X CENTROID: -0.259
Y CENTROID: -0.280
POA TO CENTROID: 0.382
HORZ SPREAD: 1.552
VERT SPREAD: 2.274
GROUP SPREAD: 2.320
MIN RADIUS: 0.418
MAX RADIUS: 1.169
MEAN RADIUS: 0.863
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.092	-1.422
2:	-0.079	-1.273
3:	0.103	-0.798
4:	0.323	-0.309
5:	-0.217	0.136
6:	0.315	0.397
7:	-0.551	0.852
8:	-1.229	0.371
9:	-1.156	0.104
10:	-0.010	-0.857



TARGET APPROX 1/2 SCALE

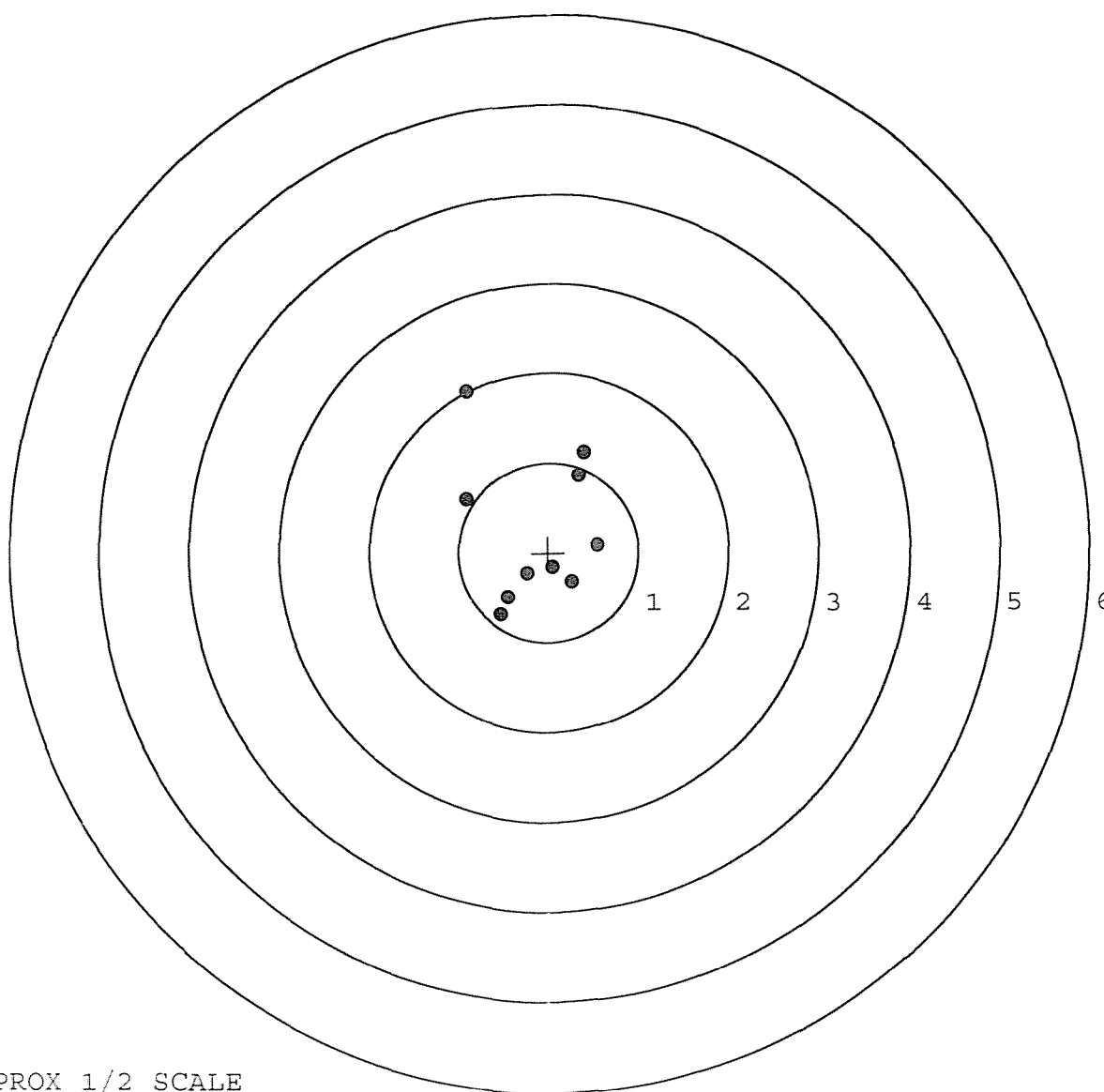
BARBER - M24 0148116

SERIAL NUMBER: G6236276. 0
TARGET NUMBER: 4
FILE DATE: 10/01/2002
FILE TIME: 12:30

X CENTROID: -0.146
Y CENTROID: 0.252
POA TO CENTROID: 0.291
HORZ SPREAD: 1.465
VERT SPREAD: 2.469
GROUP SPREAD: 2.499
MIN RADIUS: 0.461
MAX RADIUS: 1.712
MEAN RADIUS: 0.854

IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.337	0.858
2:	-0.920	0.592
3:	-0.914	1.782
4:	0.395	1.109
5:	0.545	0.088
6:	0.263	-0.333
7:	0.051	-0.165
8:	-0.237	-0.230
9:	-0.447	-0.494
10:	-0.531	-0.687



TARGET APPROX 1/2 SCALE

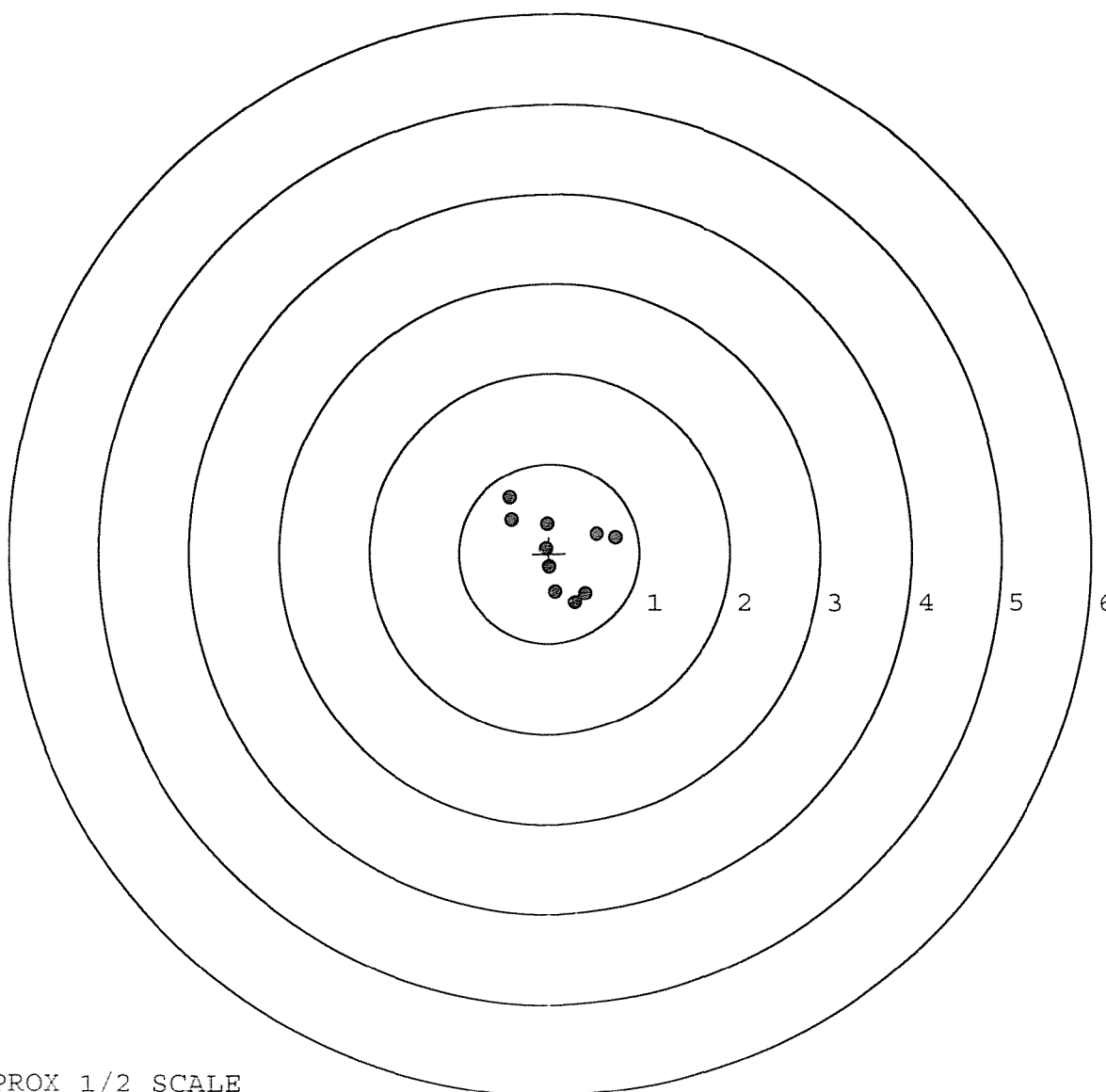
BARBER - M24 0148117

SERIAL NUMBER: G6236276. __0
TARGET NUMBER: 5
FILE DATE: 10/01/2002
FILE TIME: 12:30

X CENTROID: 0.113
Y CENTROID: 0.016
POA TO CENTROID: 0.114
HORZ SPREAD: 1.172
VERT SPREAD: 1.182
GROUP SPREAD: 1.387
MIN RADIUS: 0.152
MAX RADIUS: 0.817
MEAN RADIUS: 0.487

IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.736	0.172
2:	0.532	0.209
3:	-0.436	0.622
4:	-0.417	0.377
5:	0.289	-0.560
6:	0.072	-0.433
7:	0.002	-0.150
8:	-0.035	0.054
9:	-0.024	0.330
10:	0.406	-0.460



TARGET APPROX 1/2 SCALE

BARBER - M24 0148113 BETWEEN

INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. G6236276

DATE 9-11-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.34	2.59	2.40	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.36	2.57	2.38	
PULL #3	2.38	2.55	2.27	
PULL #4	2.43	2.60	2.30	
PULL #5	2.52	2.60	2.32	
TOTAL	12.03	12.91	11.67	
AVG.	2.40	2.58	2.33	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.21	3.12	
PULL #2	3.23	3.11	
PULL #3	3.23	3.08	
PULL #4	3.23	3.08	
PULL #5	3.17	3.04	
TOTAL	16.07	15.43	
AVG.	3.21	3.08	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURA
PULL #1	4.02	4.06		4.00
PULL #2	4.14	4.05		4.17
PULL #3	4.08	4.07		3.95
PULL #4	4.15	4.05		3.96
PULL #5	4.08	4.03		4.02
TOTAL	20.47	20.26		20.10
AVG.	4.09	4.05		4.02