

G-646 1550
Replaced
E 641 3526

Repair Number:	RE00100196	Serial: E6413526 Model M24 SWS Center Fire	Repairman:	
Verify Repair:		Caliber: 7.62 NATO	Status:	Closed 3/26/2005 8:27:20 AM

Address Information

Customer: ☒ Received From		Return To: ☐ Received From	
Name	CENTRAL RECEIVING POINT	Name	CENTRAL RECEIVING POINT
Address 1	BLDG 224	Address 1	BLDG 224
Address 2	UPTON AVE PO Box	Address 2	UPTON AVE PO Box
City	FORT BENNING	City	FORT BENNING
State	GA Zip Code 31905 Country JS	State	GA Zip Code 31905 Country US

Contact / Condition	Problems	Estimate	History / Status	Shipping / Billing															
Contact Information Phone: N/A Fax: Email: Comments:	Received Condition Fair Condition Notes: CSR Notes:	Accessories Received <table border="1"> <thead> <tr> <th>Code</th> <th>Desc</th> <th>Qty</th> </tr> </thead> <tbody> <tr> <td>A007</td> <td>With Stud</td> <td>3</td> </tr> <tr> <td>A010</td> <td>Hard Case</td> <td>1</td> </tr> <tr> <td>A017</td> <td>Scope Base</td> <td>1</td> </tr> <tr> <td>A057</td> <td>Frt and Rear Sgt Base</td> <td>1</td> </tr> </tbody> </table>	Code	Desc	Qty	A007	With Stud	3	A010	Hard Case	1	A017	Scope Base	1	A057	Frt and Rear Sgt Base	1		
Code	Desc	Qty																	
A007	With Stud	3																	
A010	Hard Case	1																	
A017	Scope Base	1																	
A057	Frt and Rear Sgt Base	1																	

Repair Search

Refresh

Close

Serial Number: 66461550
E6413526
Model: M24 SWS

RE00100196

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6461550.___0

FILE DATE AND TIME: 09/16/2005 09:58

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.028
The Average Y Centroid of the Five Target Set:	-0.031
The Average Point of Impact of the Five Target Set:	0.042
The Average Mean Radius of the Five Target Set:	0.813
The Distance from POA to Centroid Target #1:	0.051
The Distance from Centroid Target #2 to Centroid Target #1:	0.066
The Distance from Centroid Target #3 to Centroid Target #1:	0.261
The Distance from Centroid Target #4 to Centroid Target #1:	0.150
The Distance from Centroid Target #5 to Centroid Target #1:	0.357

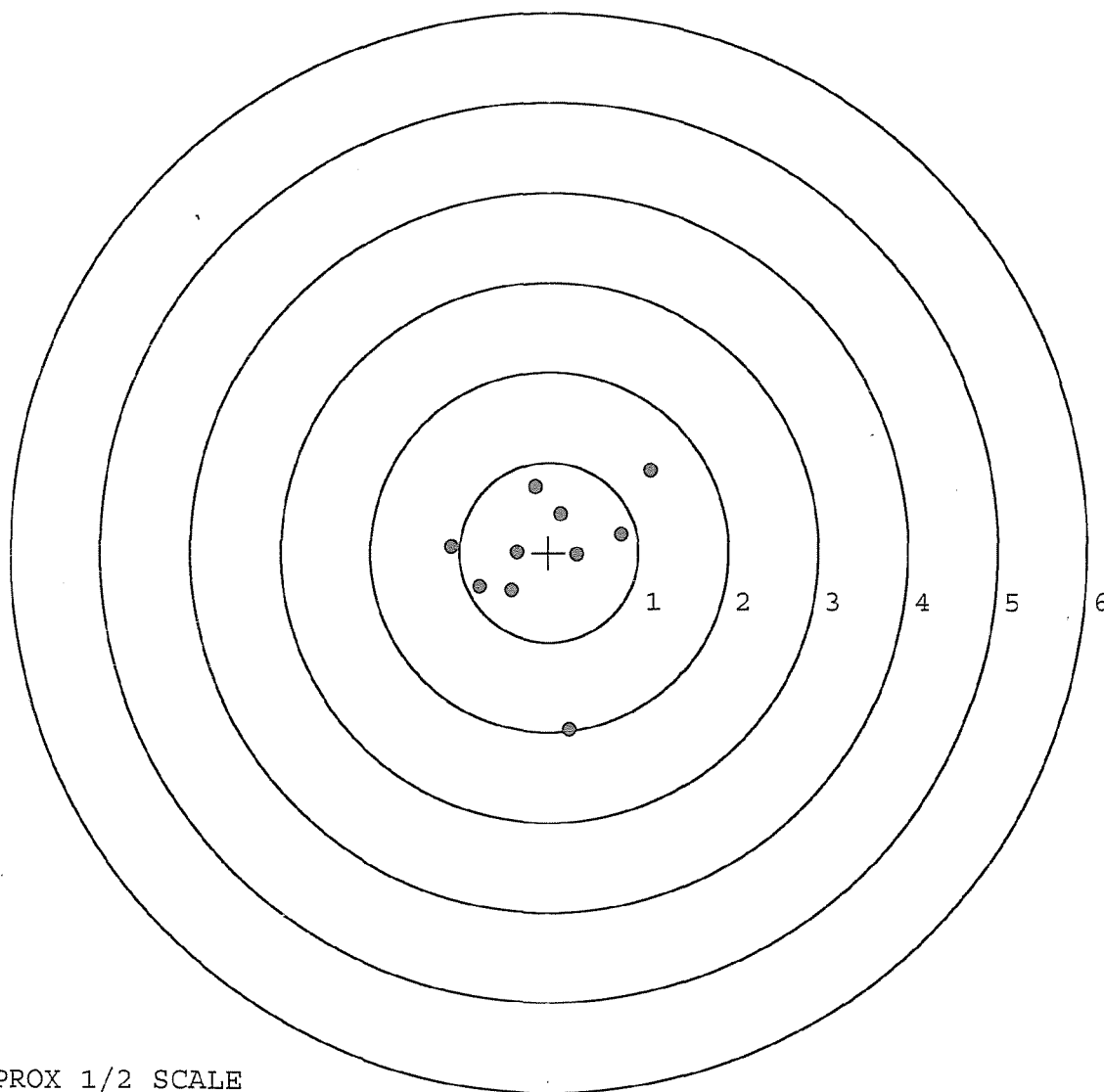
BARBER - M24 0152868

SERIAL NUMBER: G6461550. __0
TARGET NUMBER: 1
FILE DATE: 09/16/2005
FILE TIME: 09:58

POINT#	X	Y
1:	1.129	0.910
2:	0.806	0.203
3:	-0.159	0.732
4:	0.127	0.433
5:	0.318	-0.026
6:	-0.357	0.004
7:	-0.774	-0.393
8:	-0.418	-0.431
9:	-1.093	0.063
10:	0.237	-1.976

X CENTROID: -0.018
Y CENTROID: -0.048
POA TO CENTROID: 0.051
HORZ SPREAD: 2.222
VERT SPREAD: 2.886
GROUP SPREAD: 3.021
MIN RADIUS: 0.337
MAX RADIUS: 1.945
MEAN RADIUS: 0.874

IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9



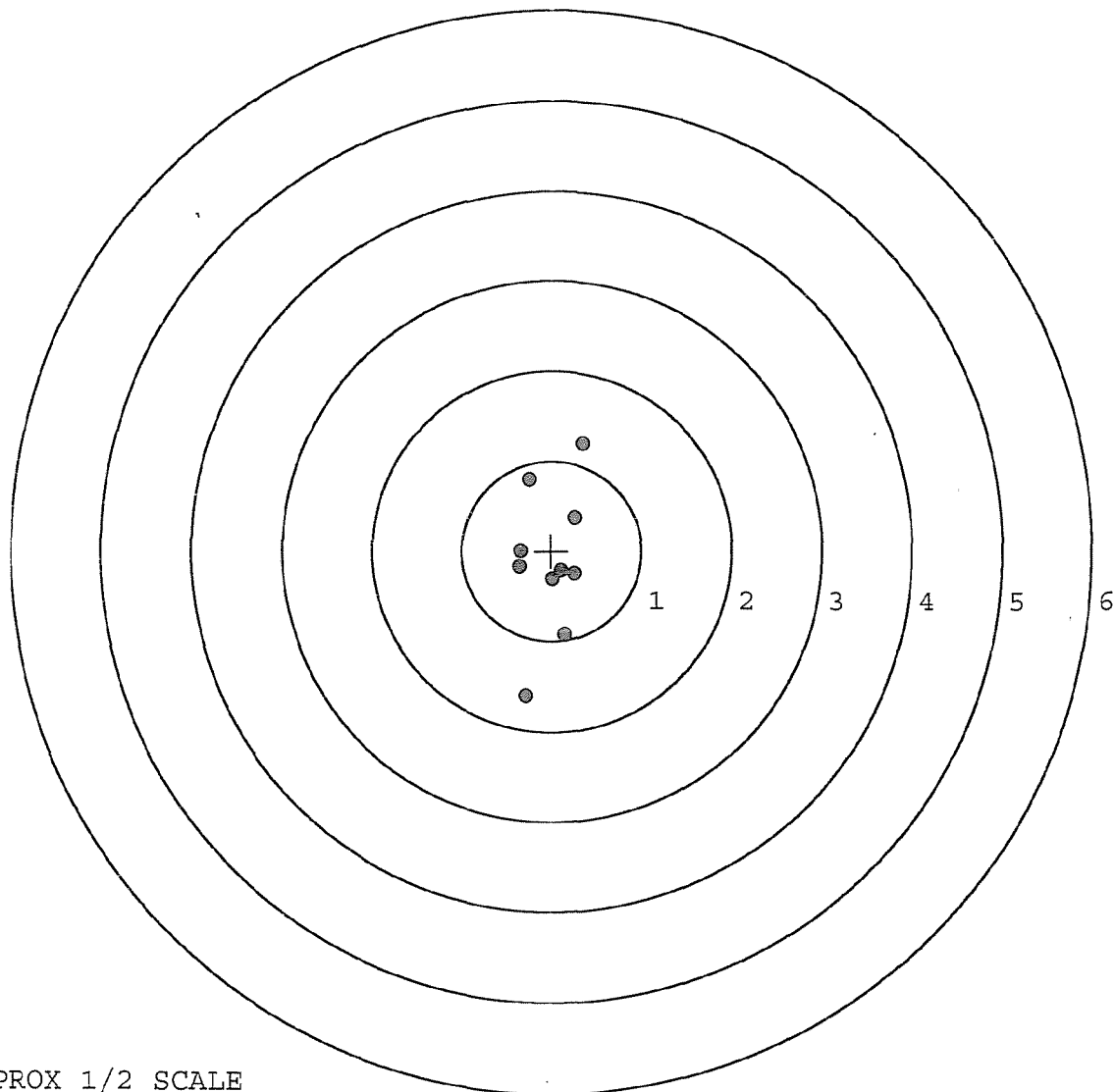
TARGET APPROX 1/2 SCALE

BARBER - M24 0152869

SERIAL NUMBER: G6461550. __0
 TARGET NUMBER: 2
 FILE DATE: 09/16/2005
 FILE TIME: 09:58

POINT#	X	Y
1:	0.349	1.200
2:	-0.253	0.797
3:	0.255	0.372
4:	-0.341	0.004
5:	-0.357	-0.176
6:	0.254	-0.256
7:	0.020	-0.316
8:	0.153	-0.936
9:	-0.285	-1.608
10:	0.113	-0.220

X CENTROID: -0.009
 Y CENTROID: -0.114
 POA TO CENTROID: 0.114
 HORZ SPREAD: 0.706
 VERT SPREAD: 2.808
 GROUP SPREAD: 2.879
 MIN RADIUS: 0.162
 MAX RADIUS: 1.519
 MEAN RADIUS: 0.659
 # IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 9



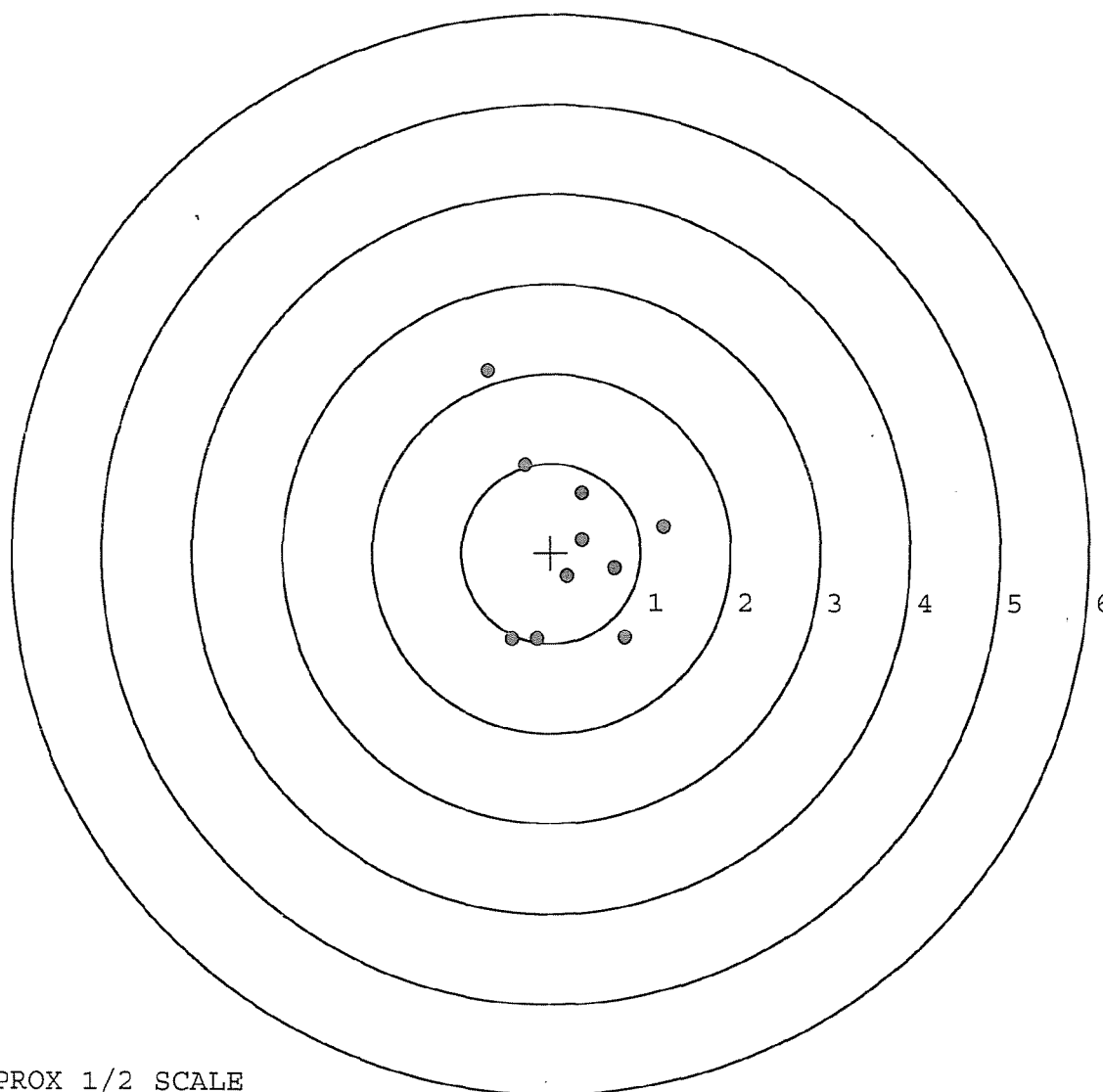
TARGET APPROX 1/2 SCALE

BARBER - M24 0152870

SERIAL NUMBER: G6461550. __0
 TARGET NUMBER: 3
 FILE DATE: 09/16/2005
 FILE TIME: 09:58

POINT#	X	Y
1:	-0.709	2.034
2:	-0.288	0.980
3:	-0.437	-0.959
4:	-0.156	-0.955
5:	0.186	-0.263
6:	0.342	0.153
7:	0.346	0.668
8:	1.252	0.288
9:	0.707	-0.170
10:	0.826	-0.940

X CENTROID: 0.207
 Y CENTROID: 0.084
 POA TO CENTROID: 0.223
 HORZ SPREAD: 1.961
 VERT SPREAD: 2.993
 GROUP SPREAD: 3.347
 MIN RADIUS: 0.152
 MAX RADIUS: 2.155
 MEAN RADIUS: 0.943
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 9

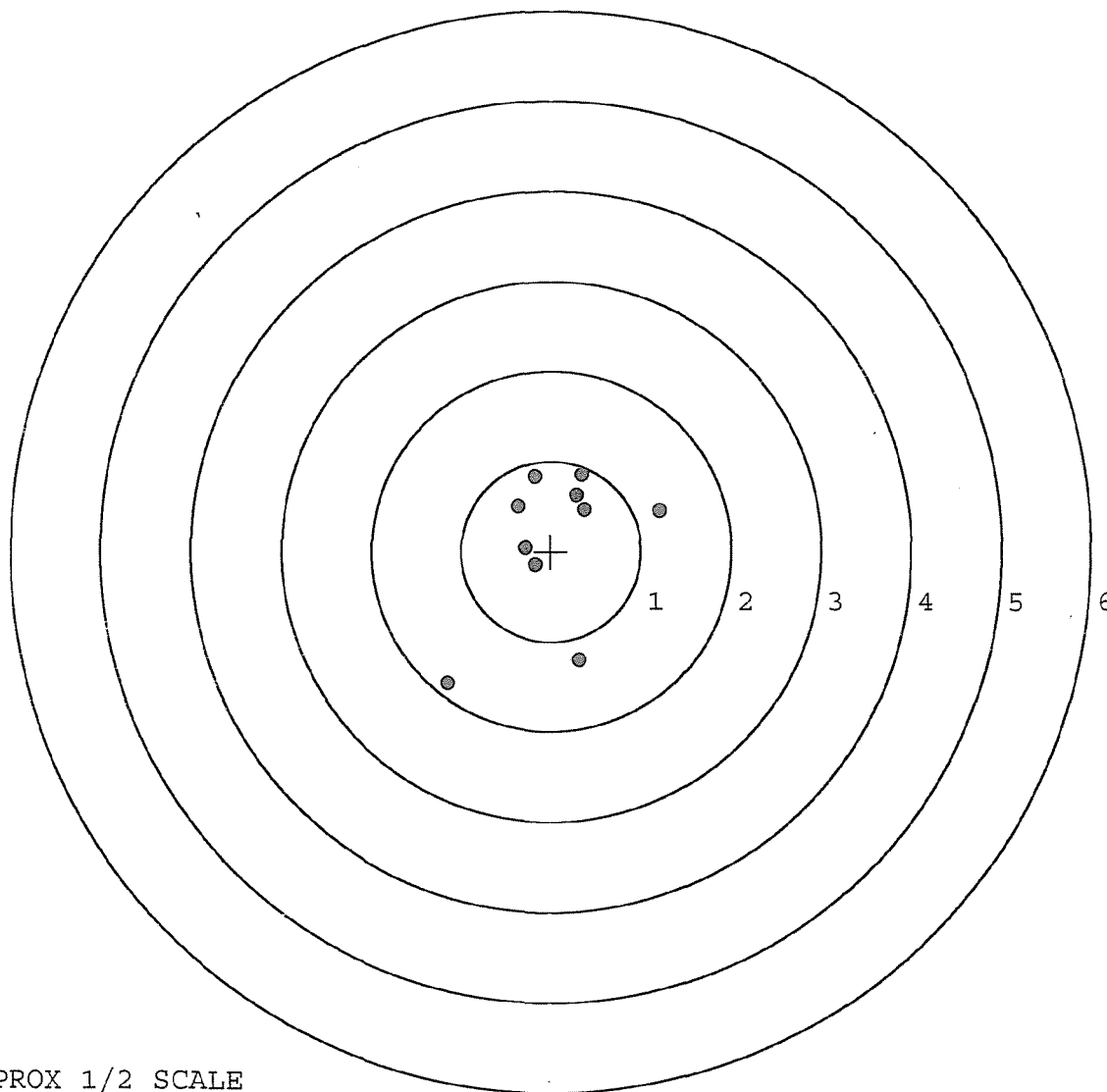


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6461550. __0
 TARGET NUMBER: 4
 FILE DATE: 09/16/2005
 FILE TIME: 09:58

POINT#	X	Y
1:	-0.184	0.830
2:	-0.368	0.496
3:	0.341	0.847
4:	0.284	0.622
5:	0.370	0.462
6:	-0.285	0.044
7:	-0.174	-0.147
8:	-1.152	-1.467
9:	0.316	-1.212
10:	1.202	0.447

X CENTROID: 0.035
 Y CENTROID: 0.092
 POA TO CENTROID: 0.099
 HORZ SPREAD: 2.354
 VERT SPREAD: 2.314
 GROUP SPREAD: 3.034
 MIN RADIUS: 0.318
 MAX RADIUS: 1.960
 MEAN RADIUS: 0.839
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 9



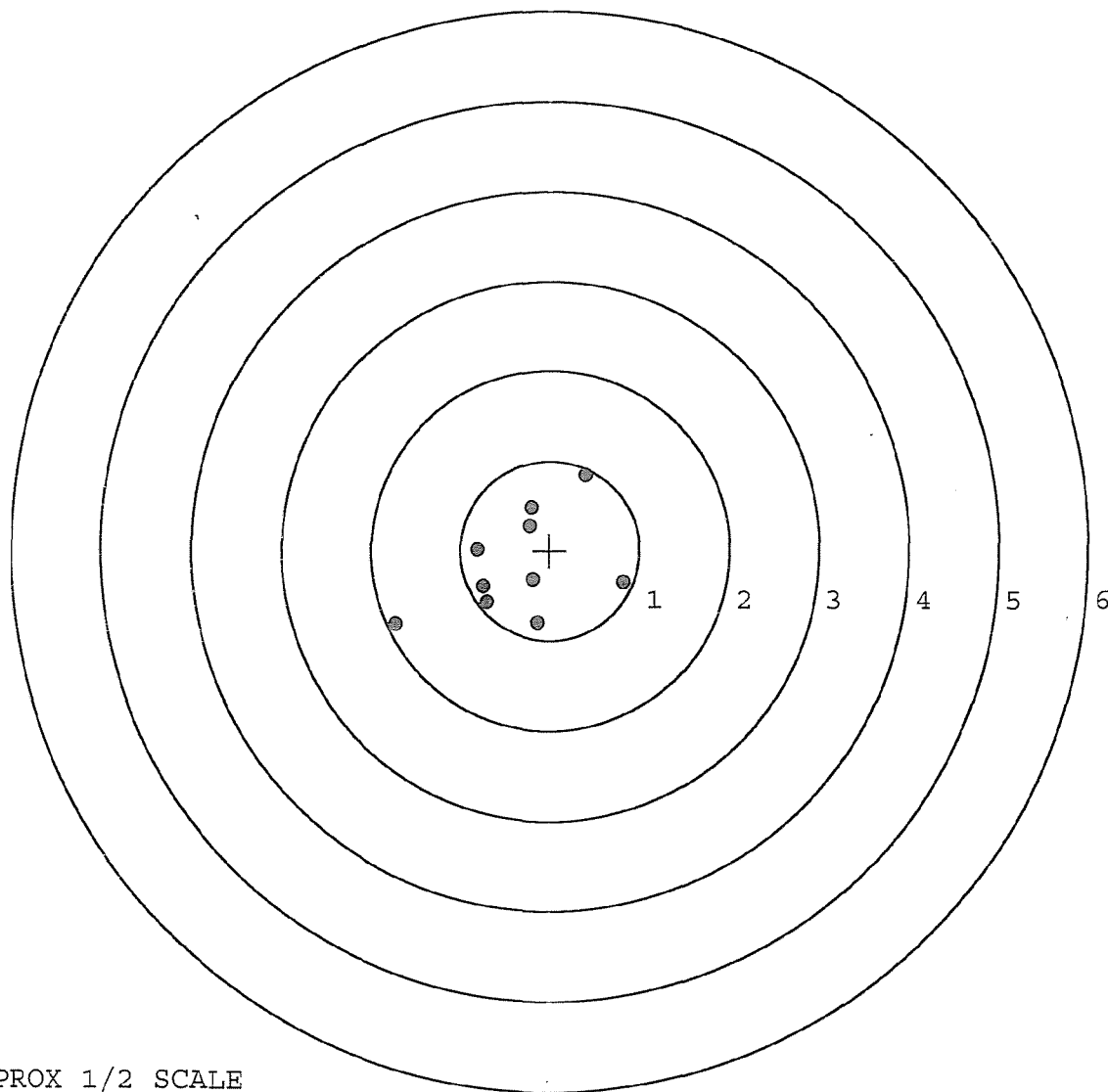
TARGET APPROX 1/2 SCALE

BARBER - M24 0152872

SERIAL NUMBER: G6461550. __0
 TARGET NUMBER: 5
 FILE DATE: 09/16/2005
 FILE TIME: 09:58

POINT#	X	Y
1:	0.396	0.846
2:	-0.211	0.484
3:	-0.229	0.276
4:	-0.809	0.011
5:	-1.732	-0.821
6:	-0.744	-0.408
7:	-0.704	-0.581
8:	-0.191	-0.332
9:	-0.137	-0.807
10:	0.824	-0.361

X CENTROID: -0.354
 Y CENTROID: -0.169
 POA TO CENTROID: 0.392
 HORZ SPREAD: 2.556
 VERT SPREAD: 1.667
 GROUP SPREAD: 2.703
 MIN RADIUS: 0.230
 MAX RADIUS: 1.525
 MEAN RADIUS: 0.750
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

26. TECHNICAL REFERENCES

SECTION IV - TASK REQUIREMENTS DATA

SECTION V - PART REQUIREMENTS

SECTION VI - COMPLETION DATA

SECTION VII - ACTION SIGNATURES

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS:

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE

TESTER

8-19-05

TRL

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS	COMMENTS
PULL #1	2.29	2.53	2.51	
PULL #2	2.17	2.37	2.50	
PULL #3	2.40	2.24	2.51	
PULL #4	2.35	2.24	2.56	
PULL #5	2.21	2.58	2.52	
TOTAL	11.42	11.96	12.60	
AVERAGE	2.28	2.39	2.52	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES	COMMENTS
PULL #1	3.33	3.10	
PULL #2	3.15	3.03	
PULL #3	3.18	3.12	
PULL #4	3.19	3.03	
PULL #5	3.19	3.00	
TOTAL	16.04	15.28	
AVERAGE	3.20	3.05	

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.34	4.35		4.26
PULL #2	4.41	4.22		4.34
PULL #3	4.28	4.19		4.59
PULL #4	4.32	4.09		4.44
PULL #5	4.30	4.18		4.33
TOTAL	21.65	21.03		21.96
AVERAGE	4.33	4.20		4.39

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	100296		
SERIAL NUMBER	644-3526		604601550 (New)
LOG-IN DATE	8-26-05		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	8-29-05	RTL
560 A	RE-BARREL	8-29-05	RTL
B	DRILL AND TAP	8-30-05	TRW
575	ASSEMBLE	8-30-05	RTL
600	PROOF	8-29-05	TRW
605	CHECK HEADSPACE	8-29-05	RTL
610	DIS-ASSEMBLE GUN	8-30-05	RTL
612	MAGNAFLUX	8-30-05	CW
615	ROLLMARK CALIBER	8-30-05	LB
618	ROTO-BLAST	9-10-05	CW
620	APPLY COATINGS	9-14-05	RTL
625 A	FINAL ASSEMBLY	9-20-05	Ac
B	TRIGGER PULL TEST	9-20-05	Ac
C	SAFETY "ON" FORCE	9-20-05	Ac
D	SAFETY "OFF" FORCE	9-20-05	Ac
E	FIRING PIN INDENT	9-16-05	Ac
640	TARGET	9-20-05	Ac
655	FINAL INSPECT	9-29-05	ON
660	PACK		
		SHIP DATE	
QAR INSPECTION DATE			

Parts/Repairs

800-243-9700

www.remington.com info@remington.com

Fax

336-548-7801

**REPAIR
DOCUMENT****REPAIR
DOCUMENT**

Repair Order Number RE00057385 Account # - R-	Description/Serial Number E6413531 Model 700 Center Fire Caliber: 7.62 NATO M-24 (SWS)	Date Received - 12/12/2002 Estimate Date - Current Date - 12/13/2002
Customer USAIC DFEL SUPPLY DIV BLDG 490 FORT BENNING, GA 31905 US	Return To USAIC DFEL SUPPLY DIV BLDG 490 FORT BENNING, GA 31905 US	
Phone (H) Phone (W)	Fax Email	

Problems	
Reported	Found
M993 REFURBISH	

Technician's Comments	
Condition	REC'D IN HARD CASE W/ OTHER GUN. <i>New</i> <i>E6413526</i>

Serial Number: E6413531		
Material #	Material	Model: 700
Total:	 RE00057385	
		antv (Y/N)

SERIAL # F6413526INSPECTED BY: RTLDATE REC'D: 12-12-02DATE RET'D: 1-16-03

ITEM

BARREL ASSEMBLY

☒ BARREL
☒ RECEIVER
☒ FRONT SIGHT BASE
☒ REAR SIGHT BASE
☒ SCREWS
☒ FINISH

SCOPE ASSEMBLY

☒ SCOPE
☒ SCOPE RINGS
☒ MOUNTING SCREWS
☒ MOUNTING BASE
☒ SCREWS
☒ FINISH
☒ CLARITY

ITEM

STOCK ASSEMBLY

☒ STOCK
☒ SLING AWIVEL STUDS
☒ ADJUSTABLE
☒ BUTT PLATE
☒ LOCK NUTS
☒ BARREL CLEARANCE
☒ COLOR / FINISH

SYSTEMS CASE

☒ SCOPE CASE
☒ IRON SIGHTS
☒ DEPLOYMENT KIT

TRIGGER ASSEMBLY

☒ SAFETY OPERATION
☒ RE-SET TO FACTORY SPECS

COMMENTS:

AVERAGE PULL FORCE BETWEEN
CYCLE TESTS

BARBER - M24 0152878

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

DATE 1-03-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.43	2.27		2.17	MIN. SETTING
PULL #2	2.32	2.26		2.27	NO AVG. OF 5
PULL #3	2.33	2.18		2.29	READINGS ACCEPT
PULL #4	2.34	2.28		2.27	ABLE LESS THAN
PULL #5	2.33	2.29		2.31	
TOTAL	11.75	11.28		11.31	
AVG.	2.35	2.25		2.26	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.14		
PULL #2	3.12	3.13		
PULL #3	3.11	3.10		
PULL #4	3.12	3.09		
PULL #5	3.09	3.11		
TOTAL	15.59	15.57		
AVG.	3.11	3.11		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.16	4.39		4.43
PULL #2	4.18	4.29		4.23
PULL #3	4.15	4.27		4.20
PULL #4	4.18	4.26		4.23
PULL #5	4.20	4.25		4.11
TOTAL	20.87	21.41		21.20
AVG.	4.17	4.28		4.24

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER		57385	
SERIAL NUMBER		E6413531 E6413526	
LOG-IN DATE		12-12-02	
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	1-3-03	RTL
560 A	RE-BARREL	1-7-03	DA
B	DRILL AND TAP	1-7-03	TRW
575	ASSEMBLE	1-7-03	RL
600	PROOF	1-7-03	RW
605	CHECK HEADSPACE	1-7-03	RW
610	DIS-ASSEMBLE GUN	1-7-03	RW
612	MAGNAFLUX	1-8-03	J.D
615	ROLLMARK CALIBER	1-7-03	RW
618	ROTO-BLAST	1-8-03	RL
620	APPLY COATINGS	1-10	TA
625 A	FINAL ASSEMBLY	1-14-03	RTL
B	TRIGGER PULL TEST	1-16-03	TRW
C	SAFETY "ON" FORCE	1-16-03	TRW
D	SAFETY "OFF" FORCE	1-16-03	TRW
E	FIRING PIN INDENT		
640	TARGET	1-15-03	AC
655	FINAL INSPECT	1-16-03	RTL
660	PACK	1-16-03	DA
		SHIP DATE	
QAR INSPECTION DATE			

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6413526.___0
FILE DATE AND TIME: 01/16/2003 14:45

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.062
The Average Y Centroid of the Five Target Set:	-0.085
The Average Point of Impact of the Five Target Set:	0.105
The Average Mean Radius of the Five Target Set:	0.582
The Distance from POA to Centroid Target #1:	0.238
The Distance from Centroid Target #2 to Centroid Target #1:	0.145
The Distance from Centroid Target #3 to Centroid Target #1:	0.218
The Distance from Centroid Target #4 to Centroid Target #1:	0.238
The Distance from Centroid Target #5 to Centroid Target #1:	0.141

SERIAL NUMBER: E6413526. __0

TARGET NUMBER: 1

FILE DATE: 01/16/2003

FILE TIME: 14:45

POINT#	X	Y
1:	0.818	-0.853
2:	0.665	-0.848
3:	0.356	-0.815
4:	-0.030	-0.735
5:	-0.182	-0.493
6:	0.120	-0.208
7:	0.038	-0.018
8:	-0.023	0.222
9:	-0.250	0.507
10:	-0.890	0.944

X CENTROID: 0.062

Y CENTROID: -0.230

POA TO CENTROID: 0.238

HORZ SPREAD: 1.708

VERT SPREAD: 1.797

GROUP SPREAD: 2.479

MIN RADIUS: 0.062

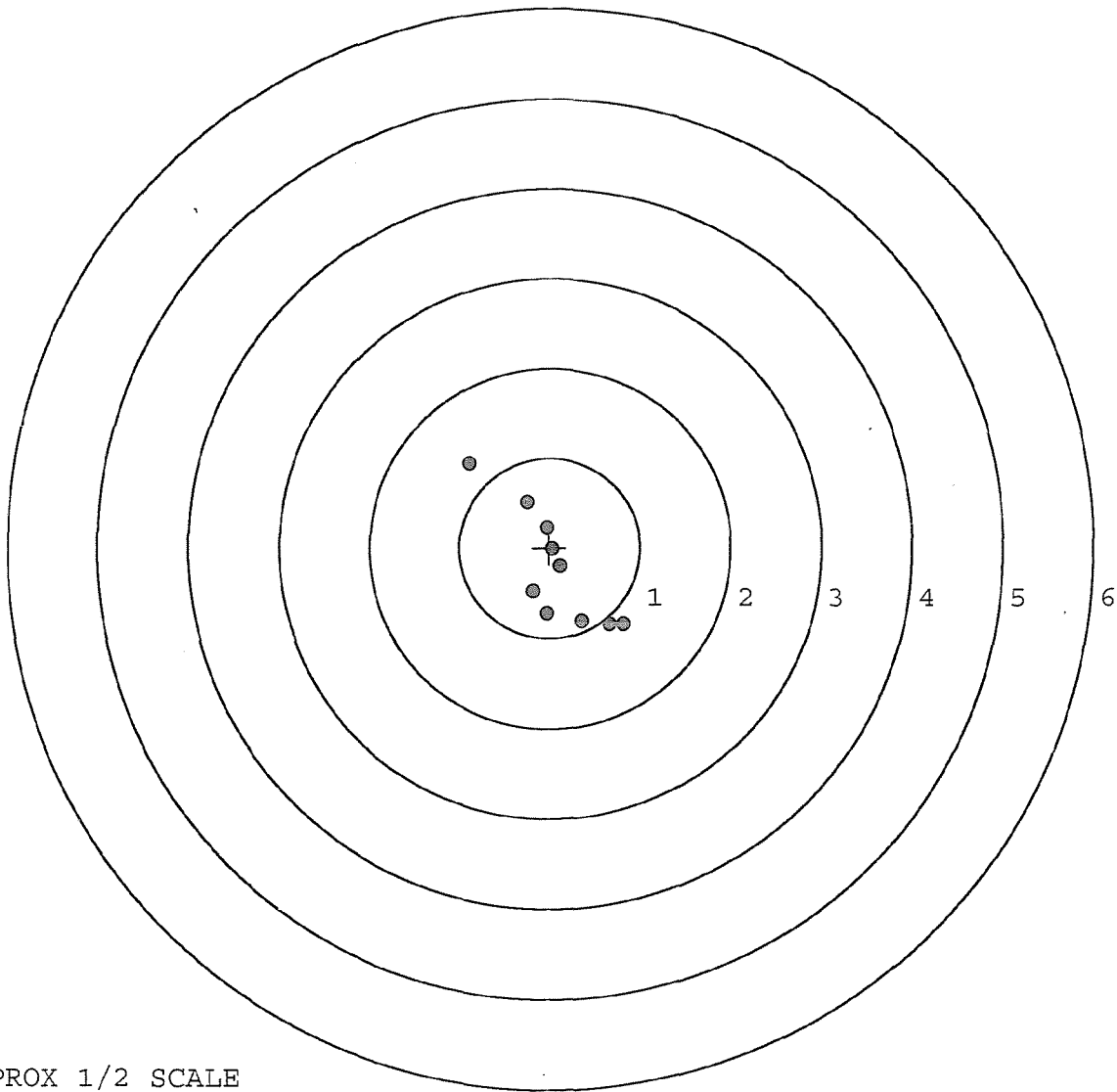
MAX RADIUS: 1.511

MEAN RADIUS: 0.642

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 9



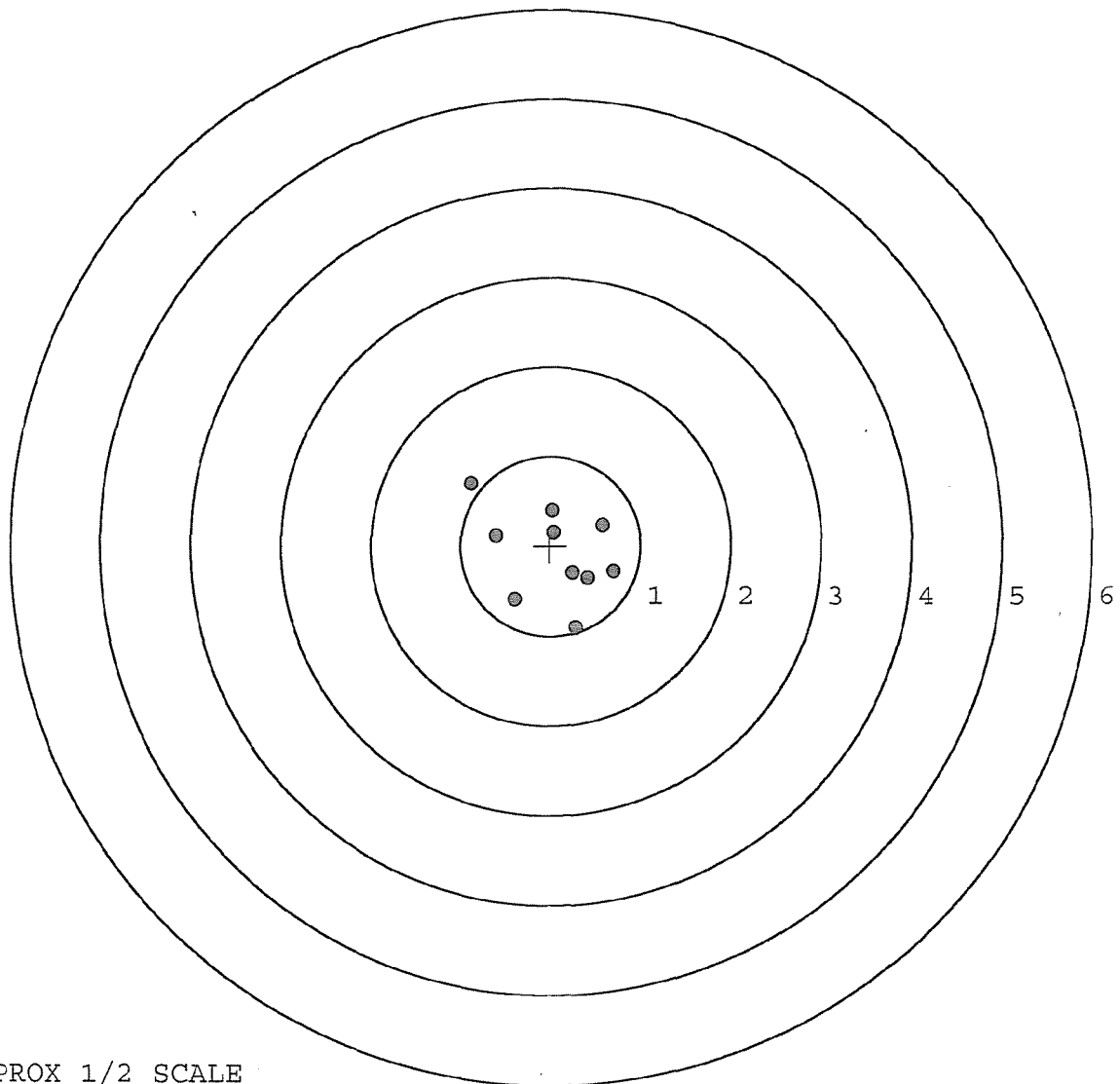
TARGET APPROX 1/2 SCALE

BARBER - M24 0152882

SERIAL NUMBER: E6413526. __0
 TARGET NUMBER: 2
 FILE DATE: 01/16/2003
 FILE TIME: 14:45

POINT#	X	Y
1:	0.280	-0.909
2:	-0.398	-0.599
3:	0.706	-0.285
4:	0.250	-0.296
5:	0.417	-0.354
6:	0.579	0.227
7:	0.042	0.150
8:	0.025	0.390
9:	-0.611	0.117
10:	-0.882	0.699

X CENTROID: 0.041
 Y CENTROID: -0.086
 POA TO CENTROID: 0.095
 HORZ SPREAD: 1.588
 VERT SPREAD: 1.608
 GROUP SPREAD: 1.984
 MIN RADIUS: 0.236
 MAX RADIUS: 1.212
 MEAN RADIUS: 0.621
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0152883

SERIAL NUMBER: E6413526. 0

TARGET NUMBER: 3

FILE DATE: 01/16/2003

FILE TIME: 14:45

POINT#	X	Y
1:	0.431	-0.855
2:	-0.512	1.059
3:	-0.350	0.539
4:	-0.158	0.269
5:	-0.234	0.007
6:	0.621	-0.221
7:	0.485	-0.074
8:	0.299	-0.152
9:	0.088	-0.417
10:	0.212	-0.285

X CENTROID: 0.088

Y CENTROID: -0.013

POA TO CENTROID: 0.089

HORZ SPREAD: 1.133

VERT SPREAD: 1.914

GROUP SPREAD: 2.134

MIN RADIUS: 0.253

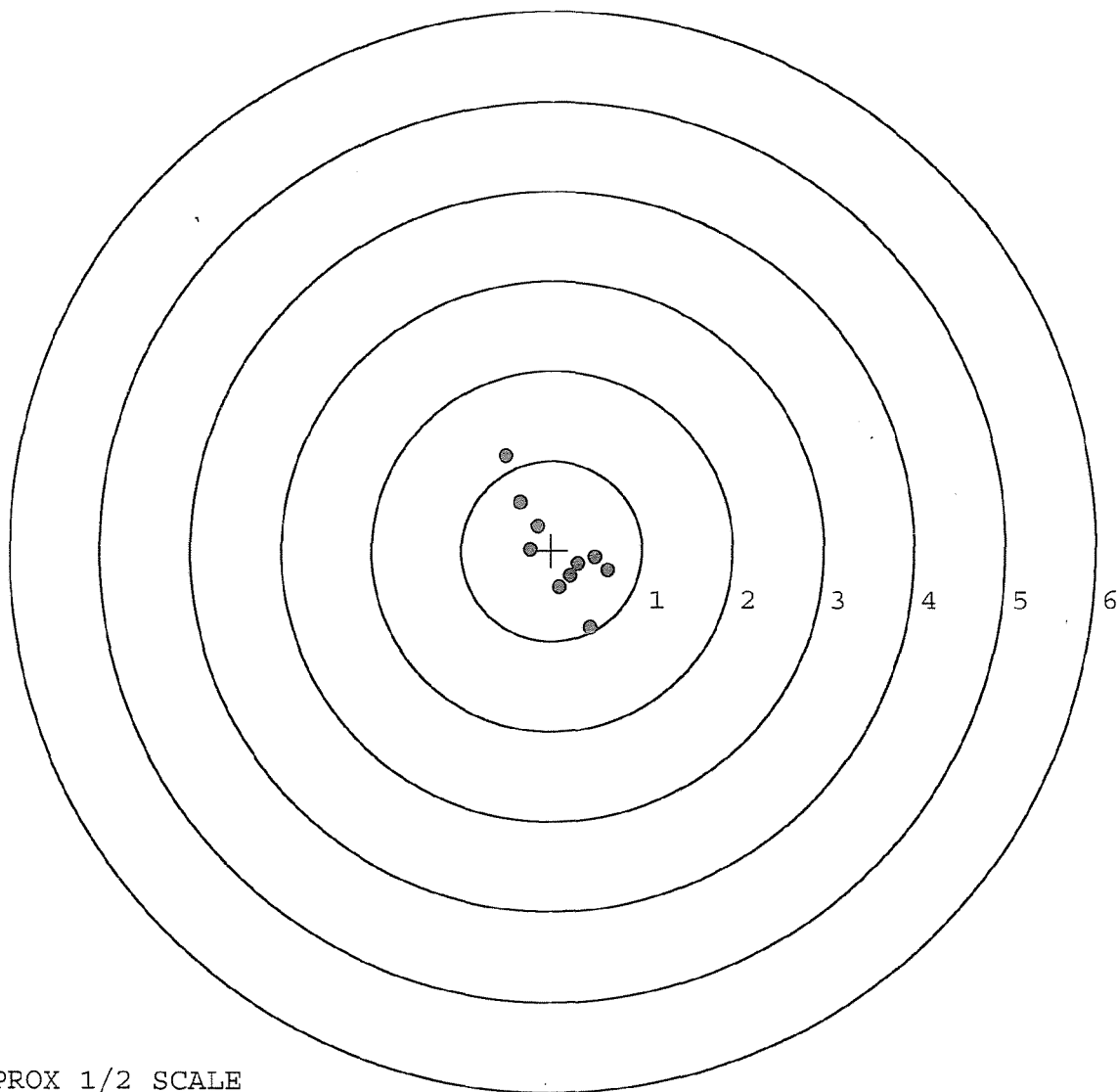
MAX RADIUS: 1.229

MEAN RADIUS: 0.547

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



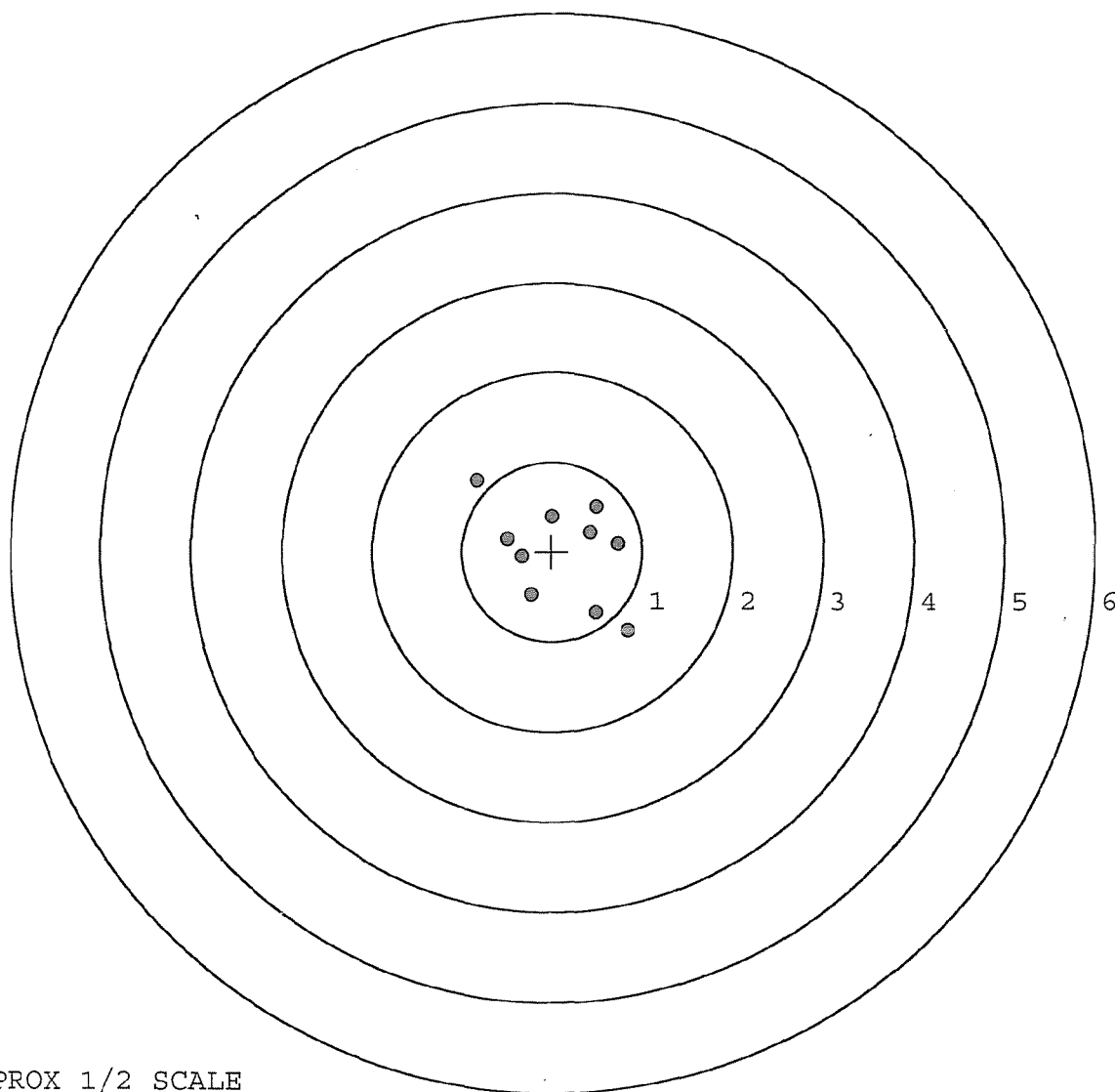
TARGET APPROX 1/2 SCALE

BARBER - M24 0152884

SERIAL NUMBER: E6413526. __0
 TARGET NUMBER: 4
 FILE DATE: 01/16/2003
 FILE TIME: 14:45

POINT#	X	Y
1:	0.845	-0.886
2:	0.493	-0.684
3:	0.739	0.089
4:	0.425	0.218
5:	0.492	0.504
6:	-0.002	0.387
7:	-0.494	0.146
8:	-0.333	-0.058
9:	-0.229	-0.481
10:	-0.834	0.798

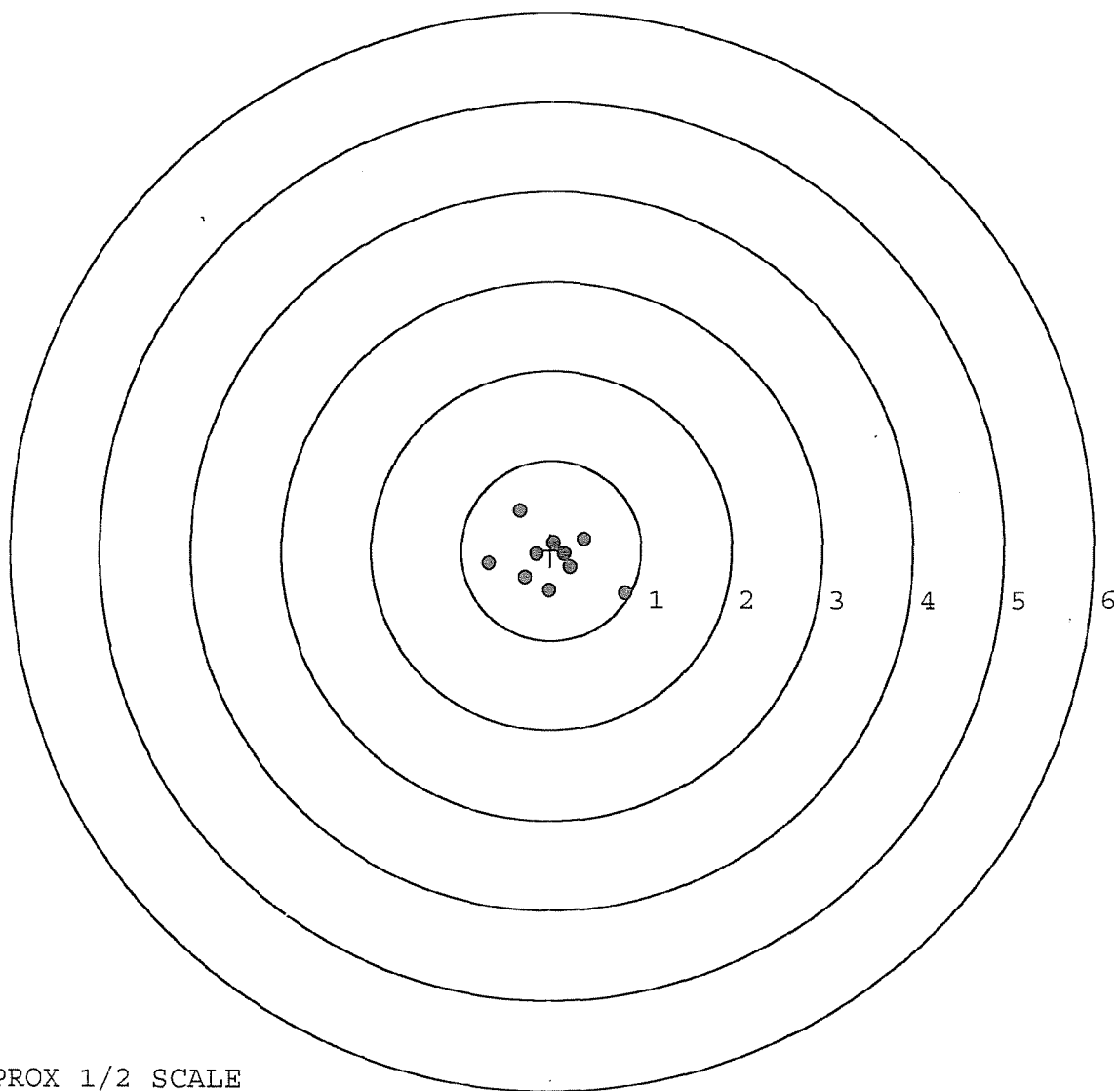
X CENTROID: 0.110
 Y CENTROID: 0.003
 POA TO CENTROID: 0.110
 HORZ SPREAD: 1.679
 VERT SPREAD: 1.684
 GROUP SPREAD: 2.378
 MIN RADIUS: 0.381
 MAX RADIUS: 1.234
 MEAN RADIUS: 0.688
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0152885

SERIAL NUMBER: E6413526. 0	POINT#	X	Y
TARGET NUMBER: 5	1:	0.823	-0.480
FILE DATE: 01/16/2003	2:	-0.353	0.445
FILE TIME: 14:45	3:	-0.692	-0.144
	4:	-0.026	-0.450
X CENTROID: 0.007	5:	-0.290	-0.302
Y CENTROID: -0.100	6:	0.219	-0.190
POA TO CENTROID: 0.100	7:	0.365	0.129
HORZ SPREAD: 1.515	8:	0.039	0.081
VERT SPREAD: 0.925	9:	-0.163	-0.045
GROUP SPREAD: 1.552	10:	0.149	-0.042
MIN RADIUS: 0.153			
MAX RADIUS: 0.900			
MEAN RADIUS: 0.414			
# IN 1 IN DIAMETER: 7			
# IN 2 IN DIAMETER: 10			
# in 3 IN DIAMETER: 10			



TARGET APPROX 1/2 SCALE

BARBER - M24 0152886

ORDER

Discussion

M/24

W/SCOPE, W/HARD CASE

MODEL AND GRADE

NATO

SCOPE BASE

Scope S/N 87-1130

SHIP TO:

CA 31905

U S ARMY
CD O 2/29 INF REGT
BLDG 73
FT BENNING

GA
31905

CUST NO: 187354 C.O.D



1454

UP 5

☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

TOTAL

INSPECT

200

1

100

100

11

C2

MAIN FAULT

Comments

BBL Assy - 96001
Stock 96018
Scope Ring Assy (2) 96082
Extractor 91816

PATTERN

DATE _____

1-27-01

2-1-01

2-1-00

OFFICE COPY

AD6925 REV. 7/97

BARBER - M24 0152886 M2400152925

BARBER - M24 0152887

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # e6413531

4 Feb 2000

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0212

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .4706

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .471077

THE AMR FOR THIS RIFLE IS: 1.217

CENTROIDAL DISTANCES

0 TO	1	.548099
1 TO	2	.42343
1 TO	3	.424349
1 TO	4	.70741
1 TO	5	.734722

3 5

1

2

+ 4 <----POA

BARBER - M24 0152888

REMINGTON CENTERFIRE ACCURACY TEST

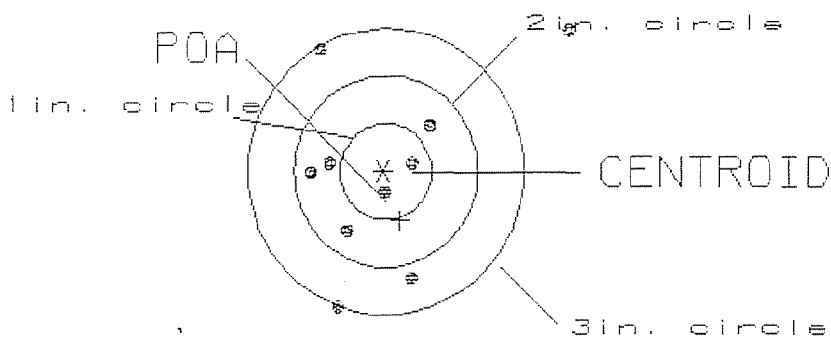
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: C 1 C
 POA TO CENTROID: .548
 MIN RADIUS : .224
 MEAN RADIUS : .987
 MAX RADIUS : 2.464
 CENTROID X : -.182
 CENTROID Y : .517

4 Feb 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413531

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.77

2

VS= 2.64

6

GS= 3.79

2

BARBER - M24 0152889

REMINGTON CENTERFIRE ACCURACY TEST

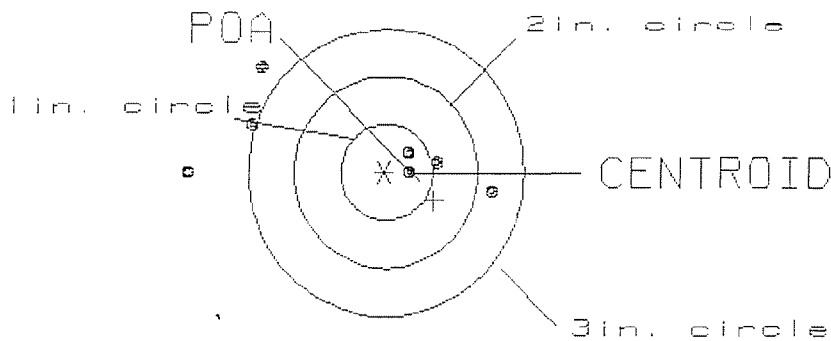
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
 POA TO CENTROID: .621
 MIN RADIUS : .279
 MEAN RADIUS : 1.666
 MAX RADIUS : 3.573
 CENTROID X : -.545
 CENTROID Y : .299

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413531

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 3.26
 VS= 6.28
 GS= 6.28

2
 3
 4

BARBER - M24 0152890

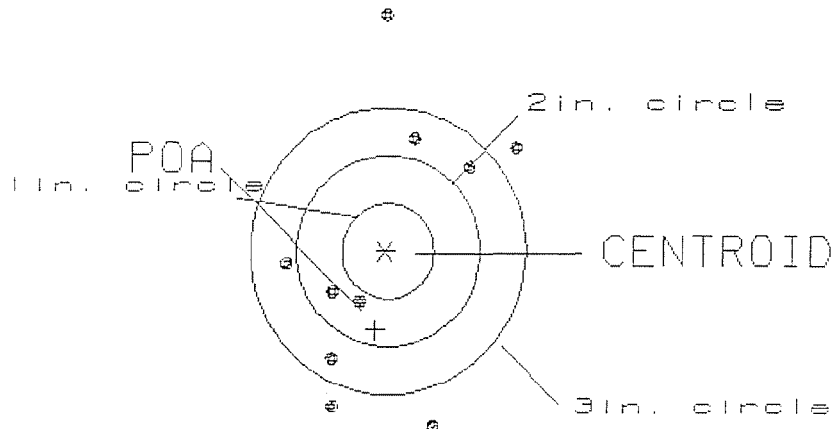
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 030
POA TO CENTROID: .931
MIN RADIUS : .590
MEAN RADIUS : 1.403
MAX RADIUS : 2.456
CENTROID X : .112
CENTROID Y : .823

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413531

CENTERFIRE PATTERN # 3

OF SHOTS= 10

IN CIRCLE

HS= 2.51

0

US= 4.29

2

GS= 4.32

6

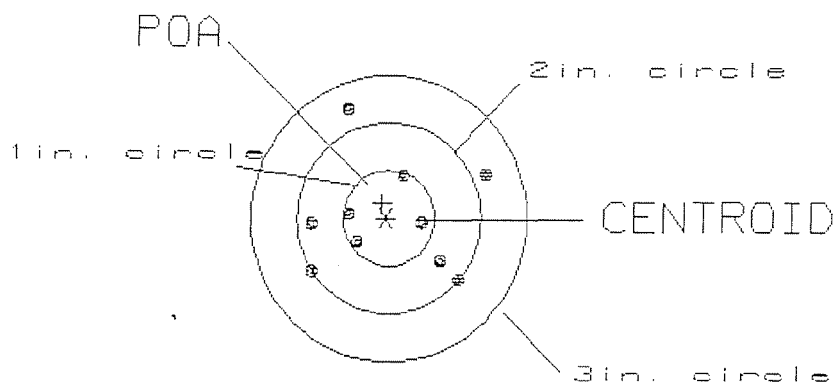
PATTERN #: 4

POA TO CENTROID: .159
 MIN RADIUS : .342
 MEAN RADIUS : .744
 MAX RADIUS : 1.182
 CENTROID X : .045
 CENTROID Y : -.153

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413531

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 1.90

4

VS= 1.76

6

GS= 2.11

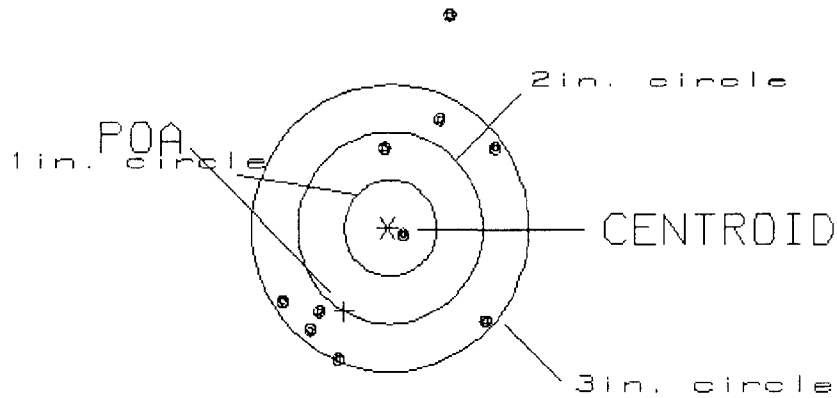
10

PATTERN #: 5
 POA TO CENTROID: .983
 MIN RADIUS : .152
 MEAN RADIUS : 1.284
 MAX RADIUS : 2.314
 CENTROID X : .464
 CENTROID Y : .867

4 Feb 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413531

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.32
 VS= 3.64
 GS= 3.84

1
 2
 8

21 DAY TURN - AROUND

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO.

E6413531

LOG IN DATE: / /		DATE	INIT.
INSPECT & VERIFY:			
OP. #	OP. NAME		
550	DIS-ASSEMBLE GUN		
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL & TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	12-12-99	RW
605	CHECK HEADSPACE	12-12-99	RW
610	DIS-ASSEMBLE		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY ON FORCE		
D	SAFETY OFF FORCE		
E	FIRING PIN INDENT		
640	TARGET	2-1-00	RW
655	FINAL INSPECT	2-8-00	RW
660	PACK		
QAR INSPECTION		SHIP DATE	

Final Inspection

Sn: E6413531

DATE REC'D: 10-18-99

DATE RET'D:

AUDITOR: RW

Item:

Barrel Assy.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

Scope Assy.

☒ Scope☒ Scope Rings☒ MOUNTING SCREWS☒ MOUNTING BASE☒ SCREWS☒ FINISH☒ LOOSENESS☒ CLARITY

Misc.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

Stock Assy.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

Systems Case

☐ Scope Case☐ Iron Sights☐ Deployment Kit

Trigger

☒ SAFETY OPERATION☒ SET

Comments: