

6623 6279

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



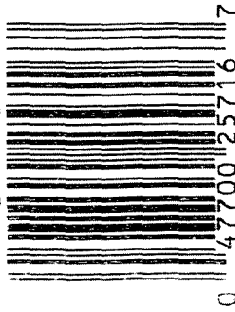
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6236279

UPC



46 FORM

VERY IMPORTANT
INSTRUCTIONS: READ
AND OBTAIN TO ASSURE
SAFE USE OF THIS
PRODUCT.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **66236279**
ORDER NO. **25716**

46

06XW

5716 66236279

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 6623 6279

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		9/5/02	RL
600	PROOF			
607	CHECK HEADSPACE		9/9/02	RL
610	DIS-ASSEMBLE GUN		9/9/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	SEP 10 2002 RL		
615	ROLLMARK CALIBER		9/10	BS
617	DRILL AND TAP SIGHT HOLES		9-12-02	RL
620	APPLY COATINGS (BARREL ACTION)		9-18	TA
	(BOLT)		9-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-21-02	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-20-02	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-21-02	RW
	D) OIL FIRING PIN ASSEMBLY		9-20-02	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		11-18-02	RL

OP #	OPERATION NAME	BARBER M240A148165	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.5</u> <u>6.5</u>	10/23/02	DA
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u> <u>2.5</u> <u>3.0</u>	10/23/02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.022</u> ^{DA} ^{DA} ^{DA}	10/23/02	DA
	J) ASSEMBLE STOCK			9-23-02	RL
	K) ASSEMBLE SWIVEL STUDS			11-18-02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			11/8/02	RL
	M) IRON SIGHT ALIGNMENT			11/8/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			11/8/02	RL
640	GALLERY TEST AND TARGET		PASS FAIL	10-3-02	RL
	MALFUNCTION <i>BAC</i>		CORRECTION <i>OK</i> <i>AC</i> 10-16-02	10-3-02	RL
	MALFUNCTION		CORRECTION	10-3-02	RL
	MALFUNCTION		CORRECTION	10-3-02	RL
	MALFUNCTION		CORRECTION	10-3-02	RL
645	INSPECT FOR LIVE AMMO			10-3-02	RL
655	FINAL INSPECTION A) HEADSPACE			11-18-02	RL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.74</u> <u>2.68</u> <u>2.65</u> <u>2.66</u>	10/23/02	DA
	C) FUNCTION			11-18-02	RL
660	PACK			12-5-02	DA

2.50# + .50#
 3. BARBER-M24 0148166
 4.00# + 1.00#

DATE 9-23-02

TESTER TRW
 66236277

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.57	2.59		2.56	MIN. SETTING,
PULL #2	2.60	2.48		2.53	NO AVG. OF 5.
PULL #3	2.57	2.60		2.52	READINGS ACCEPT-
PULL #4	2.56	2.64		2.55	ABLE LESS THAN 2
PULL #5	2.59	2.60		2.56	
TOTAL	12.89	12.91		12.72	
AVG.	2.57	2.58		2.54	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.43	3.46		
PULL #2	3.36	3.49		
PULL #3	3.38	3.46		
PULL #4	3.38	3.46		
PULL #5	3.15	3.37		
TOTAL	16.70	17.24		
AVG.	3.34	3.44		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.17	4.36		4.09
PULL #2	4.22	4.30		4.21
PULL #3	4.31	4.34		4.12
PULL #4	4.19	4.38		4.06
PULL #5	3.91	4.28		4.08
TOTAL	20.80	21.66		20.56
AVG.	4.16	4.33		4.11

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236279.___0
FILE DATE AND TIME: 10/04/2002 12:14

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

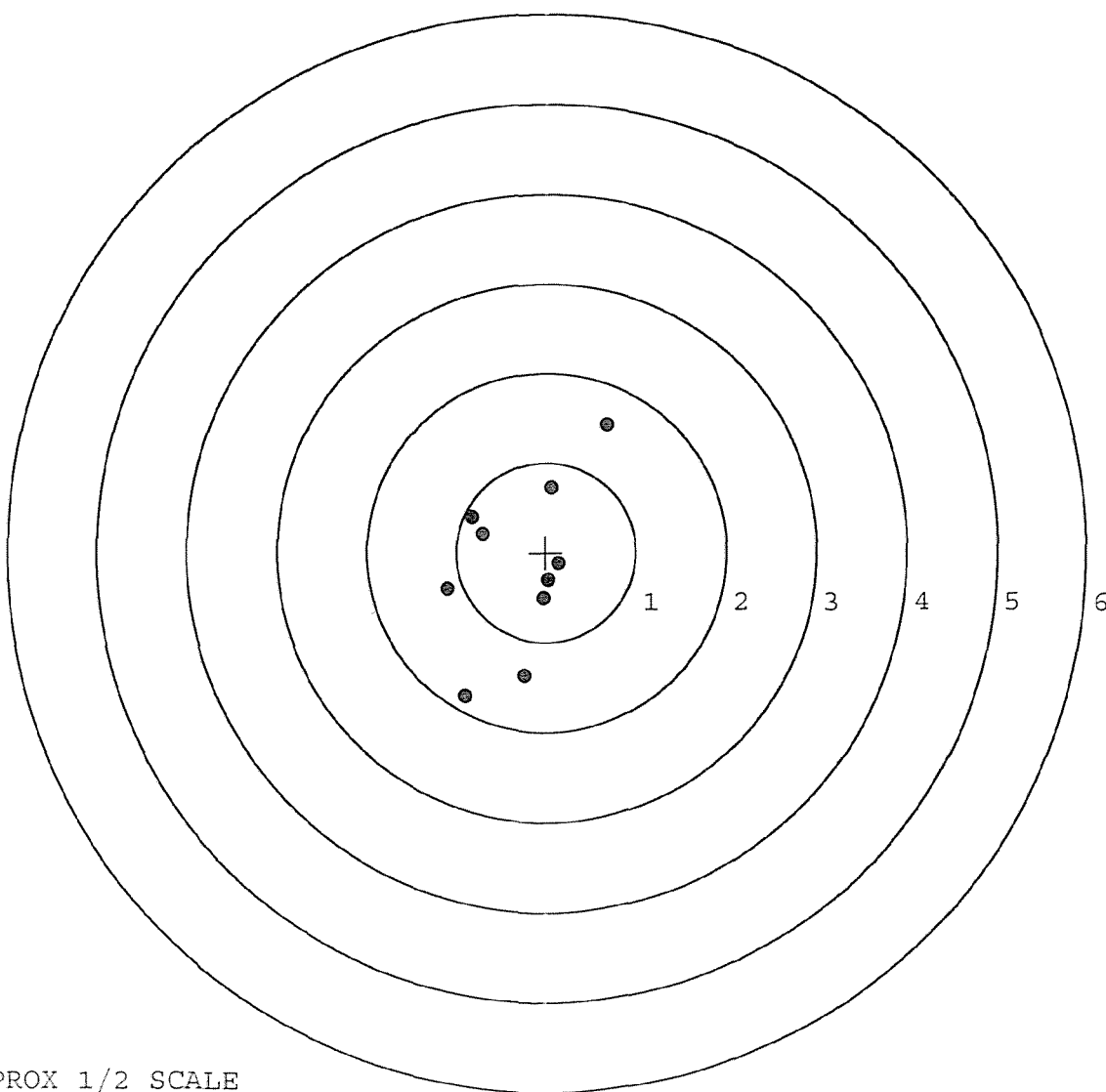
The Average X Centroid of the Five Target Set:	-0.009
The Average Y Centroid of the Five Target Set:	-0.265
The Average Point of Impact of the Five Target Set:	0.265
The Average Mean Radius of the Five Target Set:	1.091
The Distance from POA to Centroid Target #1:	0.332
The Distance from Centroid Target #2 to Centroid Target #1:	0.312
The Distance from Centroid Target #3 to Centroid Target #1:	0.388
The Distance from Centroid Target #4 to Centroid Target #1:	0.444
The Distance from Centroid Target #5 to Centroid Target #1:	0.361

BARBER - M24 0148168

SERIAL NUMBER: G6236279. __0
 TARGET NUMBER: 1
 FILE DATE: 10/04/2002
 FILE TIME: 12:14

X CENTROID: -0.289
 Y CENTROID: -0.162
 POA TO CENTROID: 0.332
 HORZ SPREAD: 1.779
 VERT SPREAD: 3.027
 GROUP SPREAD: 3.409
 MIN RADIUS: 0.351
 MAX RADIUS: 1.848
 MEAN RADIUS: 0.899
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 8

POINT#	X	Y
1:	-0.238	-1.374
2:	-0.894	-1.613
3:	-1.104	-0.414
4:	-0.710	0.204
5:	-0.827	0.393
6:	0.064	0.722
7:	0.675	1.414
8:	0.142	-0.120
9:	0.027	-0.313
10:	-0.028	-0.518

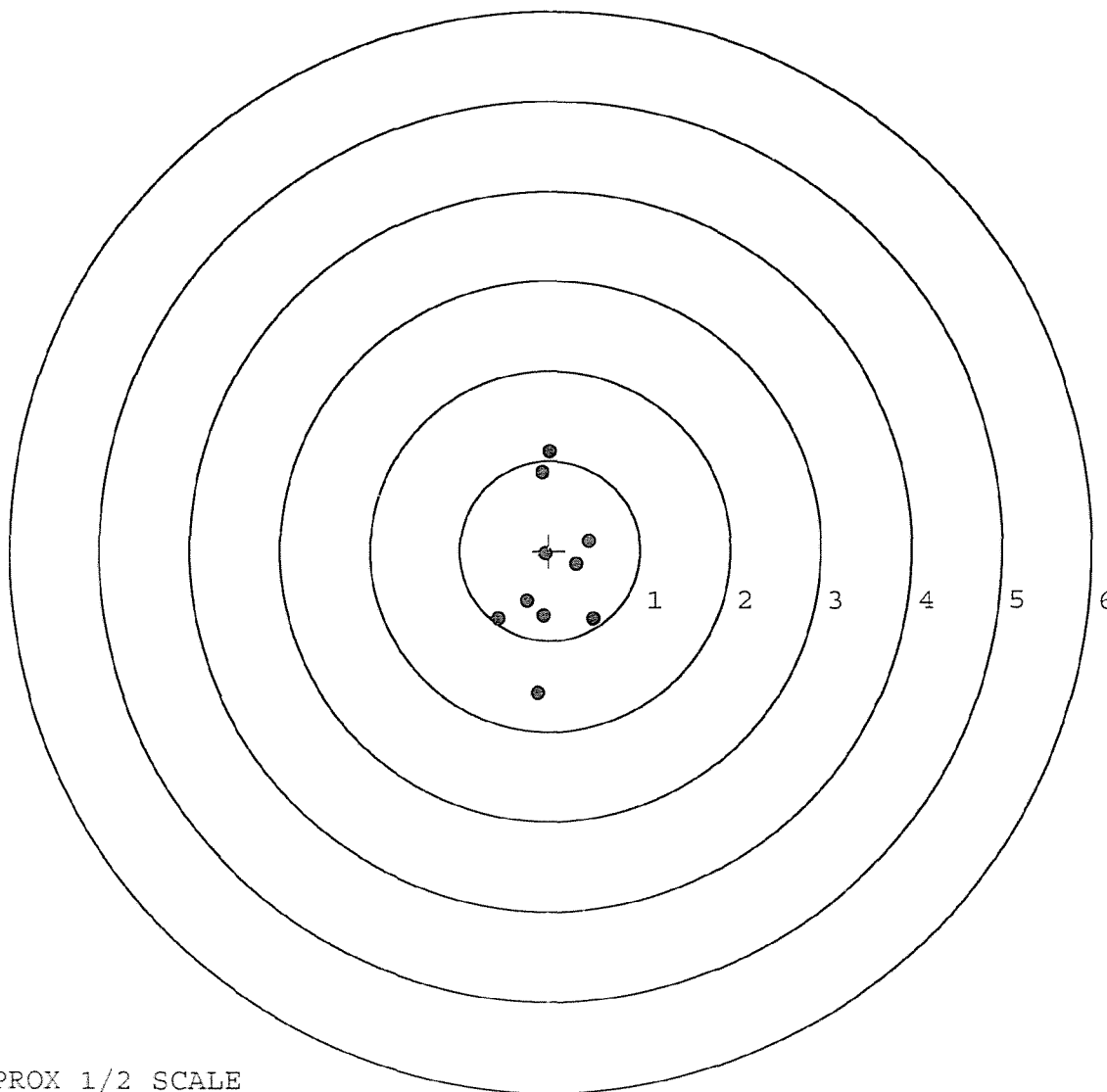


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236279. __0
 TARGET NUMBER: 2
 FILE DATE: 10/04/2002
 FILE TIME: 12:14

X CENTROID: 0.009
 Y CENTROID: -0.251
 POA TO CENTROID: 0.251
 HORZ SPREAD: 1.063
 VERT SPREAD: 2.688
 GROUP SPREAD: 2.691
 MIN RADIUS: 0.221
 MAX RADIUS: 1.355
 MEAN RADIUS: 0.729
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.132	-1.584
2:	0.490	-0.764
3:	-0.063	-0.729
4:	-0.253	-0.565
5:	-0.573	-0.761
6:	-0.044	-0.037
7:	0.446	0.108
8:	-0.084	0.869
9:	0.000	1.104
10:	0.306	-0.152



TARGET APPROX 1/2 SCALE

BARBER - M24 0148170

SERIAL NUMBER: G6236279. __0

TARGET NUMBER: 3

FILE DATE: 10/04/2002

FILE TIME: 12:14

X CENTROID: 0.085

Y CENTROID: -0.266

POA TO CENTROID: 0.279

HORZ SPREAD: 1.615

VERT SPREAD: 4.149

GROUP SPREAD: 4.167

MIN RADIUS: 0.354

MAX RADIUS: 2.373

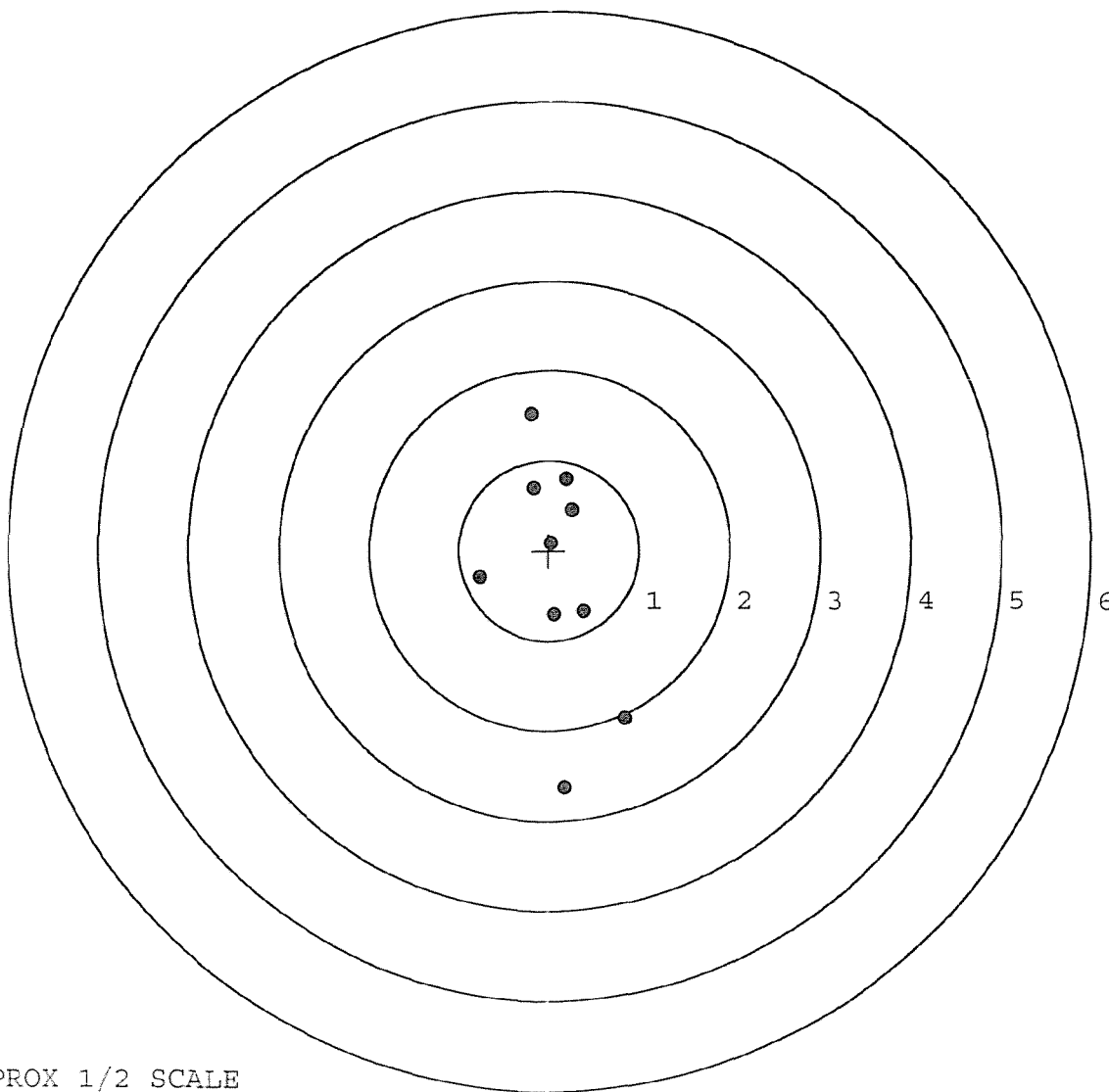
MEAN RADIUS: 1.091

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 7

POINT#	X	Y
1:	0.852	-1.870
2:	0.188	-2.636
3:	0.393	-0.680
4:	0.064	-0.708
5:	-0.763	-0.305
6:	-0.200	1.513
7:	0.197	0.794
8:	-0.171	0.698
9:	0.254	0.452
10:	0.033	0.085

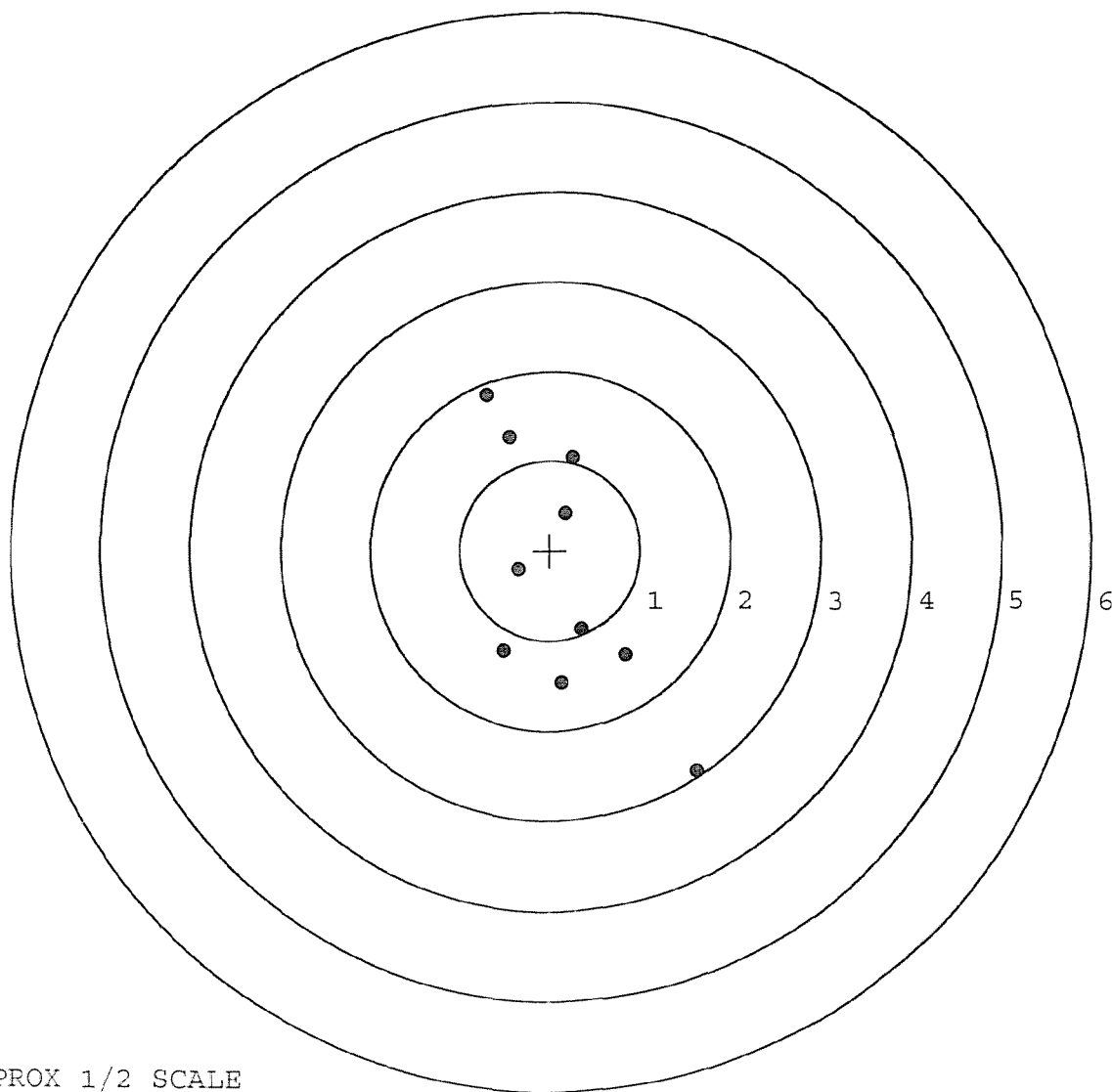


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236279. __0
 TARGET NUMBER: 4
 FILE DATE: 10/04/2002
 FILE TIME: 12:14

POINT#	X	Y
1:	1.638	-2.452
2:	0.840	-1.161
3:	0.139	-1.472
4:	0.347	-0.880
5:	-0.510	-1.115
6:	-0.352	-0.210
7:	0.171	0.409
8:	0.251	1.031
9:	-0.447	1.262
10:	-0.709	1.730

X CENTROID: 0.137
 Y CENTROID: -0.286
 POA TO CENTROID: 0.317
 HORZ SPREAD: 2.347
 VERT SPREAD: 4.182
 GROUP SPREAD: 4.796
 MIN RADIUS: 0.495
 MAX RADIUS: 2.636
 MEAN RADIUS: 1.298
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 7



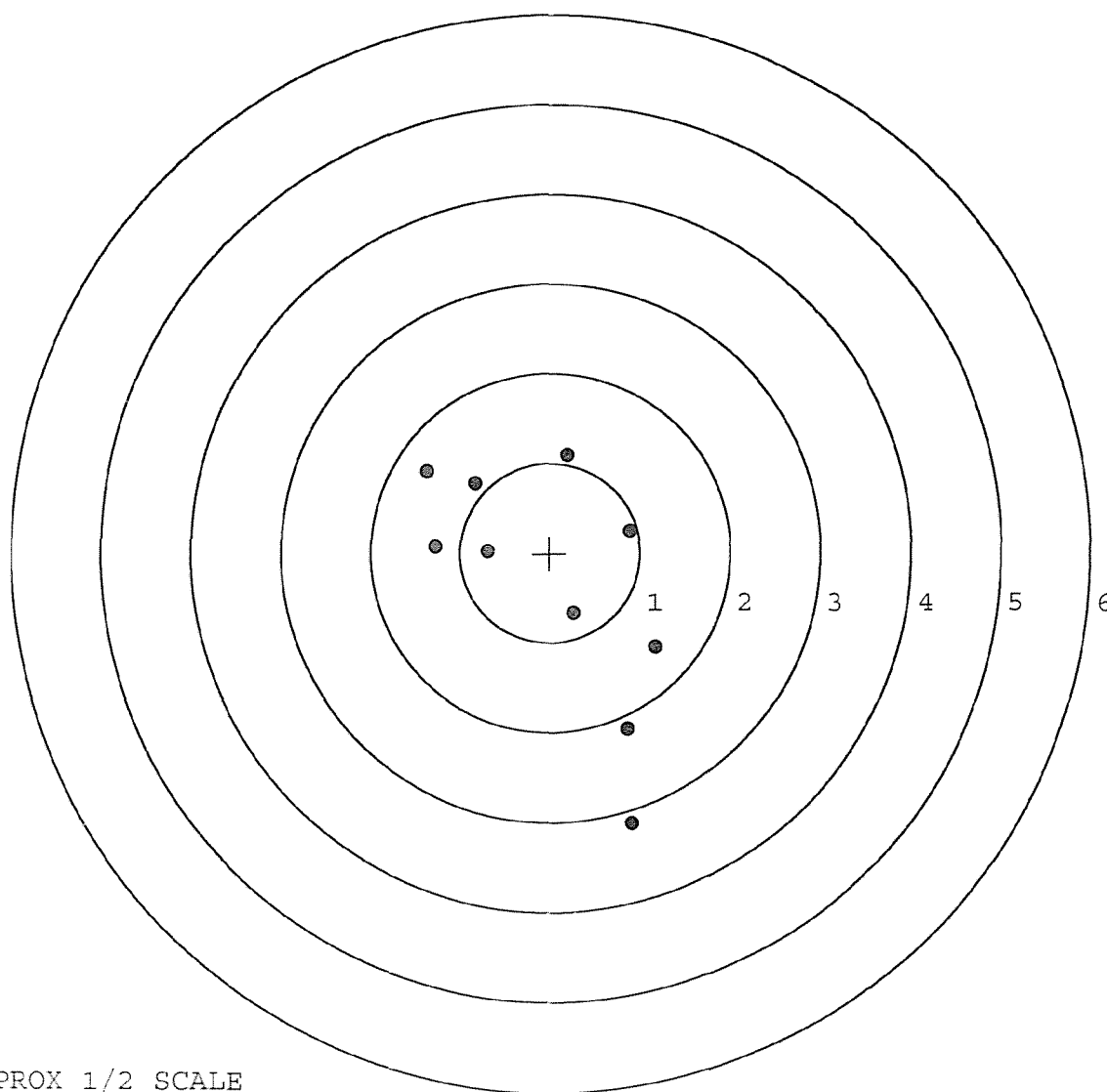
TARGET APPROX 1/2 SCALE

BARBER - M24 0148172

SERIAL NUMBER: G6236279. __0
 TARGET NUMBER: 5
 FILE DATE: 10/04/2002
 FILE TIME: 12:14

POINT#	X	Y
1:	0.917	-3.017
2:	0.870	-1.968
3:	1.171	-1.058
4:	0.269	-0.676
5:	0.881	0.245
6:	-0.692	0.021
7:	-0.840	0.774
8:	-1.276	0.068
9:	-1.375	0.903
10:	0.194	1.092

X CENTROID: 0.012
 Y CENTROID: -0.362
 POA TO CENTROID: 0.362
 HORZ SPREAD: 2.546
 VERT SPREAD: 4.109
 GROUP SPREAD: 4.541
 MIN RADIUS: 0.406
 MAX RADIUS: 2.805
 MEAN RADIUS: 1.437
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 2
 # in 3 IN DIAMETER: 7



TARGET APPROX 1/2 SCALE