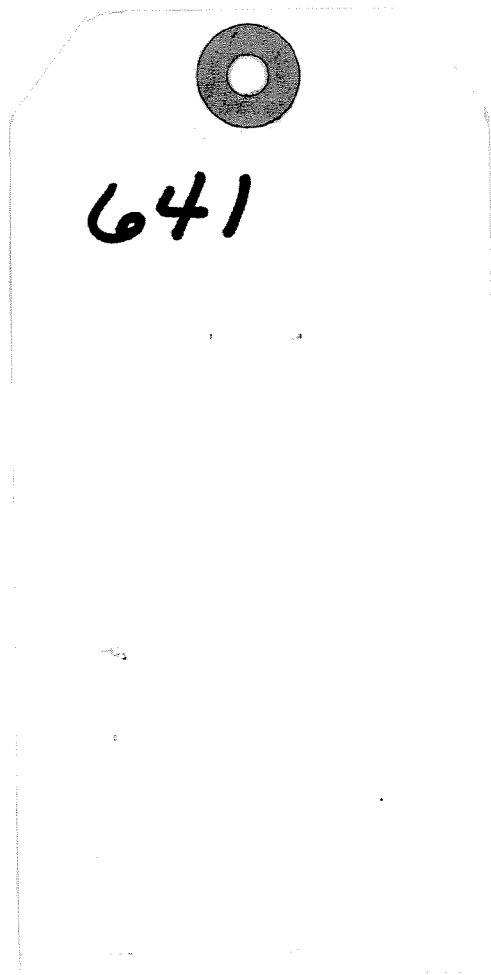


G-6410211



STOCK	
R #	DATE
SER. #	
GRADE	
ACCT. #	
RE-FINISH	
FIT STOCK DIM	
FIT BUTT PLATE	
RE-FIT STOCK	
FIT RECOIL PAD	

ORDER 25679

M/24 7.62 NATO S.W.S.

UPC

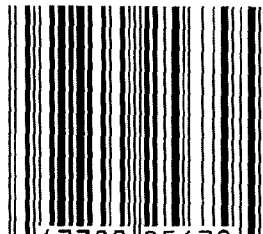


0 47700 25679 5

ORDER 25679

M/24 7.62 NATO S.W.S.

UPC



0 47700 25679 5

SERIAL NO.

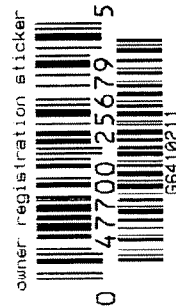
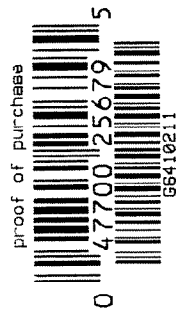


66410211

M/24 7.62 NATO S.W.S.
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
COMPLETE SYSTEM - LE/EXPORT

98606 - M-24 OPERATORS MANUAL
 96229 - SWS SLING STRAP ASSEMBLY
 96117 - TRS BI POD ASSB

46 FORM 96253

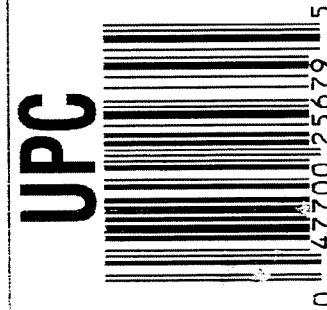


ORDER NO. **25679**

BARREL LENGTH **24"**

CAPACITY **6**

G6410211



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66410211

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-3-05	RTZ
600	PROOF		1-4-05	RTZ
607	CHECK HEADSPACE	MAGNA - FLUX	1-4-05	RTZ
610	DIS-ASSEMBLE GUN	INSPECTED	1-4-05	RTZ
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 11 2005 OPERATOR <i>BS</i>		
615	ROLLMARK CALIBER		1-5-05	CW
617	DRILL AND TAP SIGHT HOLES		1-4-05	TPCJ
620	APPLY COATINGS (BARREL ACTION)		1-10-05	HP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1-13-05	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-13-05	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-21-05	RTZ
	D) OIL FIRING PIN ASSEMBLY		1-21-05	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP # OPERATION NAME		READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	6.25	6.50	6.0	1-26-05	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	3.0	3.0	2.75	1-26-05	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY				1-26-05	RTL
	I) FIRING PIN INDENT .020 MIN	.023	.024	.023	1-26-05	RTL
	J) ASSEMBLE STOCK				1-21-05	RTL
	K) ASSEMBLE SWIVEL STUDS				1-26-05	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S	NA				
	M) IRON SIGHT ALIGNMENT					
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					
	GALLERY TEST AND TARGET					
640		PASS	FAIL		1-25-05	TRLW
	MALFUNCTION	CORRECTION				
	MALFUNCTION	CORRECTION				
	MALFUNCTION	CORRECTION				
	MALFUNCTION	CORRECTION				
645	INSPECT FOR LIVE AMMO				1-25-05	TRLW
655	FINAL INSPECTION A) HEADSPACE				1-26-05	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.76	2.63	2.51 2.85 2.76	1-26-05	RTL
	C) FUNCTION				1-26-05	RTL
660	PACK				1-26-05	OA

AVERAGE PULL FORCE BETWEEN
 INITIAL **BARBER - M24 0448692**
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE 11-15-04

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.40	2.66		2.32	
PULL #2	2.38	2.76		2.33	
PULL #3	2.51	2.60		2.47	
PULL #4	2.48	2.43		2.66	
PULL #5	2.47	2.36		2.70	
TOTAL	12.24	12.81		12.48	
AVERAGE	2.44	2.56		2.49	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.28	3.06		
PULL #2	3.16	3.09		
PULL #3	3.26	3.05		
PULL #4	3.45	3.00		
PULL #5	3.15	3.02		
TOTAL	16.30	15.22		
AVERAGE	3.26	3.04		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.33	4.16		4.09
PULL #2	4.41	4.27		3.99
PULL #3	4.50	4.22		4.13
PULL #4	4.42	4.18		4.09
PULL #5	4.32	4.22		4.22
TOTAL	21.98	21.05		20.52
AVERAGE	4.39	4.21		4.10

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6410211.___2
FILE DATE AND TIME: 09/28/2005 18:38

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.043
The Average Y Centroid of the Five Target Set:	0.029
The Average Point of Impact of the Five Target Set:	0.052
The Average Mean Radius of the Five Target Set:	0.942
The Distance from POA to Centroid Target #1:	0.332
The Distance from Centroid Target #2 to Centroid Target #1:	0.363
The Distance from Centroid Target #3 to Centroid Target #1:	0.832
The Distance from Centroid Target #4 to Centroid Target #1:	0.344
The Distance from Centroid Target #5 to Centroid Target #1:	0.377

SERIAL NUMBER: G6410211. __2

TARGET NUMBER: 1

FILE DATE: 09/28/2005

FILE TIME: 18:38

POINT#	X	Y
1:	-1.209	1.478
2:	0.224	1.204
3:	0.390	0.633
4:	0.108	0.241
5:	-0.914	-0.346
6:	-0.296	-0.380
7:	-0.307	-0.614
8:	-0.009	-0.568
9:	0.832	-0.792
10:	-0.300	2.117

X CENTROID: -0.148

Y CENTROID: 0.297

POA TO CENTROID: 0.332

HORZ SPREAD: 2.041

VERT SPREAD: 2.909

GROUP SPREAD: 3.121

MIN RADIUS: 0.262

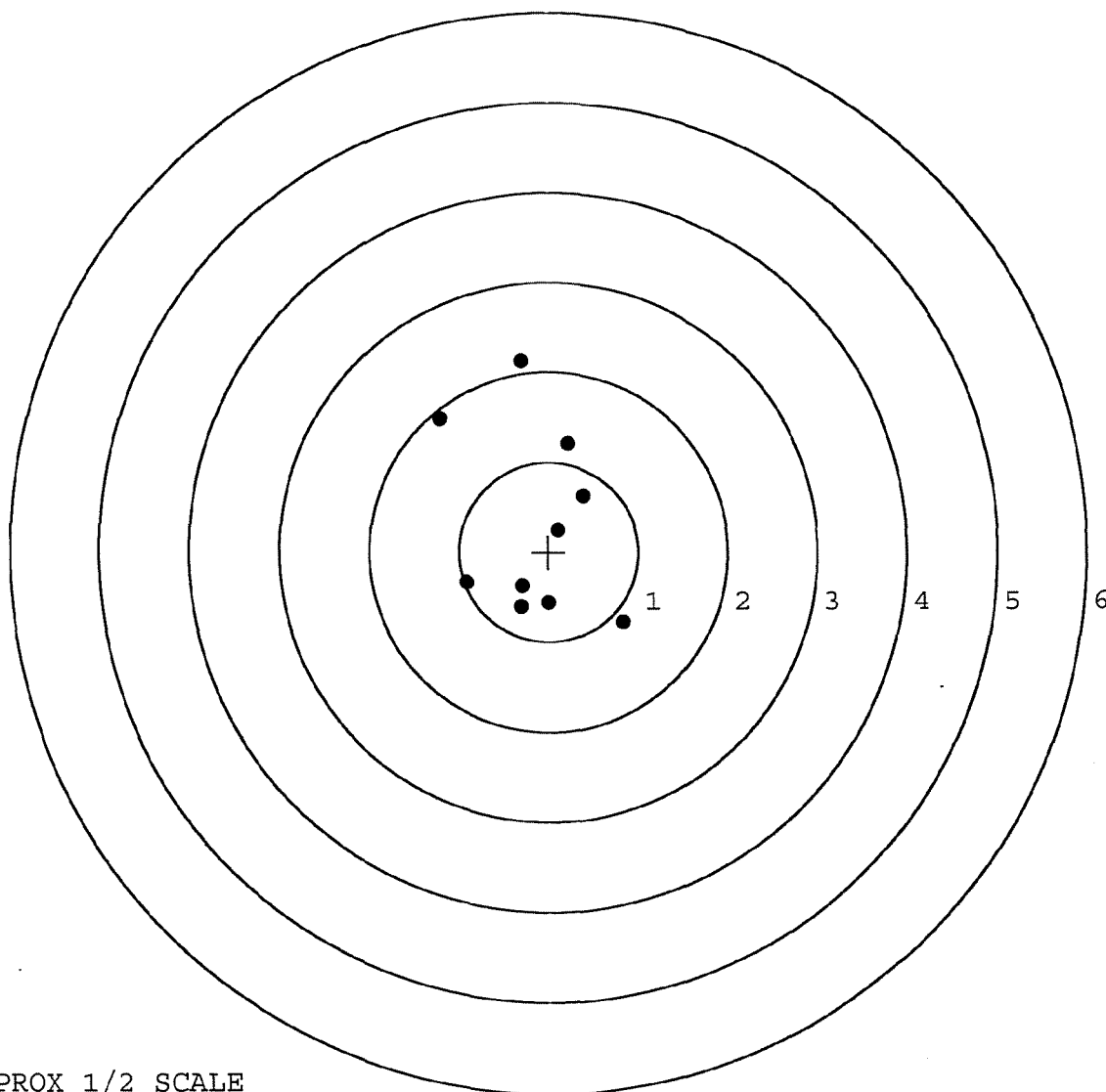
MAX RADIUS: 1.826

MEAN RADIUS: 1.025

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6410211. __2

TARGET NUMBER: 2

FILE DATE: 09/28/2005

FILE TIME: 18:38

X CENTROID: 0.187

Y CENTROID: 0.160

POA TO CENTROID: 0.246

HORZ SPREAD: 2.027

VERT SPREAD: 2.445

GROUP SPREAD: 2.873

MIN RADIUS: 0.196

MAX RADIUS: 1.597

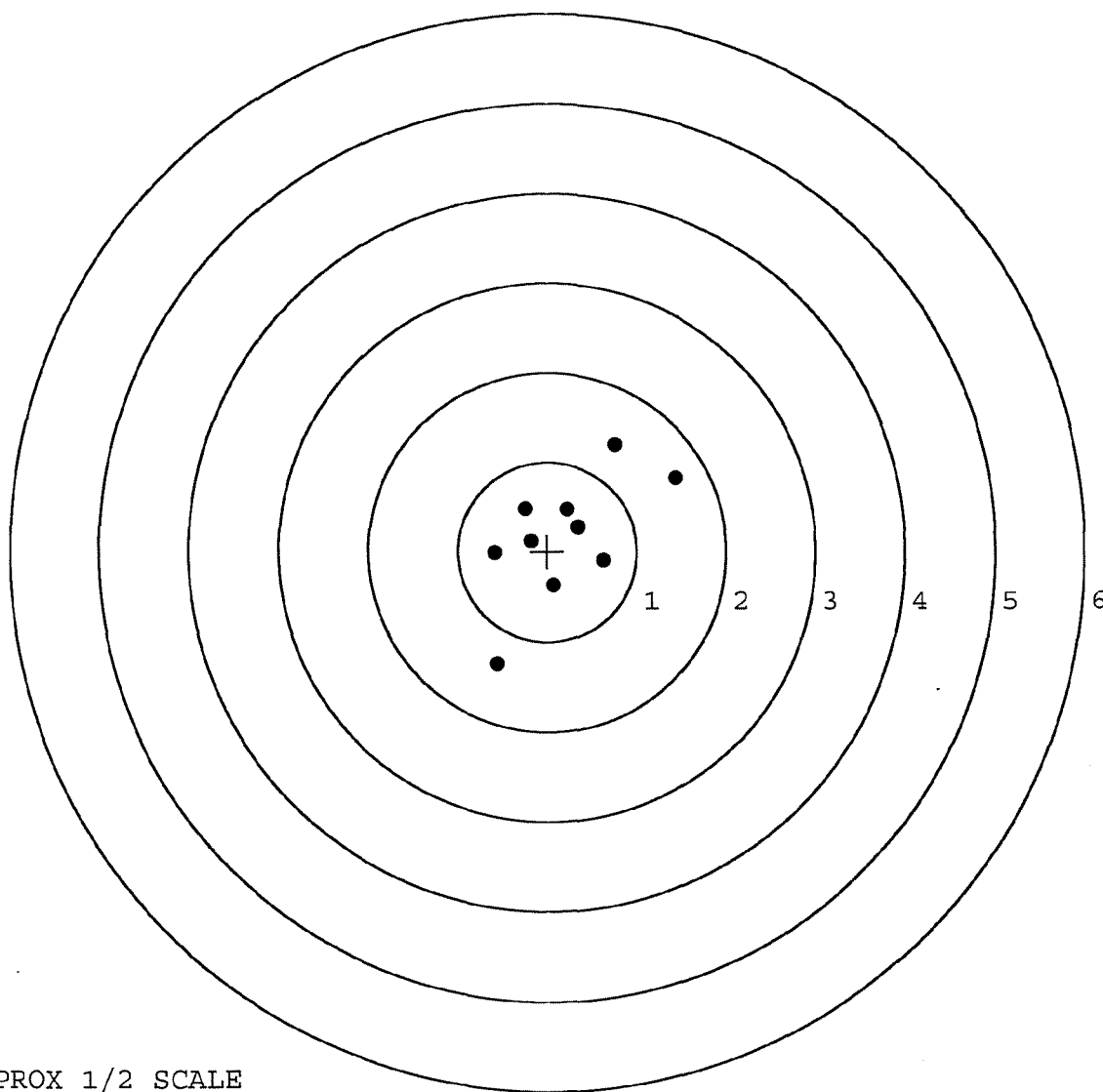
MEAN RADIUS: 0.747

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.759	1.194
2:	1.435	0.815
3:	-0.250	0.478
4:	-0.180	0.118
5:	-0.592	-0.016
6:	0.072	-0.383
7:	0.221	0.470
8:	0.344	0.278
9:	0.627	-0.104
10:	-0.561	-1.251



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6410211. 2

TARGET NUMBER: 3

FILE DATE: 09/28/2005

FILE TIME: 18:38

POINT#	X	Y
1:	0.159	1.200
2:	0.086	0.441
3:	-0.569	0.289
4:	-0.298	-0.336
5:	0.035	-0.446
6:	-1.116	-0.852
7:	0.835	-0.338
8:	2.253	-0.167
9:	1.710	-1.516
10:	2.123	-0.233

X CENTROID: 0.522

Y CENTROID: -0.196

POA TO CENTROID: 0.557

HORZ SPREAD: 3.369

VERT SPREAD: 2.716

GROUP SPREAD: 3.128

MIN RADIUS: 0.344

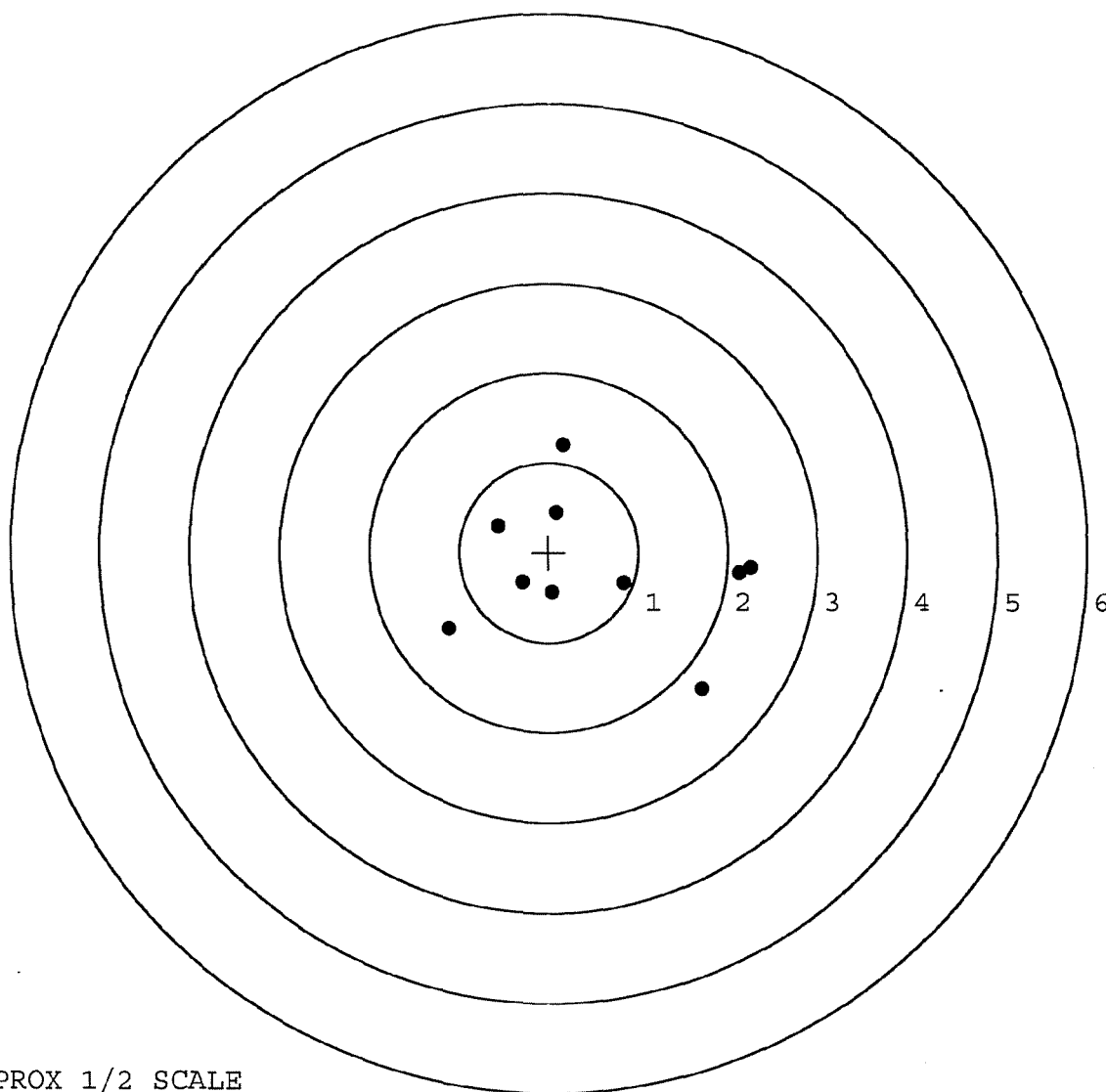
MAX RADIUS: 1.776

MEAN RADIUS: 1.200

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 6



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6410211. __2

TARGET NUMBER: 4

FILE DATE: 09/28/2005

FILE TIME: 18:38

POINT#	X	Y
1:	-0.722	1.217
2:	-1.246	0.271
3:	-0.651	-0.360
4:	-0.081	0.887
5:	0.594	1.064
6:	-1.333	-0.868
7:	-0.704	-0.851
8:	1.011	-0.685
9:	1.001	-1.113
10:	0.891	-0.024

X CENTROID: -0.124

Y CENTROID: -0.046

POA TO CENTROID: 0.132

HORZ SPREAD: 2.344

VERT SPREAD: 2.330

GROUP SPREAD: 2.898

MIN RADIUS: 0.613

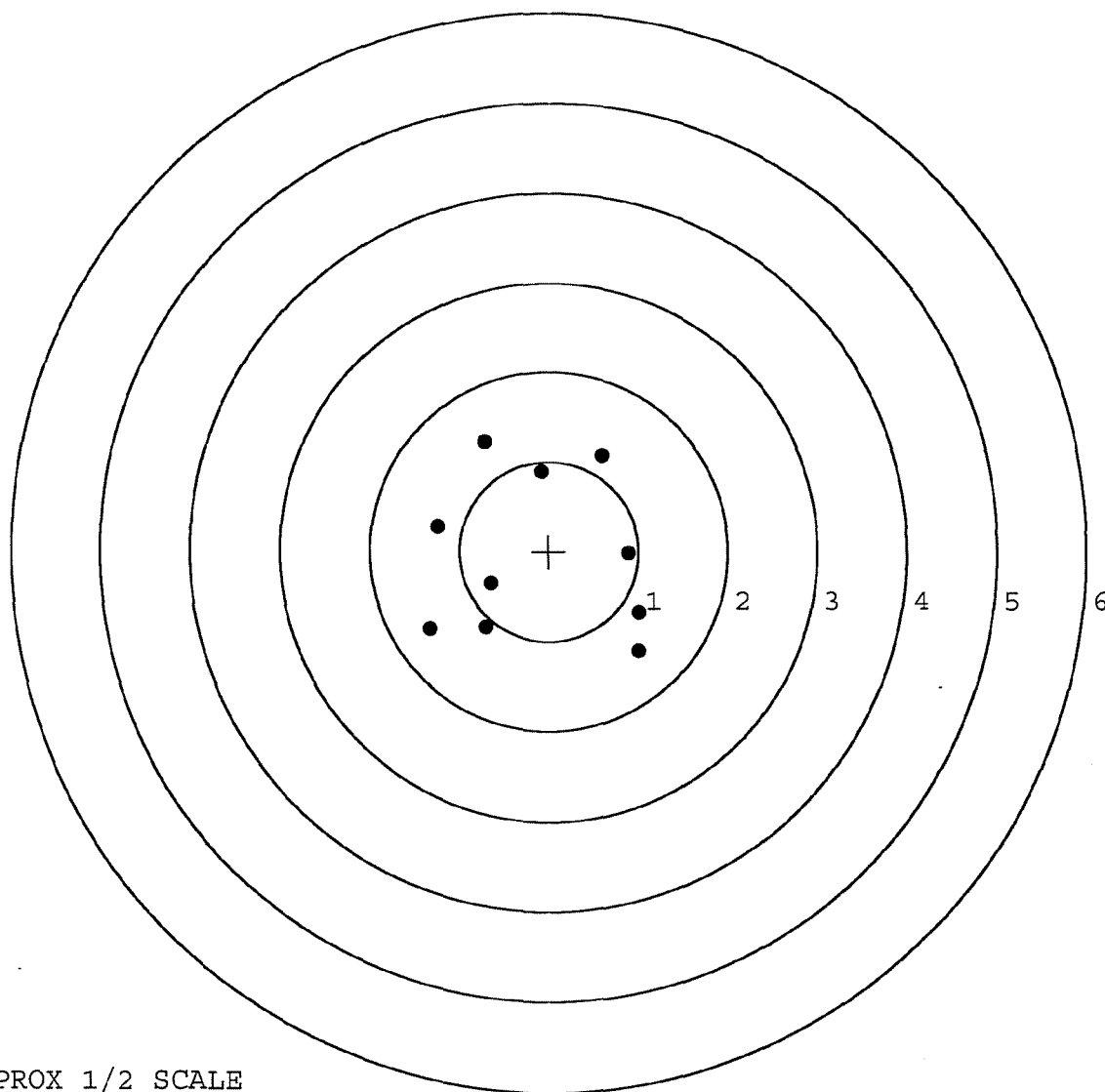
MAX RADIUS: 1.550

MEAN RADIUS: 1.176

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6410211. 2

TARGET NUMBER: 5

FILE DATE: 09/28/2005

FILE TIME: 18:38

POINT#	X	Y
1:	-0.199	0.551
2:	0.221	0.469
3:	-0.282	-0.067
4:	-0.150	-0.293
5:	-0.329	-0.405
6:	0.196	-0.136
7:	0.321	-0.512
8:	-0.676	-1.183
9:	-1.039	0.915
10:	-0.266	-0.065

X CENTROID: -0.220

Y CENTROID: -0.073

POA TO CENTROID: 0.232

HORZ SPREAD: 1.360

VERT SPREAD: 2.098

GROUP SPREAD: 2.129

MIN RADIUS: 0.046

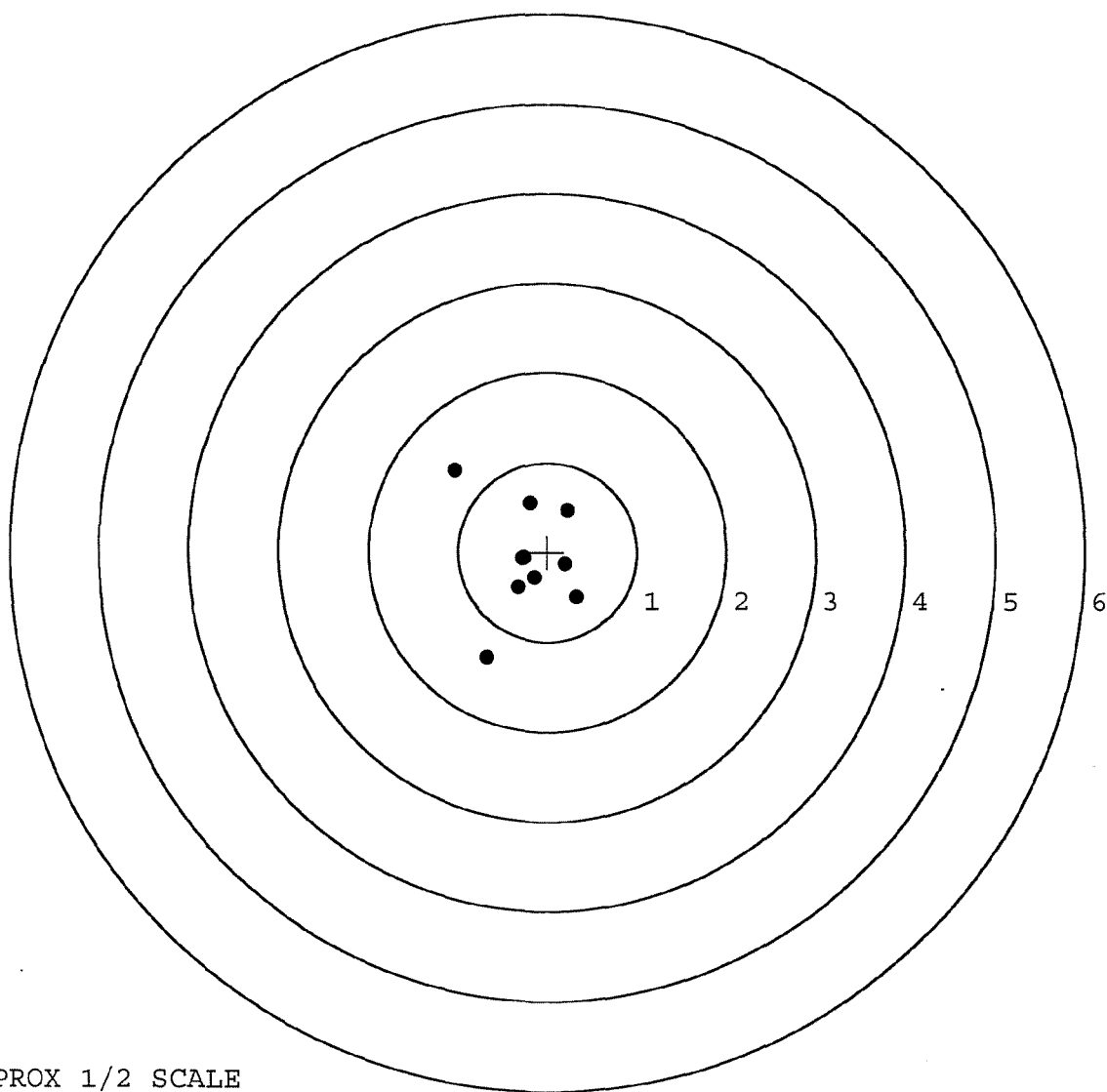
MAX RADIUS: 1.283

MEAN RADIUS: 0.561

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE