

GC414398

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



0 47700 25732 7

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UPC



0 47700 25732 7

SERIAL NO.

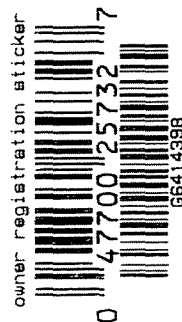


66414398

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM 200348

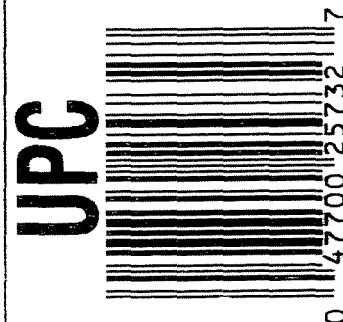


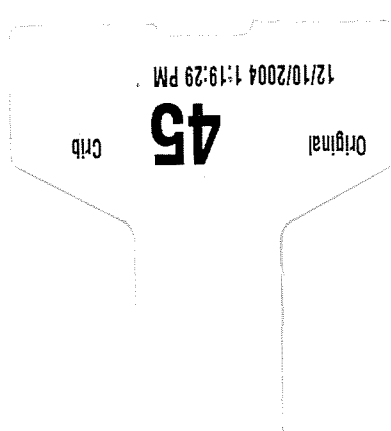
ORDER NO. **25732**

BARREL LENGTH **24"**

CAPACITY **5**

G6414398





25732

M/24 7.62 NATO (RIFLE ONLY)



.MA25732

Shop Order: SWS5732 - DEC



.ABSWS5732 - DEC

Start Date: 10/12/2004

Finish Date: 12/17/2004

0540

Flat Black Powder Coat, Barrel and

01PC001



0003544860

0560

Reassemble Action.

89SWS1



0003544861

0690

Pack Rifle

89SWS1



0003544872

0700

Stencil SWS Container

89SWS1



.OP0700

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66414398

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		12-29-04	RTZ
600	PROOF		12-29-04	A
607	CHECK HEADSPACE		12-29-04	RTZ
610	DIS-ASSEMBLE GUN		12-30-04	RTZ
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		12-30-04	RTZ
615	ROLLMARK CALIBER		1-3-05	CW
617	DRILL AND TAP SIGHT HOLES		12-30-04	TRCJ
620	APPLY COATINGS (BARREL ACTION)		1-14-05	HP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1-13-05	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-13-05	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-14-05	RTZ
	D) OIL FIRING PIN ASSEMBLY		1-14-05	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.0</u> <u>7.0</u>	1-22-05	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	1-22-05	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>1.024</u> <u>1.0225</u> <u>1.024</u>	1-22-05	DA
	J) ASSEMBLE STOCK		1-14-05	RTZ
	K) ASSEMBLE SWIVEL STUDS		1-22-05	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT	N.A.		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	1-18-05	K
	MALFUNCTION <i>Feeds hard</i>	CORRECTION <i>OK</i>	1-18-05	K
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>N/A</i>		
	MALFUNCTION	CORRECTION		
645	INSPECT FOR LIVE AMMO		1-18-05	K
655	FINAL INSPECTION A) HEADSPACE		1-22-05	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.52</u> <u>2.50</u> <u>2.50</u> <u>2.48</u>	1-22-05	DA
	C) FUNCTION		1-22-05	RTZ
660	PACK		1-24-05	DA

2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

DATE 10-27-04
 TESTER TRLW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.26	2.49		2.70	
PULL #2	2.31	2.62		2.66	
PULL #3	2.37	2.48		2.67	
PULL #4	2.43	2.57		2.63	
PULL #5	2.39	2.52		2.71	
TOTAL	11.76	12.68		13.37	
AVERAGE	2.35	2.53		2.67	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.34		
PULL #2	3.37	3.54		
PULL #3	3.33	3.57		
PULL #4	3.32	3.31		
PULL #5	3.34	3.44		
TOTAL	16.51	17.20		
AVERAGE	3.30	3.44		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.21	4.26		4.34
PULL #2	4.41	4.06		4.19
PULL #3	4.48	4.06		4.51
PULL #4	4.37	4.18		4.39
PULL #5	4.53	4.16		4.23
TOTAL	22.00	20.72		21.66
AVERAGE	4.40	4.14		4.33

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6414398.___0
FILE DATE AND TIME: 01/18/2005 07:39

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

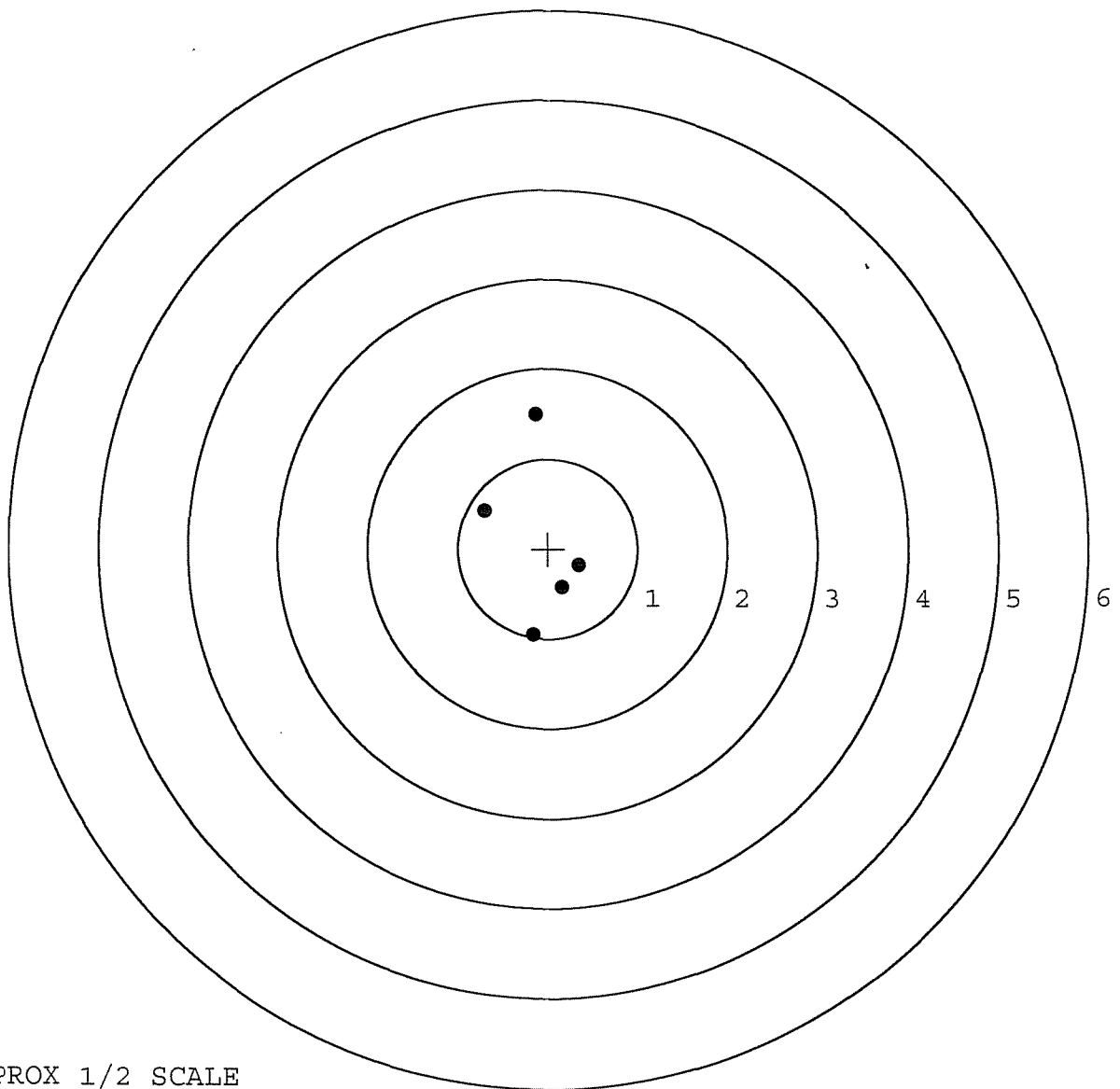
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

ave. mean 920

SERIAL NUMBER: G6414398. __0
 TARGET NUMBER: 1
 FILE DATE: 01/18/2005
 FILE TIME: 07:39

POINT#	X	Y
1:	-0.167	-0.964
2:	0.154	-0.427
3:	0.345	-0.181
4:	-0.713	0.421
5:	-0.145	1.491

X CENTROID: -0.105
 Y CENTROID: 0.068
 POA TO CENTROID: 0.125
 HORZ SPREAD: 1.058
 VERT SPREAD: 2.455
 GROUP SPREAD: 2.455
 MIN RADIUS: 0.514
 MAX RADIUS: 1.424
 MEAN RADIUS: 0.847
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5

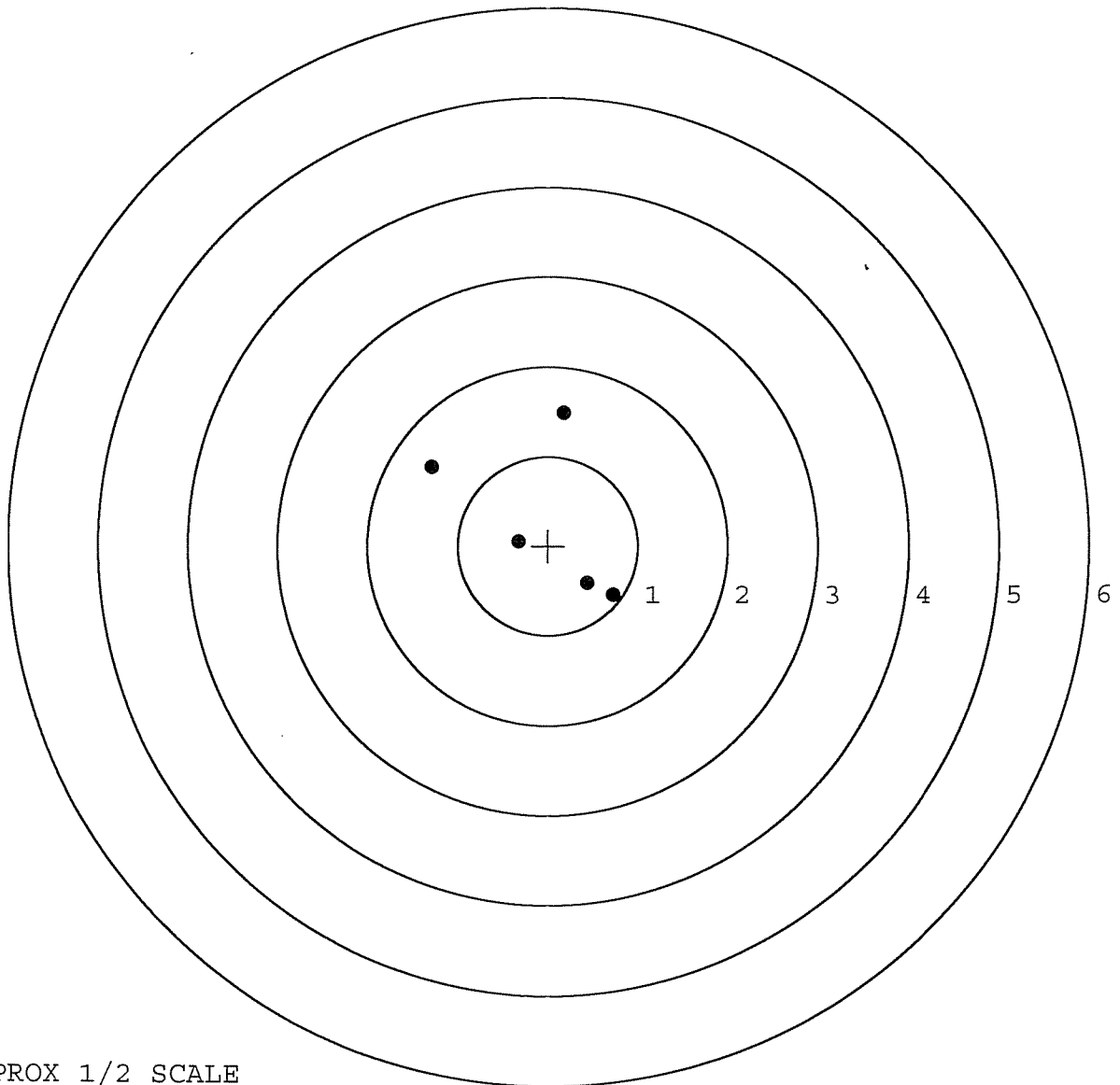


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6414398. __0
 TARGET NUMBER: 2
 FILE DATE: 01/18/2005
 FILE TIME: 07:39

POINT#	X	Y
1:	0.178	1.483
2:	-1.293	0.883
3:	-0.329	0.051
4:	0.436	-0.420
5:	0.722	-0.558

X CENTROID: -0.057
 Y CENTROID: 0.288
 POA TO CENTROID: 0.293
 HORZ SPREAD: 2.015
 VERT SPREAD: 2.041
 GROUP SPREAD: 2.477
 MIN RADIUS: 0.360
 MAX RADIUS: 1.372
 MEAN RADIUS: 0.993
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 2
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE