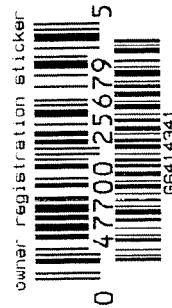
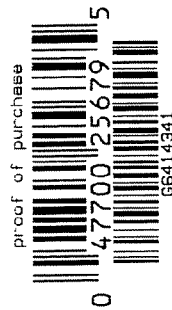


G 641 4341

**M/24 7.62 NATO S.W.S.
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
COMPLETE SYSTEM - LE/EXPORT**

98606 - M-24 OPERATORS MANUAL
96229 - SWS SLING STRAP ASSEMBLY
96117 - TRS BIPOD ASSB

46 FORM 96253

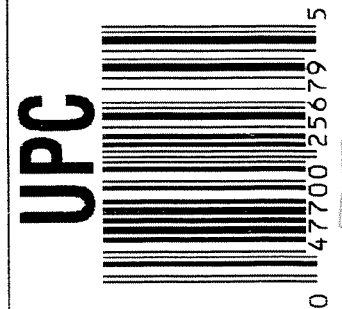


ORDER NO. **25679**

BARREL LENGTH **24"**

CAPACITY **6**

G6414341



BARBER - M24 0150602

ORDER 25679

M/24 7.62 NATO S.W.S.

UPC



ORDER 25679

M/24 7.62 NATO S.W.S.

UPC



SERIAL NO.



CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0150602 **M2400150641**

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # GL41 434

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		12-27-04	RTL
600	PROOF		12-28-04	C
607	CHECK HEADSPACE		12-28-04	A
610	DIS-ASSEMBLE GUN		12-28-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		12-28-04	10
615	ROLLMARK CALIBER		12/29/04	10
617	DRILL AND TAP SIGHT HOLES		12-28-04	TRW
620	APPLY COATINGS (BARREL ACTION)		1/5/05	HP
	(BOLT)			
625	FINAL ASSEMBLY		1-12-05	RTL
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-12-05	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-12-05	RTL
	D) OIL FIRING PIN ASSEMBLY		1-12-05	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP # OPERATION NAME		READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u>	<u>5.5</u>	<u>5.5</u>	1-22-05	DA
CONT.						
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u>	<u>2.4</u>	<u>2.5</u>	1-22-05	DA
	H) TRIGGER PULL TEST AND RETAINABILITY					
	I) FIRING PIN INDENT .020 MIN	<u>.021</u>	<u>.022</u>	<u>.022</u>	1-22-05	DA
	J) ASSEMBLE STOCK				1-12-05	RTL
	K) ASSEMBLE SWIVEL STUDS				1-24-05	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					
	M) IRON SIGHT ALIGNMENT	NA				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					
640	GALLERY TEST AND TARGET	PASS FAIL			1-17-05	AC
	MALFUNCTION CH	CORRECTION OK			1-17-05	AC
	MALFUNCTION	CORRECTION				
	MALFUNCTION	CORRECTION				
	MALFUNCTION	CORRECTION				
645	INSPECT FOR LIVE AMMO				1-17-05	AC
655	FINAL INSPECTION A) HEADSPACE				1-24-05	RR
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u>	<u>2.71</u>	<u>2.60</u> <u>2.64</u> <u>2.64</u>	1-22-05	DA
	C) FUNCTION				1-24-05	RTL
660	PACK				1-24-05	DA

AVERAGE PULL FORCE BETWEEN

SERIAL NO.

INITIAL PULL TESTS
BARBER M24 0150605

2.50 LBS (plus or minus 0.50 LBS)

DATE 11-10-04

3.00 LBS (plus or minus 0.75 LBS)

TESTER

4.00 LBS (plus or minus 1.00 LBS)

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.14	2.63		2.60	
PULL #2	2.45	2.53		2.56	
PULL #3	2.49	2.43		2.62	
PULL #4	2.48	2.36		2.64	
PULL #5	2.51	2.57		2.49	
TOTAL	12.07	12.52		12.91	
AVERAGE	2.41	2.50		2.58	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.33	3.11		
PULL #2	3.32	3.18		
PULL #3	3.40	3.19		
PULL #4	3.39	3.22		
PULL #5	3.32	3.23		
TOTAL	16.76	15.93		
AVERAGE	3.35	3.18		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.18	4.22		4.01
PULL #2	4.24	4.24		4.16
PULL #3	4.16	4.26		4.08
PULL #4	4.33	4.06		4.40
PULL #5	4.44	4.31		4.31
TOTAL	21.35	21.09		20.96
AVERAGE	4.27	4.21		4.19

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6414341.__1

FILE DATE AND TIME: 09/23/2005 11:01

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.026
The Average Y Centroid of the Five Target Set:	-0.065
The Average Point of Impact of the Five Target Set:	0.070
The Average Mean Radius of the Five Target Set:	1.050
The Distance from POA to Centroid Target #1:	0.119
The Distance from Centroid Target #2 to Centroid Target #1:	0.419
The Distance from Centroid Target #3 to Centroid Target #1:	0.273
The Distance from Centroid Target #4 to Centroid Target #1:	0.094
The Distance from Centroid Target #5 to Centroid Target #1:	0.379

SERIAL NUMBER: G6414341. __1

TARGET NUMBER: 1

FILE DATE: 09/23/2005

FILE TIME: 11:01

X CENTROID: 0.114

Y CENTROID: -0.035

POA TO CENTROID: 0.119

HORZ SPREAD: 2.235

VERT SPREAD: 4.739

GROUP SPREAD: 4.740

MIN RADIUS: 0.615

MAX RADIUS: 2.511

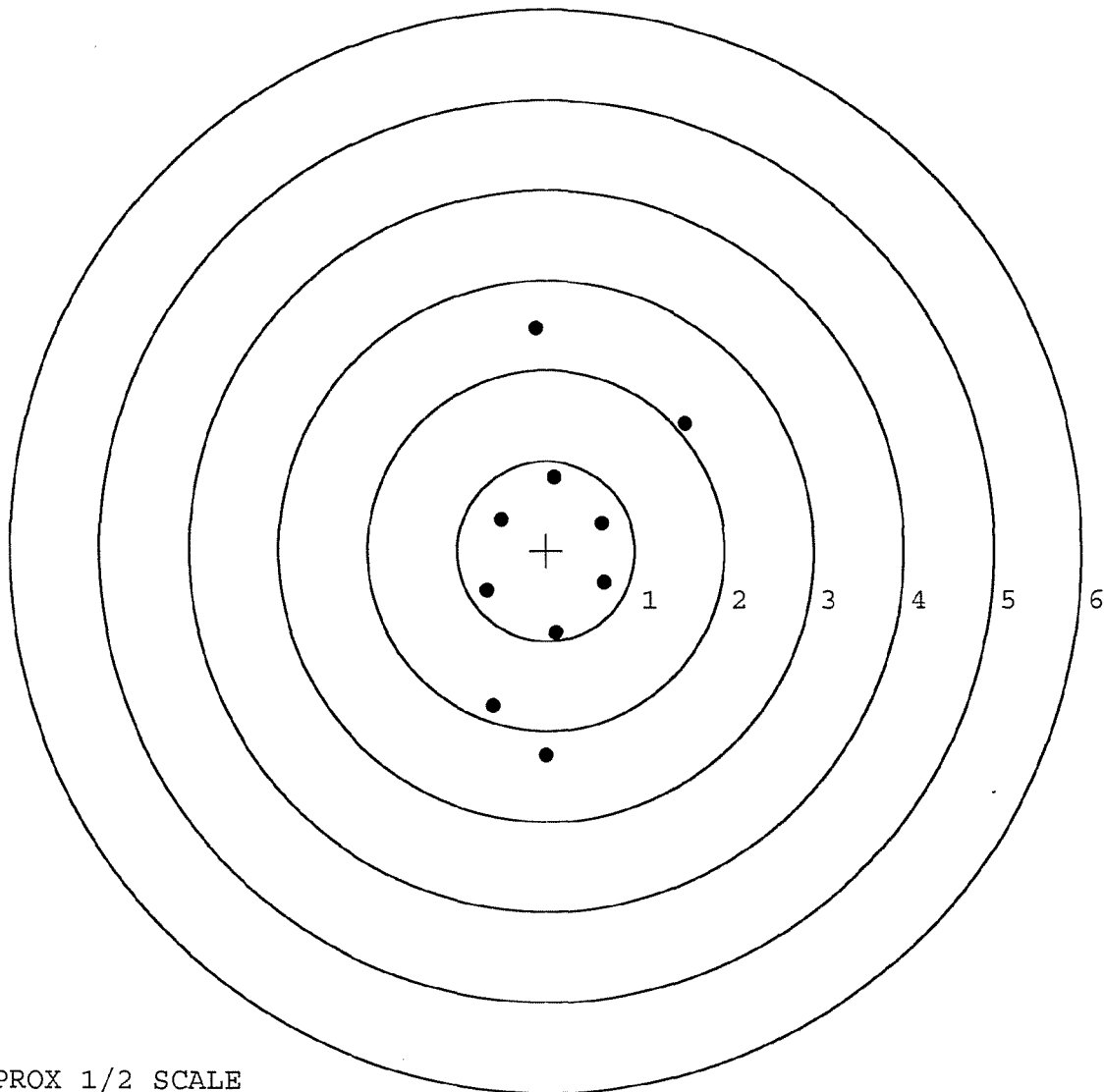
MEAN RADIUS: 1.323

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 6

POINT#	X	Y
1:	-0.603	-1.727
2:	0.110	-0.915
3:	0.649	-0.355
4:	0.621	0.312
5:	0.090	0.819
6:	-0.511	0.352
7:	-0.669	-0.441
8:	1.566	1.409
9:	-0.116	2.465
10:	0.002	-2.274



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6414341. __1

TARGET NUMBER: 2

FILE DATE: 09/23/2005

FILE TIME: 11:01

X CENTROID: -0.266

Y CENTROID: -0.213

POA TO CENTROID: 0.341

HORZ SPREAD: 2.870

VERT SPREAD: 3.053

GROUP SPREAD: 3.334

MIN RADIUS: 0.391

MAX RADIUS: 1.806

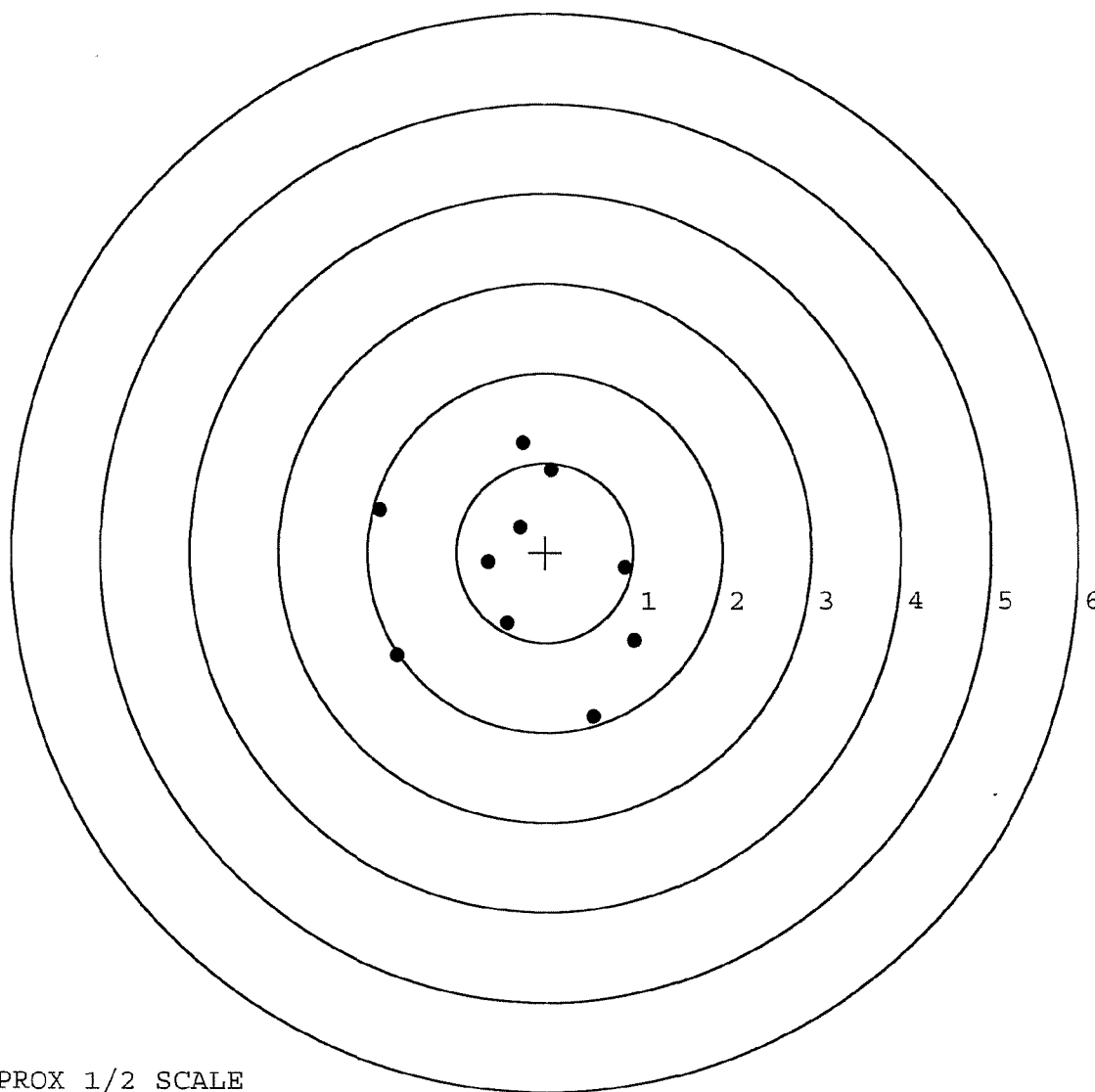
MEAN RADIUS: 1.200

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 7

POINT#	X	Y
1:	0.537	-1.831
2:	1.004	-0.991
3:	0.904	-0.175
4:	-0.438	-0.787
5:	-0.644	-0.113
6:	-0.292	0.283
7:	0.067	0.924
8:	-0.259	1.222
9:	-1.866	0.480
10:	-1.673	-1.145

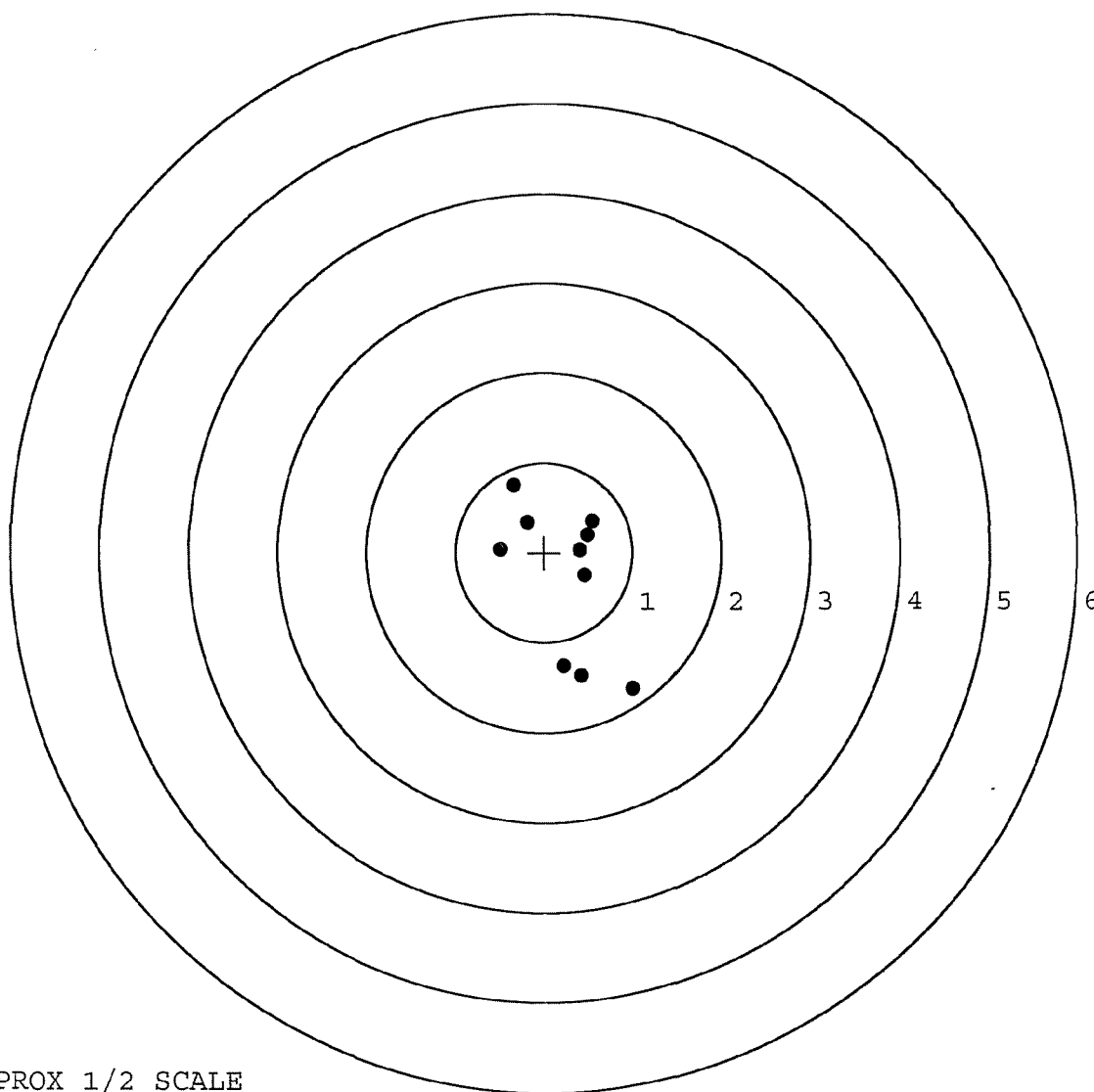


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6414341. __1
 TARGET NUMBER: 3
 FILE DATE: 09/23/2005
 FILE TIME: 11:01

X CENTROID: 0.248
 Y CENTROID: -0.273
 POA TO CENTROID: 0.369
 HORZ SPREAD: 1.494
 VERT SPREAD: 2.276
 GROUP SPREAD: 2.645
 MIN RADIUS: 0.210
 MAX RADIUS: 1.460
 MEAN RADIUS: 0.809
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.999	-1.525
2:	0.419	-1.378
3:	0.214	-1.268
4:	0.458	-0.259
5:	0.406	0.027
6:	0.540	0.353
7:	0.487	0.196
8:	-0.348	0.751
9:	-0.196	0.340
10:	-0.495	0.034



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6414341. 1

TARGET NUMBER: 4

FILE DATE: 09/23/2005

FILE TIME: 11:01

X CENTROID: 0.206

Y CENTROID: -0.016

POA TO CENTROID: 0.207

HORZ SPREAD: 1.693

VERT SPREAD: 3.228

GROUP SPREAD: 3.296

MIN RADIUS: 0.267

MAX RADIUS: 2.406

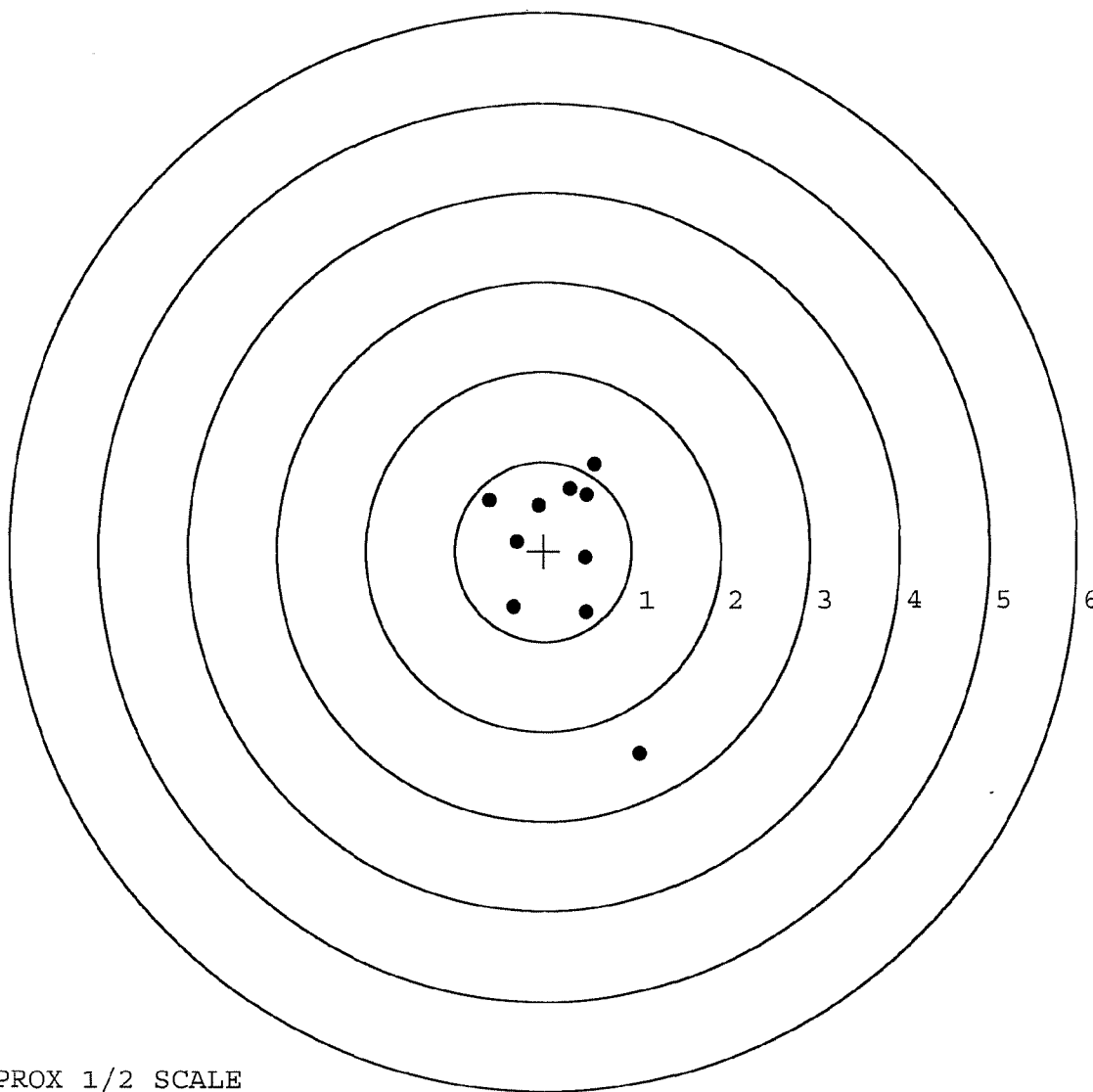
MEAN RADIUS: 0.881

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.477	-0.684
2:	0.467	-0.075
3:	0.297	0.698
4:	0.486	0.629
5:	0.577	0.969
6:	-0.060	0.512
7:	-0.304	0.101
8:	-0.616	0.569
9:	-0.340	-0.621
10:	1.077	-2.259



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6414341. 1

TARGET NUMBER: 5

FILE DATE: 09/23/2005

FILE TIME: 11:01

X CENTROID: -0.173

Y CENTROID: 0.212

POA TO CENTROID: 0.274

HORZ SPREAD: 1.717

VERT SPREAD: 4.013

GROUP SPREAD: 4.152

MIN RADIUS: 0.394

MAX RADIUS: 2.359

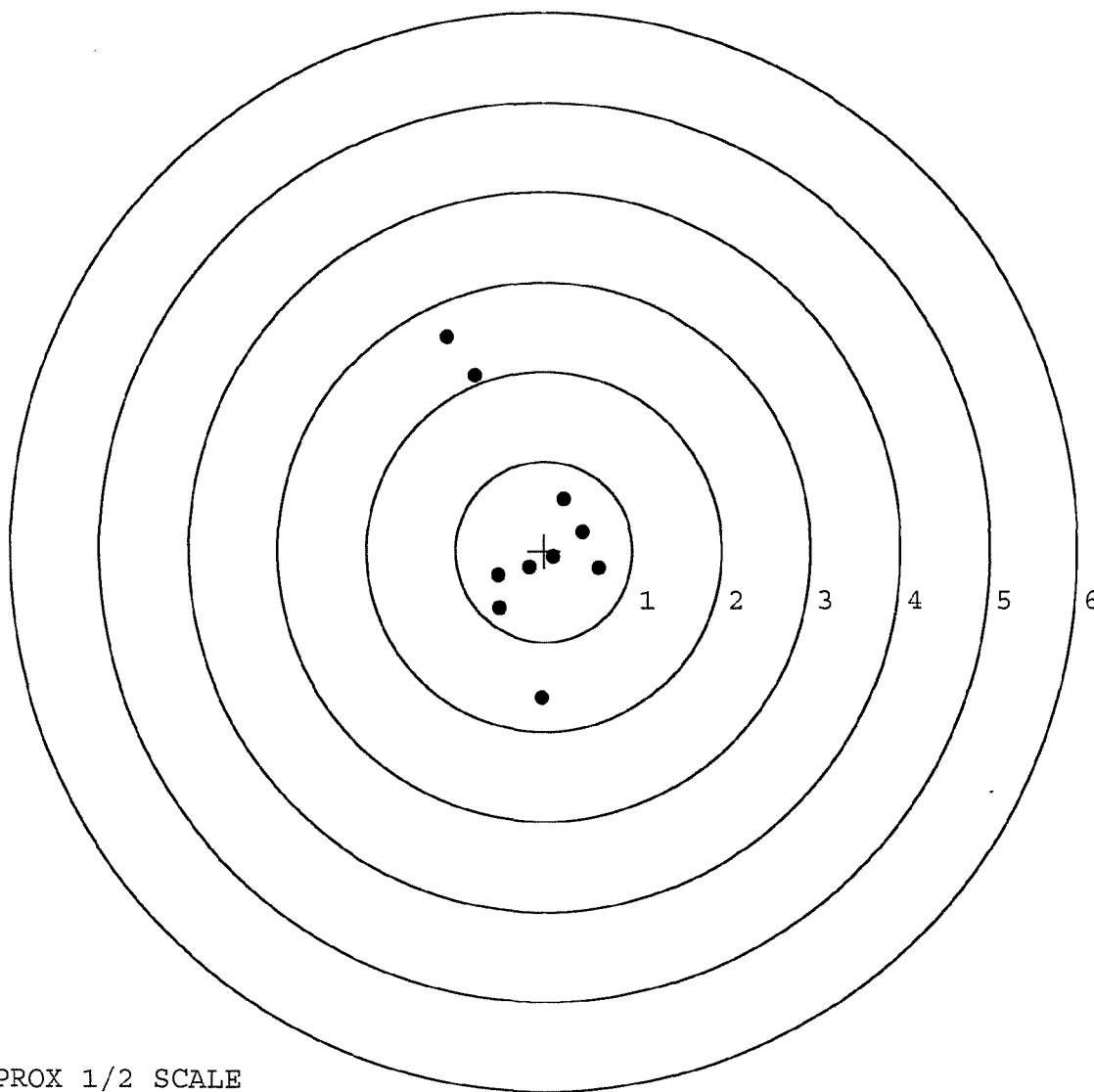
MEAN RADIUS: 1.039

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 7

POINT#	X	Y
1:	-0.033	-1.630
2:	0.619	-0.197
3:	0.436	0.211
4:	0.103	-0.069
5:	-0.171	-0.186
6:	-0.526	-0.275
7:	-0.508	-0.637
8:	0.220	0.574
9:	-0.774	1.949
10:	-1.098	2.383



TARGET APPROX 1/2 SCALE