

G 6410221
Rephers
E 6413457

Repair Inquiry

Repair Number: RE00099510

Serial: E6413457 Model M24 SWS Center Fire
with 26-inch barrel. Caliber: 308

Repairman:

Status:

New 8/5/2005 8:33:22 AM

Verify Repair

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: CAPT MICHAEL CUNNEEN

CAPT MICHAEL CUNNEEN

Address 1: HHC1/504 PIR

HHC1/504 PIR

Address 2: PO Box:

PO Box:

City: FORT BRAGG

FORT BRAGG

State: NC Zip Code: 28310

Country: US

State: NC Zip Code: 28310

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone:

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A016	Scope Rings	2
A017	Scope Base	1
A045	Bi Pod	1

Repair Search

Refresh

Close

naglatj

8/9/2005

7:11 AM

CAPS

NUM

INS

SCPL

start

4

2

3

Arms Services

start

~~E6413457~~

Serial Number:

Model: M24 SWS



RE00099510

G 641 0221

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6410221.___2
FILE DATE AND TIME: 02/27/2006 07:28

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.042
The Average Y Centroid of the Five Target Set:	-0.269
The Average Point of Impact of the Five Target Set:	0.272
The Average Mean Radius of the Five Target Set:	1.011
The Distance from POA to Centroid Target #1:	0.628
The Distance from Centroid Target #2 to Centroid Target #1:	0.544
The Distance from Centroid Target #3 to Centroid Target #1:	0.456
The Distance from Centroid Target #4 to Centroid Target #1:	0.572
The Distance from Centroid Target #5 to Centroid Target #1:	0.293

SERIAL NUMBER: G6410221. __2

TARGET NUMBER: 1

FILE DATE: 02/27/2006

FILE TIME: 07:28

X CENTROID: 0.009

Y CENTROID: -0.628

POA TO CENTROID: 0.628

HORZ SPREAD: 2.010

VERT SPREAD: 4.416

GROUP SPREAD: 4.424

MIN RADIUS: 0.185

MAX RADIUS: 2.224

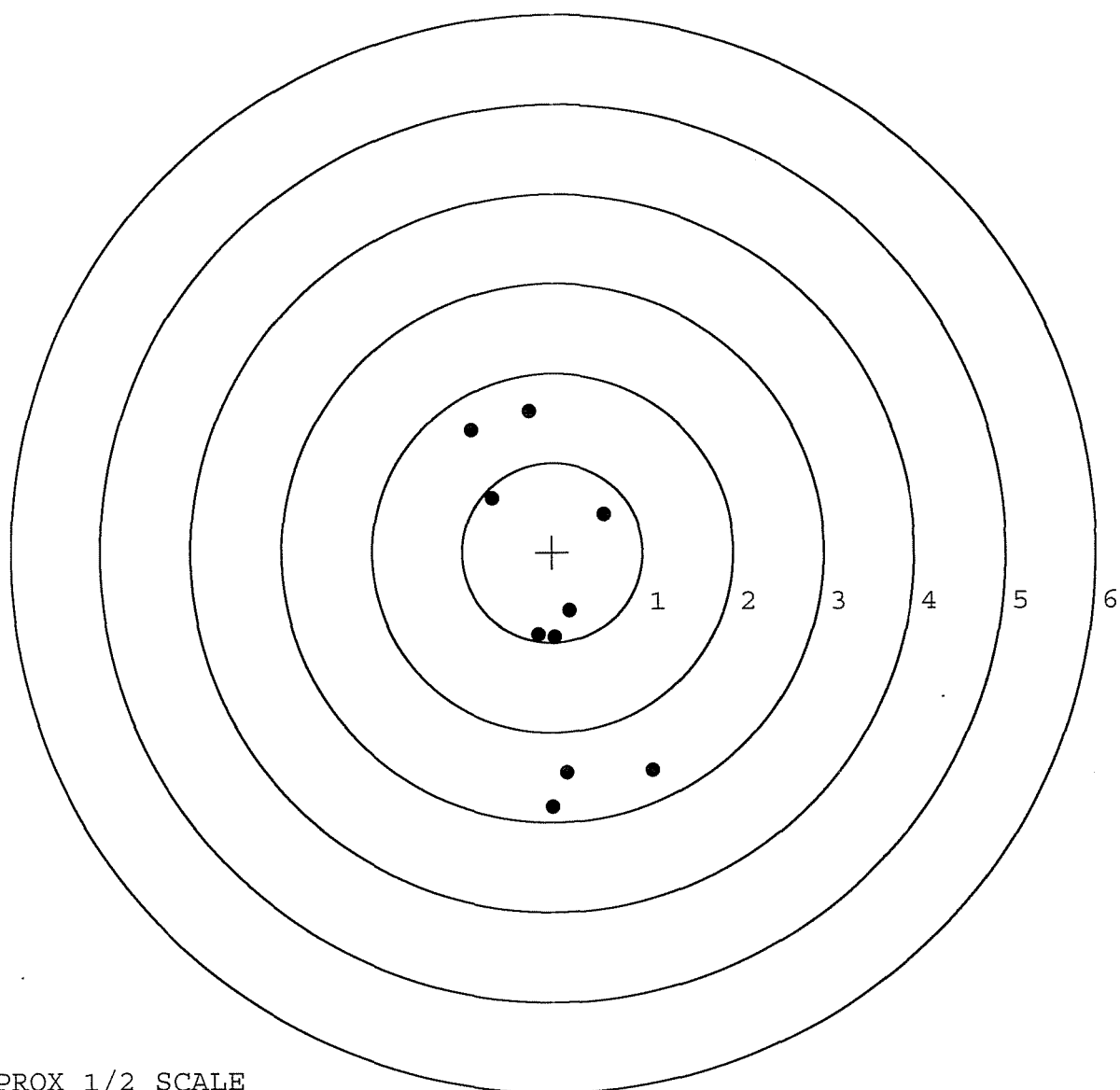
MEAN RADIUS: 1.401

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5

POINT#	X	Y
1:	1.113	-2.429
2:	0.163	-2.456
3:	0.002	-2.836
4:	-0.155	-0.923
5:	0.027	-0.951
6:	0.192	-0.655
7:	0.571	0.426
8:	-0.668	0.605
9:	-0.897	1.363
10:	-0.260	1.580



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6410221. __2

TARGET NUMBER: 2

FILE DATE: 02/27/2006

FILE TIME: 07:28

X CENTROID: -0.044

Y CENTROID: -0.087

POA TO CENTROID: 0.097

HORZ SPREAD: 1.857

VERT SPREAD: 2.351

GROUP SPREAD: 2.824

MIN RADIUS: 0.429

MAX RADIUS: 1.513

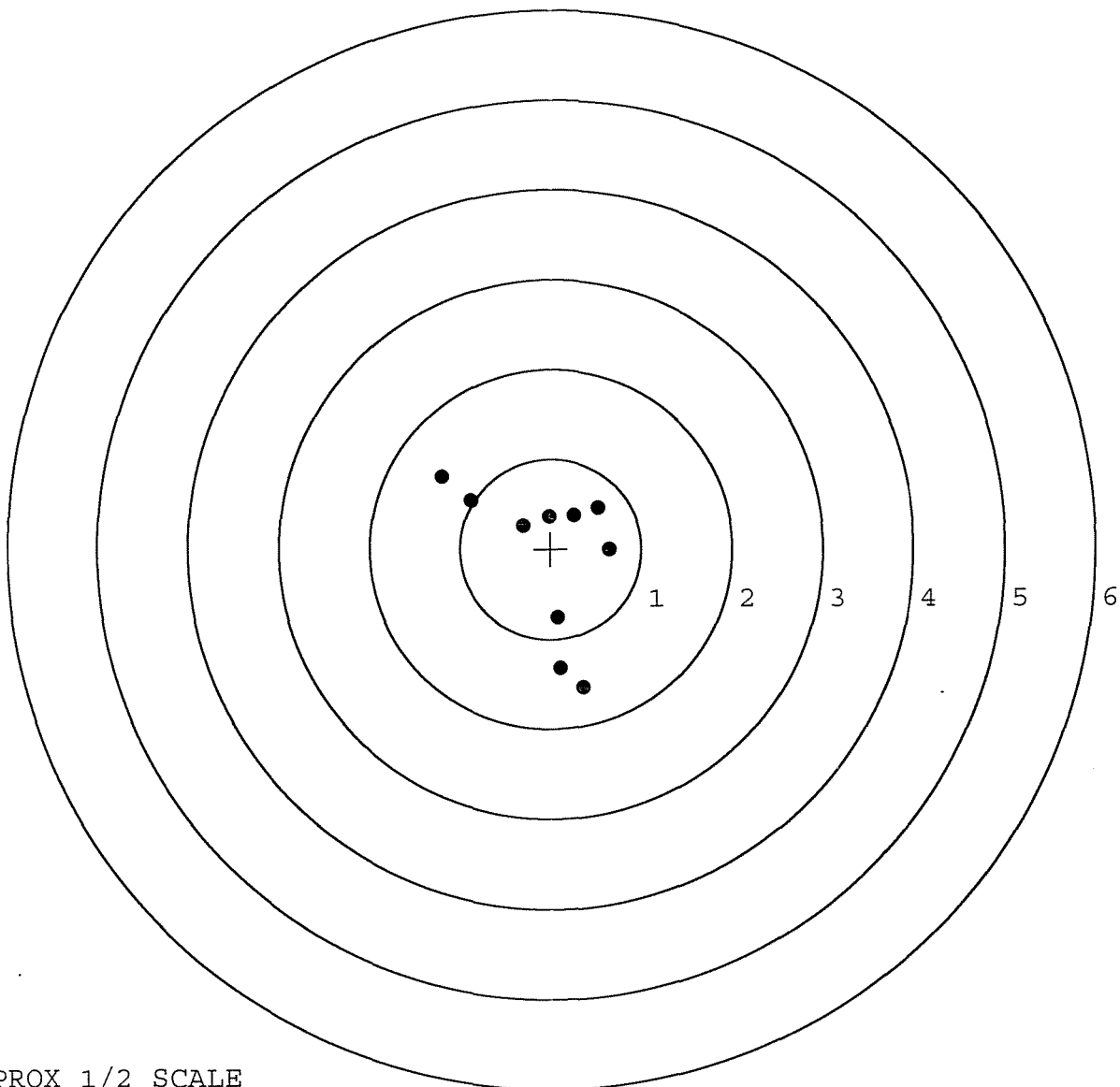
MEAN RADIUS: 0.887

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.361	-1.545
2:	0.107	-1.332
3:	0.077	-0.763
4:	0.653	-0.008
5:	0.521	0.456
6:	0.257	0.368
7:	-0.020	0.360
8:	-0.305	0.254
9:	-0.882	0.538
10:	-1.204	0.806

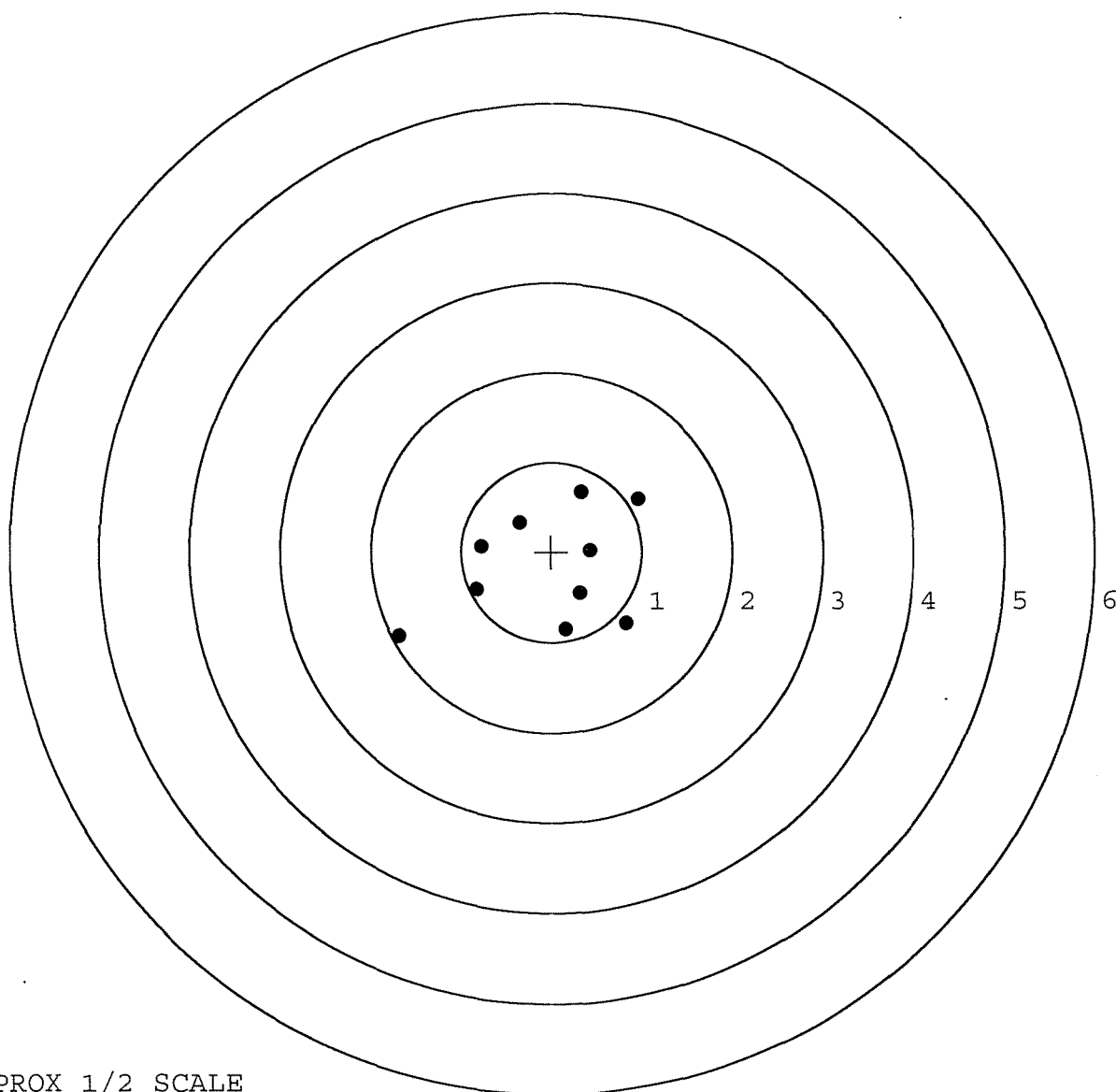


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6410221. __2
 TARGET NUMBER: 3
 FILE DATE: 02/27/2006
 FILE TIME: 07:28

X CENTROID: -0.065
 Y CENTROID: -0.178
 POA TO CENTROID: 0.189
 HORZ SPREAD: 2.641
 VERT SPREAD: 1.600
 GROUP SPREAD: 3.048
 MIN RADIUS: 0.474
 MAX RADIUS: 1.788
 MEAN RADIUS: 0.895
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.821	-0.797
2:	0.155	-0.862
3:	0.316	-0.460
4:	0.429	0.026
5:	0.954	0.591
6:	0.331	0.669
7:	-0.359	0.329
8:	-0.779	0.073
9:	-0.831	-0.417
10:	-1.687	-0.931

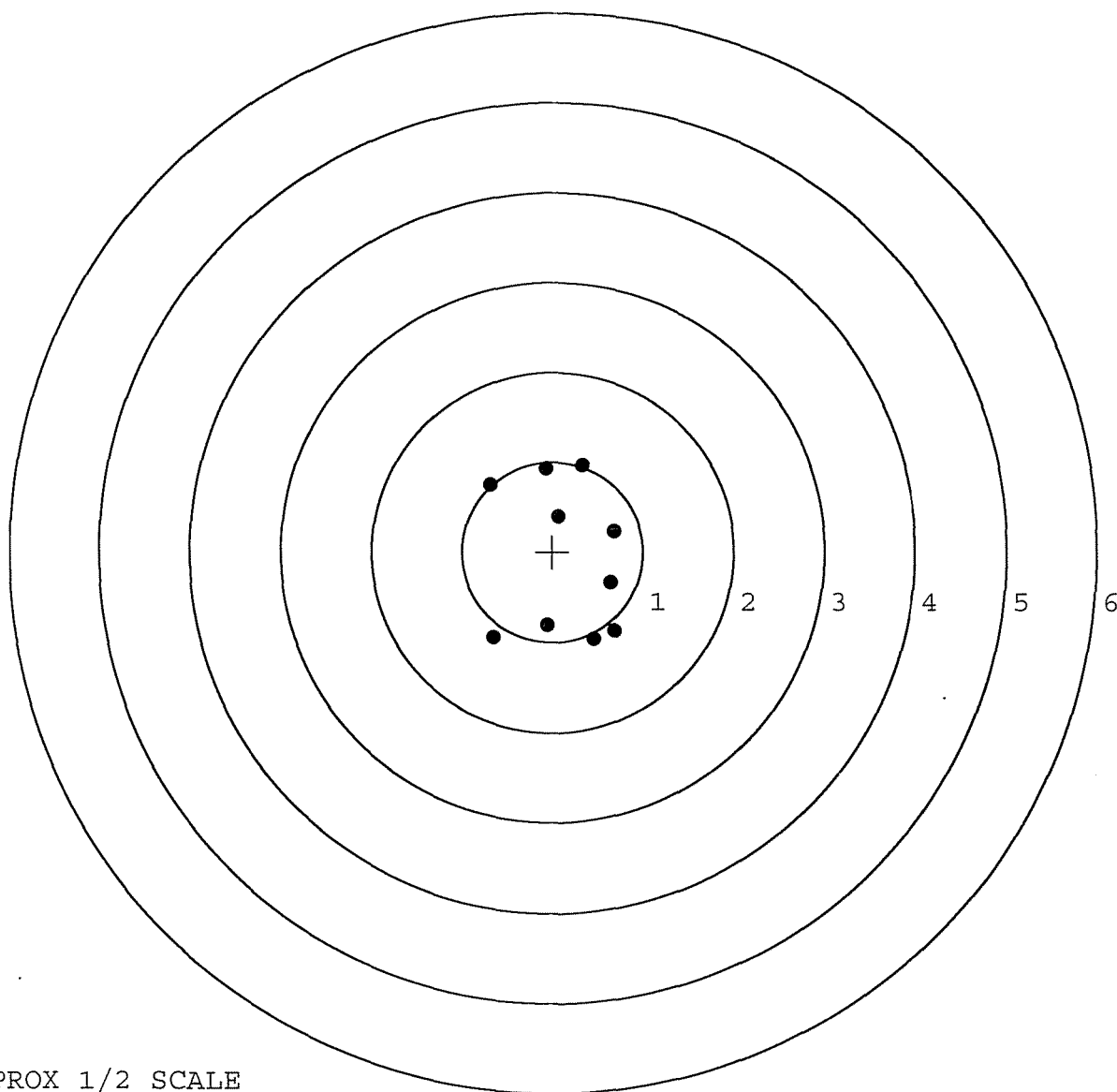


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6410221. __ 2
 TARGET NUMBER: 4
 FILE DATE: 02/27/2006
 FILE TIME: 07:28

POINT#	X	Y
1:	0.693	-0.876
2:	0.460	-0.967
3:	-0.057	-0.817
4:	-0.650	-0.958
5:	0.645	-0.344
6:	0.683	0.233
7:	0.065	0.394
8:	0.327	0.961
9:	-0.080	0.922
10:	-0.687	0.746

X CENTROID: 0.140
 Y CENTROID: -0.071
 POA TO CENTROID: 0.157
 HORZ SPREAD: 1.380
 VERT SPREAD: 1.928
 GROUP SPREAD: 2.153
 MIN RADIUS: 0.471
 MAX RADIUS: 1.188
 MEAN RADIUS: 0.878
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 10

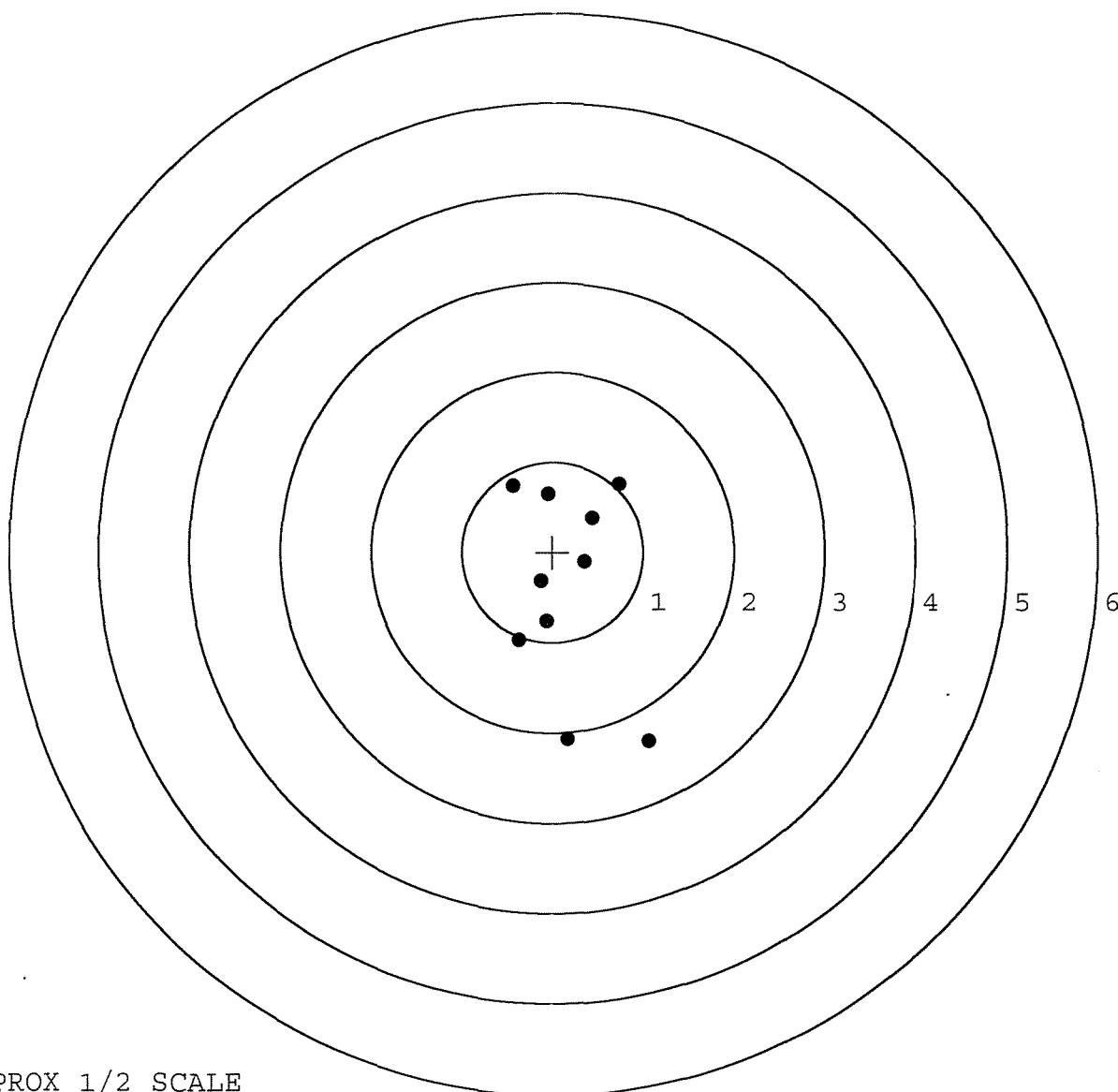


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6410221. __2
 TARGET NUMBER: 5
 FILE DATE: 02/27/2006
 FILE TIME: 07:28

X CENTROID: 0.171
 Y CENTROID: -0.383
 POA TO CENTROID: 0.419
 HORZ SPREAD: 1.513
 VERT SPREAD: 2.849
 GROUP SPREAD: 3.212
 MIN RADIUS: 0.309
 MAX RADIUS: 1.934
 MEAN RADIUS: 0.994
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 8

POINT#	X	Y
1:	1.072	-2.094
2:	0.179	-2.078
3:	-0.367	-0.980
4:	-0.067	-0.772
5:	-0.133	-0.324
6:	0.357	-0.106
7:	0.438	0.383
8:	0.730	0.755
9:	-0.060	0.646
10:	-0.441	0.739



TARGET APPROX 1/2 SCALE

4355

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER		99510	
SERIAL NUMBER		E6413457 C66410221 (New)	
LOG-IN DATE			
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	8-9-05	KTL
560 A	RE-BARREL		
B	DRILL AND TAP	TRW 8-20-06	TRW
575	ASSEMBLE		
600	PROOF		
605	CHECK HEADSPACE		
610	DIS-ASSEMBLE GUN		
2/20/06 612	MAGNAFLUX OPERATOR	8/12/05	unab
615	ROLLMARK CALIBER	2/20/06 CW 8-15-05	CW
618	ROTO-BLAST	8-17-05	LB
620	APPLY COATINGS	2/2/06 8/17/05	HP
625 A	FINAL ASSEMBLY	2-23-06	KTL
B	TRIGGER PULL TEST	N/A	N/A
C	SAFETY "ON" FORCE	3-16-06	AC
D	SAFETY "OFF" FORCE	3-16-06	K
E	FIRING PIN INDENT	3-16-06	AG
640	TARGET	2-27-06 9-19-05 TRW	TRW
655	FINAL INSPECT	3-16-06	AC
660	PACK	4-6-06	DA
		SHIP DATE	
QAR INSPECTION DATE			

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00043096** Serial: C6225508 Model 700 Center Fire Caliber: 762 NATO M-24 (SWS) Repairman: Status: Closed 3/11/02 4:17:03 PM

Verify Repair

Address Information

Customer: Received From Return To Received From

Name: **COMMANDER** **COMMANDER**

Address 1: **HHC 1 504TH PIR** **HHC 1 504TH PIR**

Address 2: **PO Box** **PO Box**

City: **FORT BRAGG** **FORT BRAGG**

State: **NC** Zip Code: **28310** Country: **US** State: **NC** Zip Code: **28310** Country: **US**

FFL: ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Contact / Condition Problems Estimate History / Status Shipping / Billing

Contact Information

Phone: **910 432 1944**

Fax:

Email:

Comments:

Received Condition

Pool

Condition Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	1
A045	Bi Pod	1

Repair Search Refresh Close

maglet 3/11/02 4:43 PM CAPS NUM INS SCPL

Start Inb... SW... RA... SW... Ar... SW... Sco...

4:43 PM

Serial Number:

C6225508Model: **700****RE00043096**

New #
E6413457

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER 43096

SERIAL NUMBER C6225508

E6413457

LOG-IN DATE 3/11/02

INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	3/15/02	RH
560 A	RE-BARREL AT CUSTOM SHOP	3/18/02	BWT
B	DRILL AND TAP	3/18/02	BWT
C	POLISH		
575	ASSEMBLE	3/27/02	RH
600	PROOF	3/18/02	RW
605	CHECK HEADSPACE	3/18/02	RW
610	DIS-ASSEMBLE GUN	3/18/02	RW
612	MAGNAFLUX		OPERATOR RH
615	ROLLMARK CALIBER	3/19/02	TD
618	ROTO-BLAST		
620	APPLY COATINGS	3-21	TA
625 A	FINAL ASSEMBLY	3-23-02	RW
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	3-27-02	TRW
655	FINAL INSPECT	3/27/02	RH
660	PACK	3-27-02	TA
		SHIP DATE	
		QAR INSPECTION DATE	

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6413457.__0

FILE DATE AND TIME: 03/27/2002 02:31

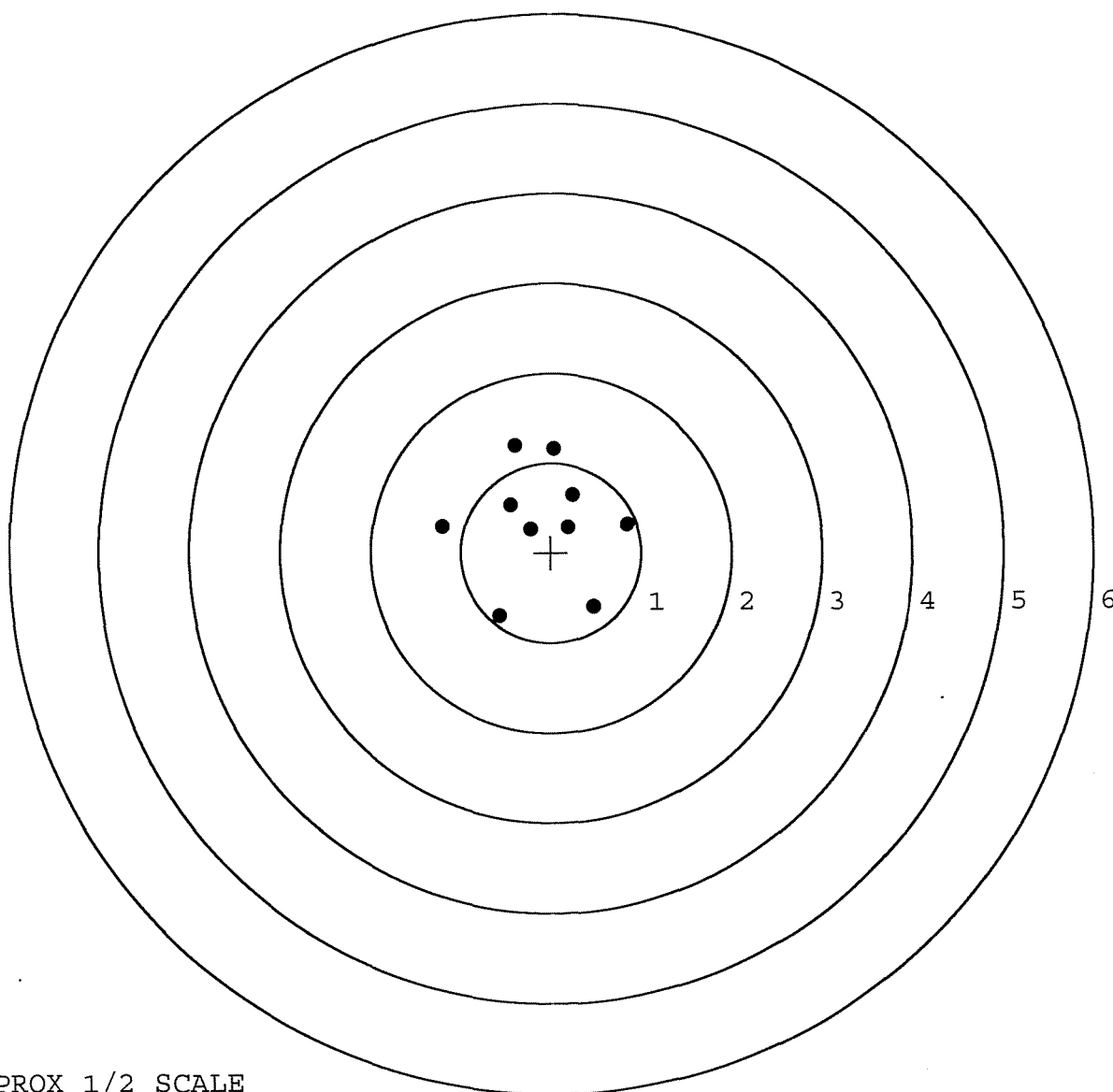
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.101
The Average Y Centroid of the Five Target Set:	0.033
The Average Point of Impact of the Five Target Set:	0.106
The Average Mean Radius of the Five Target Set:	0.650
The Distance from POA to Centroid Target #1:	0.355
The Distance from Centroid Target #2 to Centroid Target #1:	0.376
The Distance from Centroid Target #3 to Centroid Target #1:	0.418
The Distance from Centroid Target #4 to Centroid Target #1:	0.255
The Distance from Centroid Target #5 to Centroid Target #1:	0.498

SERIAL NUMBER: E6413457. __0
 TARGET NUMBER: 1
 FILE DATE: 03/27/2002
 FILE TIME: 02:31

X CENTROID: -0.105
 Y CENTROID: 0.339
 POA TO CENTROID: 0.355
 HORZ SPREAD: 2.049
 VERT SPREAD: 1.898
 GROUP SPREAD: 1.955
 MIN RADIUS: 0.139
 MAX RADIUS: 1.142
 MEAN RADIUS: 0.734
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.472	-0.601
2:	-0.577	-0.700
3:	0.843	0.317
4:	0.245	0.644
5:	0.198	0.285
6:	-0.447	0.540
7:	-0.221	0.262
8:	-1.206	0.295
9:	-0.399	1.198
10:	0.039	1.155

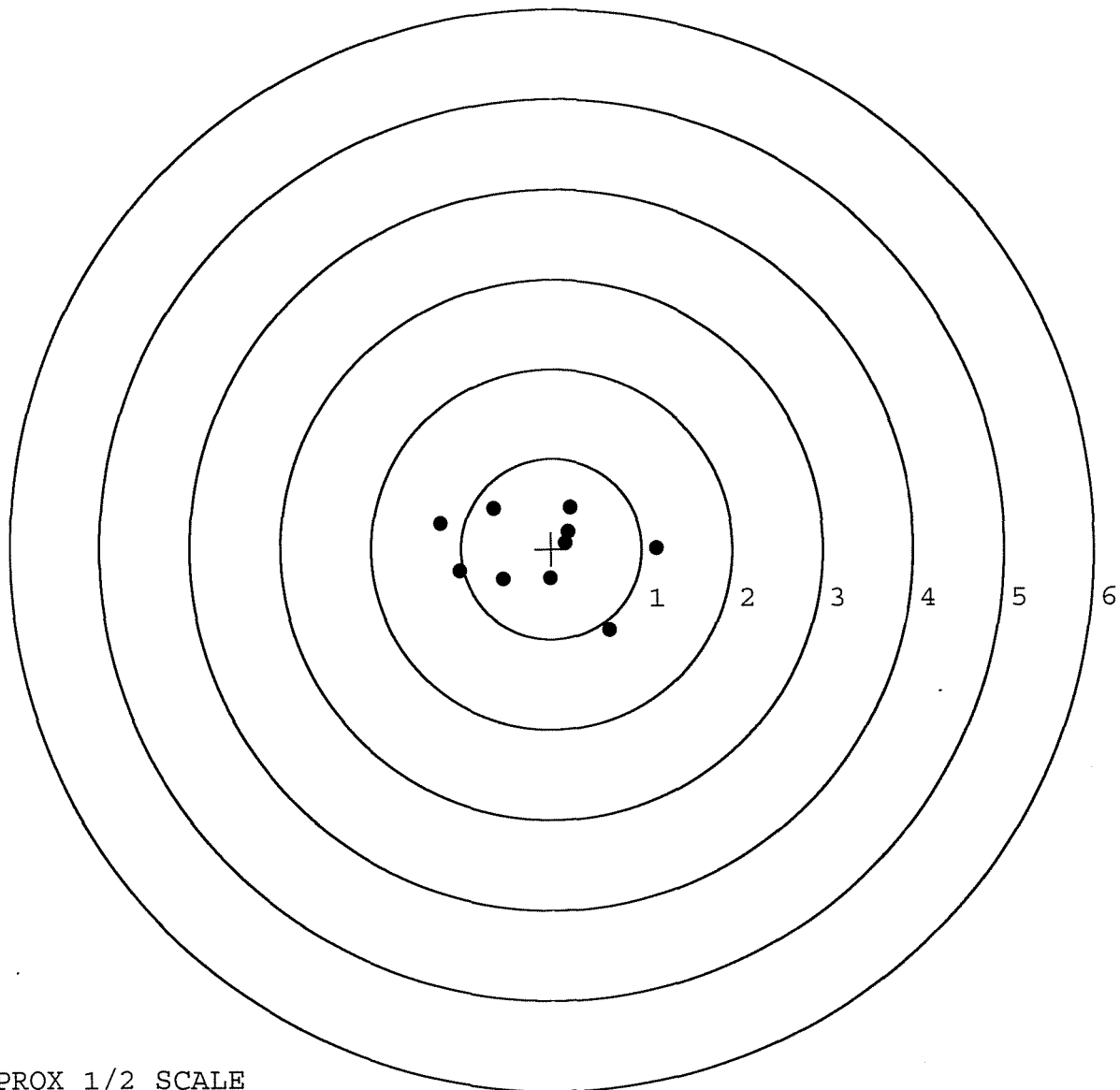


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6413457. __0
 TARGET NUMBER: 2
 FILE DATE: 03/27/2002
 FILE TIME: 02:31

X CENTROID: -0.108
 Y CENTROID: -0.037
 POA TO CENTROID: 0.114
 HORZ SPREAD: 2.394
 VERT SPREAD: 1.359
 GROUP SPREAD: 2.410
 MIN RADIUS: 0.283
 MAX RADIUS: 1.274
 MEAN RADIUS: 0.731
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.165	0.004
2:	0.644	-0.904
3:	-0.536	-0.335
4:	-0.020	-0.328
5:	-0.642	0.451
6:	-1.229	0.281
7:	-1.017	-0.248
8:	0.208	0.455
9:	0.190	0.193
10:	0.157	0.064



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6413457. __0

TARGET NUMBER: 3

FILE DATE: 03/27/2002

FILE TIME: 02:31

POINT#	X	Y
1:	0.559	-0.559
2:	0.321	-0.474
3:	-0.059	-0.535
4:	0.037	-0.300
5:	-0.196	-0.329
6:	0.356	0.045
7:	0.397	0.515
8:	-0.337	0.264
9:	-1.000	-0.113
10:	-1.135	0.702

X CENTROID: -0.106

Y CENTROID: -0.078

POA TO CENTROID: 0.132

HORZ SPREAD: 1.694

VERT SPREAD: 1.261

GROUP SPREAD: 2.112

MIN RADIUS: 0.264

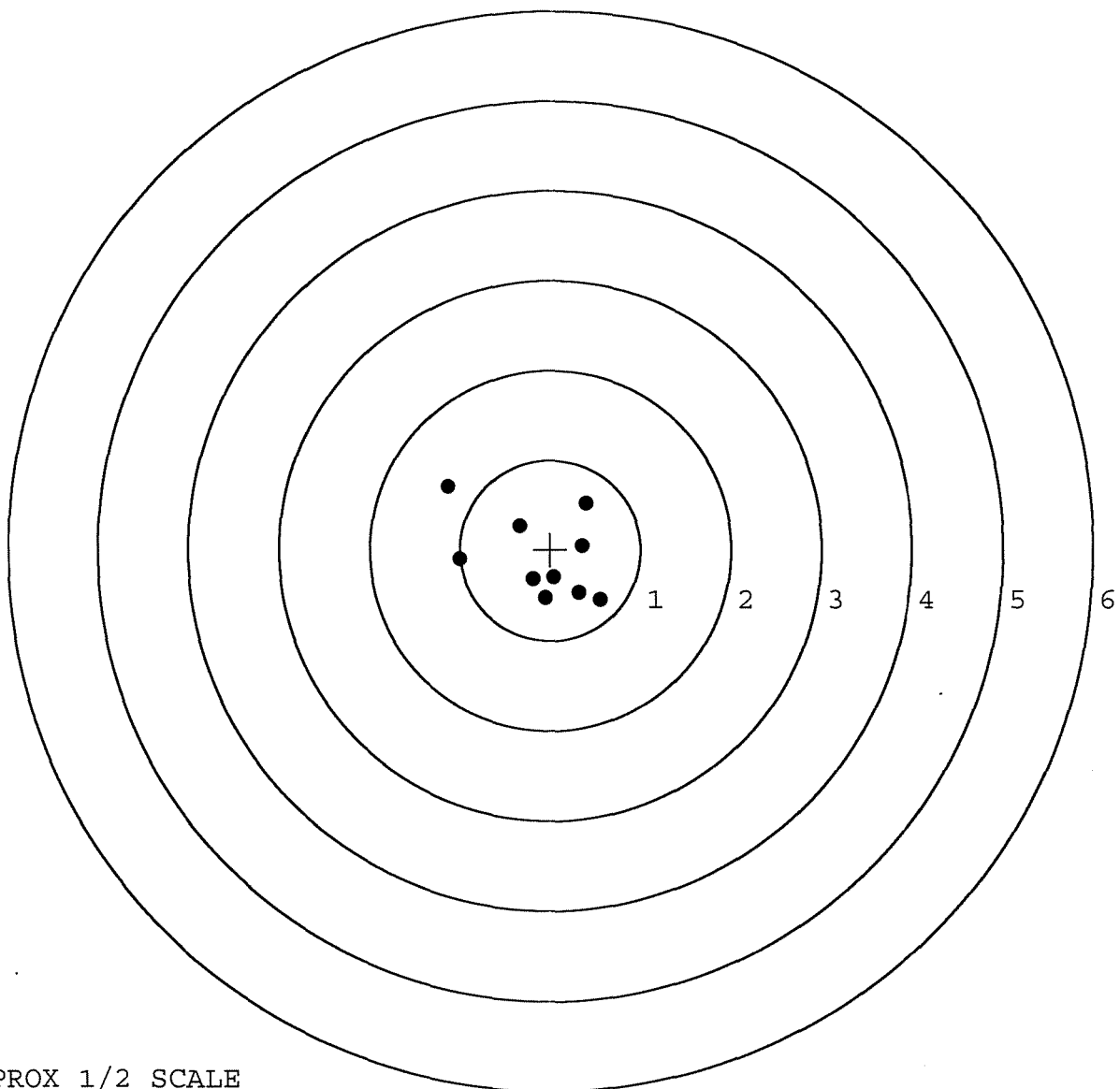
MAX RADIUS: 1.292

MEAN RADIUS: 0.625

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

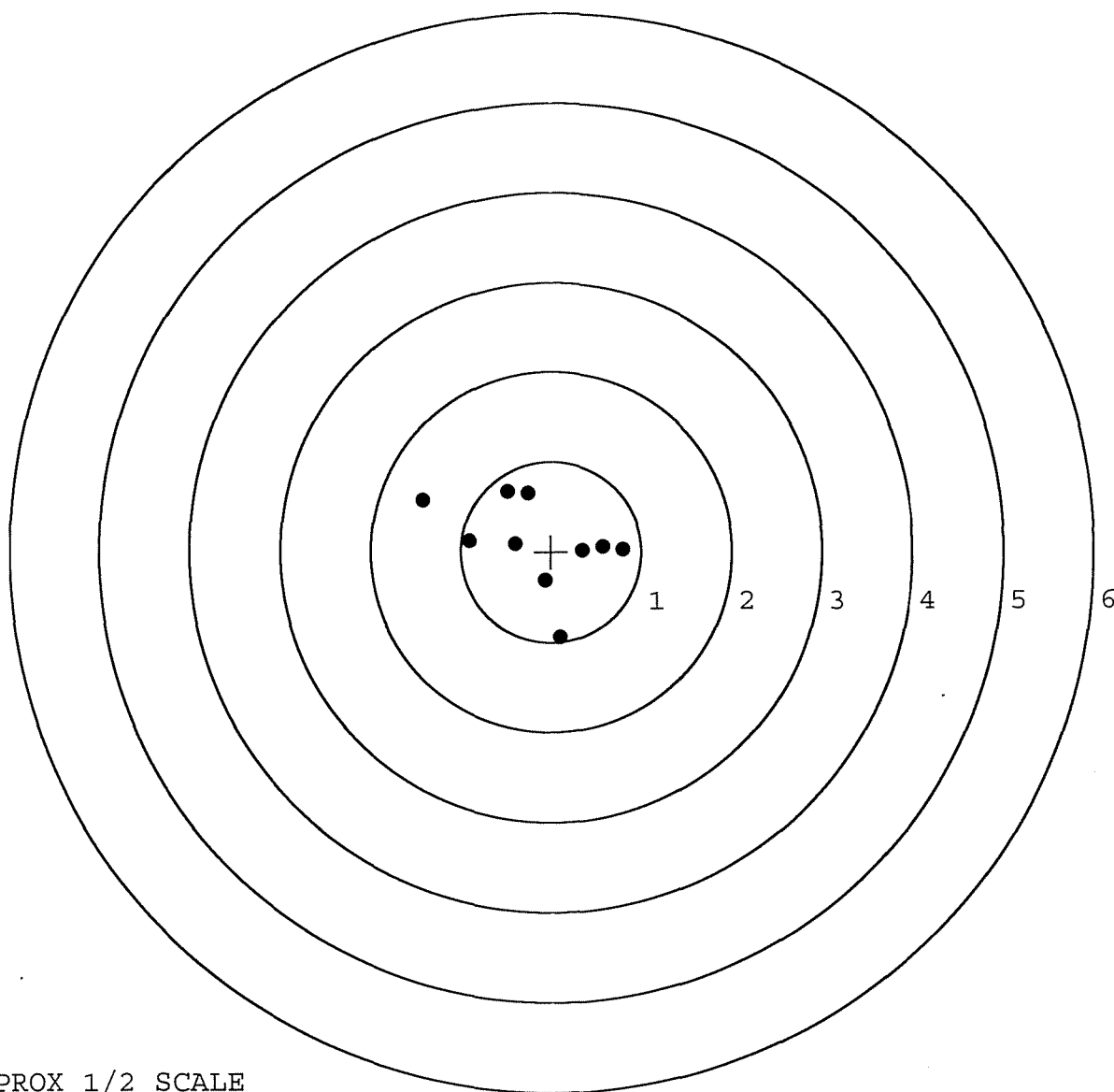


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6413457. 0
 TARGET NUMBER: 4
 FILE DATE: 03/27/2002
 FILE TIME: 02:31

X CENTROID: -0.170
 Y CENTROID: 0.093
 POA TO CENTROID: 0.194
 HORZ SPREAD: 2.218
 VERT SPREAD: 1.617
 GROUP SPREAD: 2.285
 MIN RADIUS: 0.228
 MAX RADIUS: 1.343
 MEAN RADIUS: 0.727
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.795	0.026
2:	0.577	0.054
3:	0.352	0.015
4:	0.104	-0.947
5:	-0.067	-0.324
6:	-0.398	0.087
7:	-0.901	0.123
8:	-0.256	0.649
9:	-0.485	0.670
10:	-1.423	0.576

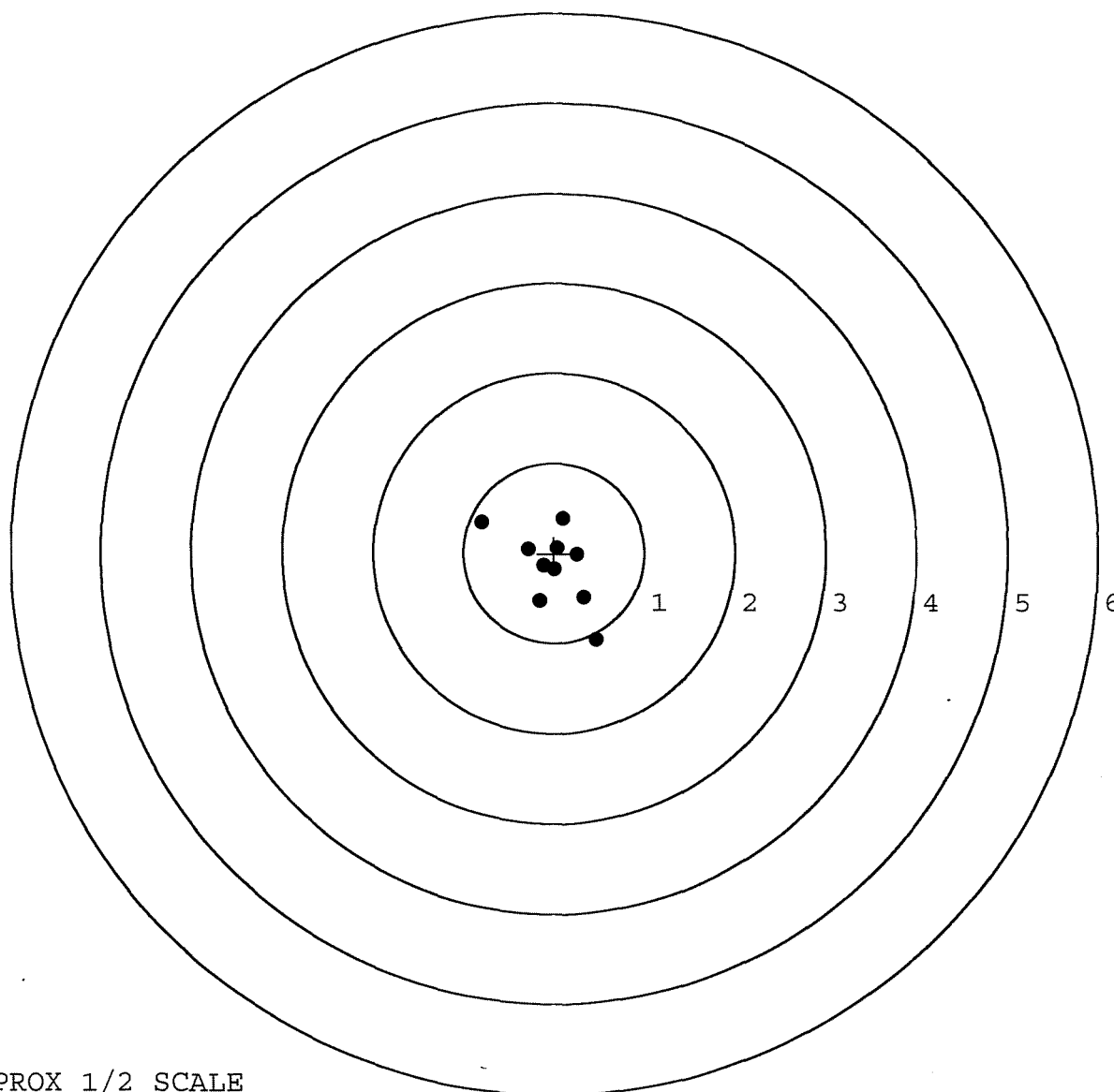


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6413457. __0
 TARGET NUMBER: 5
 FILE DATE: 03/27/2002
 FILE TIME: 02:31

X CENTROID: -0.016
 Y CENTROID: -0.150
 POA TO CENTROID: 0.151
 HORZ SPREAD: 1.274
 VERT SPREAD: 1.357
 GROUP SPREAD: 1.832
 MIN RADIUS: 0.035
 MAX RADIUS: 0.954
 MEAN RADIUS: 0.433
 # IN 1 IN DIAMETER: 7
 # IN 2 IN DIAMETER: 10
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.471	-0.970
2:	0.334	-0.500
3:	-0.803	0.346
4:	0.255	-0.017
5:	-0.157	-0.539
6:	0.002	-0.180
7:	-0.281	0.043
8:	0.095	0.387
9:	0.038	0.066
10:	-0.118	-0.138



TARGET APPROX 1/2 SCALE

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6225508

1064

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and stock	8 9	8/88	FB
600	Proof	9	7/88	RW
607	Check Headspace	9	7/88	RW
610	Dis-assemble gun		7/88	RW
612	Magnaflux Barrel Action		9-14-88	PFL
	Magnaflux Bolt		9-14-88	PFL
615	Rollmark Caliber		10/12	WC
617	Drill & Tap Sight Holes		10/12	FB
618	Polish Barrel		10/20	WT
620	Apply Coatings (Barrel Action)		10-31-88	TJA
	Apply Coatings (Bolt)		10-31-88	TJA
625	Final Assembly A) Clean inside of Bolt Assembly		11/2/88	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		11/2/88	RW
	C) Inspect Ejector Hole for Chamfer		11/2/88	RW

OVER

OP.#		READINGS	DATE	INITIAL
625	D) Oil Firing Pin Ass'y		11/2/88	RW
cont.	E) Adjust Trigger Pull to Min. Setting and Stake		2 NOV 88	JS
	F) Safety on Force	5 5 5	2 NOV 88	JS
	G) Safety off Force	3 3 3	2 NOV 88	JS
	H) Trigger Pull Test & Retainability		2 NOV 88	JS
	I) Firing Pin Indent	.0205 .0205 .0205	2 NOV 88	JS
	J) Assemble Stock		11/8/88	RW
	K) Attach Front & Rear Sight Assemblies		11/8/88	RW
	L) Iron Sight Alignment		11/8/88	RW
	M) Detach Front & Rear Sights & place in numbered container		11/8/88	RW
	N) Attach Scope to Rifle		11 NOV 88	JS
	O) Detach & Attach Scope 20 times			
640	Gallery Target & Test	88 R 57 L	11/14/88	DH
	A) Optical Clarity of Scope		11/14/88	DH
645	Inspect for Live Ammo		11/14/88	DH
655	Final Inspection			
	A) Headspace		30 NOV 88	JS
	B) Trigger Pull	2.56 2.51 2.53	2.58 2.58	JS
	C) Function		30 NOV 88	JS
	D) Assemble Swivel Studs		30 NOV 88	JS
660	Pack		15 Dec 88	JS

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6225508DATE 31 Oct 88TESTER J. U. + 918

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.56	2.55	2.69	2.56	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.52	2.59	2.63	2.51	
PULL #3	2.64	2.60	2.60	2.53	
PULL #4	2.60	2.59	2.66	2.58	
PULL #5	2.61	2.60	2.64	2.58	
TOTAL	12.93	12.93	13.22	12.76	
AVG.	2.586	2.586	2.644	2.552	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.03	2.93		
PULL #2	3.01	2.99		
PULL #3	3.01	2.89		
PULL #4	3.05	3.02		
PULL #5	3.05	3.04		
TOTAL	15.15	14.87		
AVG.	3.03	2.974		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.29	4.00		4.06
PULL #2	4.29	4.15		4.05
PULL #3	4.27	4.18		4.08
PULL #4	4.29	4.20		4.07
PULL #5	4.30	4.24		4.10
TOTAL	21.44	20.77		20.36
AVG.	4.288	4.154		4.072

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225508

CENTROIDAL DISTANCES

0 TO	1	.627479
1 TO	2	.316139
1 TO	3	.430711
1 TO	4	.325972
1 TO	5	.483175

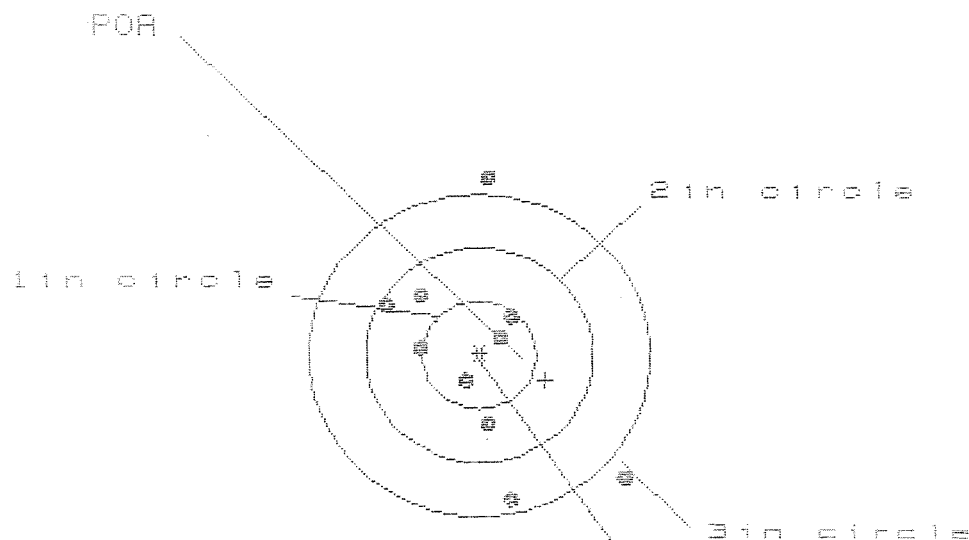
1.25
1.25 <----FOR

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.3062
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .139
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .336273
THE AMR FOR THIS RIFLE IS: .9826

14 Nov 1988

FILE:/PATTERNING/CENTERFIRE_PATT/06225500

CENTERFIRE PATTERNS # 1



OF SHOTS = 10

IN CIR

1in = 4

2in = 7

3in = 8

HS = 2.072

VS = 3.046

GS = 3.120

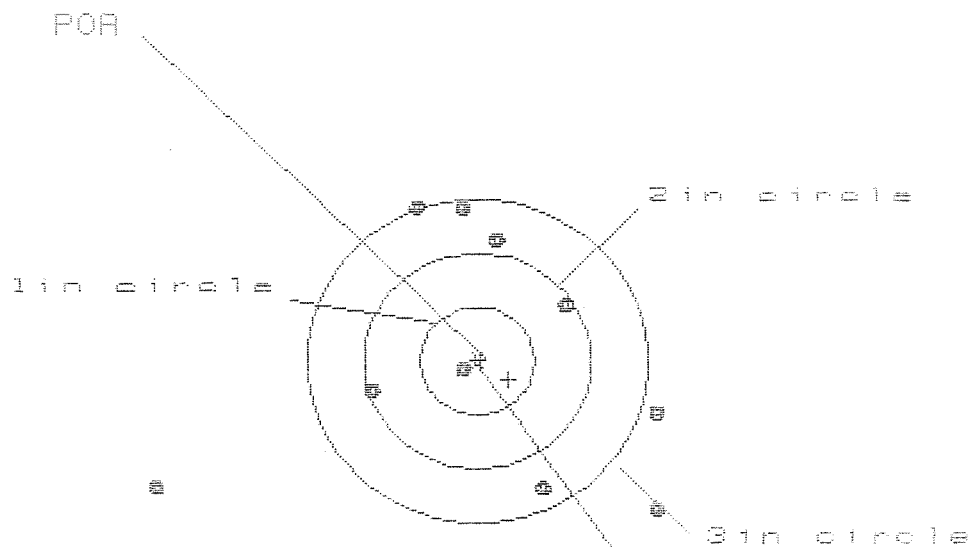
CENTROID *

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.256	.401	.428
MINIMUM X	-.816	-.677	-.650
MAXIMUM Y	1.704	1.572	.634
MINIMUM Y	-1.342	-1.474	-1.277
CENTROID X	-.581	-.720	-.747
CENTROID Y	.237	.369	.172
POA TO CENTROID in.	.627	.809	.767
MIN RADIUS	.235	.287	.166
MEAN RADIUS	.861	.745	.629
MAX RADIUS	1.725	1.587	1.347
HORIZONTAL SPREAD	2.072	1.078	1.078
VERTICAL SPREAD	3.046	3.046	1.911
EXTREME SPREAD	3.120	3.052	2.116
NUMBER IN ONE INCH CIRCLE =	4		
NUMBER IN TWO INCH CIRCLE =	7		
NUMBER IN THREE INCH CIRCLE =	8		

14 May 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225508

CENTERFIRE PATTERNS # 2



OF SHOTS= 10

IN CIR

1 in = 1

2 in = 3

3 in = 6

HS= 4.358

VS= 2.801

GS= 4.393

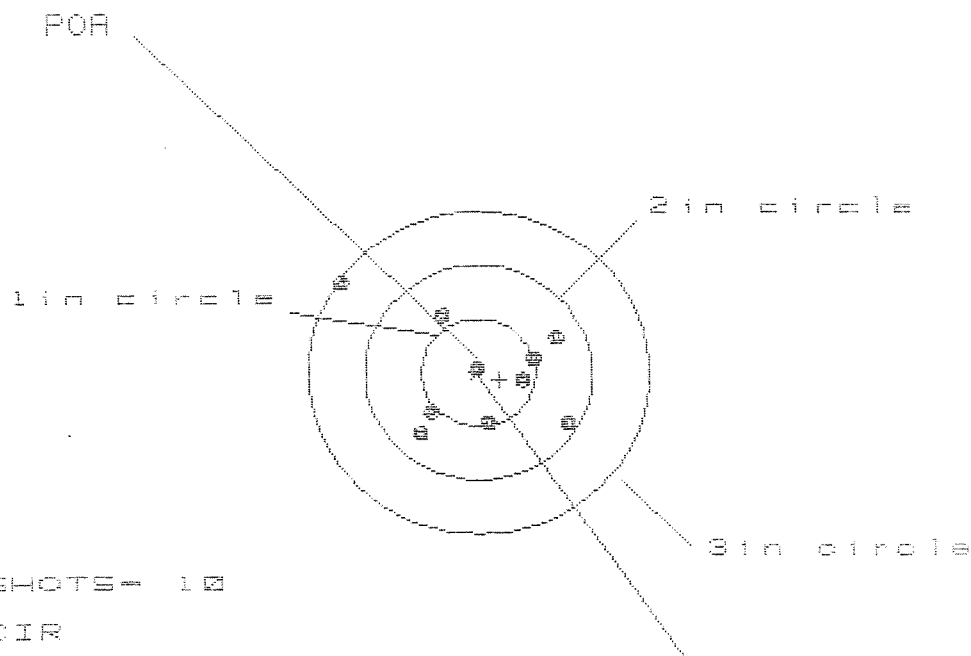
CENTROID *

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.565	1.255	1.394
MINIMUM X	:	-2.793	-1.254	-1.097
MAXIMUM Y	:	1.473	1.344	1.162
MINIMUM Y	:	-1.328	-1.457	-1.481
CENTROID X	:	-.271	.039	-.118
CENTROID Y	:	.175	.304	.486
POR TO CENTROID in.	:	.323	.307	.500
MIN RADIUS	:	.180	.516	.499
MEAN RADIUS	:	1.418	1.222	1.103
MAX RADIUS	:	3.024	1.923	1.601
HORIZONTAL SPREAD	:	4.358	2.509	2.491
VERTICAL SPREAD	:	2.801	2.801	2.643
EXTREME SPREAD	:	4.393	3.459	2.825
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		6	

14 Nov 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225508

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1 in = 3

2 in = 8

3 in = 10

HS= 2.037

VS= 1.359

GS= 2.418

CENTROID *

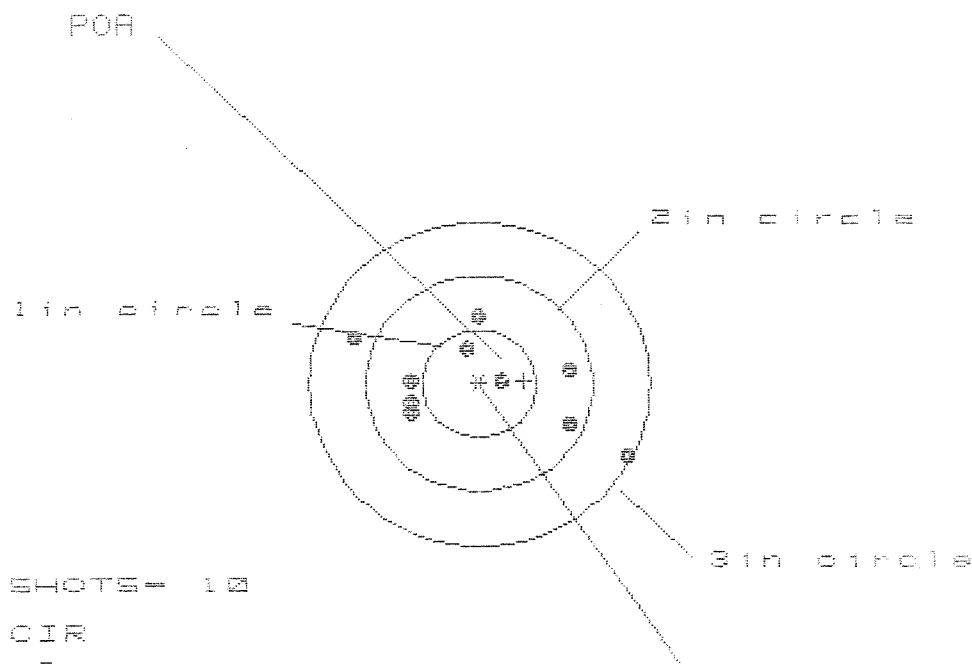
PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.836	.703	.635
MINIMUM X	:	-1.201	-.665	-.577
MAXIMUM Y	:	.822	.664	.616
MINIMUM Y	:	-.537	-.446	-.494
CENTROID X	:	-.187	-.054	-.142
CENTROID Y	:	.063	-.028	.021
POA TO CENTROID in.	:	.197	.061	.143
MIN RADIUS	:	.082	.237	.143
MEAN RADIUS	:	.657	.552	.516
MAX RADIUS	:	1.455	.813	.760
HORIZONTAL SPREAD	:	2.037	1.368	1.213
VERTICAL SPREAD	:	1.359	1.110	1.110
EXTREME SPREAD	:	2.418	1.575	1.493
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		9	
NUMBER IN THREE INCH CIRCLE	=		10	

14 Nov 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225508

CENTERFIRE PATTERNS

4



OF SHOTS = 10

IN CIR

1 in = 2

2 in = 8

3 in = 10

HS = 2.384

VS = 1.290

GS = 2.645

PATTERN #

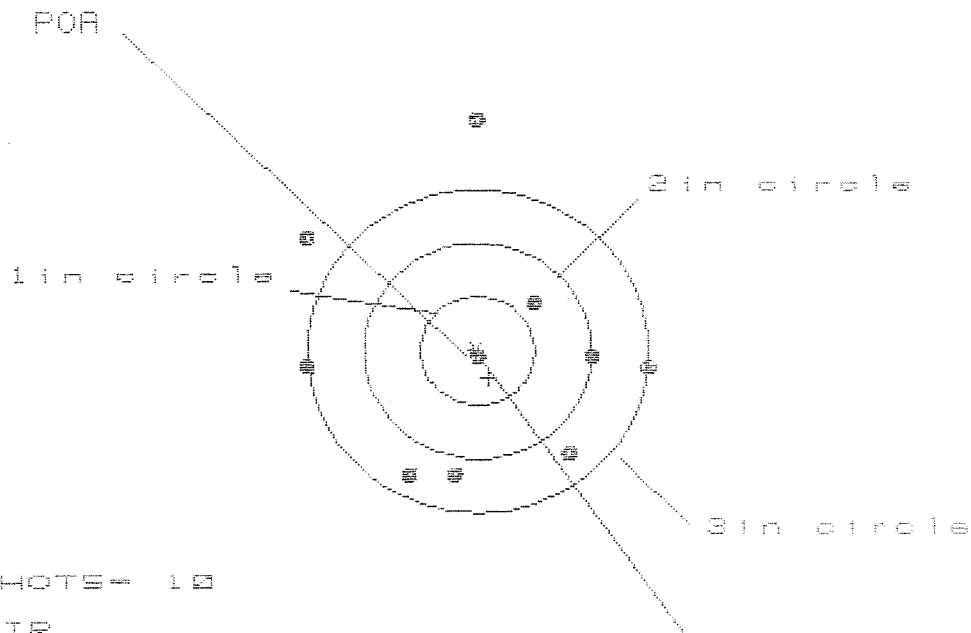
4

SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.248	.963	.838
MINIMUM X	-1.136	-.997	-.629
MAXIMUM Y	.592	.514	.561
MINIMUM Y	-.698	-.415	-.368
CENTROID X	-.394	-.533	-.408
CENTROID Y	-.030	.048	.001
POA TO CENTROID in.	.395	.535	.408
MIN RADIUS	.156	.232	.172
MEAN RADIUS	.738	.642	.587
MAX RADIUS	1.430	1.064	.915
HORIZONTAL SPREAD	2.384	1.960	1.467
VERTICAL SPREAD	1.290	.929	.929
EXTREME SPREAD	2.645	2.111	1.510
NUMBER IN ONE INCH CIRCLE =		2	
NUMBER IN TWO INCH CIRCLE =		8	
NUMBER IN THREE INCH CIRCLE =		10	

14 Nov 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C8225588

CENTERFIRE PATTERNS # 5



OF SHOTS= 10

IN CIR

1in = 1

2in = 2

3in = 8

HS= 2.983

VS= 3.317

GS= 3.336

CENTROID #

PATTERN #	5	5	5
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.477	1.478	1.298
MINIMUM X	-1.506	-1.505	-1.656
MAXIMUM Y	2.131	1.288	.871
MINIMUM Y	-1.186	-.949	-.789
CENTROID X	-.098	-.099	.089
CENTROID Y	.250	.013	-.147
POA TO CENTROID in.	.269	.100	.172
MIN RADIUS	.036	.204	.404
MEAN RADIUS	1.239	1.128	.998
MAX RADIUS	2.131	1.980	1.677
HORIZONTAL SPREAD	2.983	2.983	2.946
VERTICAL SPREAD	3.317	2.237	1.660
EXTREME SPREAD	3.336	3.215	2.946
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	2		
NUMBER IN THREE INCH CIRCLE =	8		

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C 6725508

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel <i>RB</i>		<i>2/5/90</i>	<i>WB</i>
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4	4	4			2/27/90	WB
	G) Safety Off Force	2 1/4	2 1/4	2 1/4			2/27/90	WB
	H) Trigger Pull Test & Retainability							
	I) Firing Pin Indent	.021	.021	.0205			2/27/90	WB
	J) Assemble Stock							
	K) Assemble Swivel Studs						2/27/90	WB
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test						2/23/90	A
	A) Time						2/23/90	A
	B) Malfunctions						2/23/90	A
	C) Pierced Primers						2/23/90	A
	D) Optical Clarity of Scope						2/23/90	A
645	Inspect for Live Ammo						2/23/90	A
655	Final Inspection						2/27/90	WB
	A) Headspace							
	B) Trigger Pull	2.67	2.62	2.63	2.61	2.58	2/27/90	WB
	C) Function						2/27/90	WB
660	Pack							

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225508
23 Feb 1990

CENTROIDAL DISTANCES

0 TO	1	.25965
1 TO	2	.263486
1 TO	3	.0590762
1 TO	4	.244904
1 TO	5	.241373

53
#

<----POB

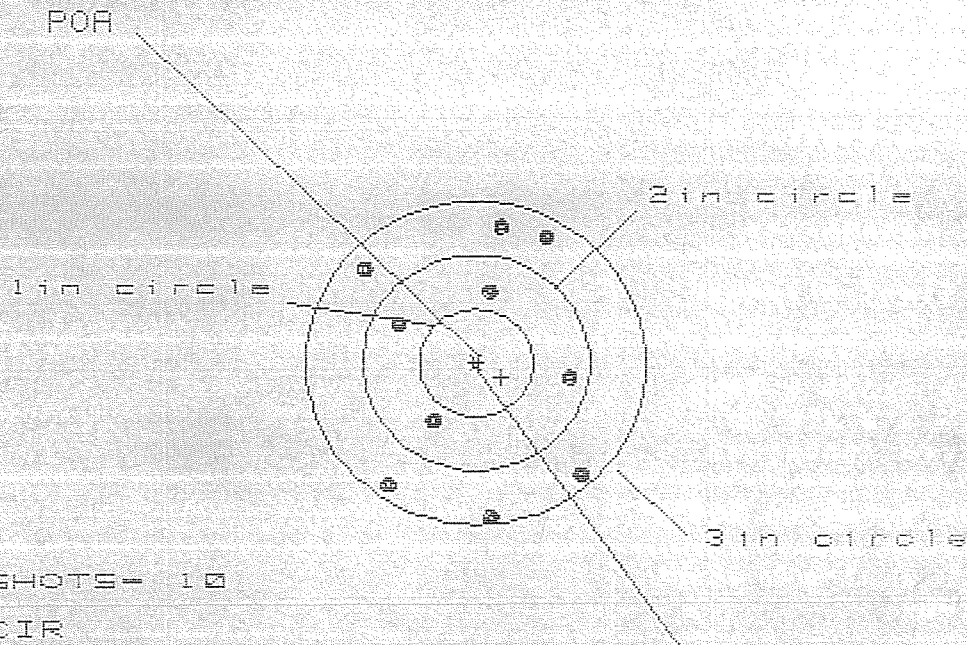
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.193
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .099
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .21691

THE AMR FOR THIS RIFLE IS: .8376

23 Feb 1998

FILE:/PATTERNING/CENTERFIRE_PATT/CG225500.1

CENTERFIRE PATTERNS # 1



OF SHOTS= 10

IN CIR

1 in = 0

2 in = 4

3 in = 10

HS= 1.960

VS= 2.671

CS= 2.769

CENTROID *

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.958	.906	.935
MINIMUM X	-1.002	-.896	-.867
MAXIMUM Y	1.268	1.150	.959
MINIMUM Y	-1.403	-1.521	-1.436
CENTROID X	-.223	-.329	-.358
CENTROID Y	.133	.251	.442
POA TO CENTROID in.	.259	.414	.569
MIN RADIUS	.654	.578	.434
MEAN RADIUS	1.111	1.058	.969
MAX RADIUS	1.434	1.539	1.572
HORIZONTAL SPREAD	1.960	1.802	1.802
VERTICAL SPREAD	2.671	2.671	2.395
EXTREME SPREAD	2.769	2.699	2.699
NUMBER IN ONE INCH CIRCLE =	0		
NUMBER IN TWO INCH CIRCLE =	4		
NUMBER IN THREE INCH CIRCLE =	10		

23 Feb 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C8225588.1

CENTERFIRE PATTERNS # 2

POA

1in circle

2in circle

3in circle

CENTROID *

OF SHOTS= 10

IN CIR

1in = 3

2in = 7

3in = 10

HS= 2.028

VS= 2.325

GS= 2.648

PATTERN #

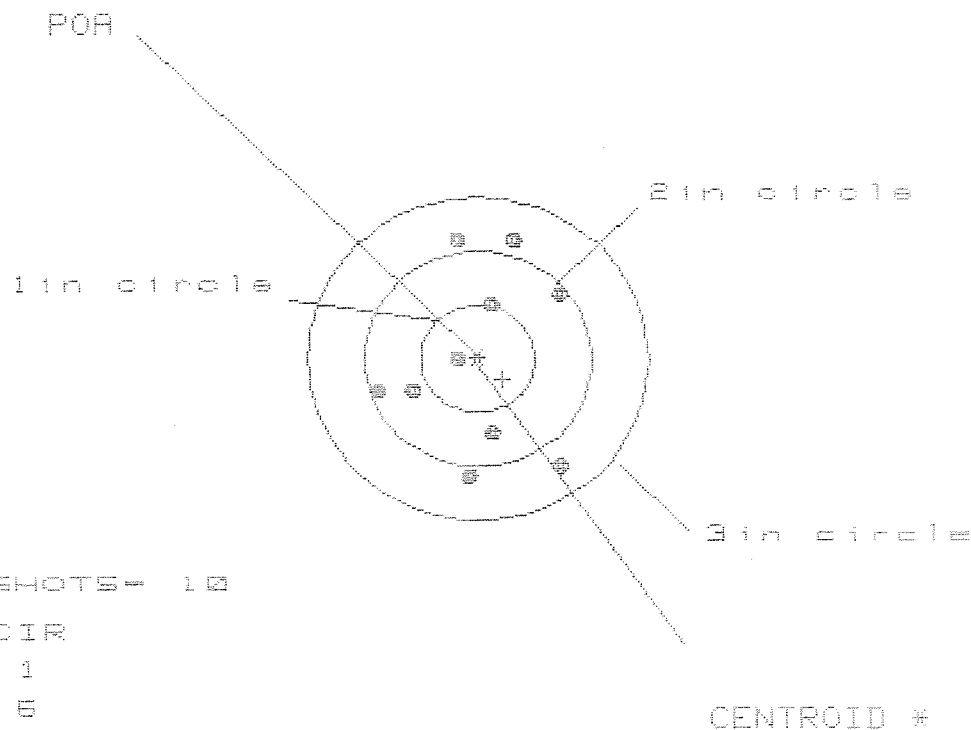
2

SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.093	.989	1.015
MINIMUM X	-.935	-.849	-.823
MAXIMUM Y	1.302	1.189	.430
MINIMUM Y	-1.023	-.716	-.568
CENTROID X	-.003	.101	.075
CENTROID Y	-.012	.101	-.047
POA TO CENTROID in.	.013	.143	.089
MIN RADIUS	.217	.277	.270
MEAN RADIUS	.777	.714	.634
MAX RADIUS	1.386	1.207	1.024
HORIZONTAL SPREAD	2.028	1.838	1.838
VERTICAL SPREAD	2.325	1.905	.998
EXTREME SPREAD	2.648	1.937	1.844
NUMBER IN ONE INCH CIRCLE =		3	
NUMBER IN TWO INCH CIRCLE =		7	
NUMBER IN THREE INCH CIRCLE =		10	

23 Feb 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C8225588.1

CENTERFIRE PATTERNS # 3



PATTERN #	10	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.707	.756	.801
MINIMUM X	-.830	-.759	-.714
MAXIMUM Y	1.147	1.039	1.105
MINIMUM Y	-1.090	-1.198	-1.069
CENTROID X	-.220	-.299	-.344
CENTROID Y	.192	.300	.171
POA TO CENTROID in.	.292	.424	.384
MIN RADIUS	.164	.163	.039
MEAN RADIUS	.840	.789	.726
MAX RADIUS	1.205	1.199	1.105
HORIZONTAL SPREAD	1.545	1.515	1.515
VERTICAL SPREAD	2.237	2.237	2.174
EXTREME SPREAD	2.272	2.272	2.174
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	6		
NUMBER IN THREE INCH CIRCLE =	10		

23 Feb 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C8225508.1

CENTERFIRE PATTERNS # 4

POA

1 in circle

2 in circle

3 in circle

OF SHOTS= 10

IN CIR

1 in = 2

2 in = 8

3 in = 10

CENTROID *

HS= 1.614

VS= 1.665

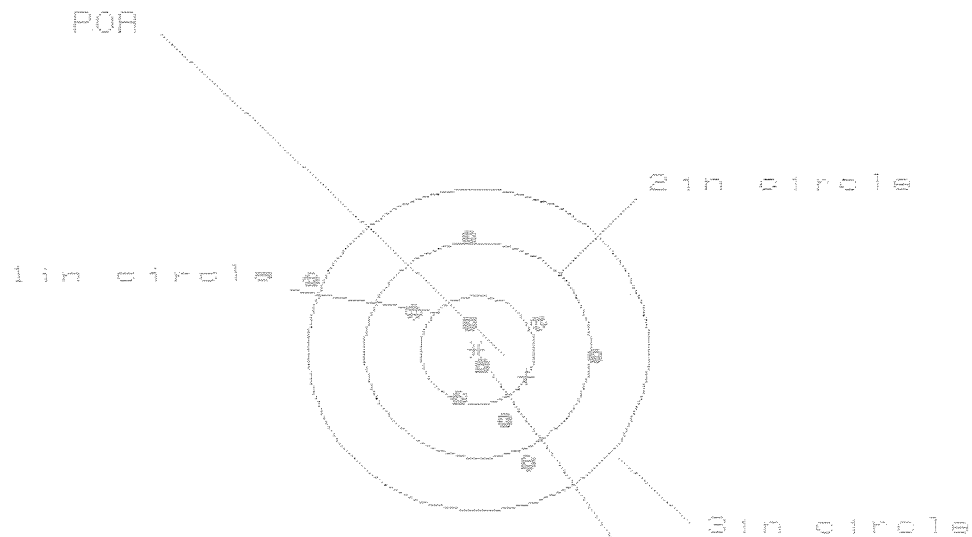
GS= 1.916

PATTERN #	4		
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.738	.810	.725
MINIMUM X	-.876	-.804	-.889
MAXIMUM Y	.830	.737	.640
MINIMUM Y	-.835	-.779	-.563
CENTROID X	-.086	-.158	-.073
CENTROID Y	-.070	.023	.120
POA TO CENTROID in.	.111	.160	.140
MIN RADIUS	.066	.178	.220
MEAN RADIUS	.691	.649	.598
MAX RADIUS	1.059	1.036	.899
HORIZONTAL SPREAD	1.614	1.614	1.614
VERTICAL SPREAD	1.665	1.516	1.203
EXTREME SPREAD	1.916	1.759	1.699
NUMBER IN ONE INCH CIRCLE	=	2	
NUMBER IN TWO INCH CIRCLE	=	8	
NUMBER IN THREE INCH CIRCLE	=	10	

23 Feb 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6225588.1

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1in = 2

2in = 6

3in = 9

HS= 2.502

VS= 2.079

GS= 2.585

CENTROID #

PATTERN #	5	5	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.009	.844	.879
MINIMUM X	-1.493	-.693	-.657
MAXIMUM Y	1.046	1.115	.994
MINIMUM Y	-1.033	-.964	-.748
CENTROID X	-.433	-.268	-.303
CENTROID Y	.252	.183	.304
POR TO CENTROID in.	.501	.324	.429
MIN RADIUS	.206	.166	.235
MEAN RADIUS	.769	.661	.615
MAX RADIUS	1.615	1.139	1.014
HORIZONTAL SPREAD	2.502	1.537	1.537
VERTICAL SPREAD	2.079	2.079	1.742
EXTREME SPREAD	2.585	2.144	1.771
NUMBER IN ONE INCH CIRCLE =	2		
NUMBER IN TWO INCH CIRCLE =	6		
NUMBER IN THREE INCH CIRCLE =	9		

INITIAL JJM		CUSTOMER ORDER NO.		COMMENTS W/10X LEUPOLD SCOPE M-24 SNIPER	
DATE RECEIVED 01/18/90	DATE OPENED 01/25/90	DATE CODE DI 12/88	SERIAL NUMBER C6225506	MODEL AND GRADE 9999 7.62 NATO	ORDER R 90-0294
ACCESSORIES HARD CASE		SLING STRAP		W/STUDS W/SWIVELS	

FROM:

CDR D/782 MAINT BN
ATTN CW2 BURKHARDT
782 MAIN BN
FT BRAGG NC 28307-5100

SHIP TO:

CDR D/782 MAINT BN
ATTN CW2 BURKHARDT
782 MAIN BN
FT BRAGG

NC
28307-5100

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE ☐	PROM. DATE	ESTIMATED	VIA UPS
----------------	--------------------	--------------------------------	------------	-----------	------------

REPAIR CHARGE	TAX	INSURANCE	UPS	PARCEL POST	TOTAL
---------------	-----	-----------	-----	-------------	-------

GUN CONDITION:

☐

NEW

☒

SLIGHTLY WORN

☒

VERY WORN

☐

MISUSED

☐

MARRED

CUSTOMER'S REQUEST

BENT BARREL + CRACKED STOCK

MAIN FAULT

① REPOWDER COAT TRIGGER GUARD ASSY.
② REPLACE STOCK

PARTS

PARTS MISSING

1- 96115 - OIL BOTTLE

1- 96056 - SCOPE LENS CLEANING
FLUID

REPAIRMAN KW	PROOF ✓	CLEAN ✓	TEST ✓	TARGET ✓	PATTERN ✓
GALLERY TESTER AJC	DATE 2/22/90	DATE 2/22/90	DATE 2/22/90	DATE 2/22/90	DATE 2/22/90

RD6925 REV. 6/

REQUEST REPAIR OF BENT BARREL AND CRACKED STOCK

SECTION II - WORK ACCOMPLISHED

[illegible]

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225508

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		12/2/93	RW
600	Proof		12/2/93	RW
607	Check Headspace		12/2/93	RW
610	Dis-assemble Gun		12/2/93	RW
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		12/8/93	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		12/8/93	RW
	C) Inspect Ejector Hole for Chamfer		12/8/93	RW
	D) Oil Firing Pin Ass'y		12/8/93	RW
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS					DATE	INIT
5 cont.	F) Safety On Force							
	G) Safety Off Force							
	H) Trigger Pull Test & Retainability							
	I) Firing Pin Indent							
	J) Assemble Stock							
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test						12/8/93	RW
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clarity of Scope							
645	Inspect for Live Ammo						12/8/93	RW
655	Final Inspection A) Headspace						12/9/93	RW
	B) Trigger Pull	2.42	2.43	2.41	2.41	2.44	12/9/93	RW
	C) Function						12/9/93	RW
660	Pack							

Final Inspection

In: C6225508

DATE REC'D: 11/17/93

DATE RET'D: 12/10/93

EDITOR: RW

Item:

Barrel Assy.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

Scope Assy.

☒ Scope☒ Scope Rings☒ Mounting Screws☒ Mounting Base☒ Screws☒ Finish☒ Looseness☒ Clarity

Misc.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

Stock Assy.

☒ Stock☒ Sling Swivel Studs☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

Systems Case

☐ Scope Case☐ Iron Sights☐ Deployment Kit

Trigger

☒ SAFETY OPERATION☒ SET

Comments:

CENTROIDAL DISTANCE CALCULATIONS
 FOR RIFLE # 06225508
 10 Dec 1993

CENTROIDAL DISTANCES

0 TO	1	.606031
1 TO	2	.281603
1 TO	3	.587688
1 TO	4	1.00826
1 TO	5	1.09381

$\frac{1}{n} \sum_{i=1}^n x_i$ (----FOR

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .004
 THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0392
 THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0394636

THE AMR FOR THIS RIFLE IS: 1.103

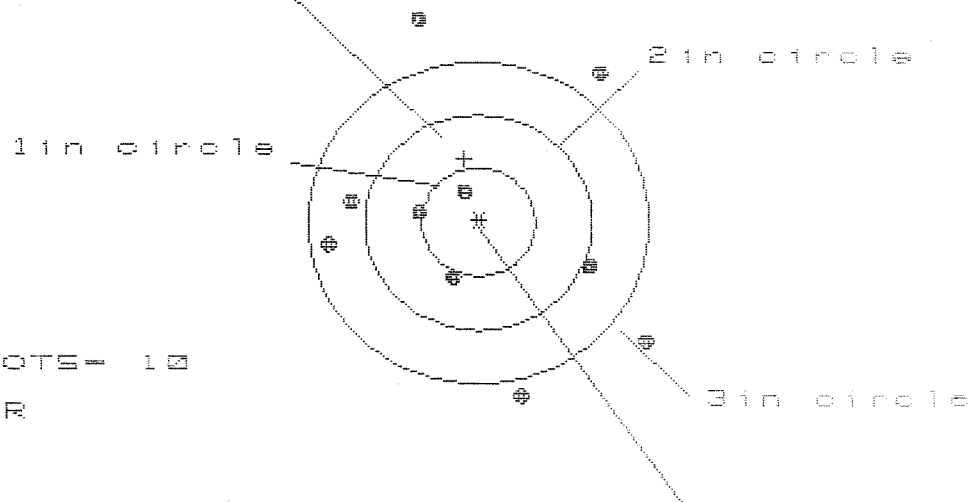
10 Dec 1993

FILE:/PATTERNING/CENTERFIRE_PATT/C6225500

CENTERFIRE PATTERNS

1

POA



OF SHOTS= 10

IN CIR

1in = 1

2in = 3

3in = 6

HS= 2.768

VS= 3.470

GS= 3.601

CENTROID *

PATTERN #

1

SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.429	1.375	1.190
MINIMUM X	:	-1.339	-1.393	-1.221
MAXIMUM Y	:	1.898	1.559	1.442
MINIMUM Y	:	-1.572	-1.361	-1.478
CENTROID X	:	.125	.179	.007
CENTROID Y	:	-.593	-.804	-.686
POA TO CENTROID in.	:	.606	.824	.687
MIN RADIUS	:	.308	.431	.377
MEAN RADIUS	:	1.215	1.130	1.019
MAX RADIUS	:	1.959	1.862	1.869
HORIZONTAL SPREAD	:	2.768	2.768	2.411
VERTICAL SPREAD	:	3.470	2.920	2.920
EXTREME SPREAD	:	3.601	2.992	2.992
NUMBER IN ONE INCH CIRCLE	=	1		
NUMBER IN TWO INCH CIRCLE	=	3		
NUMBER IN THREE INCH CIRCLE	=	6		

10 Dec 1993

FILE:/PATTERNING/CENTERFIRE_PATT/06225500

CENTERFIRE PATTERNS # 2

POA

1in circle

2in circle

3in circle

CENTROID *

OF SHOTS= 10

IN CIR

1in = 0

2in = 5

3in = 7

HS= 3.338

VS= 1.810

GS= 3.403

PATTERN #

2

SHOTS (BEST OF)

10

9

8

MAXIMUM X

1.565

1.369

1.123

MINIMUM X

-1.773

-1.969

-1.443

MAXIMUM Y

1.012

.940

.987

MINIMUM Y

-.798

-.870

-.823

CENTROID X

.317

.513

.759

CENTROID Y

-.387

-.315

-.362

POA TO CENTROID in.

.500

.602

.841

MIN RADIUS

.664

.506

.504

MEAN RADIUS

1.189

1.074

.903

MAX RADIUS

1.877

2.004

1.584

HORIZONTAL SPREAD

3.338

3.338

2.566

VERTICAL SPREAD

1.810

1.810

1.810

EXTREME SPREAD

3.403

3.403

2.718

NUMBER IN ONE INCH CIRCLE =

0

NUMBER IN TWO INCH CIRCLE =

5

NUMBER IN THREE INCH CIRCLE =

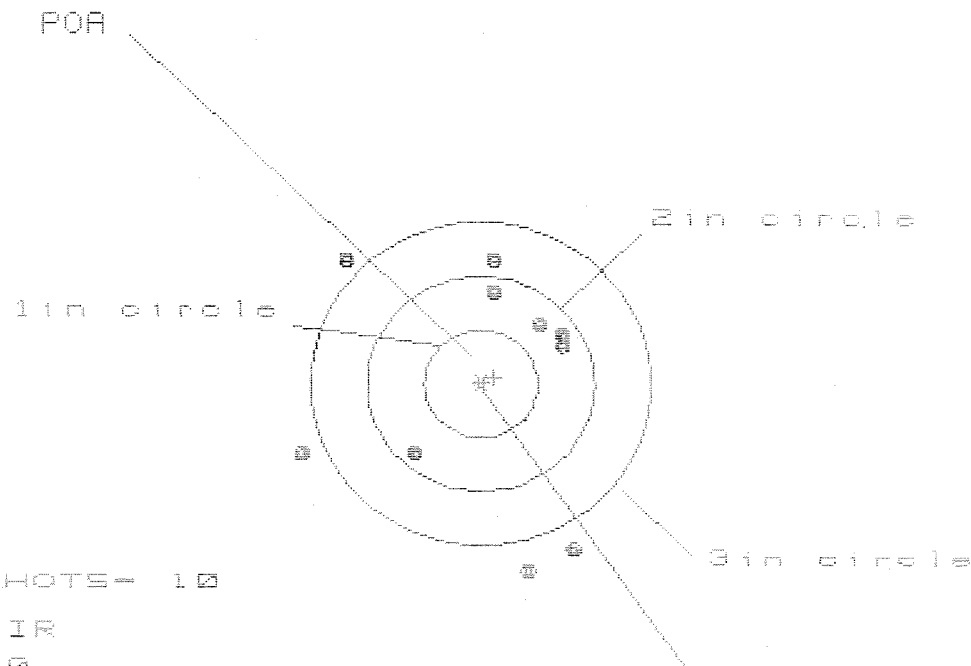
7

10 Dec 1993

FILE:/PATTERNING/CENTERFIRE_PATT/06225500

CENTERFIRE PATTERNS

3



OF SHOTS- 10

IN CIR

1in = 0

2in = 5

3in = 6

HS= 2.479

VS= 2.917

GS= 3.369

CENTROID #

PATTERN #	10	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.849	.890	.844
MINIMUM X	-1.630	-1.589	-1.478
MAXIMUM Y	1.190	.998	.782
MINIMUM Y	-1.727	-1.725	-1.059
CENTROID X	-.116	-.157	-.268
CENTROID Y	-.057	.135	.351
POA TO CENTROID in.	.129	.207	.441
MIN RADIUS	.748	.655	.536
MEAN RADIUS	1.218	1.120	.990
MAX RADIUS	1.766	1.941	1.809
HORIZONTAL SPREAD	2.479	2.479	2.322
VERTICAL SPREAD	2.917	2.723	1.842
EXTREME SPREAD	3.369	3.369	2.559
NUMBER IN ONE INCH CIRCLE =	0		
NUMBER IN TWO INCH CIRCLE =	5		
NUMBER IN THREE INCH CIRCLE =	6		

10 Dec 1933

FILE:/PATTERNING/CENTERFIRE_PATT/C6225508

CENTERFIRE PATTERNS # 4

POA

1 in circle

2 in circle

3 in circle

OF SHOTS- 10

IN CIR

1 in = 3

2 in = 6

3 in = 9

HS= 1.668

VS= 3.117

GS= 3.280

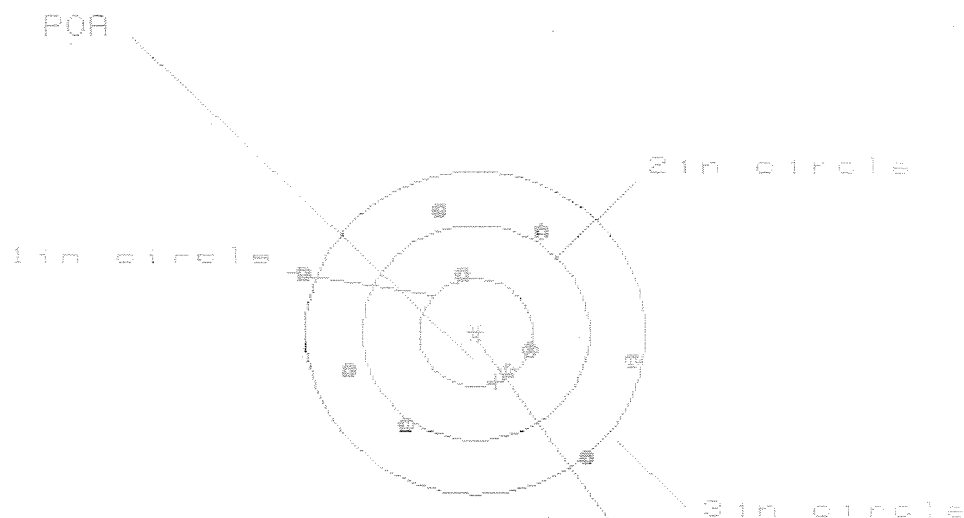
CENTROID *

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.794	.728	.773
MINIMUM X	-.874	-.940	-.895
MAXIMUM Y	1.393	1.201	.616
MINIMUM Y	-1.724	-1.123	-.973
CENTROID X	-.128	-.062	-.107
CENTROID Y	.383	.575	.425
POA TO CENTROID in.	.404	.578	.438
MIN RADIUS	.177	.091	.184
MEAN RADIUS	.831	.682	.622
MAX RADIUS	1.823	1.338	1.242
HORIZONTAL SPREAD	1.668	1.668	1.668
VERTICAL SPREAD	3.117	2.324	1.589
EXTREME SPREAD	3.280	2.352	2.280
NUMBER IN ONE INCH CIRCLE =	3		
NUMBER IN TWO INCH CIRCLE =	6		
NUMBER IN THREE INCH CIRCLE =	9		

10 Dec 1983

FILE:/PATTERNING/CENTERFIRE_PATT/08225508

CENTERFIRE PATTERNS # 5



* OF SHOTS- 10

IN CIR

1in = 2

2in = 3

3in = 8

HS= 2.904

VS= 2.332

GS= 3.047

CENTROID #

PATTERN #	5		
SHOTS (BEST OF)	10	9	8
MAXIMUM X	-1.418	1.253	1.357
MINIMUM X	-1.486	-1.285	-1.181
MAXIMUM Y	1.131	1.194	1.052
MINIMUM Y	-1.201	-1.138	-.921
CENTROID X	-.178	-.013	-.117
CENTROID Y	.458	.395	.537
POA TO CENTROID in.	.491	.395	.550
MIN RADIUS	.464	.295	.438
MEAN RADIUS	1.062	.979	.926
MAX RADIUS	1.589	1.410	1.399
HORIZONTAL SPREAD	2.904	2.538	2.538
VERTICAL SPREAD	2.332	2.332	1.973
EXTREME SPREAD	3.047	2.667	2.542
NUMBER IN ONE INCH CIRCLE =		2	
NUMBER IN TWO INCH CIRCLE =		3	
NUMBER IN THREE INCH CIRCLE =		8	

RECEIVING AND ESTIMATING REPORT

ATTN: FRED MARTIN W/ULTRA 10X-M3A SCOPE
W/REDFIELD PEEP SIGHT/M24 SWS

DATE RECEIVED
11/17/93

DATE OPENED
11/23/93

DATE CODE
DI 9-88

SERIAL NUMBER
C6225508

NEW SERIAL NUMBER

MODEL AND GRADE
700 7.62

NATO

ACCESSORIES
SCOPE MNTS

SCOPE BASE

W/STUDS

FROM:

DEPT OF THE ARMY
CDR 1/504 PIR
ATTN: SCOUTS
FT BRAGG

NC 28307

SHIP TO:

DEPT OF THE ARMY
CDR 1/504 PIR
ATTN: SCOUTS
FT BRAGG

NC 28307

CUST NO:087740 C.O.D L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

PROM. DATE

ESTIMATED

VIA
R760136635

GUN CONDITION

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

Re-Barrel

Check For Damaged parts

PARTS

Barrel Assy - 96002

COMMENTS

Re-zinc - Scope Base, Scope Rings
& Swivel Studs
Re-powder coat - Floor plate, Late
Trigger Guard, Front & Rear Sig
Bases.

REPAIRMAN
RW

PROOF
✓

CLEAN
✓

TEST
✓

TARGET
✓

PATTERN

GALLERY TESTER
RW

DATE
12/2/93

DATE
12/8/93

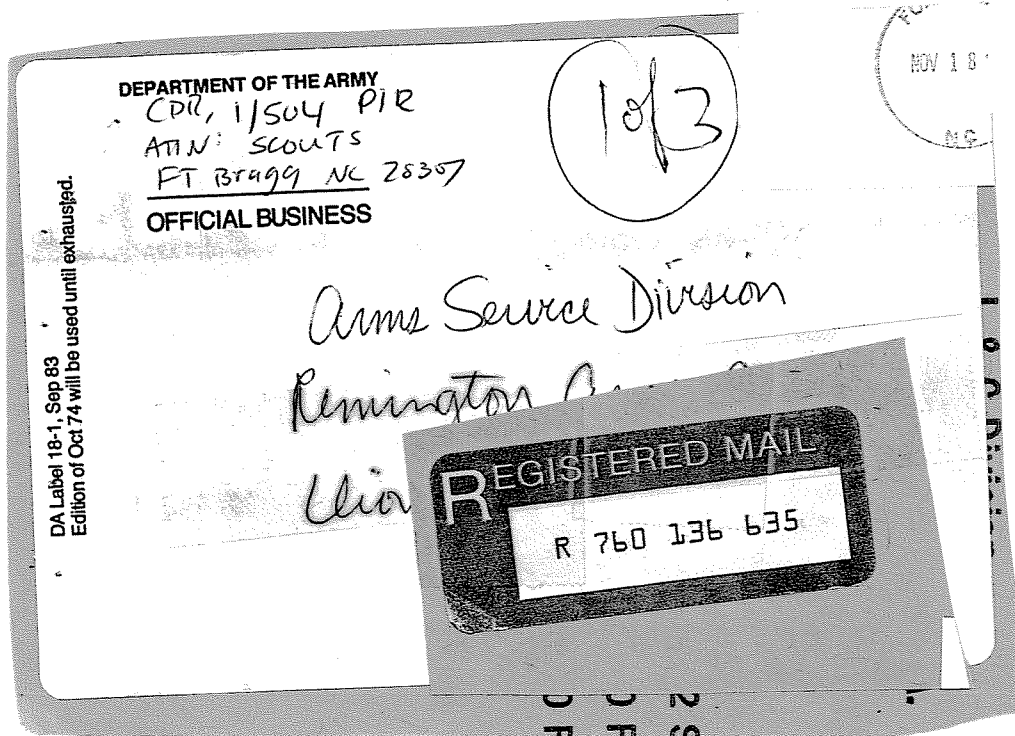
DATE
12/8/93

DATE
12/8/93

DATE

OFFICE COPY

RD6925 REV. 1/92



S/N: CG225508

PLEASE SURVEY ALL EQUIPMENT
AND REPLACE MISSING OR BROKEN PARTS

PLEASE CHECK STOCKS FOR DAMAGE
CAUSED BY EXPOSURE TO EXCESSIVE
DESERT HEAT

MISSING: BIPOD , SLING