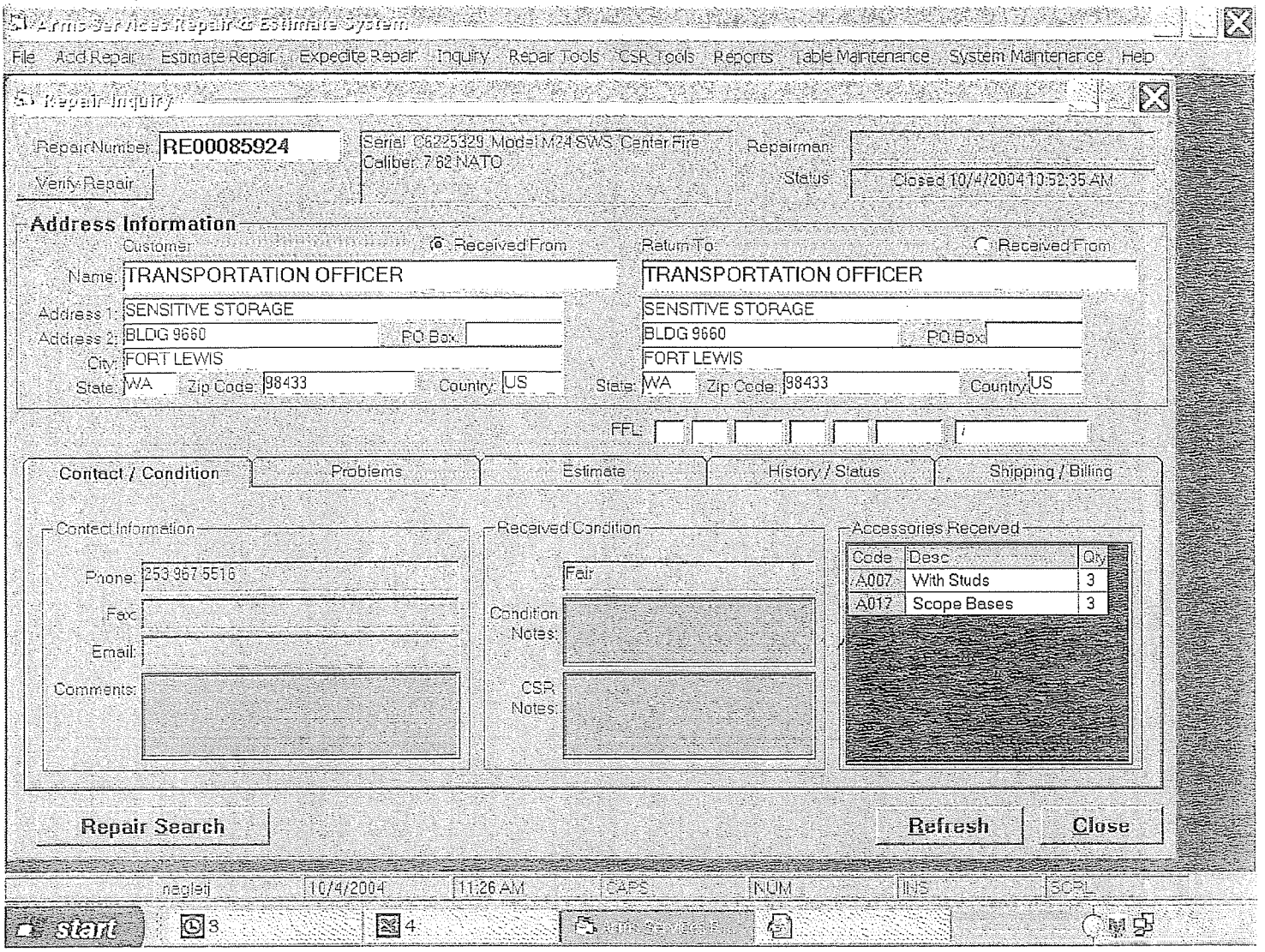
G 639/078
Replace
C-6225329



C6391078 New

Serial Number: C6225329

Model: M24 SWS

RE00085924

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6391078.__0
FILE DATE AND TIME: 11/09/2004 07:41

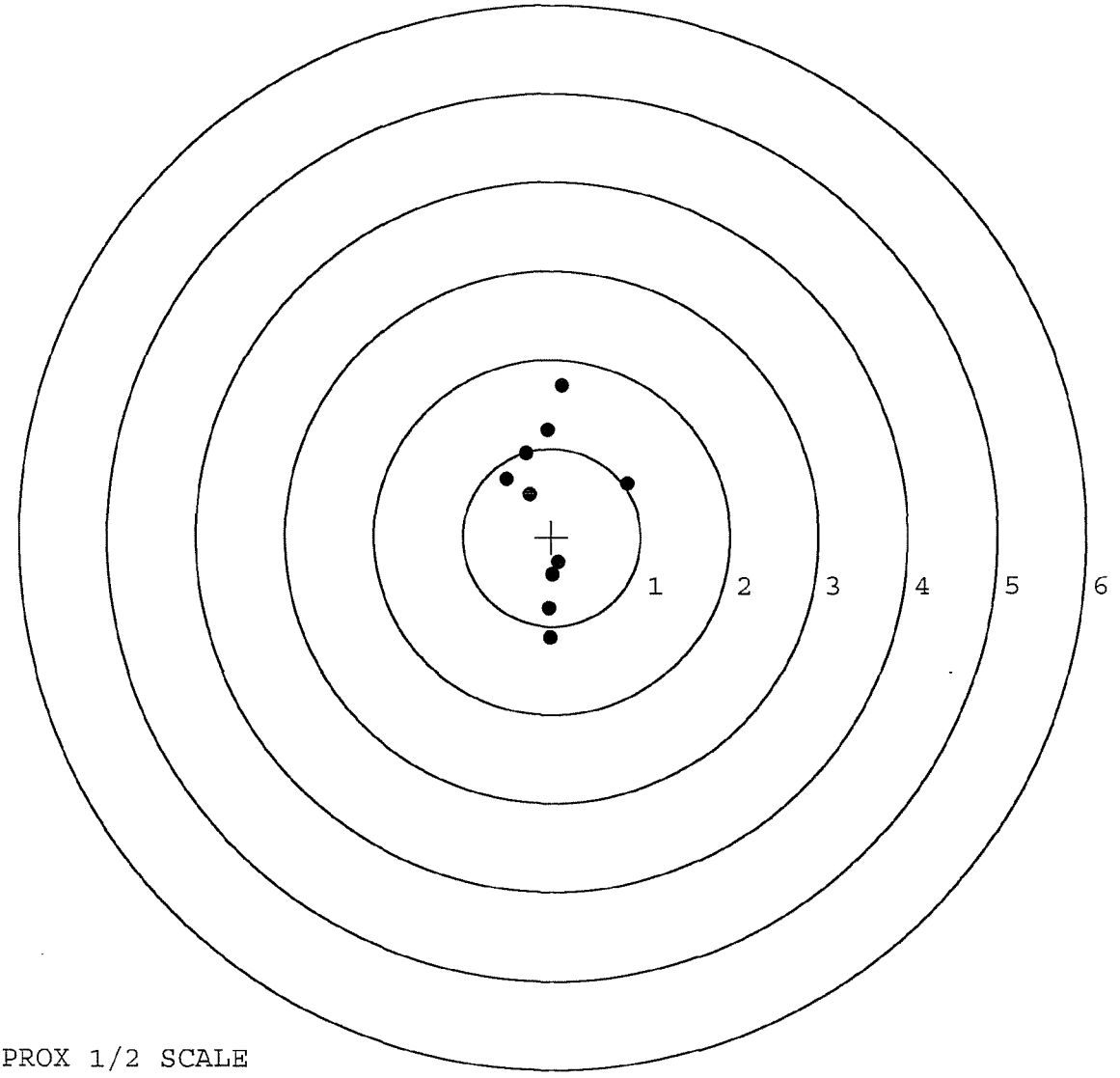
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.055
The Average Y Centroid of the Five Target Set:	0.106
The Average Point of Impact of the Five Target Set:	0.120
The Average Mean Radius of the Five Target Set:	0.775
The Distance from POA to Centroid Target #1:	0.294
The Distance from Centroid Target #2 to Centroid Target #1:	0.294
The Distance from Centroid Target #3 to Centroid Target #1:	0.381
The Distance from Centroid Target #4 to Centroid Target #1:	0.201
The Distance from Centroid Target #5 to Centroid Target #1:	0.216

SERIAL NUMBER: G6391078.__0
TARGET NUMBER: 1
FILE DATE: 11/09/2004
FILE TIME: 07:41

X CENTROID:	-0.010
Y CENTROID:	0.294
POA TO CENTROID:	0.294
HORZ SPREAD:	1.363
VERT SPREAD:	2.842
GROUP SPREAD:	2.846
MIN RADIUS:	0.302
MAX RADIUS:	1.428
MEAN RADIUS:	0.869
# IN 1 IN DIAMETER:	1
# IN 2 IN DIAMETER:	7
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.026	-1.134
2:	-0.034	-0.803
3:	0.012	-0.421
4:	0.076	-0.282
5:	0.851	0.601
6:	0.120	1.708
7:	-0.047	1.208
8:	-0.289	0.941
9:	-0.251	0.476
10:	-0.512	0.649

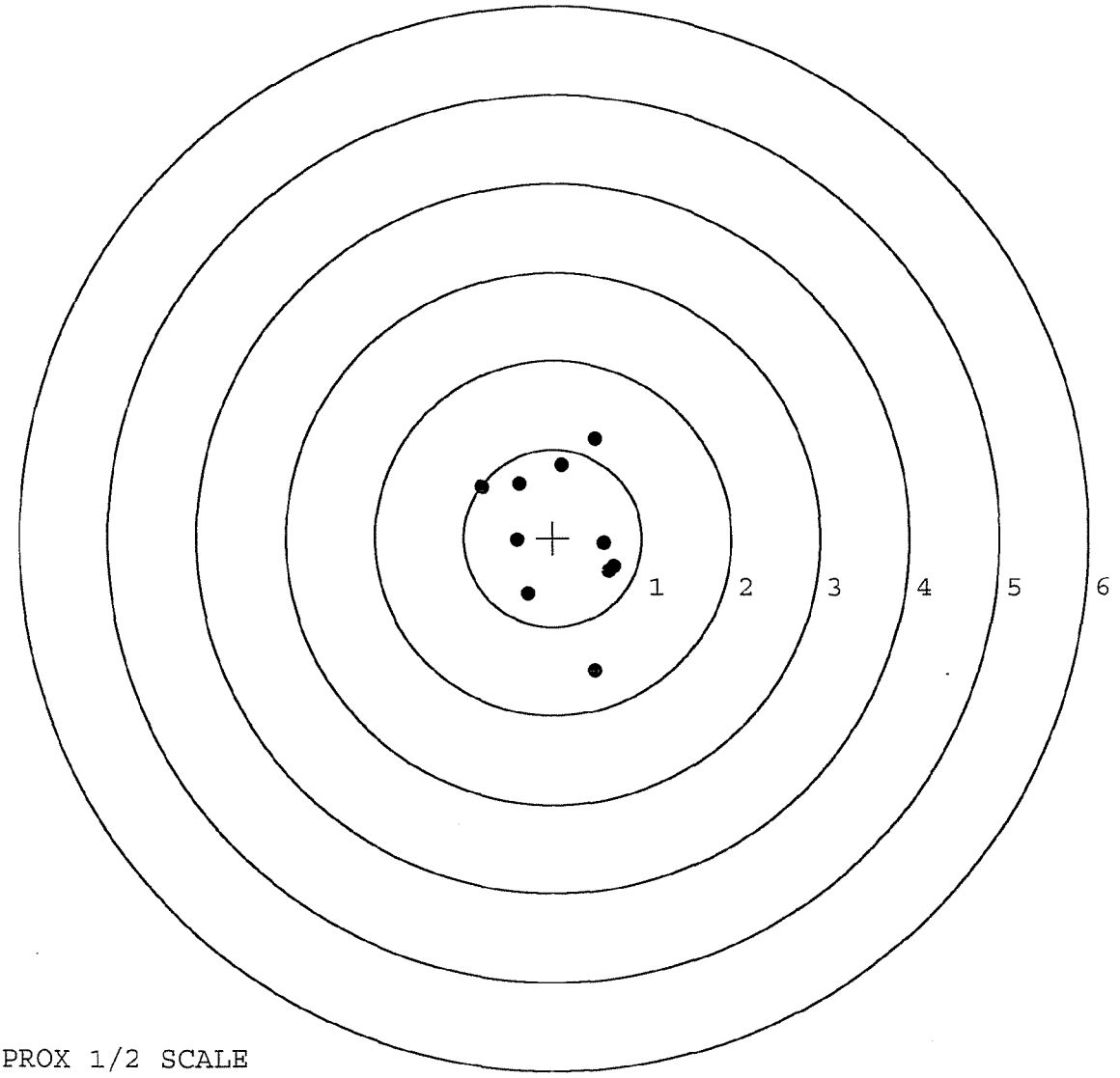


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6391078.__0
TARGET NUMBER: 2
FILE DATE: 11/09/2004
FILE TIME: 07:41

X CENTROID:	0.107
Y CENTROID:	0.024
POA TO CENTROID:	0.109
HORZ SPREAD:	1.482
VERT SPREAD:	2.623
GROUP SPREAD:	2.623
MIN RADIUS:	0.475
MAX RADIUS:	1.565
MEAN RADIUS:	0.844
# IN 1 IN DIAMETER:	1
# IN 2 IN DIAMETER:	7
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	0.475	-1.497
2:	0.631	-0.368
3:	0.479	1.126
4:	0.098	0.824
5:	-0.406	-0.023
6:	-0.283	-0.633
7:	-0.382	0.615
8:	-0.801	0.577
9:	0.575	-0.058
10:	0.681	-0.320

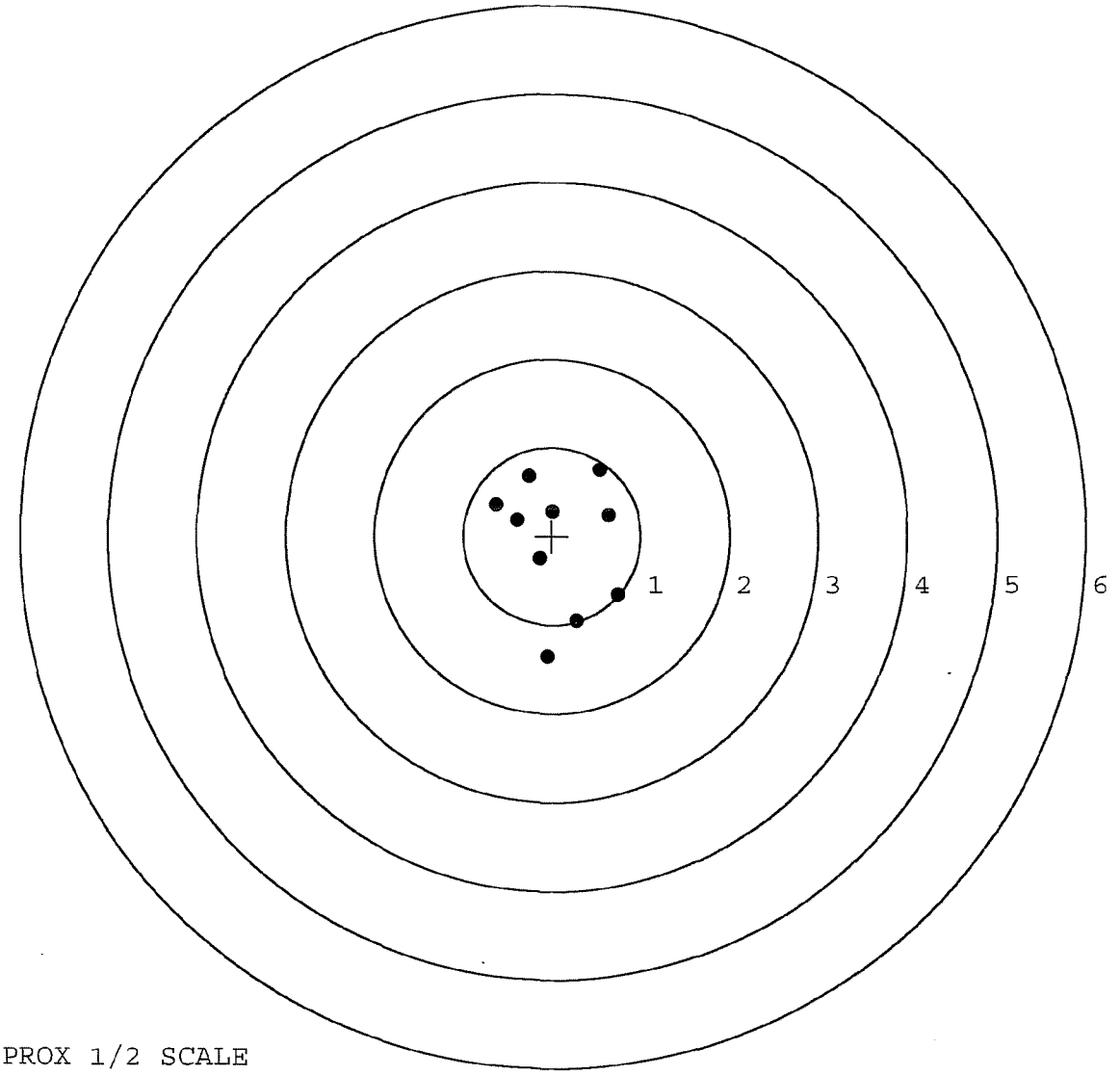


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6391078.__0
TARGET NUMBER: 3
FILE DATE: 11/09/2004
FILE TIME: 07:41

X CENTROID:	0.071
Y CENTROID:	-0.078
POA TO CENTROID:	0.105
HORZ SPREAD:	1.383
VERT SPREAD:	2.111
GROUP SPREAD:	2.194
MIN RADIUS:	0.276
MAX RADIUS:	1.290
MEAN RADIUS:	0.750
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.745	-0.666
2:	0.279	-0.957
3:	-0.060	-1.361
4:	0.635	0.234
5:	0.539	0.750
6:	-0.138	-0.257
7:	0.004	0.278
8:	-0.388	0.178
9:	-0.638	0.352
10:	-0.266	0.672

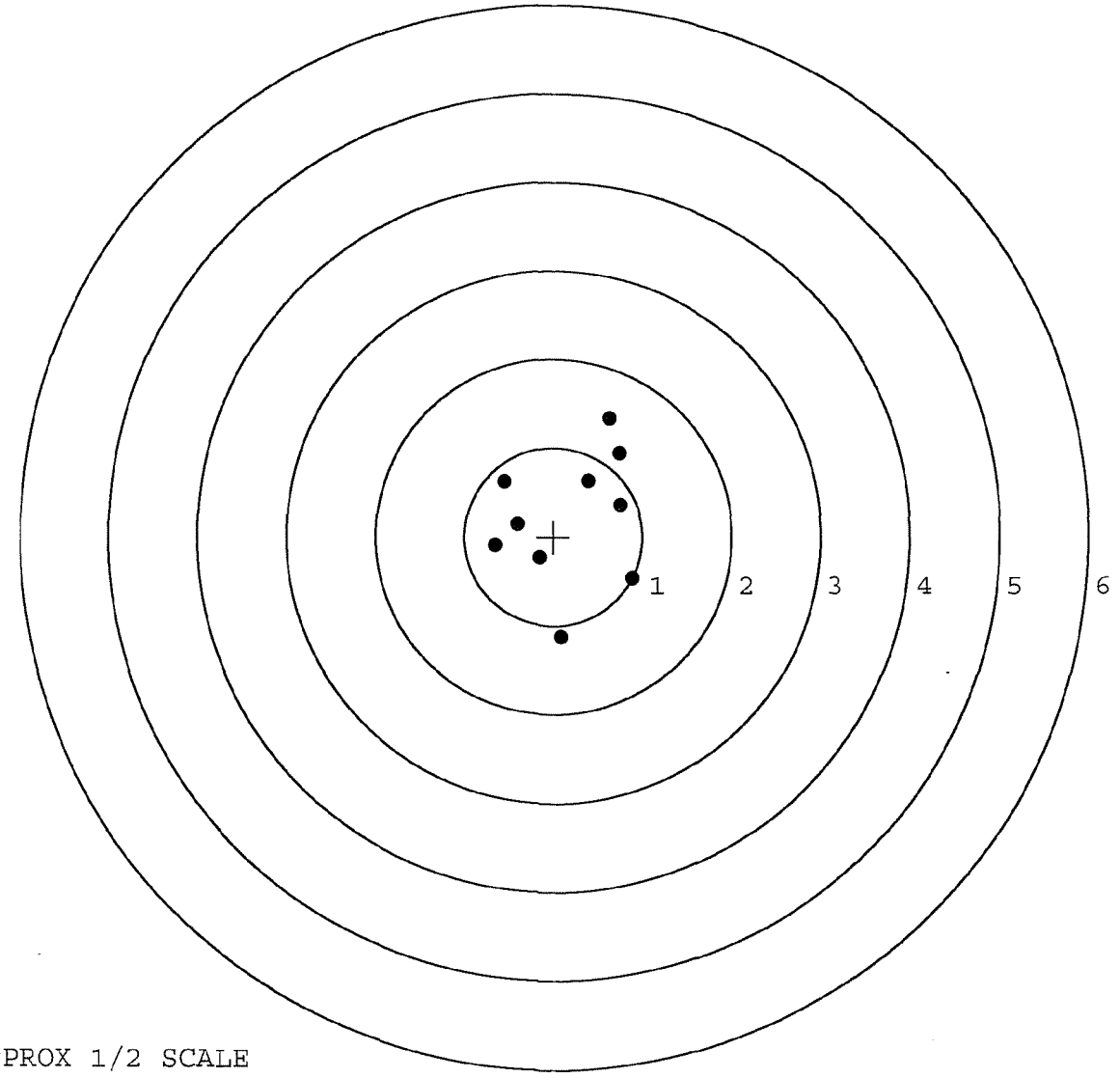


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6391078.__0
TARGET NUMBER: 4
FILE DATE: 11/09/2004
FILE TIME: 07:41

X CENTROID:	0.171
Y CENTROID:	0.206
POA TO CENTROID:	0.268
HORZ SPREAD:	1.550
VERT SPREAD:	2.466
GROUP SPREAD:	2.526
MIN RADIUS:	0.476
MAX RADIUS:	1.346
MEAN RADIUS:	0.840
# IN 1 IN DIAMETER:	1
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.891	-0.470
2:	0.080	-1.137
3:	0.749	0.357
4:	0.392	0.627
5:	0.742	0.934
6:	0.629	1.329
7:	-0.554	0.618
8:	-0.158	-0.240
9:	-0.405	0.143
10:	-0.659	-0.101

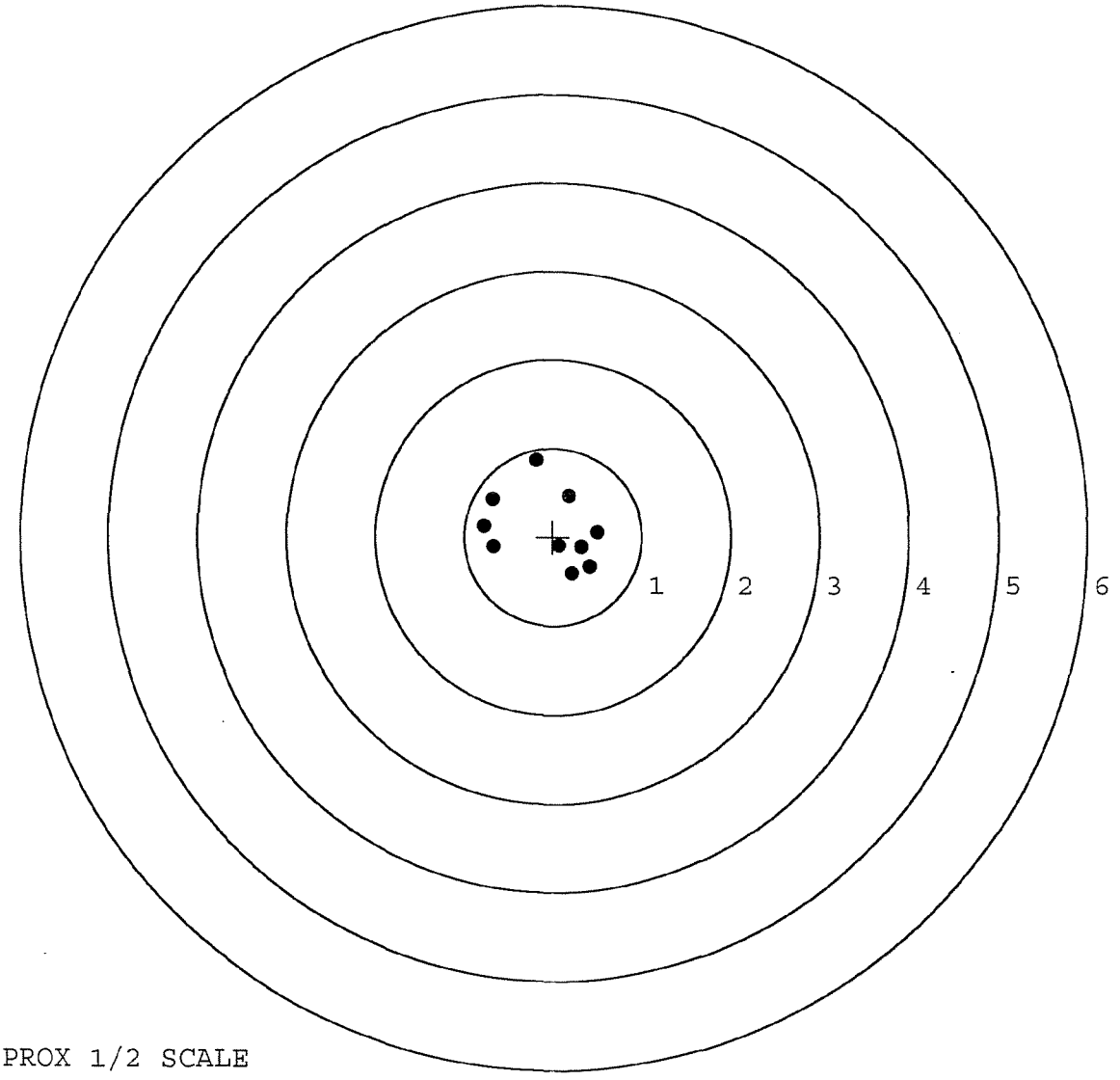


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6391078.__0
TARGET NUMBER: 5
FILE DATE: 11/09/2004
FILE TIME: 07:41

X CENTROID:	-0.062
Y CENTROID:	0.085
POA TO CENTROID:	0.105
HORZ SPREAD:	1.282
VERT SPREAD:	1.277
GROUP SPREAD:	1.343
MIN RADIUS:	0.230
MAX RADIUS:	0.788
MEAN RADIUS:	0.574
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	10
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.176	0.466
2:	-0.195	0.861
3:	-0.686	0.425
4:	-0.776	0.123
5:	-0.667	-0.114
6:	0.217	-0.416
7:	0.070	-0.104
8:	0.415	-0.335
9:	0.506	0.054
10:	0.323	-0.115



TARGET APPROX 1/2 SCALE

FINAL INSPECTION CHECKLIST M-24 REPAIRS
CONTRACT #: DAAE-20-02-D-0127

SERIAL # G639078 INSPECTED BY: RTR

DATE REC'D: 10-4-04 DATE RET'D: 11-10-04

ITEM		ITEM	
BARREL ASSEMBLY		**STOCK ASSEMBLY**	
	BARREL		STOCK
	RECEIVER		SLING AWIVEL STUDS
	FRONT SIGHT BASE		ADJUSTABLE
	REAR SIGHT BASE		BUTT PLATE
	SCREWS		LOCK NUTS
	FINISH		BARREL CLEARANCE
			COLOR / FINISH
SCOPE ASSEMBLY		**SYSTEMS CASE**	
	SCOPE		SCOPE CASE
	SCOPE RINGS		IRON SIGHTS
	MOUNTING SCREWS		DEPLOYMENT KIT
	MOUNTING BASE		
	SCREWS		
	FINISH	**TRIGGER ASSEMBLY**	
	CLARITY		SAFETY OPERATION
			RE-SET TO FACTORY SPECS

COMMENTS:

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	85921		
SERIAL NUMBER	~~C622533~~ 9	C6039078 (New)	
LOG-IN DATE	10-4-04		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	10-13-04	RTL
560 A	RE-BARREL	10-15-04	RTL
B	DRILL AND TAP	10-19-04	TRW
575	ASSEMBLE	10-15-04	RTL
600	PROOF	10-18-04	RTL
605	CHECK HEADSPACE	10-18-04	RTL
610	DIS-ASSEMBLE GUN	10-19-04	RTL
612	MAGNAFLUX	OPERATOR	
615	ROLLMARK CALIBER	10/20/04	LB
618	ROTO-BLAST	10-22-04	LB
620	APPLY COATINGS	10/20/04	HP
625 A	FINAL ASSEMBLY	11-3-04	RTL
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	11-9-04	TRW
655	FINAL INSPECT	11-10-04	RTL
660	PACK	11-10-04	QA
		SHIP DATE	
	QAR INSPECTION DATE		

BARBER - M24 0148361

RECEIVING AND ESTIMATING REPORT

COMMENTS: SNIPER M-24

ORDER: R 95-21276

INITIAL	CUSTOMER ORDER NO.
JJM	

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
08/28/95	08/29/95	PO 6-94	C6225329		700 7.62 NATO

ACCESSORIES: W/STUDS SCOPE BASE

FROM:

CDR
HHC 2/175 RGR
ATTN RAY FULLER
FT LEWIS WA 98433

SHIP TO:

CDR
HHC 2/175 RGR
ATTN RAY FULLER
FT LEWIS WA 98433

CUST NO: 124922 C.O.D

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE ☐	PROM. DATE	ESTIMATED	VIA
					UPS

GUN CONDITION
- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE	
EXCISE	
TAX	
INSURANCE	
UPS	
PARCEL POST	
TOTAL	

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT: Trigger Broken

PARTS: Trigger ASSY 96024

COMMENTS:

W52H09 5548 #526

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
RW		✓	✓		
GALLERY TESTER	DATE	DATE	DATE	DATE	DATE
RW		9/2/95	9/2/95		

OFFICE COPY

RD6925 REV. 1/94

MAINTENANCE REQUEST

For use of this form, see DA PAM 738-750; the proponent agency is DCSLOG.

PAGE NO. | NO. OF PAGES | REQUIREMENT CONTROL SYMBOL CSGLD-1047(R1)

SECTION I – EQUIPMENT DATA

CONTROL NUMBER	WORK ORDER NUMBER	WESDC	ORG PD	PD AUTHENTICATION
	BAR 9000		02.	

[X] WORK REQUEST [ ] MWO [ ] WARRANTY CLAIM	1a. ORGANIZATION	b. LOCATION	c. UNIT IDENT CODE
	HHC 2d Bn 75th RGR RGT	Fort Lewis Wa 98433-5700	WH3M19

2. SERIAL NO.	3. NOUN NOMENCLATURE	4. LINE NO.	5. MODEL	6. NATIONAL STOCK NUMBER
C622-5329	7.62mm SWS		M24	1005-01-240-2136

7. MAINTENANCE ACTIVITY	a. LEVEL	8. UTILIZATION CODE	9. MCSR ITEM	a. ERC	b. PACING ITEM	10. HOURS	11. MILES	12. ROUNDS	13. STARTS
Remington Arms									

14. FAILURE DETECTED DURING (Select one - use √ or X)
[ ] A Scheduled Maintenance [ ] C Test [ ] E Storage [ ] G Flight
[ ] B Handling [X] D Normal Op [ ] F Inspection [ ] H Other

15. FIRST INDICATION OF TROUBLE (Select one - use √ or X)
[X] 068 Inoperative [ ] 258 Overheating [ ] 790 Out of Adjustment
[ ] 008 Noisy [ ] 387 Low Performance [ ] Other

16. DESCRIBE DEFICIENCIES OR SYMPTOMS ON THE BASIS OF COMPLETE CHECKOUT AND DIAGNOSTIC PROCEDURE IN EQUIPMENT TM (Do not prescribe repairs)

Trigger Broke During Sniper Live Fire Training

16a. REMARKS

POC: Mr Ray Fuller WG-10
Bn Armorer Tele No. 967-8057

SECTION II – WORK ACCOMPLISHED

17a. REPAIR ORGANIZATION/ACTIVITY	c. UNIT IDENT CODE	18. TYPE ORGANIZATION/ACTIVITY ACCOMPLISHING WORK (Select one - use √ or X)	19. AMS ACCOUNT CODE
b. LOCATION		[ ] 1 TOE [ ] 2 TD [ ] 3 CONTRACTOR	

20a. ACT CODE	FAILURE CODE b	c. COMPONENT/PART NOUN, SVC, OR MWO NO. d. CB CODE	e. REF DESIGNATOR	f. MFR CODE	MANHOURS (Hrs & tenths) g	NATIONAL STOCK NUMBER h	PART SOURCE CODE i	QTY j	PARTS COST k

l. TOTAL MANHOURS	m. TOTAL MANHOURS COST	n. TOTAL PARTS COST
	$	$

21. DELAY (Select one) [ ] 1 Parts [ ] 2 Manpower [ ] 3 Facilities [ ] 4 Funds [ ] 5 Tools
22. [ ] DATA TRANSCRIBED

23. SUBMITTED BY	24. RECEIVED BY	25. WORK STARTED BY	26. INSPECTED BY	27. ACCEPTED BY	28. DISPOSITION (Select one)
Ray Fuller					[ ] A To User [ ] C Salvaged [ ] B To Stock [ ] D Evacuated [ ] E Cannibalization
JULIAN DATE 5236	JULIAN DATE	JULIAN DATE	JULIAN DATE	JULIAN DATE	

DA FORM MAY 81 2407 EDITION OF JUL 79 IS OBSOLETE. NMP COPY 2

BARBER - M24 0148383

PACKING LIST

PACKED BY: Mr. Ray Fuller WG-10 Bn Armorer	1. NO. BOXES: 1	2a. REQUISITION NO.	
		2b. ORDER NO.	
3. END ITEM: 7.62mm SWS M24		4. DATE: 24 Aug 1995	
		5. PAGE 1 OF 1 PAGES	

BOX NO. (a)	CONTENTS - STOCK NUMBER AND NOMENCLATURE (b)	UNIT OF ISSUE (c)	QUANTITIES REQUIRED: INITIAL OPERATION (d)	QUANTITIES REQUIRED: RUNNING SPARES (e)	QUANTITIES REQUIRED: TOTAL (f)
1	7.62mm SWS M24 Serial Nos. C622-S329 C622-S308	Ea.			2

6. THIS CERTIFIES THAT ITEMS LISTED HEREON ARE WITHIN THE SPECIFIED BOXES

TYPED NAME AND TITLE	SIGNATURE
Ray Fuller WG-10 Bn Armorer	Ray Fuller

DD FORM 1 SEP 70 1750

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6225329

DATE 9-2-95

TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.45	2.26	2.46		MIN. SETTING,
PULL #2	2.71	2.30	2.42		NO AVG. OF 5
PULL #3	2.62	2.61	2.48		READINGS ACCEPT-
PULL #4	2.40	2.22	2.44		ABLE LESS THAN 2#
PULL #5	2.35	2.19	2.57		
TOTAL	12.53	11.58	12.31		
AVG.	2.51	2.32	2.46		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.06		
PULL #2	3.12	3.00		
PULL #3	3.01	3.13		
PULL #4	3.04	3.21		
PULL #5	3.00	3.15		
TOTAL	15.32	15.55		
AVG.	3.06	3.11		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.24	4.02	4.32	
PULL #2	4.19	4.23	4.52	
PULL #3	4.16	4.06	4.48	
PULL #4	4.23	4.20	4.47	
PULL #5	4.16	4.13	4.45	
TOTAL	20.98	20.64	22.24	
AVG.	4.20	4.13	4.45	

SWS/Repair

Final Inspection

Sn: C6225329	DATE REC'D: 8/28/95	DATE RET'D:

Auditor: RW

Item:

Barrel Assy.
- ✓ Barrel
- ✓ Receiver
- ✓ Front Sight Block
- ✓ Rear Sight Block
- ✓ Screws
- ✓ Finish

Item:

Stock Assy.
- ✓ Stock
- ✓ Sling Swivel Studs
- ✓ Adjustable Butt Plate
- ✓ Lock Nuts
- ✓ Barrel Clearance
- ✓ Color/Finish

Scope Assy.
- ___ Scope
- ___ Scope Rings
- ___ Mounting Screws
- ___ Mounting Base
- ___ Screws
- ___ Finish
- ___ Looseness
- ___ Clarity

Systems Case
- ___ Scope Case
- ___ Iron Sights
- ___ Deployment Kit

Trigger
- ✓ Safety Operation
- ✓ Set
- ___

Comments: New Trigger

Misc.
- ___ DD-250
- ___ Bar Code
- ___ Packaging

BARBER - M24 0148366

RECEIVING AND ESTIMATING REPORT

COMMENTS: M-24 ATTN: FRED MARTIN/PAINTED OUTSIDE SHOP

ORDER: R 94-22612

INITIAL	CUSTOMER ORDER NO.
FPS	

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
08/01/94	08/02/94	DI 9-88	C6225329		700 7.62 NATO

ACCESSORIES: W/STUDS SCOPE MNTS SCOPE BASE

FROM:

DEPT OF THE ARMY
B CO ARMS
2/75 RANGER BATTALION
FT LEWIS WA 98433

SHIP TO:

DEPT OF THE ARMY
B CO ARMS
2/75 RANGER BATTALION
FT LEWIS WA
98433

CUST NO:062072 C.O.D

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE	PROM. DATE	ESTIMATED	VIA
		☐			UPS

GUN CONDITION
- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE	
EXCISE	
TAX	
INSURANCE	
UPS	
PARCEL POST	
TOTAL	

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT: New Barrel

PARTS: Barrel - 76003

COMMENTS: Repowder Coat Trigger Guard Assy, Front & Rear Sight Bases Retinc Scope Base, Rings & Swivel Studs

W52409 4521 H227

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
RW	✓	✓	✓	✓	
GALLERY TESTER	**DATE**	**DATE**	**DATE**	**DATE**	**DATE**
RW	8/3/94	8/13/94	8/15/94	8/15/94	

OFFICE COPY

RD6925 REV. 1/94

BARBER - M24 0148367

PACKING LIST	PACKED BY Mr. Ray Fuller WG-10 Bn. Armorer.	1. NO. BOXES 1	2a. REQUISITION NO. 92066
			2b. ORDER NO.
3. END ITEM 7.62 mm M24 Sniper Weapons System (SWS)			4. DATE 26 July 1994
			5. PAGE 1 OF 1 PAGES

BOX NO. (a)	CONTENTS - STOCK NUMBER AND NOMENCLATURE (b)	UNIT OF ISSUE (c)	QUANTITIES REQUIRED: INITIAL OPERATION (d)	QUANTITIES REQUIRED: RUNNING SPARES (e)	QUANTITIES REQUIRED: TOTAL (f)
	7.62 mm M24 Sniper Weapon System (SWS) Serial No. C6225324 NSN: 1005-01-240-2136 [redacted] Date: All Optic Scope Ring Mounts Packed	Ea			1

6. THIS CERTIFIES THAT ITEMS LISTED HEREON ARE WITHIN THE SPECIFIED BOXES

TYPED NAME AND TITLE	SIGNATURE
Ray Fuller WG-10 Bn Armorer	Ray Fuller

DD FORM 1 SEP 70 1750

USE TYPEWRITER OR PRINT FIRMLY ON HARD SURFACE WITH HARD PENCIL OR BALLPOINT PEN

BARBER - M24 0148368

MAINTENANCE REQUEST

For use of this form, see DA PAM 738-750; the proponent agency is DCSLOG.

PAGE NO.	NO. OF PAGES	REQUIREMENT CONTROL SYMBOL CSGLD-1047(R1)
1		

SECTION I – EQUIPMENT DATA

CONTROL NUMBER	WORK ORDER NUMBER	WESDC	ORG PD	PD AUTHENTICATION
	92066		02	Adam A. Roche, ICT, MI

WORK REQUEST / MWO / WARRANTY CLAIM	1a. ORGANIZATION	b. LOCATION	c. UNIT IDENT CODE
[X] WORK REQUEST [ ] MWO [ ] WARRANTY CLAIM	BN Arms HHC 2nd Bn 75th Rangers	Fort Lewis, Wa	WH3MAA

2. SERIAL NO.	3. NOUN NOMENCLATURE	4. LINE NO.	5. MODEL	6. NATIONAL STOCK NUMBER
C6225329	M24 SWS		M24	1005-01-240-2136

7. MAINTENANCE ACTIVITY	a. LEVEL	8. UTILIZATION CODE	9. MCSR ITEM	a. ERC	b. PACING ITEM	10. HOURS	11. MILES	12. ROUNDS	13. STARTS
Remington Arms Custom Shop									

14. FAILURE DETECTED DURING *(Select one - use √ or X)*
[ ] A Scheduled Maintenance [X] C Test [ ] E Storage [ ] G Flight
[ ] B Handling [ ] D Normal Op [ ] F Inspection [ ] H Other

15. FIRST INDICATION OF TROUBLE *(Select one - use √ or X)*
[ ] 068 Inoperative [ ] 258 Overheating [ ] 790 Out of Adjustment
[ ] 008 Noisy [ ] 387 Low Performance [X] Other

16. DESCRIBE DEFICIENCIES OR SYMPTOMS ON THE BASIS OF COMPLETE CHECKOUT AND DIAGNOSTIC PROCEDURE IN EQUIPMENT TM *(Do not prescribe repairs)*

This weapon has fired over 10,000 rds. During Bench Rest Test Fire at 200 & 300 yds. groups were shot exceeding the criteria of 2.6" at 200 and 3.8" at 300 yds (5-10 shot group) This criteria was provided to by Mr. Jim Gleim

16a. REMARKS ARDEC DSN 880-7071 Request Rebarreling and complete weapon reconditioning

SECTION II – WORK ACCOMPLISHED

17a. REPAIR ORGANIZATION/ACTIVITY	c. UNIT IDENT CODE	18. TYPE ORGANIZATION/ACTIVITY ACCOMPLISHING WORK *(Select one - use √ or X)*	19. AMS ACCOUNT CODE
b. LOCATION		[ ] 1 TOE [ ] 2 TD [ ] 3 CONTRACTOR	

20a. ACT CODE	FAILURE CODE b	c. COMPONENT/PART NOUN, SVC, OR MWO NO. d. CB CODE	e. REF DESIGNATOR	f. MFR CODE	MANHOURS (Hrs & tenths) g	NATIONAL STOCK NUMBER h	PART SOURCE CODE i	QTY j	PARTS COST k

l. TOTAL MANHOURS	m. TOTAL MANHOURS COST	n. TOTAL PARTS COST
	$	$

[ ] 1 Parts [ ] 2 Manpower [ ] 3 Facilities [ ] 4 Funds [ ] 5 Tools — AY *(Select one)*

22. [ ] DATA TRANSCRIBED

ITTED BY	24. RECEIVED BY	25. WORK STARTED BY	26. INSPECTED BY	27. ACCEPTED BY
	JULIAN DATE	JULIAN DATE	JULIAN DATE	JULIAN DATE

28. DISPOSITION *(Select one)*
[ ] A To User [ ] C Salvaged
[ ] B To Stock [ ] D Evacuated
[ ] E Cannibalization

DA FORM MAY 81 2407 — EDITION OF JUL 79 IS OBSOLETE. — NMP COPY 2

SWS/Repair

Final Inspection

in: C6225329	DATE REC'D: 8/1/94	DATE RET'D:

AUDITOR: RW

Item:

Barrel Assy.
- ✓ Barrel
- ✓ Receiver
- ✓ Front Sight Block
- ✓ Rear Sight Block
- ✓ Screws
- ✓ Finish

Item:

Stock Assy.
- ✓ Stock
- ✓ Sling Swivel Studs
- ✓ Adjustable Butt Plate
- ✓ Lock Nuts
- ✓ Barrel Clearance
- ✓ Color/Finish

Scope Assy.
- ___ Scope
- ✓ Scope Rings
- ✓ Mounting Screws
- ✓ Mounting Base
- ✓ Screws
- ___ Finish
- ___ Looseness
- ___ Clarity

Systems Case
- ___ Scope Case
- ___ Iron Sights
- ___ Deployment Kit

Trigger
- ✓ Safety Operation
- ✓ Set
- ___

Comments: _____

Misc.
- ___ DD-250
- ___ Bar Code
- ___ Packaging

M-24

CONTRACT # DAAA21-87-C-0086 New Barrel

GUN SERIAL # C6225329

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		8/3/94	RW
600	Proof		8/3/94	RW
607	Check Headspace		8/3/94	RW
610	Dis-assemble Gun		8/3/94	RW
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		8/13/94	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		8/13/94	RW
	C) Inspect Ejector Hole for Chamfer		8/13/94	RW
	D) Oil Firing Pin Ass'y		8/13/94	RW
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS	DATE	INIT
625 cont.	F) Safety On Force			
	G) Safety Off Force			
	H) Trigger Pull Test & Retainability			
	I) Firing Pin Indent			
	J) Assemble Stock			
	K) Assemble Swivel Studs			
	L) Attach Front and Rear Sight Assemblies			
	M) Iron Sight Alignment			
	N) Detach Front & Rear Sights & place in numbered container			
	O) Attach Scope to Rifle			
	P) Detach & Attach Scope 20 Times			
640	Gallery Target & Test			
	A) Time			
	B) Malfunctions			
	C) Pierced Primers			
	D) Optical Clearity of Scope			
645	Inspect for Live Ammo			
655	Final Inspection A) Headspace		5/16/94	WB
	B) Trigger Pull	2.33 2.34 2.34 2.32 2.35	5/16/94	WB
	C) Function			
660	Pack			

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225329
18 Aug 1994

CENTROIDAL DISTANCES

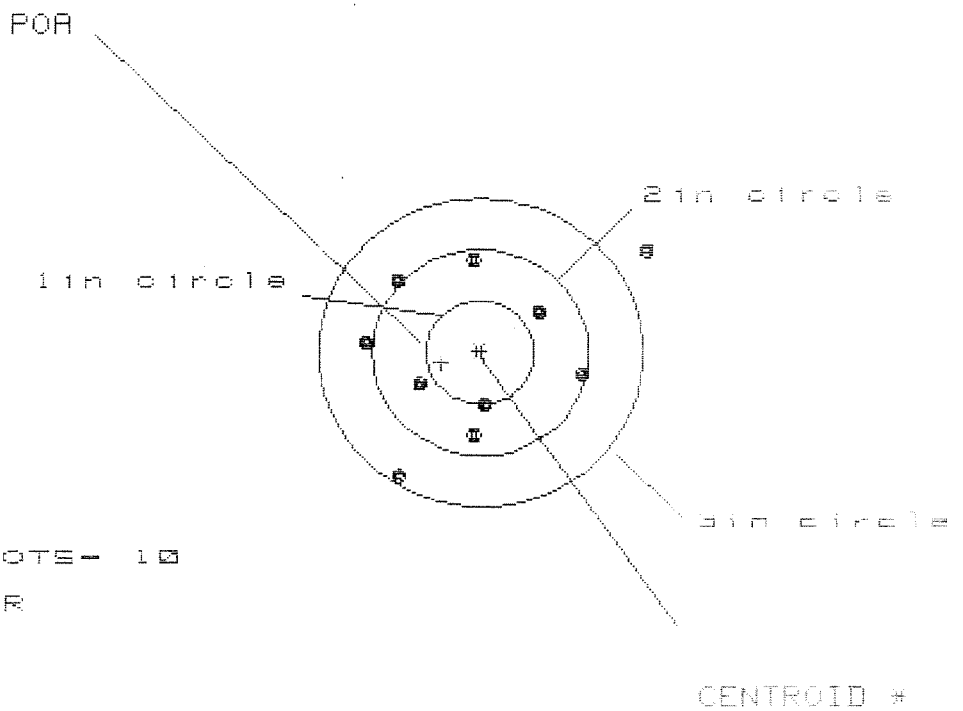
0	TO	1	.374594
1	TO	2	.652737
1	TO	3	.436555
1	TO	4	.127562
1	TO	5	.535303

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0912
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .1354
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .16325

THE AMR FOR THIS RIFLE IS: .9719

18 Aug 1994 FILE:/PATTERNING/CENTERFIRE_PATT/C8225323

CENTERFIRE PATTERNS # 1



OF SHOTS= 10

# IN CIR
1in = 0
2in = 6
3in = 9

HS= 2.606
VS= 2.146
GS= 3.141

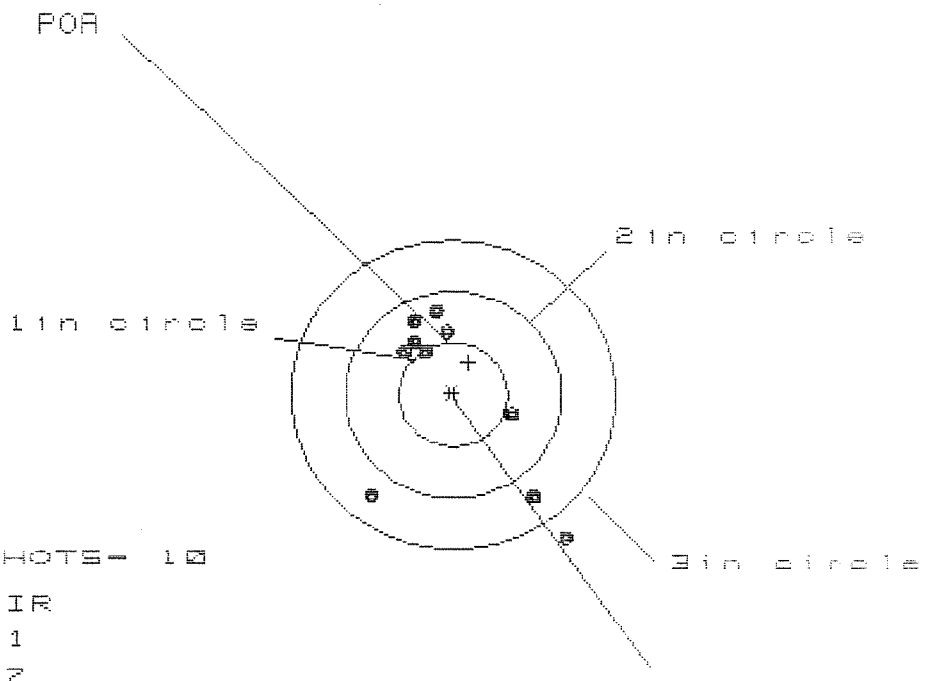
PATTERN # : 1

SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.565	1.112	1.042
MINIMUM X	-1.041	-.867	-.937
MAXIMUM Y	.953	1.031	.895
MINIMUM Y	-1.193	-1.088	-.854
CENTROID X	.361	.187	.257
CENTROID Y	.100	-.005	.131
POA TO CENTROID in.	.375	.188	.288
MIN RADIUS	.512	.400	.525
MEAN RADIUS	.980	.859	.817
MAX RADIUS	1.832	1.221	1.071
HORIZONTAL SPREAD	2.606	1.979	1.979
VERTICAL SPREAD	2.146	2.119	1.749
EXTREME SPREAD	3.141	2.231	2.003

NUMBER IN ONE INCH CIRCLE = 0
NUMBER IN TWO INCH CIRCLE = 6
NUMBER IN THREE INCH CIRCLE = 9

18 Aug 1994 FILE:/PATTERNING/CENTERFIRE_PATT/C8225323

CENTERFIRE PATTERNS # 2



OF SHOTS= 10

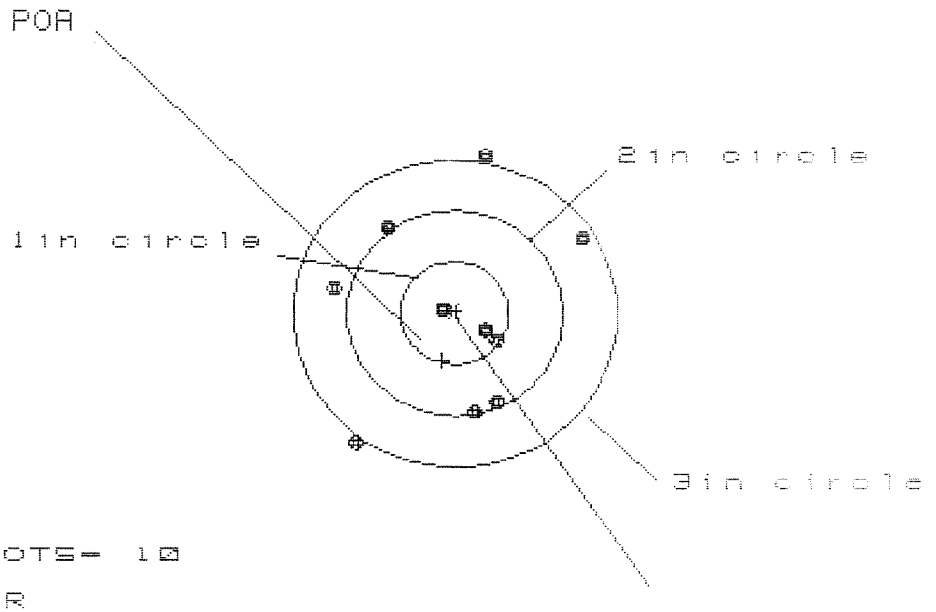
# IN CIR
1in = 1
2in = 7
3in = 9

HS= 1.803
VS= 2.212
GS= 2.570

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.020	.871	.788
MINIMUM X	:	-.783	-.670	-.426
MAXIMUM Y	:	.782	.623	.484
MINIMUM Y	:	-1.430	-1.112	-1.241
CENTROID X	:	-.142	-.255	-.172
CENTROID Y	:	-.316	-.157	-.018
POA TO CENTROID in.	:	.346	.300	.173
MIN RADIUS	:	.470	.278	.223
MEAN RADIUS	:	.868	.696	.573
MAX RADIUS	:	1.757	1.405	1.470
HORIZONTAL SPREAD	:	1.803	1.541	1.214
VERTICAL SPREAD	:	2.212	1.735	1.725
EXTREME SPREAD	:	2.570	2.018	2.018
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		9	

18 Aug 1994 FILE:/PATTERNING/CENTERFIRE_PATT/C8225828

CENTERFIRE PATTERNS # 3



OF SHOTS= 10

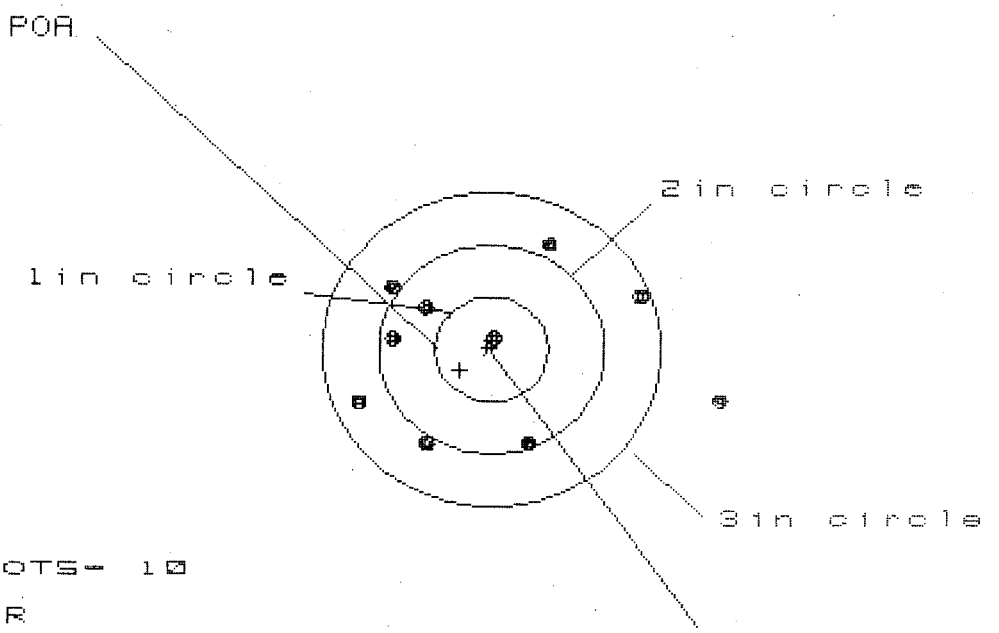
# IN CIR
1in = 3
2in = 5
3in = 8

HS= 2.320
VS= 2.785
GS= 3.038

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.214	1.243	1.128
MINIMUM X	:	-1.106	-1.077	-1.192
MAXIMUM Y	:	1.570	.993	.863
MINIMUM Y	:	-1.215	-1.040	-.887
CENTROID X	:	.117	.088	.203
CENTROID Y	:	.462	.287	.417
POA TO CENTROID in.	:	.476	.300	.464
MIN RADIUS	:	.130	.224	.218
MEAN RADIUS	:	.955	.868	.789
MAX RADIUS	:	1.592	1.567	1.397
HORIZONTAL SPREAD	:	2.320	2.320	2.320
VERTICAL SPREAD	:	2.785	2.033	1.750
EXTREME SPREAD	:	3.038	2.943	2.378
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	

18 Aug 1994 FILE:/PATTERNING/CENTERFIRE_PATT/C8225303

CENTERFIRE PATTERNS # 4



OF SHOTS= 10

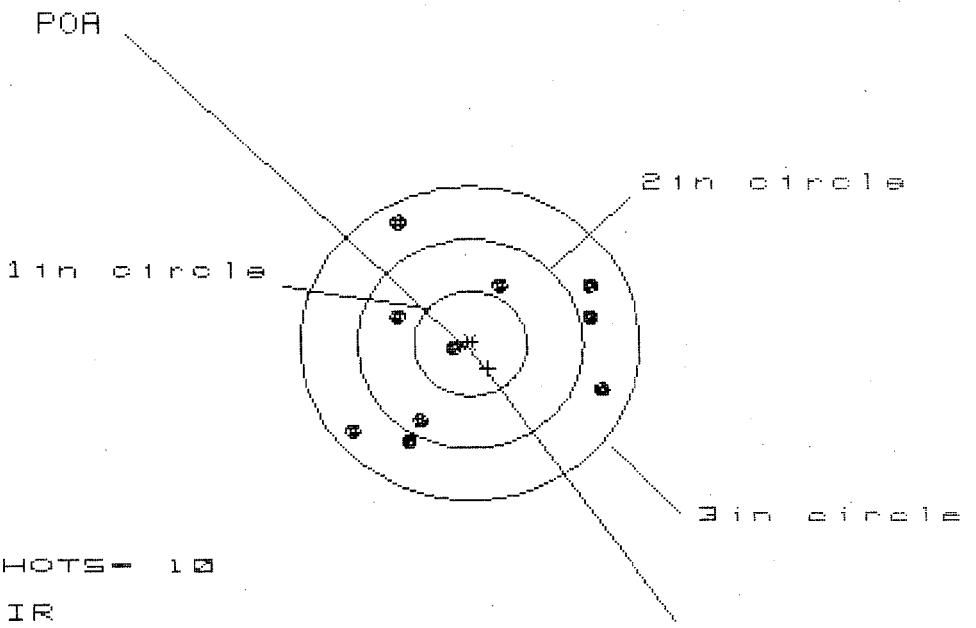
# IN CIR
1in = 1
2in = 4
3in = 9

HS= 3.294
VS= 1.944
GS= 3.294

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	2.069	1.598	.911
MINIMUM X	:	-1.225	-.995	-.795
MAXIMUM Y	:	1.049	.990	1.044
MINIMUM Y	:	-.895	-.954	-.900
CENTROID X	:	.277	.047	-.153
CENTROID Y	:	.196	.255	.201
POA TO CENTROID in.	:	.339	.259	.253
MIN RADIUS	:	.140	.250	.456
MEAN RADIUS	:	1.102	.946	.829
MAX RADIUS	:	2.136	1.654	1.385
HORIZONTAL SPREAD	:	3.294	2.593	1.706
VERTICAL SPREAD	:	1.944	1.944	1.944
EXTREME SPREAD	:	3.294	2.782	2.319
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		9	

18 Aug 1994 FILE:/PATTERNING/CENTERFIRE_PATT/C6225329

CENTERFIRE PATTERNS # 5



OF SHOTS= 10

# IN CIR
1in = 1
2in = 4
3in = 10

HS= 2.134
VS= 2.095
GS= 2.472

PATTERN # : 5

SHOTS (BEST OF) :	10	9	8
MAXIMUM X :	1.117	1.047	.911
MINIMUM X :	-1.017	-1.087	-.853
MAXIMUM Y :	1.160	.738	.655
MINIMUM Y :	-.935	-.806	-.889
CENTROID X :	-.157	-.087	.049
CENTROID Y :	.235	.106	.189
POA TO CENTROID in.:	.282	.137	.196
MIN RADIUS :	.179	.242	.372
MEAN RADIUS :	.954	.916	.870
MAX RADIUS :	1.321	1.277	1.145
HORIZONTAL SPREAD :	2.134	2.134	1.764
VERTICAL SPREAD :	2.095	1.544	1.544
EXTREME SPREAD :	2.472	2.472	2.174

NUMBER IN ONE INCH CIRCLE = 1
NUMBER IN TWO INCH CIRCLE = 4
NUMBER IN THREE INCH CIRCLE = 10

Scope # 1054

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225329

OP.#	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and stock	8	9/88	FB
600	Proof	9	7/88	RW
607	Check Headspace	9	7/88	RW
610	Dis-assemble gun	9	7/88	RW
612	Magnaflux Barrel Action		9-14-88	pje
	Magnaflux Bolt		9-14-88	pje
615	Rollmark Caliber			
617	Drill & Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)		10-31-88	TJA
	Apply Coatings (Bolt)		10-31-88	TJA
625	Final Assembly A)Clean inside of Bolt Assembly		11/4/88	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		11/4/88	RW
	C) Inspect Ejector Hole for Chamfer		11/4/88	RW

OVER

OP.#		READINGS	DATE	INITIAL
625 cont.	D) Oil Firing Pin Ass'y		11/4/88	RW
	E) Adjust Trigger Pull to Min. Setting and Stake		9 NOV 88	JH
	F) Safety on Force	6 5 5	9 NOV 88	JH
	G) Safety off Force	4 3 3	9 NOV 88	JH
	H) Trigger Pull Test & Retainabilty		9 NOV 88	JH
	I) Firing Pin Indent	.020 .020 .020	9 NOV 88	JH
	J) Assemble Stock		11/10/88	RW
	K) Assemble Swivel Studs		30 NOV 88	JH
	L) Attach Front & Rear Sight Assemblies		11/10/88	RW
	M) Iron Sight Alignment		11/10/88	RW
	N) Detach Front & Rear Sights & place in numbered container		11/10/88	RW
	0) Attach Scope to Rifle		11/15/88	WB
	P) Detach & Attach Scope 20 times		11/15/88	WB
640	Gallery Target & Test	52 R 99L	11/16/88	DH
	A) Optical Clearity of Scope		11/16/88	DH
645	Inspect for Live Ammo		11/16/88	DH
655	Final Inspection A) Headspace		30 NOV 88	JH
	B) Trigger Pull		30 NOV 88	JH
	C) Function		30 NOV 88	JH
660	Pack		14 Dec 88	JH

6.2

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6225329
DATE 9 NOV 88
TESTER JM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.30	2.47	2.62	2.59	MIN. SETTING,
PULL #2	2.42	2.35	2.61	2.61	NO AVG. OF 5
PULL #3	2.40	2.44	2.61	2.58	READINGS ACCEPT-
PULL #4	2.33	2.38	2.58	2.59	ABLE LESS THAN 2#
PULL #5	2.35	2.37	2.61	2.52	
TOTAL	11.80	12.01	13.03	12.89	
AVG.	2.33	2.402	2.606	2.578	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.25	3.26		
PULL #2	3.23	3.24		
PULL #3	3.19	2.98		
PULL #4	3.26	3.28		
PULL #5	3.11	3.26		
TOTAL	16.04	16.02		
AVG.	3.208	3.204		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	4.04		4.16
PULL #2	4.04	4.02		4.19
PULL #3	4.04	4.05		4.23
PULL #4	4.06	4.09		4.21
PULL #5	4.02	4.13		4.18
TOTAL	20.26	20.33		20.97
AVG.	4.052	4.066		4.194

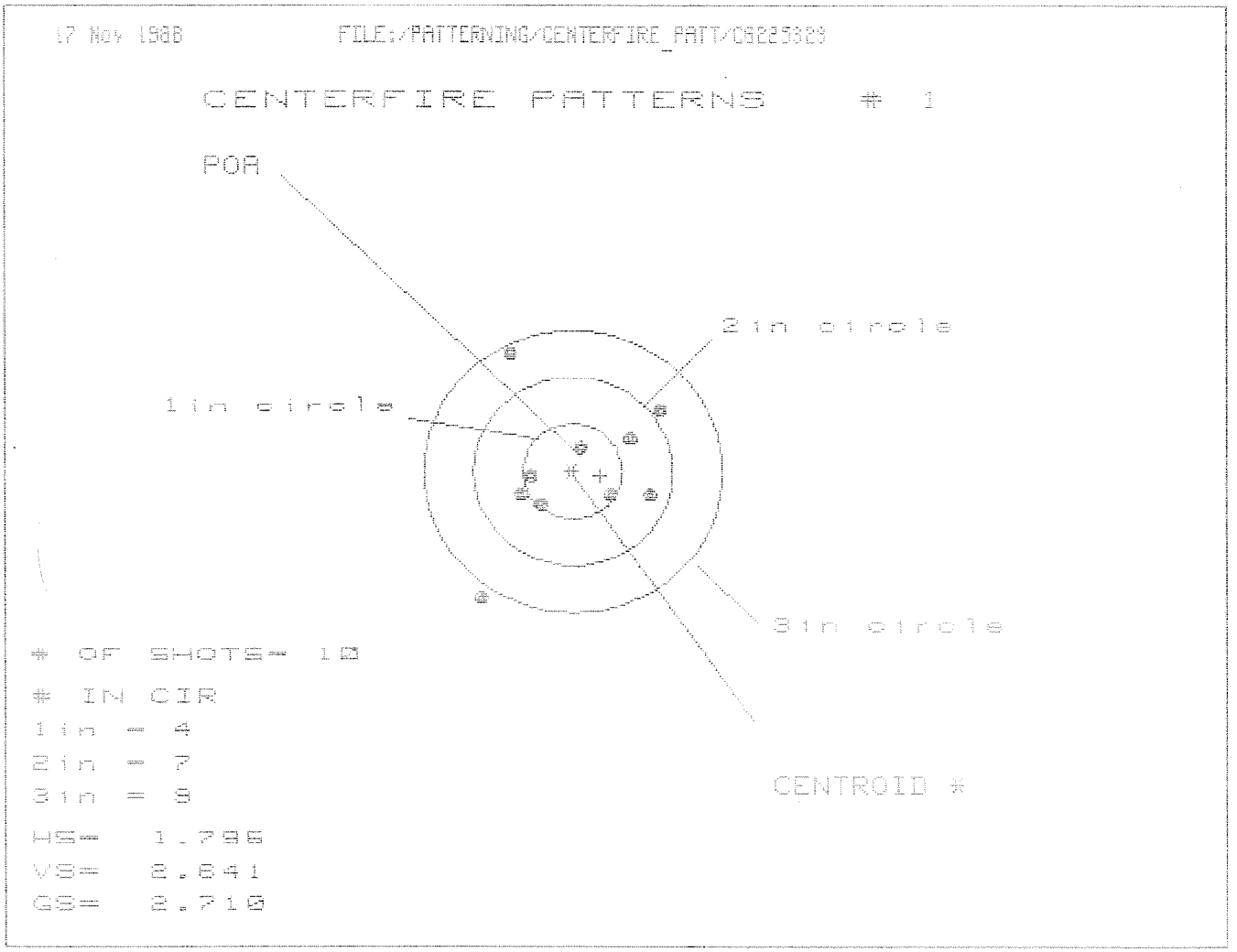
CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C665329

CENTROIDAL DISTANCES

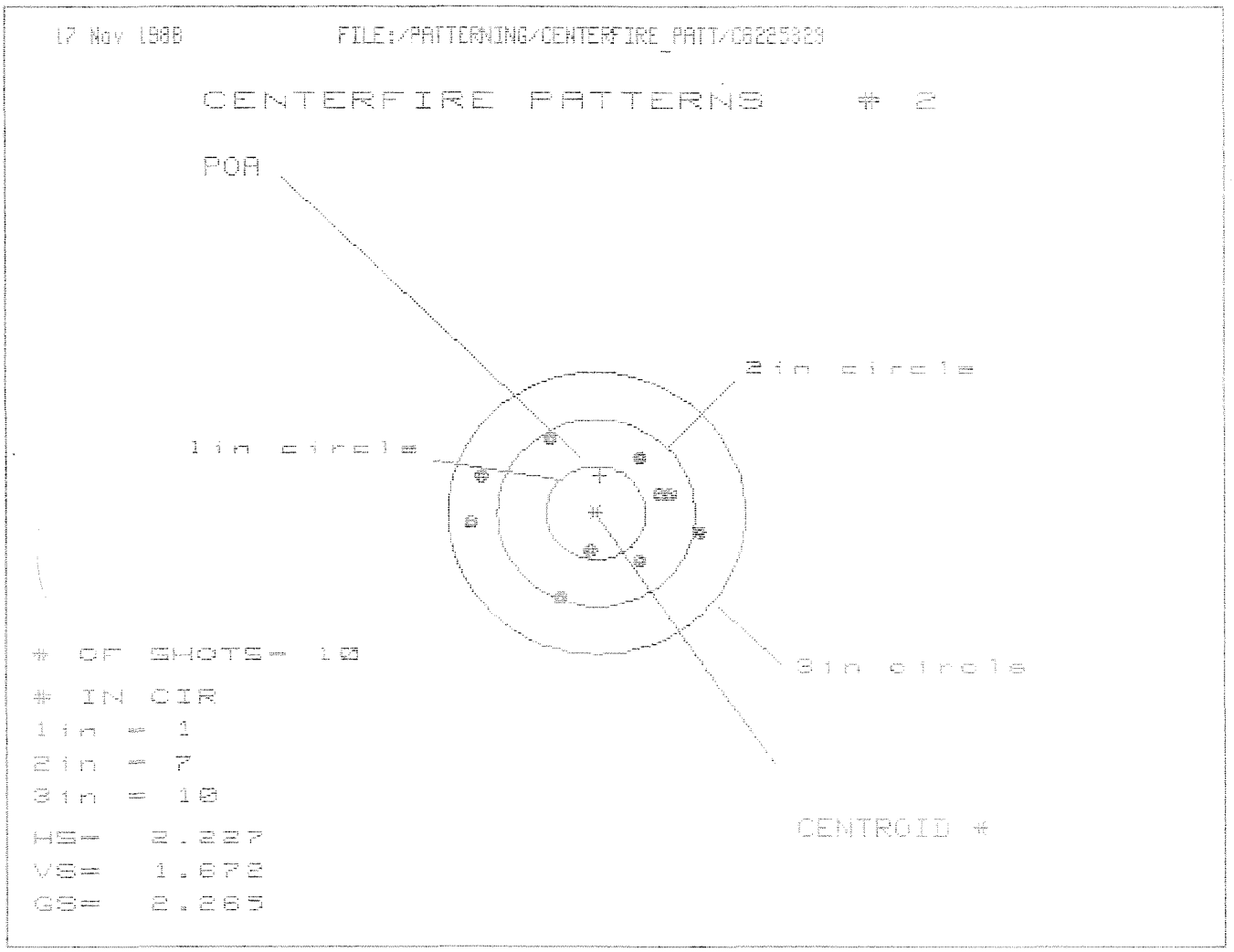
0	TO	1	.279485
1	TO	2	.50072
1	TO	3	.269258
1	TO	4	.448951
1	TO	5	.454274

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0912
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.149
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .174695

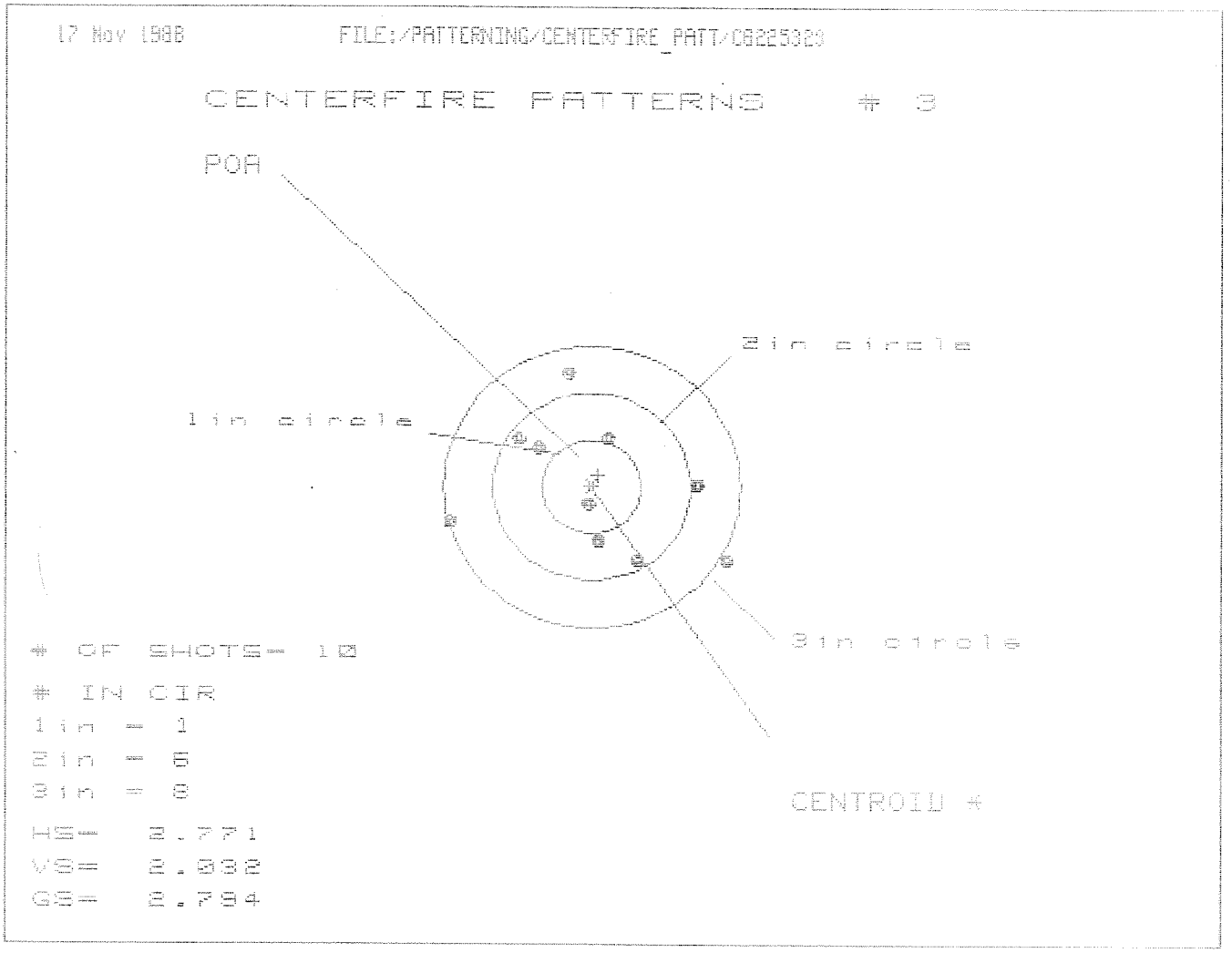
THE AMR FOR THIS RIFLE IS: .9078



PATTERN #	:	[redacted]		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.888	.787	.702
MINIMUM X	:	-.908	-.678	-.744
MAXIMUM Y	:	1.266	1.114	.642
MINIMUM Y	:	-1.375	-.451	-.312
CENTROID X	:	-.276	-.175	-.090
CENTROID Y	:	.044	.197	.058
POA TO CENTROID in.	:	.279	.264	.107
MIN RADIUS	:	.222	.080	.242
MEAN RADIUS	:	.778	.674	.585
MAX RADIUS	:	1.648	1.304	.951
HORIZONTAL SPREAD	:	1.796	1.465	1.446
VERTICAL SPREAD	:	2.641	1.565	.954
EXTREME SPREAD	:	2.710	2.064	1.687
NUMBER IN ONE INCH CIRCLE	=		4	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		9	



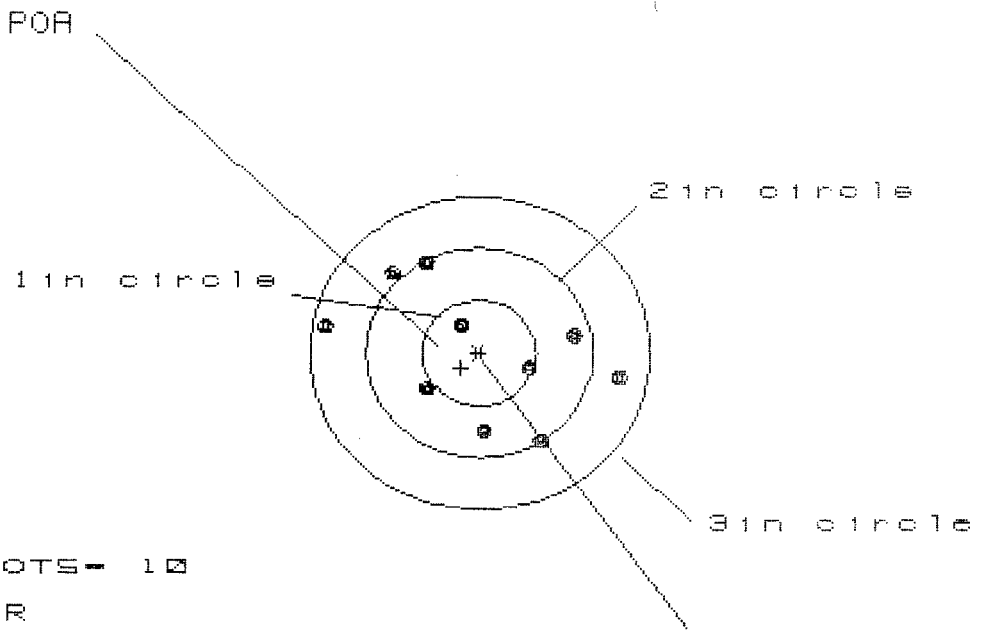
PATTERN #	:	[redacted]		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.010	.879	.711
MINIMUM X	:	-1.217	-1.348	-.785
MAXIMUM Y	:	.773	.815	.813
MINIMUM Y	:	-.899	-.857	-.859
CENTROID X	:	-.037	.094	.262
CENTROID Y	:	-.396	-.438	-.436
POA TO CENTROID in.	:	.397	.448	.509
MIN RADIUS	:	.423	.413	.407
MEAN RADIUS	:	.865	.796	.689
MAX RADIUS	:	1.235	1.348	1.131
HORIZONTAL SPREAD	:	2.227	2.227	1.496
VERTICAL SPREAD	:	1.672	1.672	1.672
EXTREME SPREAD	:	2.265	2.233	1.795
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		10	



PATTERN #	:	[redacted]		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.318	1.204	1.041
MINIMUM X	:	-1.453	-1.307	-.790
MAXIMUM Y	:	1.238	1.153	1.092
MINIMUM Y	:	-.793	-.879	-.940
CENTROID X	:	-.064	-.210	-.047
CENTROID Y	:	-.122	-.036	.025
POA TO CENTROID in.	:	.137	.213	.053
MIN RADIUS	:	.156	.247	.301
MEAN RADIUS	:	.918	.843	.769
MAX RADIUS	:	1.524	1.396	1.117
HORIZONTAL SPREAD	:	2.771	2.511	1.831
VERTICAL SPREAD	:	2.032	2.032	2.032
EXTREME SPREAD	:	2.794	2.545	2.152
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		8	

17 Nov 1988 FILE:/PATTERNING/CENTERFIRE_PATT/C6225329

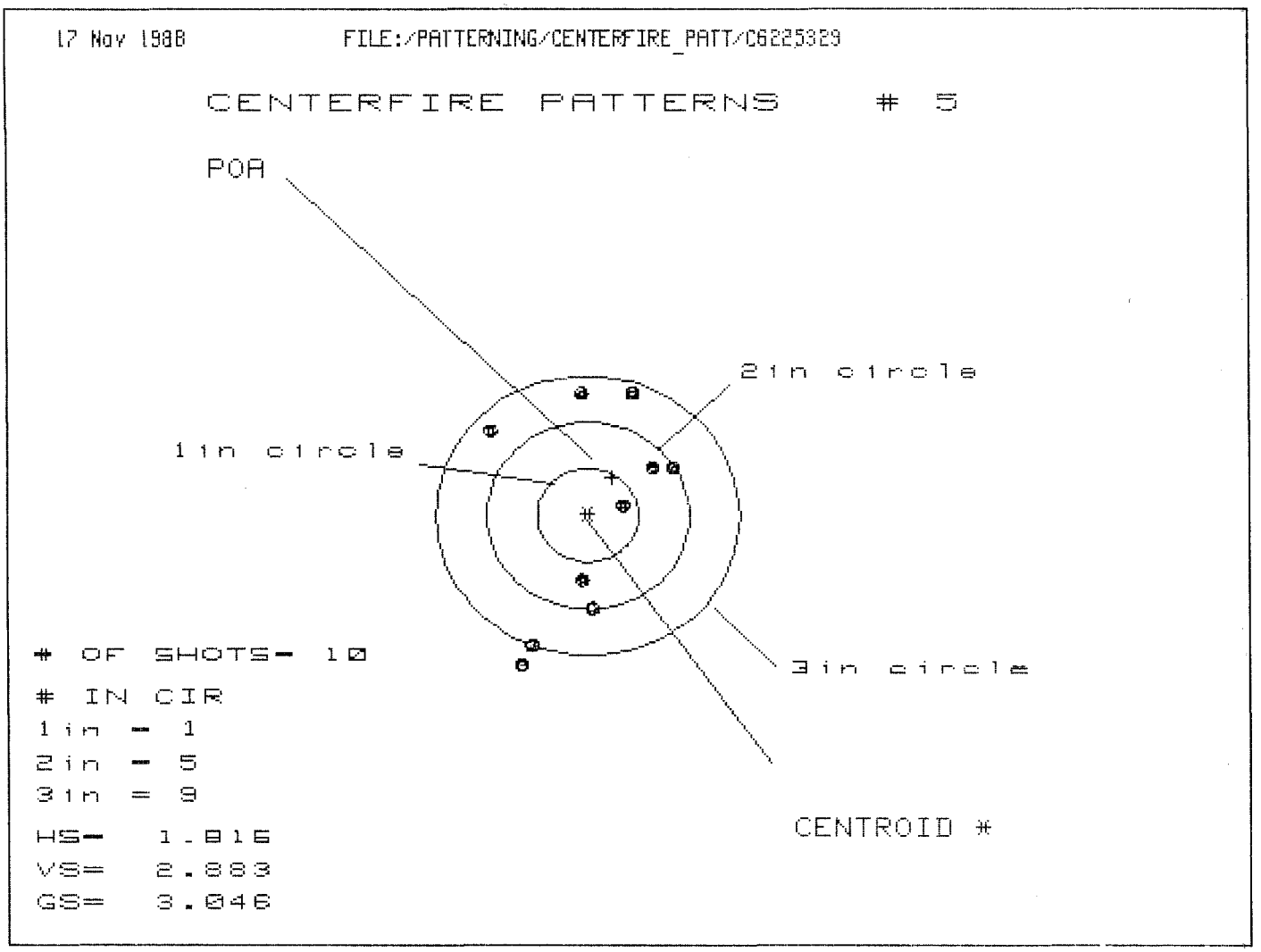
CENTERFIRE PATTERNS # 4



# OF SHOTS= 10
# IN CIR
1in = 2
2in = 6
3in = 10
HS= 2.573
VS= 1.719
GS= 2.628

PATTERN # : 4

SHOTS (BEST OF) :	10	9	8
MAXIMUM X :	1.258	1.112	.832
MINIMUM X :	-1.315	-.928	-.789
MAXIMUM Y :	.881	.911	.882
MINIMUM Y :	-.838	-.808	-.837
CENTROID X :	.163	.309	.170
CENTROID Y :	.138	.108	.137
POA TO CENTROID in.:	.214	.328	.219
MIN RADIUS :	.284	.330	.288
MEAN RADIUS :	.864	.800	.752
MAX RADIUS :	1.343	1.211	1.087
HORIZONTAL SPREAD :	2.573	2.040	1.621
VERTICAL SPREAD :	1.719	1.719	1.719
EXTREME SPREAD :	2.628	2.276	2.076
NUMBER IN ONE INCH CIRCLE =		2	
NUMBER IN TWO INCH CIRCLE =		6	
NUMBER IN THREE INCH CIRCLE =		10	



PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.835	.763	.679
MINIMUM X	:	-.981	-1.053	-1.137
MAXIMUM Y	:	1.287	1.110	.918
MINIMUM Y	:	-1.596	-1.535	-1.348
CENTROID X	:	-.242	-.170	-.086
CENTROID Y	:	-.409	-.232	-.040
POA TO CENTROID in.	:	.475	.287	.095
MIN RADIUS	:	.398	.314	.338
MEAN RADIUS	:	1.114	1.017	.900
MAX RADIUS	:	1.723	1.675	1.357
HORIZONTAL SPREAD	:	1.816	1.816	1.816
VERTICAL SPREAD	:	2.883	2.645	2.266
EXTREME SPREAD	:	3.046	2.804	2.277
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		9	

BARBER M24 0148387

GUNSMITHING REPORT

COMMENTS

ORDER R 97-14304

INITIALS	CUSTOMER ORDER NO.
JJM	

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
08/21/97	08/22/97		C6225329		700 7.62 NATO

ACCESSORIES

FROM:

HHC BN ARMS SHOP
2ND BN 75TH RGR RGT
BLDG #3479
FORT LEWIS WA 98433

SHIP TO:

HHC BN ARMS SHOP
2ND BN 75TH RGR RGT
BLDG #3479
FORT LEWIS WA
98433

CUST NO: 126790 C.O.D.

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE	PROM. DATE	ESTIMATED	VIA
		☐			UPS

GUN CONDITION

- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE	
EXCISE	
TAX	
INSURANCE	
UPS	
PARCEL POST	
TOTAL	

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	S1				
TRIGGER GROUP		S2			E1	F1
BOLT ASSY.		S3			E2	F2
BARREL ASSY.		S4		D1	E3	F3
REC. ASSY.		S5		D2	E4	F4
WOOD		C1		D3	E5	F5
METAL		C2				

MAIN FAULT

PARTS

Barrel – 96003
Stock – 96018
Bolt – 96006

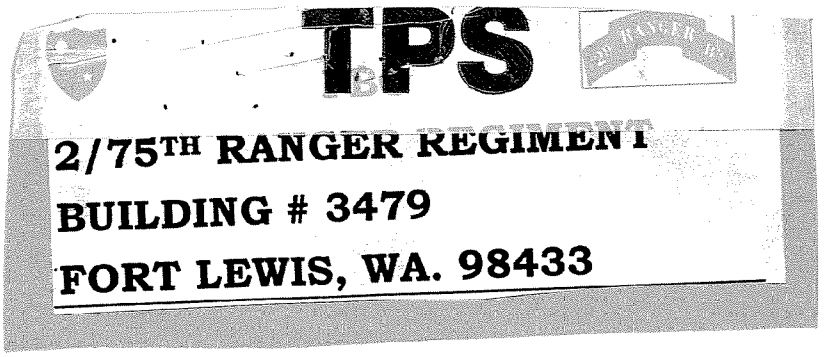
COMMENTS

Refinisher Coat Trigger Guard Assy, Front & Rear Sight Bases, Re zinc Scope Base & Swivel Studs

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
RW	✓	✓	✓	✓	
GALLERY TESTER	**DATE**	**DATE**	**DATE**	**DATE**	**DATE**
	8-26-97	9-17-97	9/19/97 TM	9/19/97 TM	

OFFICE COPY

RD6926 REV. 11/95


TPS
2/75TH RANGER REGIMENT
BUILDING # 3479
FORT LEWIS, WA. 98433

M/74 SWS

Arms Service to
pickup per
Fred Martin.

BARBER - M24 0148390

SIGNATURE AND TALLY RECORD

(See DOD 5100.76-M for guidance)

Form Approved
OMB NO. 0702-0027
Expires May 31, 1997

DISTRIBUTION INSTRUCTIONS

- The SHIPPER will prepare copies 1 through 4, retain copy 4 and deliver copies 1 through 3 to the Origin Carrier.
- The CARRIER will deliver copies 1 through 3 to the Destination Carrier.
- The DESTINATION CARRIER *will attach copy 1 (reflecting all signatures)* and Standard Form 1113 *(Public Voucher for Transportation Charges)* to the original Government Bill of Lading, and forward for payment. Copy 2 will be delivered to the Consignee. Copy 3 will be retained.
- The CONSIGNEE will ensure Destination Carrier surrenders copy 2.

55
SHR

SECTION 1 - TO BE COMPLETED BY THE SHIPPER

1. SHIPPER a. NAME FORT LEWIS, WA	2. PROTECTIVE SERVICE REQUESTED CS 5432602912
b. ORIGIN MATERIEL TRANSPORTATION FORT LEWIS, WA 98433-5000	3. GBL OR CBL NUMBER M-1362524
4. CONSIGNEE a. NAME ILION, NY	5. PERMIT NUMBER *(if any)*
b. DESTINATION REMINGTON ARMS CO INC. ILION, NY 13357	6. TRANSPORTATION CONTROL NUMBER W68PXK72290001A

7. ROUTING EMERY WORLDWIDE	8. WEIGHT 12	9. CUBE .9
10. SPECIAL INSTRUCTIONS	11. DATE SHIPMENT TENDERED TO CARRIER 20AUG97	12. NAME OF CARRIER EWCF

13. NUMBER OF PIECES	14. TYPE OF PACKAGE(S) *(for unsealed loads only)* OR CONVEYANCE IDENTIFICATION & SEAL NUMBERS *(for sealed loads only)*	15. FREIGHT CLASSIFICATION DESCRIPTION
1	CT	"FREIGHT ALL KINDS"

SECTION II - TO BE COMPLETED BY EACH PERSON ACCEPTING CUSTODY OF CLASSIFIED OR PROTECTED MATERIAL REQUIRING THE USE OF TRANSPORTATION PROTECTIVE SERVICE DURING TRANSIT.

16. CUSTODY RECORD

PRINT NAME OF PERSON AND COMPANY REPRESENTED a.	STATION INTERCHANGE POINT DESTINATION b.	SIGNATURE OF PERSON ACCEPTING CUSTODY c.	TIME ACCEPTED d.	DATE ACCEPTED e.
Larry Barnett	Ft Lewis		1550	8-20
LAURA LWILSON	EMERY SEA		18'10	8/20
H. Barthel	HDY	H. Barthel	0320	8-21
T. Edelman	SHR D&D Courier	T. Edelman	11:10	8-21
A. Desmenel	Gard Remington	Desmenel	15:20	8-21

DD FORM 1907, SEP 94 PREVIOUS EDITIONS ARE OBSLETE. CONSIGNEE - Copy 2

16. CUSTODY RECORD *(Continued)*

PRINT NAME OF PERSON AND COMPANY REPRESENTED a.	STATION INTERCHANGE POINT DESTINATION b.	SIGNATURE OF PERSON ACCEPTING CUSTODY c.	TIME ACCEPTED d.	DATE ACCEPTED e.

DD FORM 1907, SEP 94 (BACK)

DOC IDEN	RI FROM	M&S	UNIT	ISS	QUANTITY	SUPP ADDRESS	SUPPLEMENTARY ADDRESS	SIG	FUND	DISTRIBUTION	PROJECT	PRI	RDD EERA QLTY DE	ADU	RI	O/P	COND	MGT
A5ABXK	EA		1		W52H09DGA						15				BXKMF			

LOCATIONS

1. TOTAL PRICE	2.SHIP FROM	3.SHIP TO
UNIT PRICE DOLLARS 514500 CTS	DOLLARS 514500 CTS	W81UTH W52H09
	4. MARK FOR W52H09	

5.DOC DATE	6. NMFC	7.FRT DATE	8. CARGO	9. PS
97230				

10.QTY RECD	11.UP	12.UNIT WT	13.U CUBE	14.UPC	15.SL
		00105	0007830		

16. FREIGHT CLASSIFICATION NOMENCLATURE

17. ITEM NOMENCLATURE
RIFLE 7.62MM SNIP M24

18.TY CONT	19.NO CONT	20.TOTAL WEIGHT	21.TOTAL CUBE

22. RECEIVED BY AND DATE	23. DATE RECEIVED

28. ISSUED BY AND DATE	29. SHIPPED BY AND DATE

MATCAT: MJ1

W68PXK72290001A

1005012402136

BXKEA00001F

DD FORM 1348-1A NOV 87 ISSUE RELEASE/RCPT DOCUMENT
24.DOC NO & SUFFIX (30-44)
25. NSN STOCK NO & RDD (8-22)
26.RIC (4-6) UI (23-24) QTY (25-29) COM CODE (71) COG (55-56) UP (74-80)
27.ADDL DATA

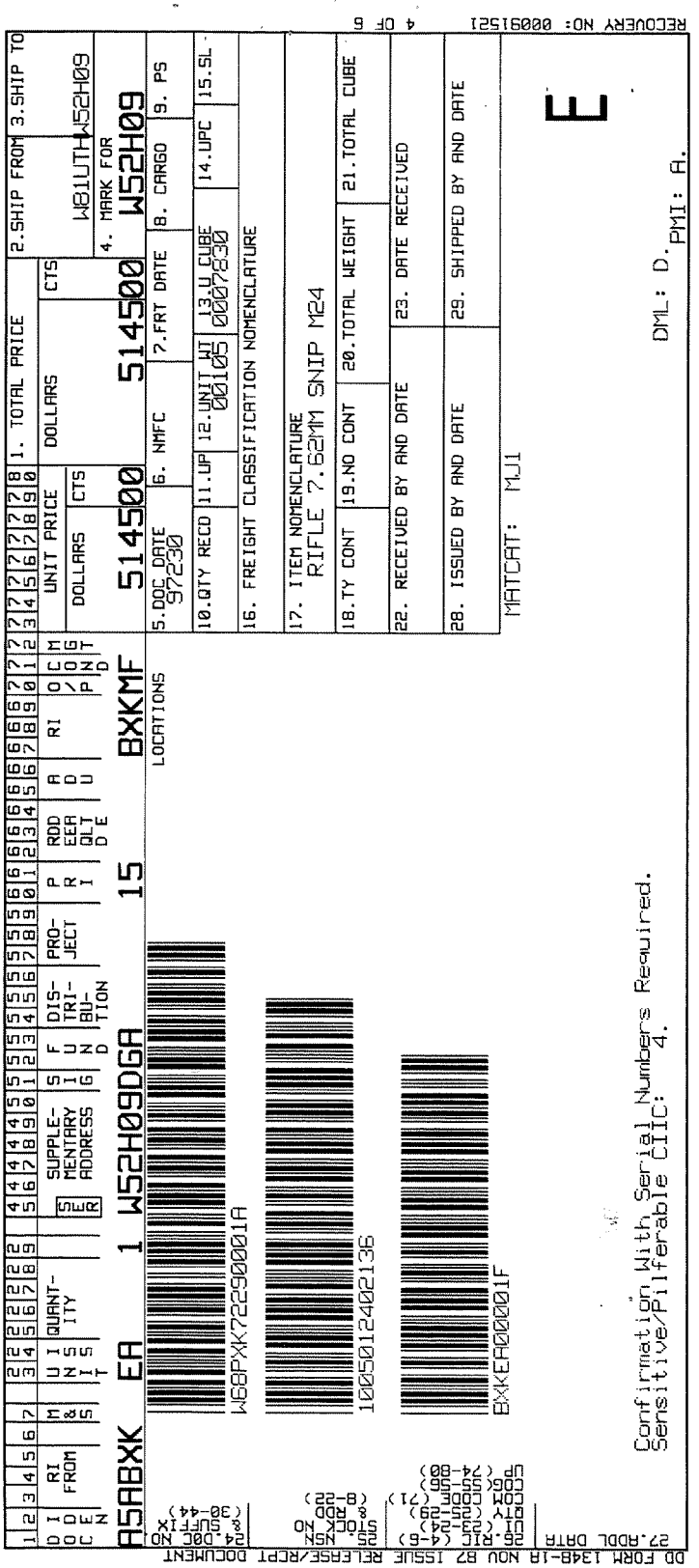
Confirmation With Serial Numbers Required.
Sensitive/Pilferable CIIC: 4.

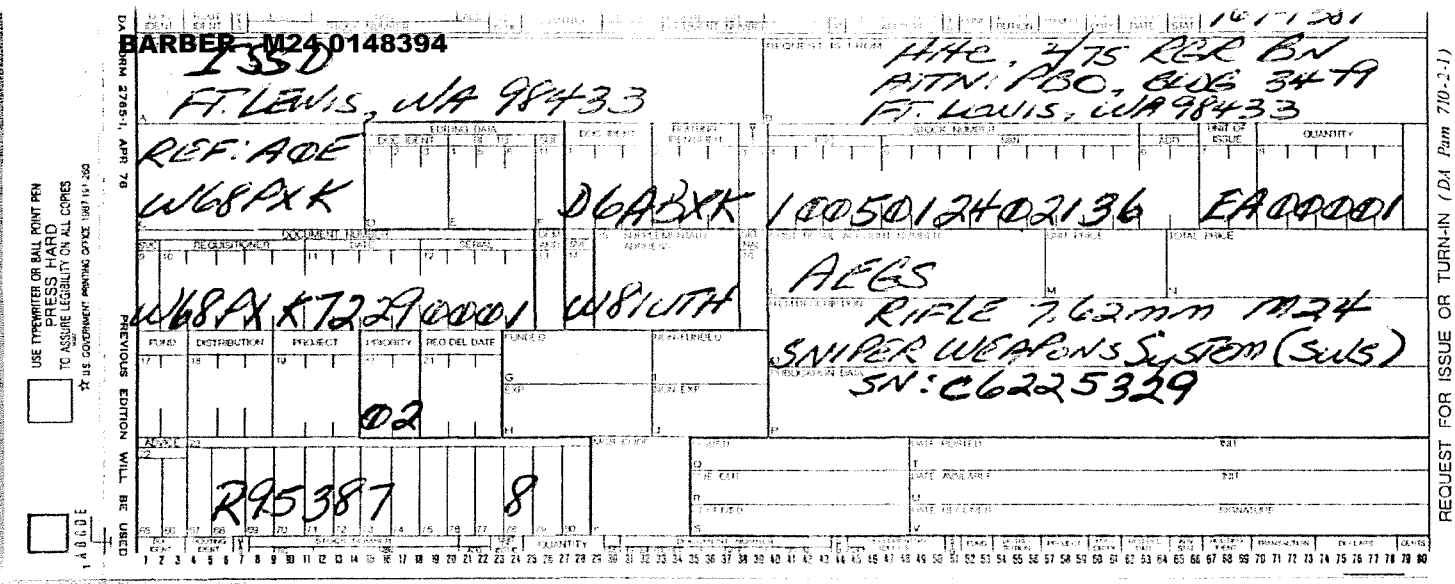
BXK
W81UTH

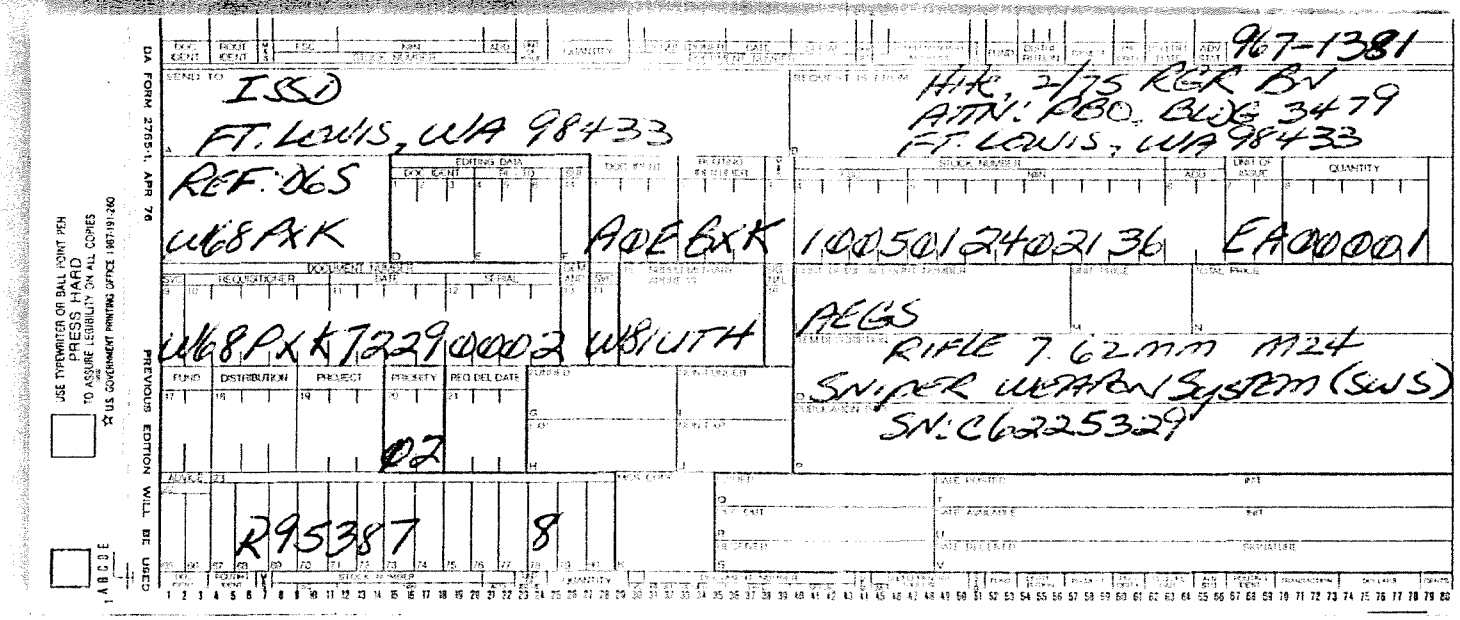
E

DML: D. PMI: A.

RECOVERY NO: 0009152I 5 OF 6


RECOVERY NO: 00091521 4 OF 5
DD FORM 1348-1A NOV 82 ISSUE RELEASE/RCPT DOCUMENT
A5ABXK EA 1 W52H09DGA 15 BXKMF 514500 514500 W52H09
W68PXK72290001A
1005012402136
BXKEA000001F
Confirmation With Serial Numbers Required.
Sensitive/Pilferable CIIC: 4.
MATCAT: MJ1
DML: D. PMI: A.
E


DA FORM 2765-1, APR 76
PREVIOUS EDITION WILL BE USED
USE TYPEWRITER OR BALL POINT PEN PRESS HARD TO ASSURE LEGIBILITY ON ALL COPIES
☆ U.S. GOVERNMENT PRINTING OFFICE 1987 181-260
ISSUE
FT. LEWIS, WA 98433
REF: A0E W68PXK
HHC, 2/75 RGR BN
ATTN: PBO, BLDG 3479
FT. LEWIS, WA 98433
06ABXK
100501240213 6
EA000001
W68PXK7229 0001
W81UTH
AEGS
RIFLE 7.62mm M24
SNIPER WEAPON SYSTEM (SWS)
SN: C6225329
02
R95387
8
REQUEST FOR ISSUE OR TURN-IN (DA Pam 710-2-1)


DA FORM 2765-1, APR 76
PREVIOUS EDITION WILL BE USED
USE TYPEWRITER OR BALL POINT PEN PRESS HARD TO ASSURE LEGIBILITY ON ALL COPIES
☆ U.S. GOVERNMENT PRINTING OFFICE 1987 181-260
SEND TO
ISSUE
FT. LEWIS, WA 98433
REF: D65 W68PXK
HHC, 2/75 RGR BN
ATTN: PBO, BLDG 3479
FT. LEWIS, WA 98433
A0E6XK
100501240213 6
EA000001
W68PXK7229 0002
W81UTH
AEGS
RIFLE 7.62mm M24
SNIPER WEAPON SYSTEM (SWS)
SN: C6225329
02
R95387
8
REQUEST FOR ISSUE OR TURN-IN (DA Pam 710-2-1)

MAINTENANCE REQUEST
For use of this form, see DA PAM 738-750 and 738-751; the proponent agency is DCSLOG

PAGE NO	NO OF PAGES	REQUIREMENT CONTROL SYMBOL CSGLD-1047(R1)

SECTION I - CUSTOMER DATA

1a. UIC CUSTOMER	1b. CUSTOMER UNIT NAME	1c. PHONE NO
WH3MB0	B Co 4/75 Ranger Regt	206-967-8055

2a. SAMS-2 UIC/SAMS-I/TDA	2b. UTILIZATION CODE	2c. MCSR

SECTION II - MAINTENANCE ACTIVITY DATA

3a. WORK ORDER NUMBER (WON)	3b. SHOP	3c. PHONE NO

4a. UIC SUPPORT UNIT	4b. SUPPORT UNIT NAME

SECTION III - EQUIPMENT DATA

5. TYPE MNT REQ CODE	6. ID	7. NSN
		1005012402136

8. MODEL: M24

9. NOUN: Sniper Weapon System (SWS)

10a. ORG WON/~~DOC NO~~	10b. EIC
27510	

11. SERIAL NUMBER	12. QTY	13. PD
C622532	1	01 2

14. MALFUNCTION DESCRIPTION (for DSU, GSU/AVIM, DEPOT use)

15a. FAILURE DETECTED DURING/WHEN DISCOVERED CODE (Enter code) See DA Pamphlets 738-750 and 738-751:

15b. FIRST INDICATION OF TROUBLE/HOW RECOGNIZED CODE (Enter Code) See DA Pamphlets 738-750 and 738-751:

16. MILES/KILOMETERS/HOURS/ROUNDS: M | K | H | R

17. PROJECT CODE (if assigned)	18. ACCOUNT PROCESSING CODE	19. IN WARRANTY? (enter Y or N)	20. ADMIN NO

21. REIMBURSABLE CUSTOMER (if Intransit customer enter Y or N):

22. LEVEL OF WORK:

23. SIGNATURE:

24 DESCRIBE DEFICIENCIES OR SYMPTOMS ON THE BASIS OF COMPLETE CHECKOUT AND DIAGNOSTIC PROCEDURES IN EQUIPMENT TM (Do not prescribe repairs) When doing immediate action by Raising Bolt Handle to Recock Firing Pin The Firing Pin Releaser or the bolt handle is moved down. Rarely does it when bolt is pulled rearward and all

25. REMARKS Round is extracted/ejected. Faster you recock the more likely it happens. Trial & Error Firing Pin did not correct the problem. Something wrong in trigger housing area. Weapon also doesn't hold shot at 6-8" groups at PREPARATION INSTRUCTIONS FOR THIS PAGE Weapon Sent w/Studs, Scope 300 meter and over 15" at 600 - Adjustable Butt Stock Broken Base

SECTION I

Block 1a. Enter UIC of submitting organization.
Block 1b. Enter name of submitting organization.
Block 1c. Enter number to be called when maint. is completed.
Block 2a. Enter UIC of supporting SAMS-2/SAMS-I/TDA if work is requested while intransit and away from your support maintenance unit.
Block 2b. Enter utilization code. See DA Pamphlets 738-750 and 738-751.
Block 2c. Enter "Y" if reportable under AR 700-138. If not, leave blank.

SECTION II

Leave blank. To be completed by the support maintenance DSU/GSU/AVIM/DEPOT.

SECTION III

Block 5. Enter the Type Maintenance Request Code. See DA Pamphlets 738-750 and 738-751.
Block 6. Enter ID associated with block 7. See DA Pamphlets 738-750 and 738-751.
Block 7. Enter the NSN or stock number of the item being submitted.
Block 8. Enter model of item being submitted.
Block 9. Enter noun/nomenclature of item being submitted.
Block 10a. Enter Work Order Number (*WON*)/*DOC NO* assigned when item is submitted. Otherwise, leave blank.
Block 10b. Enter End Item Code. See AMDF.
Block 11. Enter serial number of item being submitted.

SECTION III (*Cont'd*)

Block 12. Enter the quantity of items being submitted.
Block 13. Enter the maintenance priority designator determined from DA PAM 710-2-1.
Block 14. For DSU, GSU/AVIM, DEPOT use.
Block 15a. Enter the code that most accurately describes when the fault or deficiency was detected. See DA Pamphlets 738-750 and 738-751.
Block 15b. Select one. Enter the code. See DA Pamphlets 738-750 and 738-751.
Block 16. Enter the accumulated usage data in blocks, when equipment is subject to usage reporting.
Block 17. Enter the project code if one has been assigned. If not, leave blank.
Block 18. See DA Pamphlets 738-750 and 738-751.
Block 19. Enter "Y" or "N" to indicate whether equipment is still under manufacturer's warranty.
Block 20. Enter the admin number assigned for property control purposes for the equipment being submitted.
Block 21. For DSU/GSU/AVIM/Depot use.
Block 22. Enter level of work performed "O" for UNIT LEVEL/AVUM, "F" for DSU/AVIM, "H" for GSU, "D" for DEPOT, "K" for contractor or "L" for Spc Rpr Act.
Block 23. Enter the signature of the CO or the CO's designated representative when the priority designator is 01-10. For priority designators 11-15, leave blank.
Block 24. Enter a brief description of the deficiencies or symptoms that you feel require attention at this level of maint.
Block 25. Self-explanatory.

34a. SUBMITTED BY	35a. ACCEPTED BY	35c. DATE
W6-10 Ray Fulks		

34b. DATE	35b. STATUS	35d. TIME
7228		

Block 34a. Enter first initial and last name of submitter.
Block 34b. Enter ordinal date submitted (*YYDDD*).
Block 35a. Enter first initial and last name of person accepting maint. request.
Block 35b. Enter the initial status. See DA Pamphlets 738-750 and 738-751.
Block 35c. Enter ordinal date accepted (*YYDDD*).
Block 35d. Enter military time.

DA FORM 2407, JUL 94 PREVIOUS EDITIONS OF DA FORM 2407 AND DA FORM 5504 ARE OBSOLETE — RECEIPT COPY 1

MAINTENANCE REQUEST

For use of this form, see DA PAM 738-750 and 738-751; the proponent agency is DCSLOG

PAGE NO: B-60 | NO OF PAGES: M24 | REQUIREMENT CONTROL SYMBOL CSGLD-1047(R1): SWS

SECTION I - CUSTOMER DATA

1a. UIC CUSTOMER	1b. CUSTOMER UNIT NAME	1c. PHONE NO
WH3MB0	B Co. 2/75 Ranger Regt	206 967-8005

2a. SAMS-2 UIC/SAMS-I/TDA	2b. UTILIZATION CODE	2c. MCSR

SECTION II - MAINTENANCE ACTIVITY DATA

3a. WORK ORDER NUMBER (WON)	3b. SHOP	3c. PHONE NO

4a. UIC SUPPORT UNIT	4b. SUPPORT UNIT NAME

SECTION III - EQUIPMENT DATA

5. TYPE MNT REQ CODE	6. ID	7. NSN
		1005-12-402-1136

15a. FAILURE DETECTED DURING/WHEN DISCOVERED CODE (Enter code) See DA Pamphlets 738-750 and 738-751:

15b. FIRST INDICATION OF TROUBLE/HOW RECOGNIZED CODE (Enter Code) See DA Pamphlets 738-750 and 738-751:

16. MILES/KILOMETERS/HOURS/ROUNDS: M | K | H | R

8. MODEL: M24

9. NOUN: Sniper Weapon System (SWS)

10a. ORG WON/DOC NO: R75110410 | 10b. EIC:

11. SERIAL NUMBER	12. QTY	13. PD	17. PROJECT CODE (if assigned)	18. ACCOUNT PROCESSING CODE	19. IN WARRANTY? (enter Y or N)	20. ADMIN NO
06225329	1	OE				

14. MALFUNCTION DESCRIPTION (for DSU, GSU/AVIM, DEPOT use):

21. REIMBURSABLE CUSTOMER (if intransit customer enter Y or N):

22. LEVEL OF WORK:

23. SIGNATURE:

24. DESCRIBE DEFICIENCIES OR SYMPTOMS ON THE BASIS OF COMPLETE CHECKOUT AND DIAGNOSTIC PROCEDURES IN EQUIPMENT TM (Do not prescribe repairs): When doing immediate action by Raising Bolt Handle to Recock Firing Pin The Firing Pin Releases as the bolt handle is moved down. Rarely does it when bolt is pulled rearward and all

25. REMARKS: Round is extracted/ejected. Faster you recock the more likely it happens. Tried different Firing Pins. Did not correct the problem. Something wrong in trigger housing area. Weapon also

26. TECHNICAL REFERENCES: 6-8" group at [illegible] Weapon Sent w/Studs, Scope Base

SECTION IV - TASK REQUIREMENTS DATA

27a. FILE INPUT ACT CD	27b. TASK NO	27c. ACT CODE	27d. TASK DESCRIPTION	27e. QTY TO BE RPR	27f. WORK CENTER	27g. FAILURE CODE	27h. MH PROJ	27i. MH EXP

SECTION V - PART REQUIREMENTS

28a. FILE INPUT ACT CD	28b. TASK NO	28c. ID NO	28d. NSN OR PART NUMBER	28e. SFX CD	28f. QTY RQD	28g. QTY ISSUED	28h. NMCS CD	28i. FAILURE CODE	28j. STORAGE LOCATION	28k. INITIALS	28l. COST $

28m. TOTAL MANHOURS	28n. TOTAL MANHOURS COSTS $	28o. TOTAL PARTS COSTS $

SECTION VI - COMPLETION DATA

29. QTY RPR	30. QTY CONDEMN	31. QTY NRTS	32. EVAC WON	33. EVAC UNIT NAME

SECTION VII - ACTION SIGNATURES

34a. SUBMITTED BY	35a. ACCEPTED BY	35c. DATE	36a. WORK STARTED BY	37a. INSPECTED BY	38a. PICKED UP BY
W6-19 Ray Fuller					

34b. DATE	35b. STATUS	35d. TIME	36b. STATUS	36c. DATE	36d. TIME	37b. STATUS	37c. DATE	37d. TIME	38b. STATUS	38c. DATE	38d. TIME
7328											

DA FORM 2407, JUL 94

NMP COPY 2

(1) The procedures for the units are the same as for CONUS units, but identify that you do not have access to US Registered Mail for shipment or receiving of weapons.

(2) ACALA will respond with an FTR directing shipment of the SWS to Anniston Army Depot, W31G1Z.

(3) ACALA will direct Anniston to ship the SWS to Remington for repair.

(4) When the SWS is returned to Anniston, the ACALA item manager will direct shipment of the SWS to the unit, using the document number from the AOE.

c. For all repair requirements, the following procedure must ~~be used~~:

" DO NOT SUBMIT THESE TRANSACTIONS THRU AUTODIN "

(1) The FTE and AOE may be phoned into ACALA, AMSTA-AC-MCI-DD, DSN 793-4377 or commercial (309) 782-4377.

(2) Fax the above transactions to DSN 793-4346.

(3) Electronic Mail <PRADECH@RIA-EMH2.ARMY.MIL>.

d. The above procedures will transfer the accountability of the SWS from the unit to the wholesale system. The SWS will not be repaired and returned to the unit unless the above procedures are followed. Regardless of how the weapon is delivered to the contractor, these procedures "must" be followed.

e. Mark in accordance with MIL-STD-129.

f. Shipments must be accomplished through the use of "US Registered Mail, Return Receipt Requested." The shipment must be addressed to:

Remington Arms Co., Inc.
ATTN: Fabricated Products Dept.
14 Hoefler Avenue
Ilion NY 13357-1816

W68PKK7229-0001

BOA No. DAAA09-92-C-0834

After the repair is completed, the items will be returned to the originating unit.

g. In the event US Registered Mail is not available, shipment of SWS must be accomplished through the use of the Defense Transportation System (DTS) and requires Category IV Transportation Protective Service (TPS) in transit. The defective SWS must be shipped to the following address:

Commander
Anniston Army Depot
ATTN: Transportation Officer
Mark For: SDSAN-DSP-WD Bldg 112
Anniston AL 36201-5030

UIC: W31G1Y
DODAAC: W31G1Z

After the repair is completed, the SWS will be returned to the originating unit.

h. Reportable under DODSASP in accordance with chapter 4, AR 710-3, entitled "Asset and Transaction Reporting System." The DODAAC to be used for shipment to Remington Arms Co. Inc. is CMAH2W. "Important" - These procedures do transfer the accountability of the weapon from the unit to ACALA, and DODSASP reporting is required. The exception to reporting in AR 710-3, chapter 4-11, "does not" apply, since this is a national maintenance point contract and not a repair and return evacuation.

i. For PERMANENT TURN-IN of the M24, units must turn in complete system, (rifle, scope, cases, deployment kit, etc). The units must bring system back up to standards, prior to shipment. Report of discrepancy will be filed, addressing any shortages.

MR. GEORGE W. RILEY
AMSTA-AC-AST-P, DSN 793-3843
E-Mail address: GRILEY1@RIA-EMH2.ARMY.MIL

21 DAY TURN - AROUND

Barrel
Stock
Bolt

M-24
CONTRACT # DAAA09-92-C-0834

R&E NO. SERIAL NO. C6225329

		LOG IN DATE: / /	DATE	INIT.
		INSPECT & VERIFY:		
OP. #		OP. NAME		
550		DIS-ASSEMBLE GUN		
560	A	RE-BARREL AT CUSTOM SHOP		
	B	DRILL & TAP		
	C	POLISH		
575		ASSEMBLE		
600		PROOF	8-26-97	RW
605		CHECK HEADSPACE	8-26-97	RW
610		DIS-ASSEMBLE		
612		MAGNAFLUX		
615		ROLLMARK CALIBER		
618		ROTO-BLAST		
620		APPLY COATINGS		
625	A	FINAL ASSEMBLY	9-17-97	RW
	B	TRIGGER PULL TEST		
	C	SAFETY ON FORCE		
	D	SAFETY OFF FORCE		
	E	FIRING PIN INDENT		
640		TARGET		
655		FINAL INSPECT		
660		PACK		
		QAR INSPECTION	SHIP DATE	

Remington Test Lab, Ilion, N.Y.

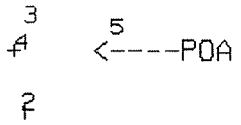
Centroidal distance calculations for Rifle # C6225329
22 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .2034
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0652
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .213594

THE AMR FOR THIS RIFLE IS: 1.096

CENTROIDAL DISTANCES

0	TO	1	.417787
1	TO	2	.0583095
1	TO	3	.642748
1	TO	4	.464969
1	TO	5	.840787

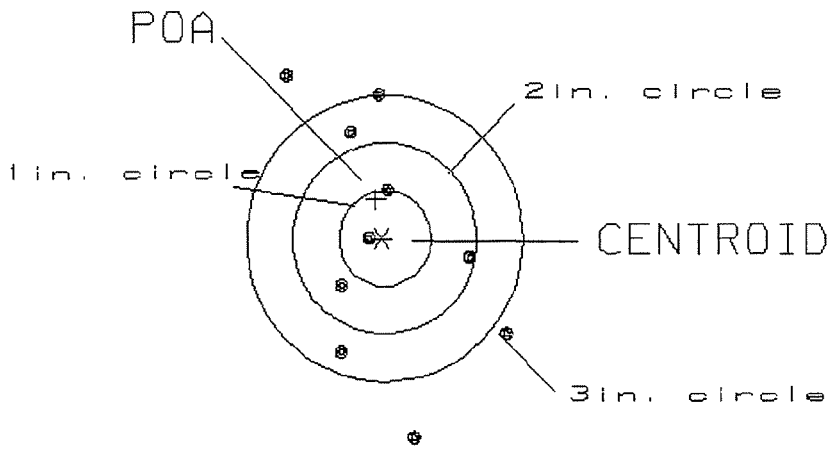


REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	1
POA TO CENTROID:	.417
MIN RADIUS :	.134
MEAN RADIUS :	1.206
MAX RADIUS :	2.154
CENTROID X :	.075
CENTROID Y :	-.411

22 Sep 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225329.1

CENTERFIRE PATTERN # 1



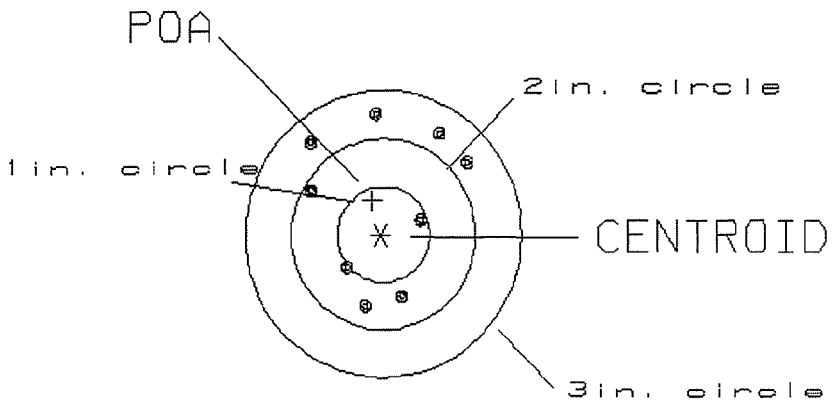
# OF SHOTS= 10	# IN CIRCLE
HS= 2.46	1
VS= 3.88	4
GS= 4.14	7

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	2
POA TO CENTROID:	.370
MIN RADIUS :	.443
MEAN RADIUS :	1.112
MAX RADIUS :	2.959
CENTROID X :	.097
CENTROID Y :	-.357

22 Sep 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG225329.1

CENTERFIRE PATTERN # 2



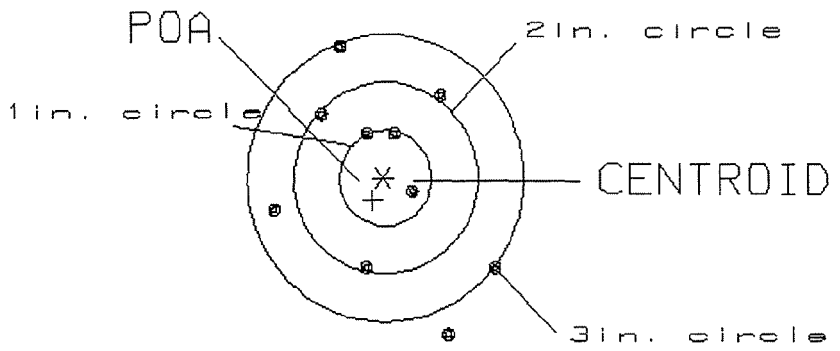
# OF SHOTS= 10	# IN CIRCLE
HS= 1.74	1
VS= 4.20	5
GS= 4.21	9

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	3
POA TO CENTROID:	.254
MIN RADIUS :	.314
MEAN RADIUS :	1.043
MAX RADIUS :	1.760
CENTROID X :	.106
CENTROID Y :	.231

22 Sep 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG225329.1

CENTERFIRE PATTERN # 3



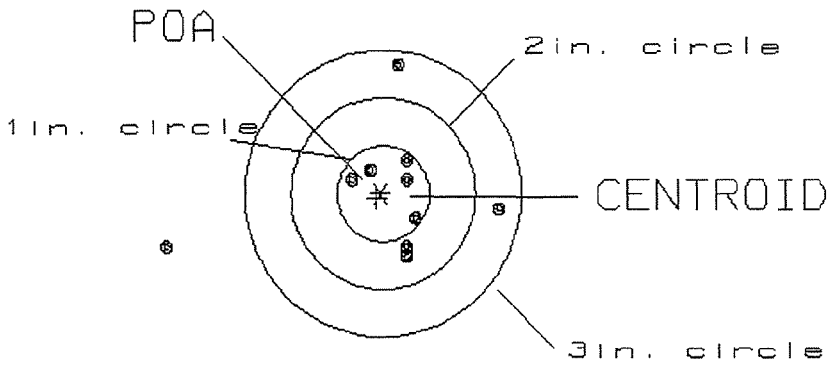
# OF SHOTS= 10	# IN CIRCLE
HS= 2.42	1
VS= 3.03	4
GS= 3.26	8

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	4
POA TO CENTROID:	.070
MIN RADIUS :	.299
MEAN RADIUS :	.823
MAX RADIUS :	2.438
CENTROID X :	.045
CENTROID Y :	.053

22 Sep 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG225329.1

CENTERFIRE PATTERN # 4



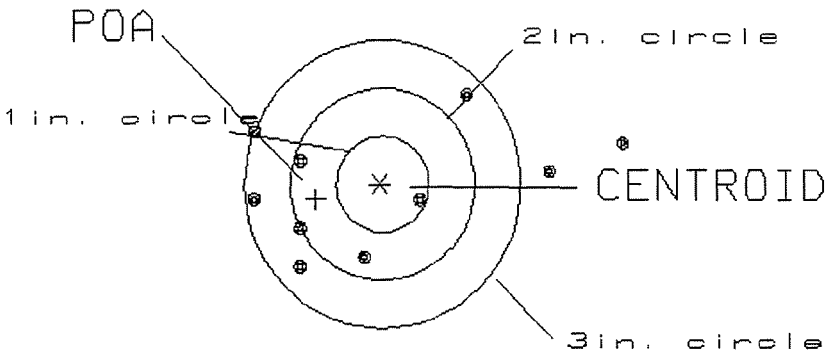
# OF SHOTS= 10	# IN CIRCLE
HS= 3.65	5
VS= 2.01	7
GS= 3.67	9

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	5
POA TO CENTROID:	.712
MIN RADIUS :	.442
MEAN RADIUS :	1.296
MAX RADIUS :	2.610
CENTROID X :	.694
CENTROID Y :	.158

22 Sep 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG225329.1

CENTERFIRE PATTERN # 5



# OF SHOTS= 10	# IN CIRCLE
HS= 3.98	1
VS= 1.79	3
GS= 4.04	8

Remington Test Lab, Ilion, N.Y.

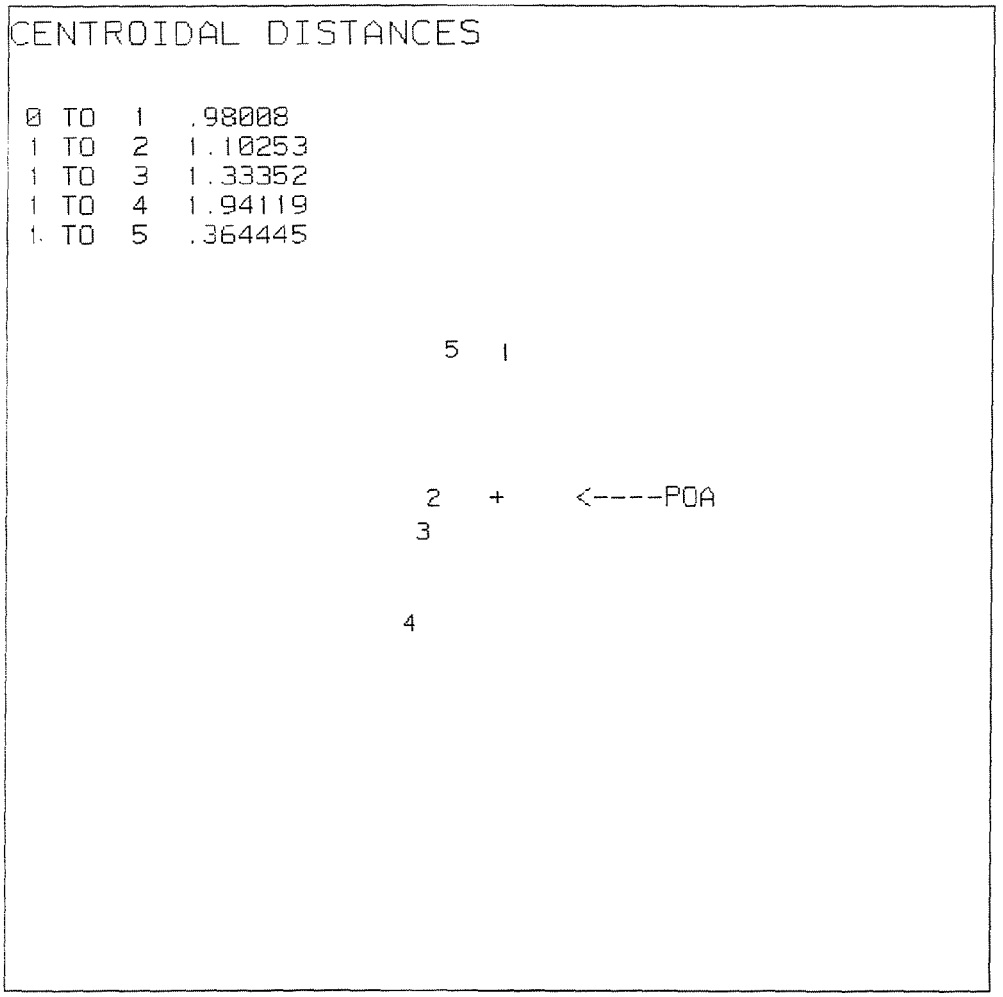
Centroidal distance calculations for Rifle # C6225329
22 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.3608
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .1746
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .400826

THE AMR FOR THIS RIFLE IS: 1.327

CENTROIDAL DISTANCES

0	TO	1	.98008
1	TO	2	1.10253
1	TO	3	1.33352
1	TO	4	1.94119
1	TO	5	.364445

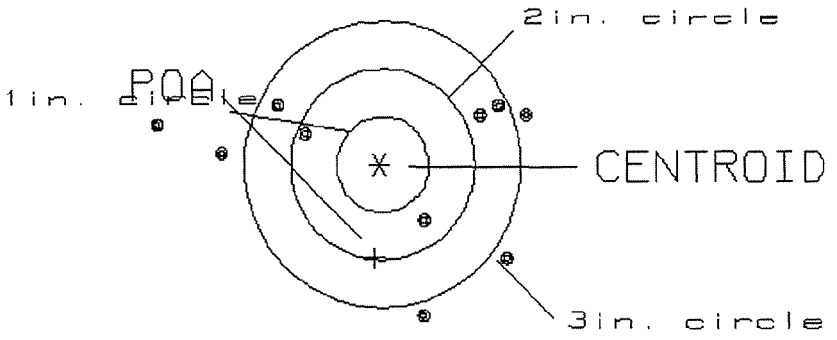


REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	1
POA TO CENTROID:	.980
MIN RADIUS :	.723
MEAN RADIUS :	1.466
MAX RADIUS :	2.495
CENTROID X :	.046
CENTROID Y :	.979

19 Sep 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225329

CENTERFIRE PATTERN # 1



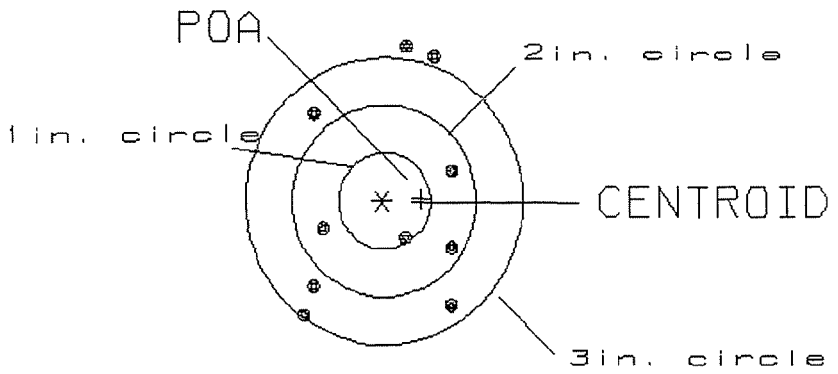
# OF SHOTS=	10	# IN CIRCLE	
HS=	3.98		0
VS=	2.22		2
GS=	4.08		5

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	2
POA TO CENTROID:	.432
MIN RADIUS :	.404
MEAN RADIUS :	1.120
MAX RADIUS :	1.628
CENTROID X :	-.431
CENTROID Y :	-.015

19 Sep 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225329

CENTERFIRE PATTERN # 2



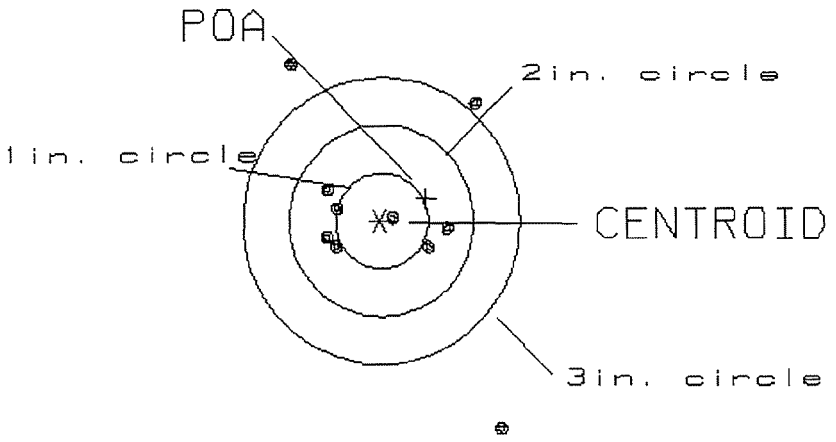
# OF SHOTS= 10	# IN CIRCLE
HS= 1.63	1
VS= 2.78	4
GS= 3.09	7

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	3
POA TO CENTROID:	.559
MIN RADIUS :	.118
MEAN RADIUS :	.959
MAX RADIUS :	2.581
CENTROID X :	-.508
CENTROID Y :	-.234

19 Sep 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225329

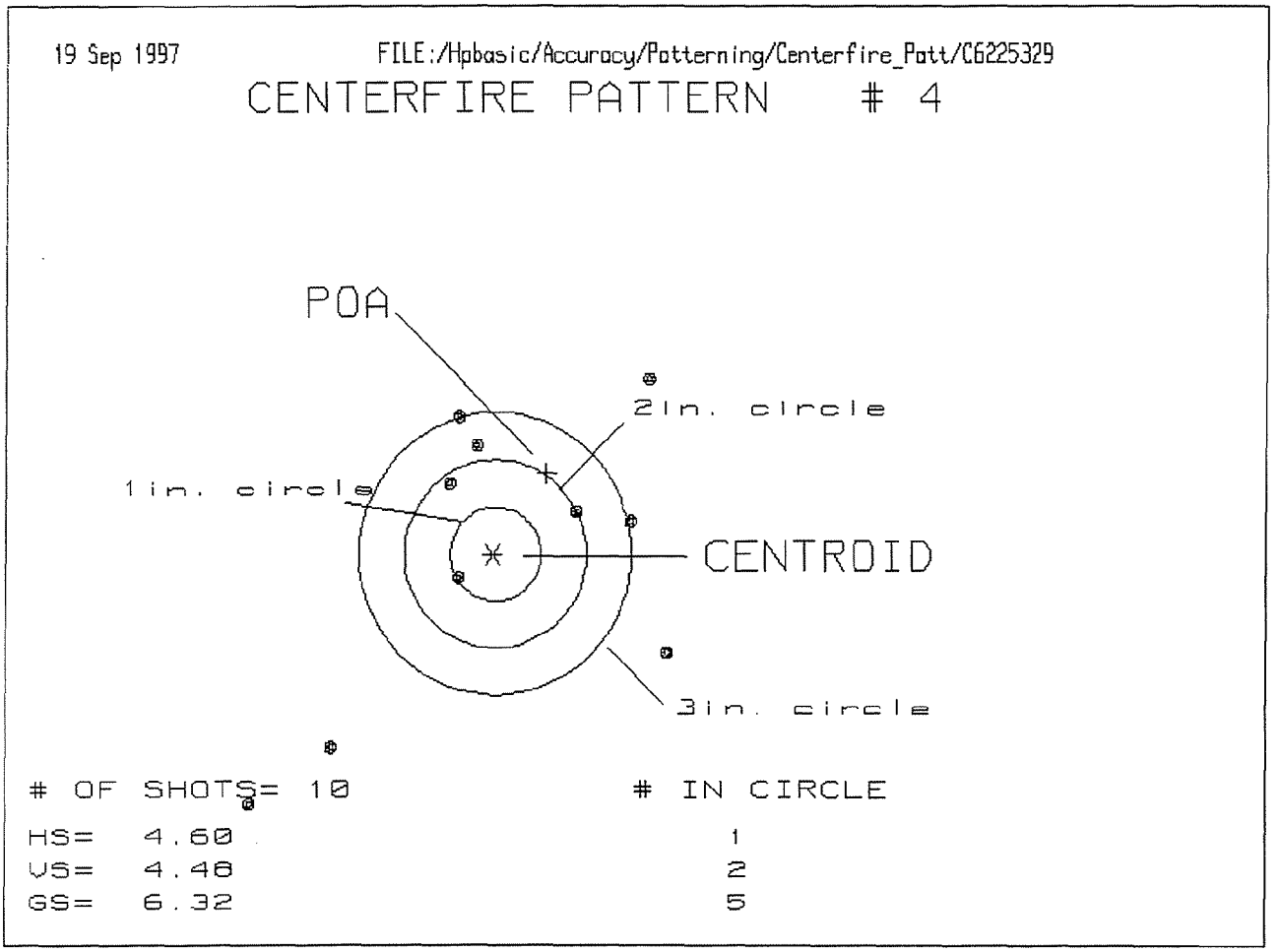
CENTERFIRE PATTERN # 3



# OF SHOTS= 11	# IN CIRCLE
HS= 2.28	1
VS= 3.82	8
GS= 4.45	8

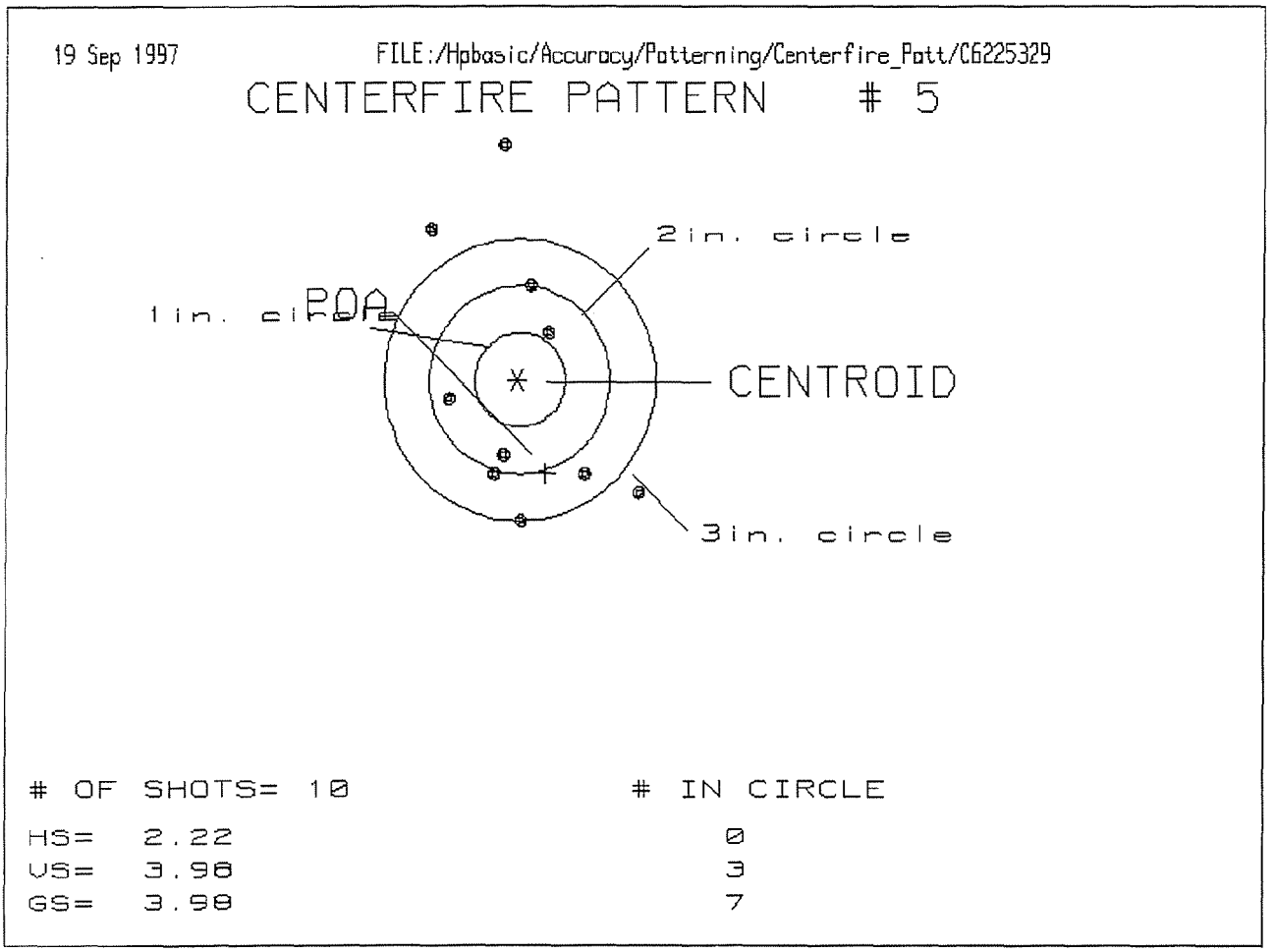
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	4
POA TO CENTROID:	1.039
MIN RADIUS :	.427
MEAN RADIUS :	1.775
MAX RADIUS :	3.832
CENTROID X :	-.593
CENTROID Y :	-.854



REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	5
POA TO CENTROID:	1.046
MIN RADIUS :	.572
MEAN RADIUS :	1.314
MAX RADIUS :	2.525
CENTROID X :	-.318
CENTROID Y :	.997



SWS/Repair

Final Inspection

Sn: C6875379 | DATE REC'D: 8-21-97 | DATE RET'D:

Auditor: RW

Item:

Barrel Assy.
- ✓ Barrel
- ✓ Receiver
- ✓ Front Sight Block
- ✓ Rear Sight Block
- ✓ Screws
- ✓ Finish

Scope Assy.
- ___ Scope
- ___ Scope Rings
- ___ Mounting Screws
- ✓ Mounting Base
- ✓ Screws
- ___ Finish
- ___ Looseness
- ___ Clarity

Misc.
- ___ DD-250
- ___ Bar Code
- ___ Packaging

Item:

Stock Assy.
- ✓ Stock
- ✓ Sling Swivel Studs
- ✓ Adjustable Butt Plate
- ✓ Lock Nuts
- ✓ Barrel Clearance
- ✓ Color/Finish

Systems Case
- ___ Scope Case
- ___ Iron Sights
- ___ Depcoyment Kit

Trigger
- ✓ Safety Operation
- ✓ Set
- ___

Comments: _____