

G 646 1724
Replaced
E 641 3481

G 6461724

Serial Number: ~~E6413481~~

Model: M24 SWS



RE00104584

DA FORM 2407, JUL 94

NMP COPY 2

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6461724.___0
FILE DATE AND TIME: 12/13/2005 22:38

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.016
The Average Y Centroid of the Five Target Set:	-0.004
The Average Point of Impact of the Five Target Set:	0.017
The Average Mean Radius of the Five Target Set:	0.819
The Distance from POA to Centroid Target #1:	0.113
The Distance from Centroid Target #2 to Centroid Target #1:	0.209
The Distance from Centroid Target #3 to Centroid Target #1:	0.115
The Distance from Centroid Target #4 to Centroid Target #1:	0.274
The Distance from Centroid Target #5 to Centroid Target #1:	0.038

SERIAL NUMBER: G6461724. 0

TARGET NUMBER: 1

FILE DATE: 12/13/2005

FILE TIME: 22:38

POINT#	X	Y
1:	-0.845	0.640
2:	-0.157	0.834
3:	-0.817	-0.298
4:	-0.381	-0.287
5:	-0.538	-1.076
6:	0.358	-0.306
7:	0.715	-0.273
8:	0.520	0.126
9:	0.946	0.214
10:	1.110	-0.239

X CENTROID: 0.091

Y CENTROID: -0.066

POA TO CENTROID: 0.113

HORZ SPREAD: 1.955

VERT SPREAD: 1.910

GROUP SPREAD: 1.966

MIN RADIUS: 0.359

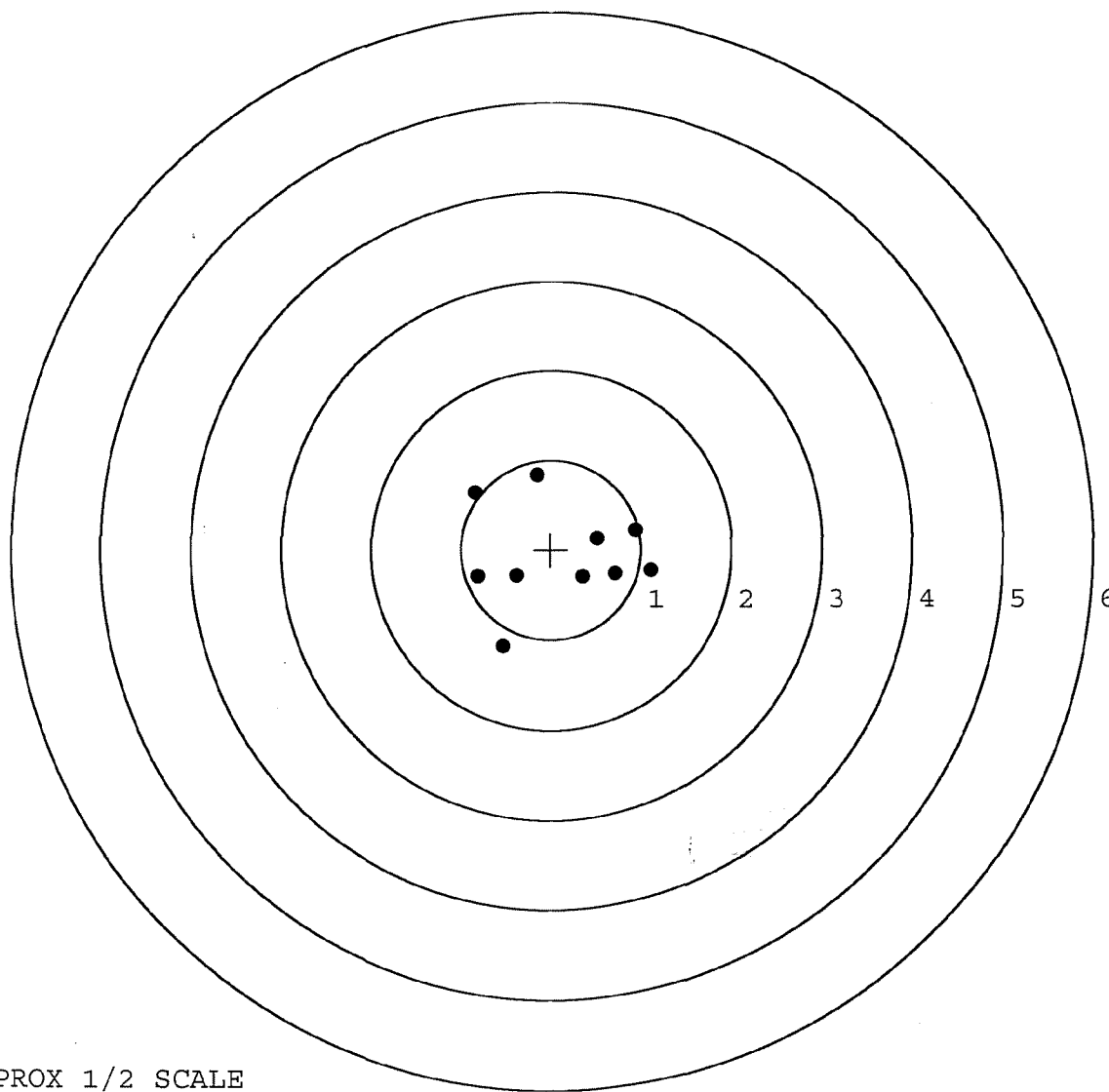
MAX RADIUS: 1.189

MEAN RADIUS: 0.817

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



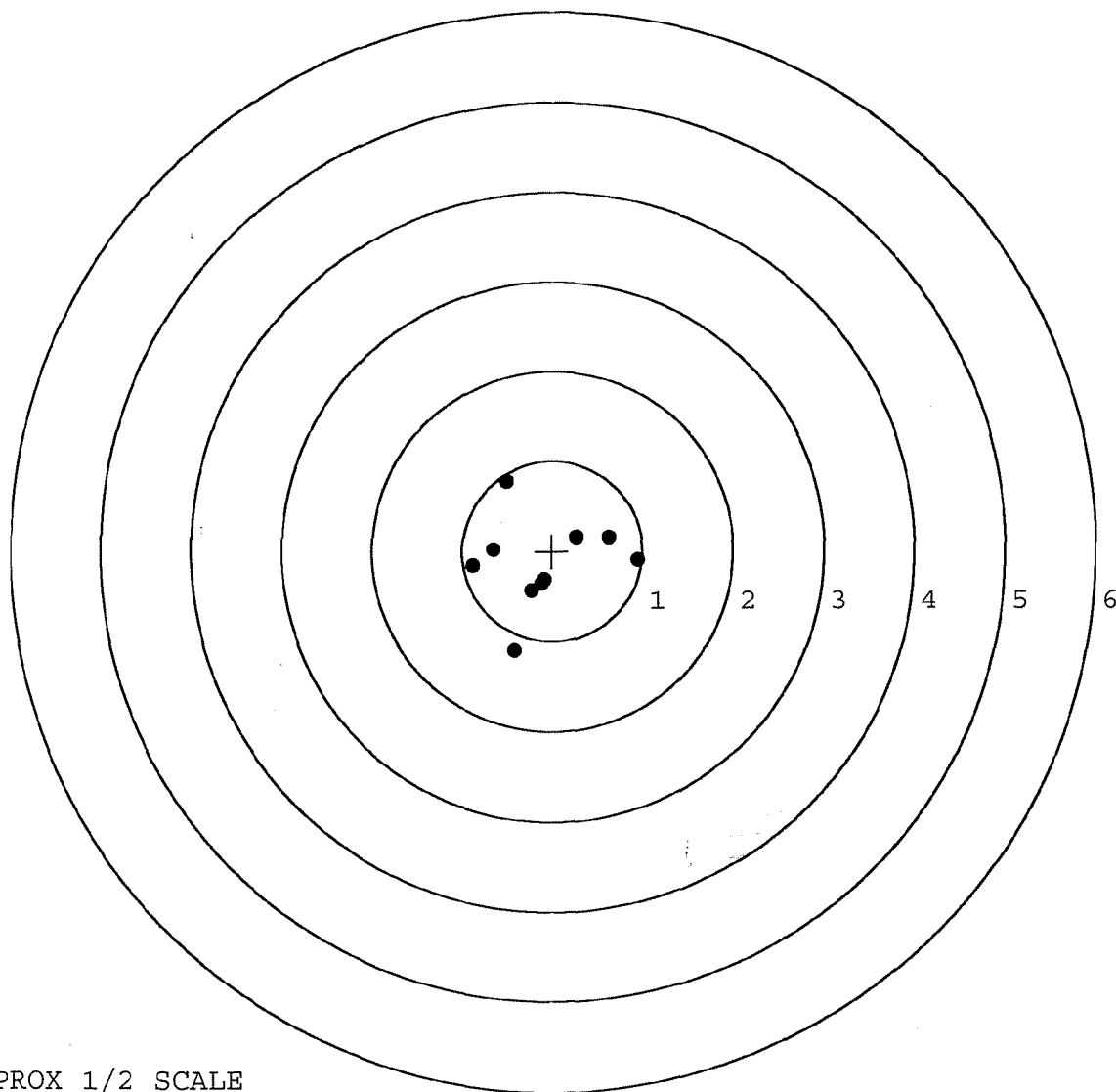
TARGET APPROX 1/2 SCALE

BARBER - M24 0155300

SERIAL NUMBER: G6461724. __0
 TARGET NUMBER: 2
 FILE DATE: 12/13/2005
 FILE TIME: 22:38

POINT#	X	Y
1:	-0.233	-0.444
2:	-0.087	-0.326
3:	-0.647	0.025
4:	-0.883	-0.166
5:	-0.512	0.779
6:	0.270	0.161
7:	0.630	0.156
8:	0.950	-0.105
9:	-0.416	-1.112
10:	-0.116	-0.361

X CENTROID: -0.104
 Y CENTROID: -0.139
 POA TO CENTROID: 0.174
 HORZ SPREAD: 1.833
 VERT SPREAD: 1.891
 GROUP SPREAD: 1.834
 MIN RADIUS: 0.188
 MAX RADIUS: 1.055
 MEAN RADIUS: 0.644
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

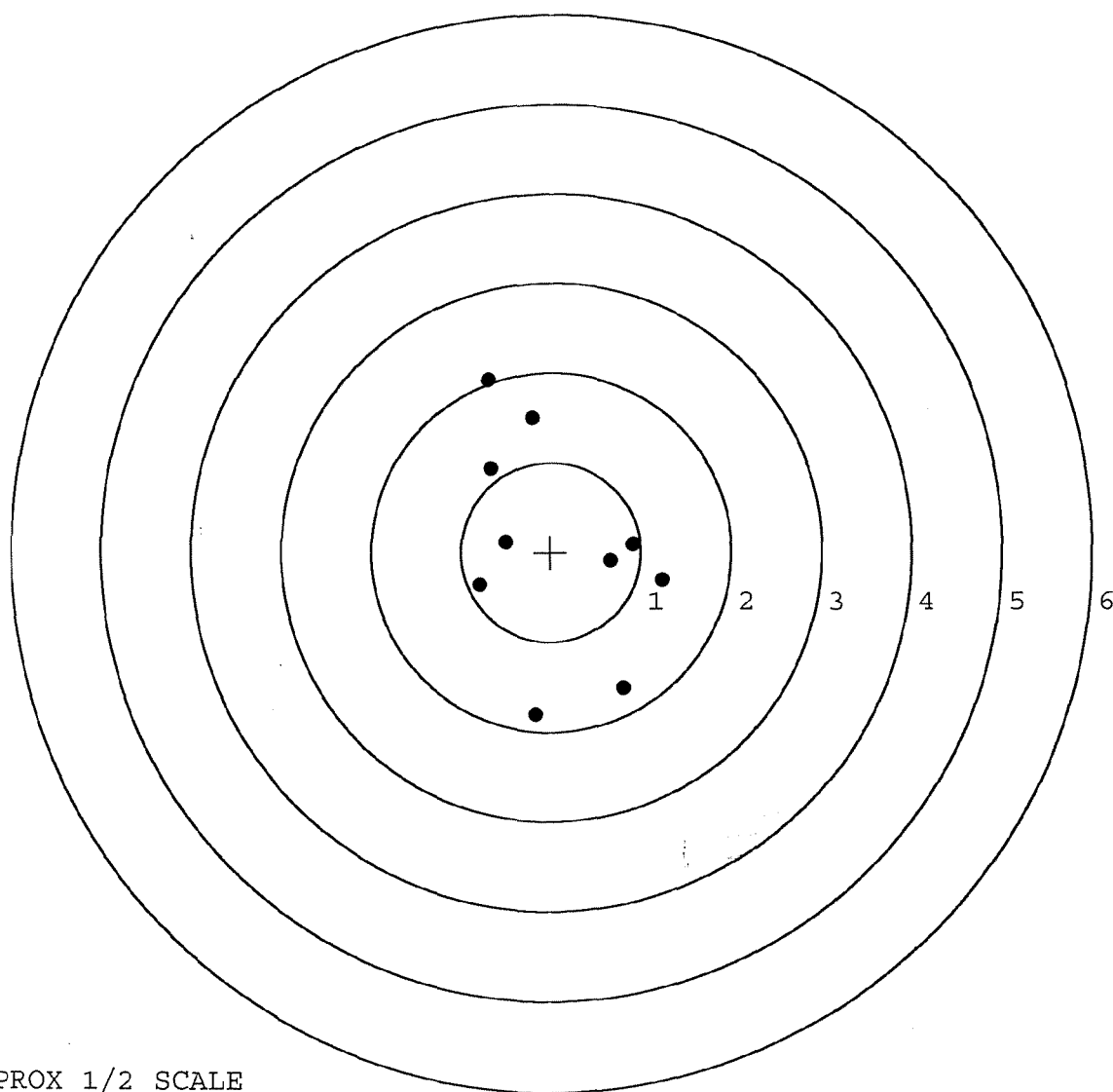
BARBER - M24 0155301

SERIAL NUMBER: G6461724. __0
 TARGET NUMBER: 3
 FILE DATE: 12/13/2005
 FILE TIME: 22:38

POINT#	X	Y
1:	-0.793	-0.370
2:	-0.497	0.110
3:	-0.673	0.933
4:	-0.209	1.498
5:	-0.702	1.920
6:	0.670	-0.098
7:	0.916	0.091
8:	1.237	-0.315
9:	0.810	-1.518
10:	-0.164	-1.811

X CENTROID: 0.059
 Y CENTROID: 0.044
 POA TO CENTROID: 0.074
 HORZ SPREAD: 2.030
 VERT SPREAD: 3.731
 GROUP SPREAD: 3.770
 MIN RADIUS: 0.560
 MAX RADIUS: 2.025
 MEAN RADIUS: 1.248

IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 7



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6461724. __0

TARGET NUMBER: 4

FILE DATE: 12/13/2005

FILE TIME: 22:38

POINT#	X	Y
1:	-0.087	1.574
2:	-0.465	0.477
3:	-0.243	0.530
4:	-0.369	-0.051
5:	-0.352	-0.475
6:	0.486	-0.292
7:	0.339	0.313
8:	0.504	0.413
9:	0.382	0.570
10:	-0.510	-1.271

X CENTROID: -0.032

Y CENTROID: 0.179

POA TO CENTROID: 0.182

HORZ SPREAD: 1.014

VERT SPREAD: 2.845

GROUP SPREAD: 2.876

MIN RADIUS: 0.394

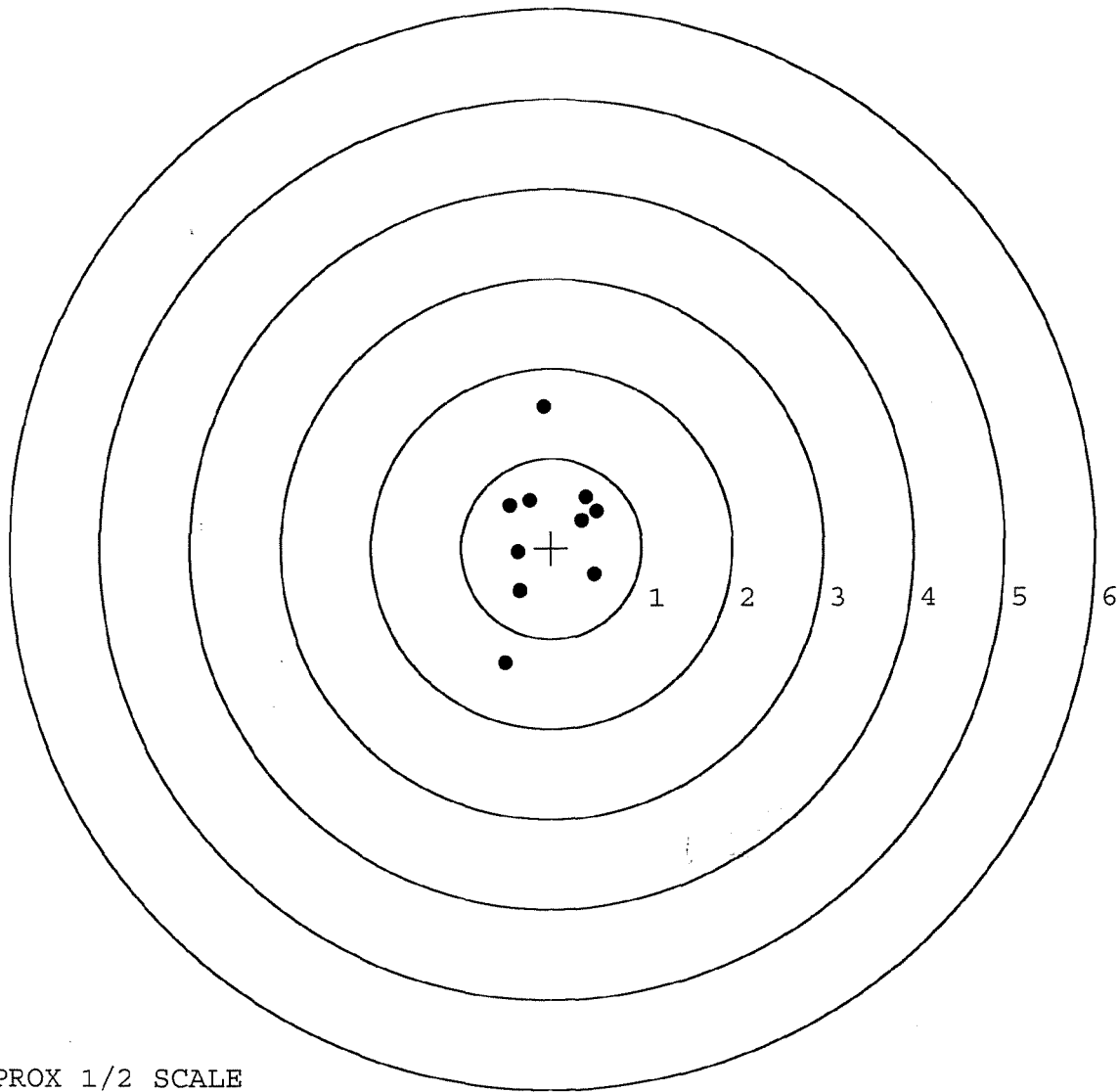
MAX RADIUS: 1.527

MEAN RADIUS: 0.724

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6461724. __0

TARGET NUMBER: 5

FILE DATE: 12/13/2005

FILE TIME: 22:38

POINT#	X	Y
1:	-0.813	0.513
2:	-0.035	0.291
3:	-0.304	-0.040
4:	0.128	-0.169
5:	0.349	0.061
6:	-0.778	-0.767
7:	0.094	-0.940
8:	0.841	-0.264
9:	1.206	0.885
10:	-0.020	0.055

X CENTROID: 0.067

Y CENTROID: -0.037

POA TO CENTROID: 0.077

HORZ SPREAD: 2.019

VERT SPREAD: 1.825

GROUP SPREAD: 2.582

MIN RADIUS: 0.127

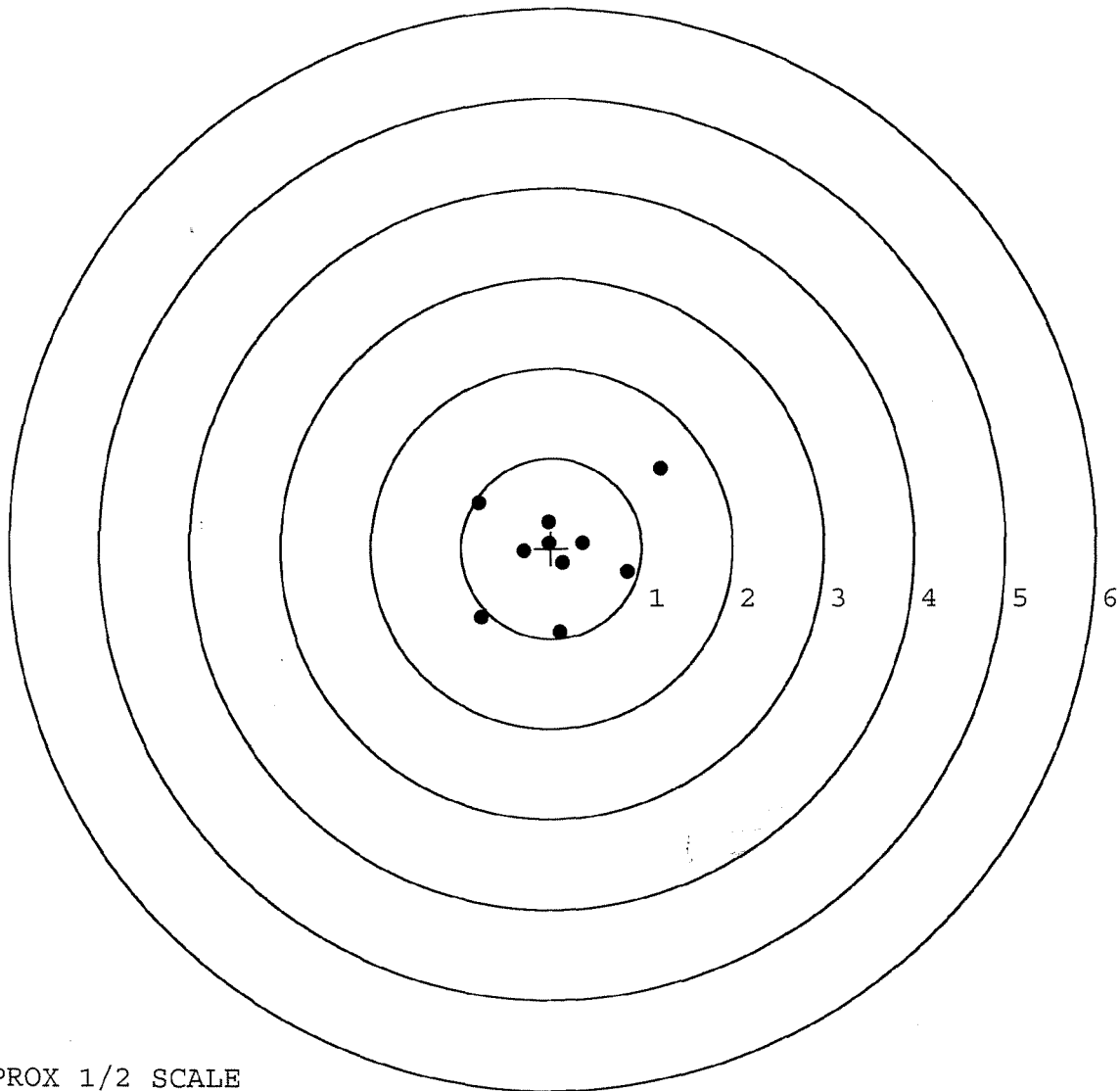
MAX RADIUS: 1.466

MEAN RADIUS: 0.661

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE

TESTER

10-11-05

S.F.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.47	2.37		2.42	
PULL #2	2.49	2.38		2.42	
PULL #3	2.52	2.49		2.39	
PULL #4	2.60	2.43		2.38	
PULL #5	2.53	2.40		2.40	
TOTAL	12.61	12.27		12.01	
AVERAGE	2.52	2.45		2.40	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.22	3.40		
PULL #2	3.23	3.24		
PULL #3	3.08	3.34		
PULL #4	3.05	3.22		
PULL #5	3.30	3.28		
TOTAL	15.88	16.48		
AVERAGE	3.18	3.30		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.21	4.14		4.04
PULL #2	4.33	4.18		4.10
PULL #3	4.11	4.31		4.25
PULL #4	4.35	4.20		3.98
PULL #5	4.10	4.25		4.02
TOTAL	21.10	21.08		20.39
AVERAGE	4.22	4.22		4.08

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

		<i>FORT Benning</i>		
R & E NUMBER	<i>104584</i>			
SERIAL NUMBER	<i>E6413481</i> <i>86461724</i>			
LOG-IN DATE	<i>12-5-05</i>			
OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN		<i>12-6-05</i>	<i>AC</i>
505	RE-BARREL		<i>12-6-05</i>	<i>AC</i>
560	ASSEMBLE		<i>12-7-05</i>	<i>CO</i>
600	PROOF	<i>MAGNA-FLUX</i>	<i>12-7-05</i>	<i>CO</i>
605	CHECK HEADSPACE	<i>12-7-05</i>	<i>12-7-05</i>	<i>CO</i>
610	DIS-ASSEMBLE GUN	<i>12-7-05</i>	<i>12-7-05</i>	<i>CO</i>
612	MAGNAFLUX	<i>12/12/05</i>	<i>12/12/05</i>	<i>CO</i>
510	DRILL AND TAP		<i>12-9-05</i>	<i>BR</i>
615	ROLLMARK CALIBER		<i>12-12-05</i>	<i>CW</i>
618	ROTO-BLAST		<i>12-12-05</i>	<i>LB</i>
620	APPLY COATINGS		<i>12/13/05</i>	<i>RB</i>
625	FINAL ASSEMBLY		<i>12-13-05</i>	<i>RJL</i>
640	FUNCTION TEST AND	<i>PASS</i> <i>FAIL</i>	<i>12/13/05</i>	<i>MGD</i>
650	TARGET	<i>PASS</i> <i>FAIL</i>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
670	FINAL INSPECTION		<i>12-14-05</i>	<i>AC</i>
	A) HEADSPACE	<i>PASS</i> <i>FAIL</i>	<i>12-14-05</i>	<i>AC</i>
	B) TRIGGER PULL	<i>+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS</i>	<i>2.74 2.84 2.71 2.89 2.76</i>	<i>12-14-05</i>
680	F) SAFETY ON FORCE	<i>2 LBS MIN 10 LBS</i>	<i>6 lbs 6 lbs 6 lbs</i>	<i>12-14-05</i>
	G) SAFETY OFF FORCE	<i>2 LBS</i>	<i>3 lbs 3 lbs 3 lbs</i>	<i>12-14-05</i>
	I) FIRING PIN INDENT	<i>.020</i>	<i>.024 .024 .024</i>	<i>12-14-05</i>
690	PACK		<i>12-15-05</i>	<i>DA</i>

Parts/Repairs

800-243-9700

Fax

336-548-7801

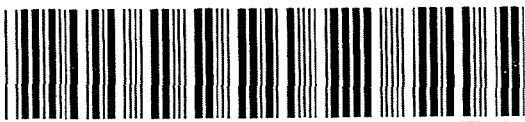
www.remington.com info@remington.com

**REPAIR
DOCUMENT****REPAIR
DOCUMENT**

Repair Order Number RE00057376 Account # - R-	Description/Serial Number E6413598 Model 700 Center Fire Caliber: 7.62 NATO M-24 (SWS)	Date Received - 12/12/2002 Estimate Date - Current Date - 12/13/2002
Customer USAIC DFEL SUPPLY DIV BLDG 490 FORT BENNING, GA 31905 US	Return To USAIC DFEL SUPPLY DIV BLDG 490 FORT BENNING, GA 31905 US	
Phone (H) Phone (W)	Fax Email	

Reported		Problems	Found
M993	REFURBISH		

Technician's Comments	
Condition	REC'D IN HARD CASE W/ OTHER GUN.
<i>New # E6413481</i>	

Material #		Material		Model: 700		Material (Y/N)	
Total:							
		RE00057376					

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6413481. __0
FILE DATE AND TIME: 01/15/2003 14:56

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

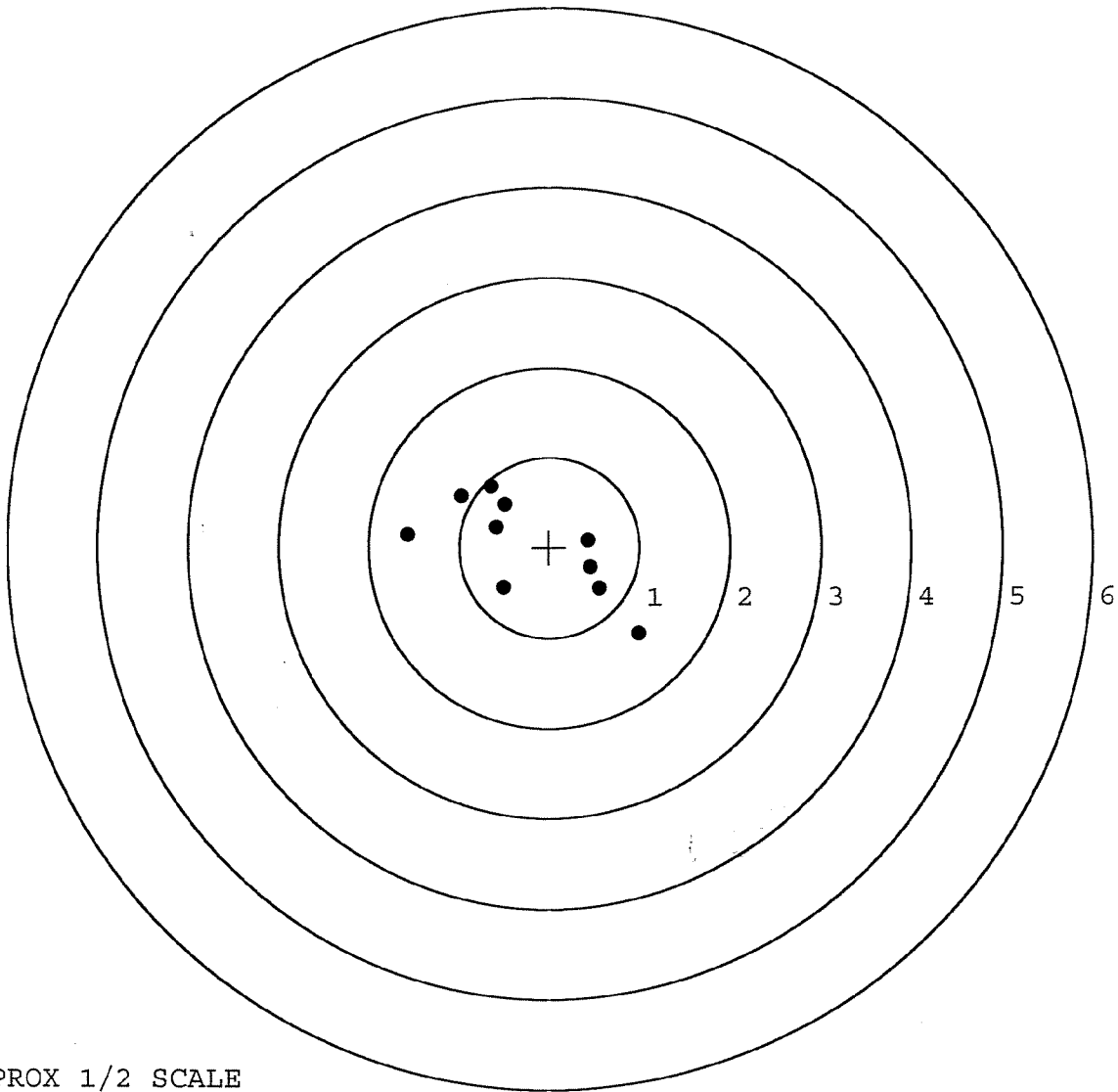
The Average X Centroid of the Five Target Set:	-0.114
The Average Y Centroid of the Five Target Set:	-0.093
The Average Point of Impact of the Five Target Set:	0.147
The Average Mean Radius of the Five Target Set:	0.675
The Distance from POA to Centroid Target #1:	0.235
The Distance from Centroid Target #2 to Centroid Target #1:	0.538
The Distance from Centroid Target #3 to Centroid Target #1:	0.217
The Distance from Centroid Target #4 to Centroid Target #1:	0.097
The Distance from Centroid Target #5 to Centroid Target #1:	0.141

BARBER - M24 0155308

SERIAL NUMBER: E6413481. __0
 TARGET NUMBER: 1
 FILE DATE: 01/15/2003
 FILE TIME: 14:56

POINT#	X	Y
1:	0.993	-0.960
2:	0.559	-0.454
3:	0.459	-0.222
4:	0.429	0.078
5:	-0.507	-0.446
6:	-1.573	0.143
7:	-0.975	0.571
8:	-0.648	0.677
9:	-0.494	0.478
10:	-0.588	0.223

X CENTROID: -0.234
 Y CENTROID: 0.009
 POA TO CENTROID: 0.235
 HORZ SPREAD: 2.566
 VERT SPREAD: 1.637
 GROUP SPREAD: 2.793
 MIN RADIUS: 0.413
 MAX RADIUS: 1.564
 MEAN RADIUS: 0.842
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 9



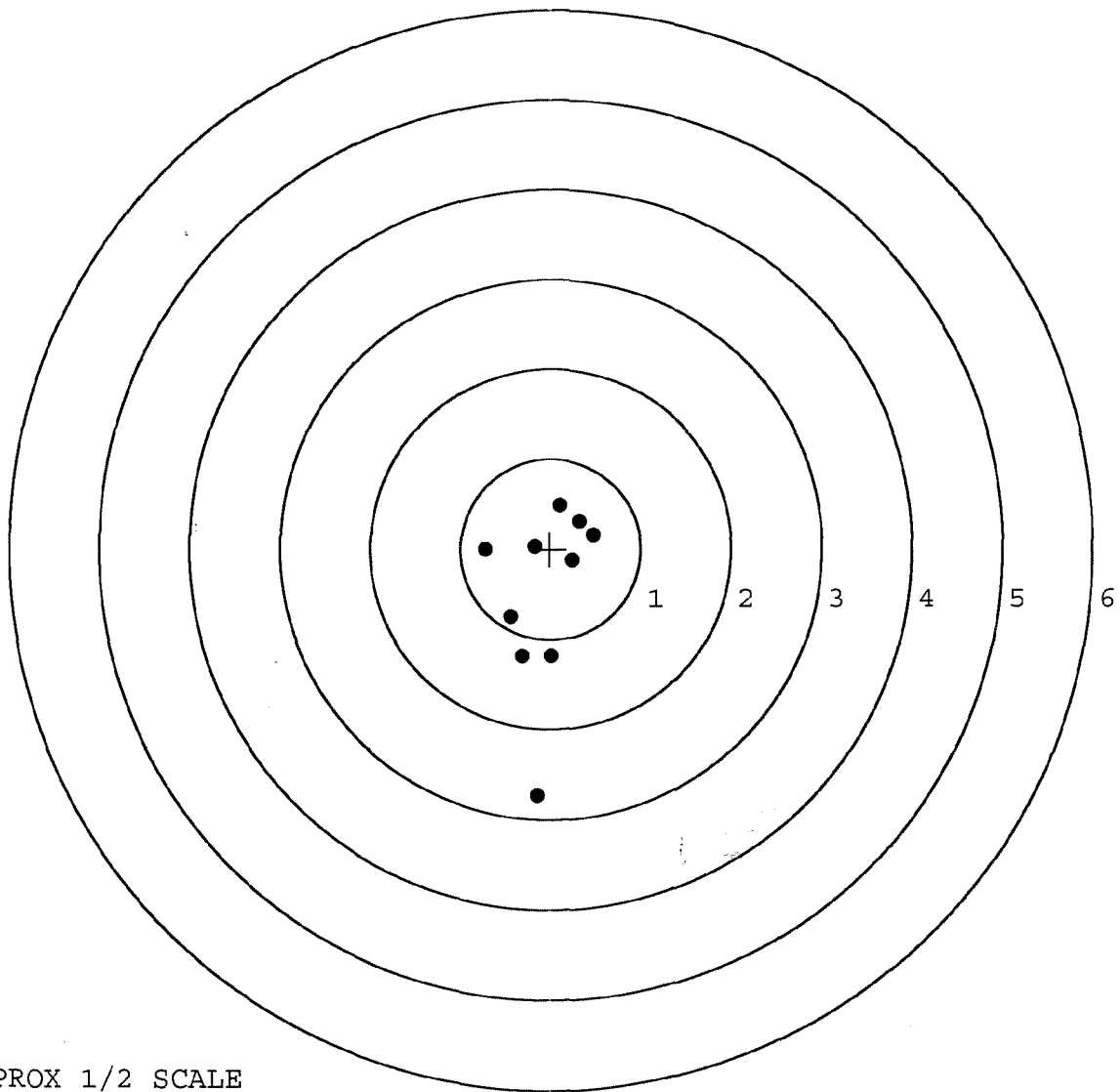
TARGET APPROX 1/2 SCALE

BARBER - M24 0155309

SERIAL NUMBER: E6413481. 0
TARGET NUMBER: 2
FILE DATE: 01/15/2003
FILE TIME: 14:56

POINT#	X	Y
1:	0.020	-1.189
2:	-0.309	-1.189
3:	-0.443	-0.748
4:	-0.726	0.004
5:	-0.169	0.030
6:	0.248	-0.122
7:	0.477	0.159
8:	0.325	0.309
9:	0.113	0.486
10:	-0.145	-2.746

X CENTROID: -0.061
Y CENTROID: -0.501
POA TO CENTROID: 0.504
HORZ SPREAD: 1.203
VERT SPREAD: 3.232
GROUP SPREAD: 3.242
MIN RADIUS: 0.455
MAX RADIUS: 2.247
MEAN RADIUS: 0.874
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9



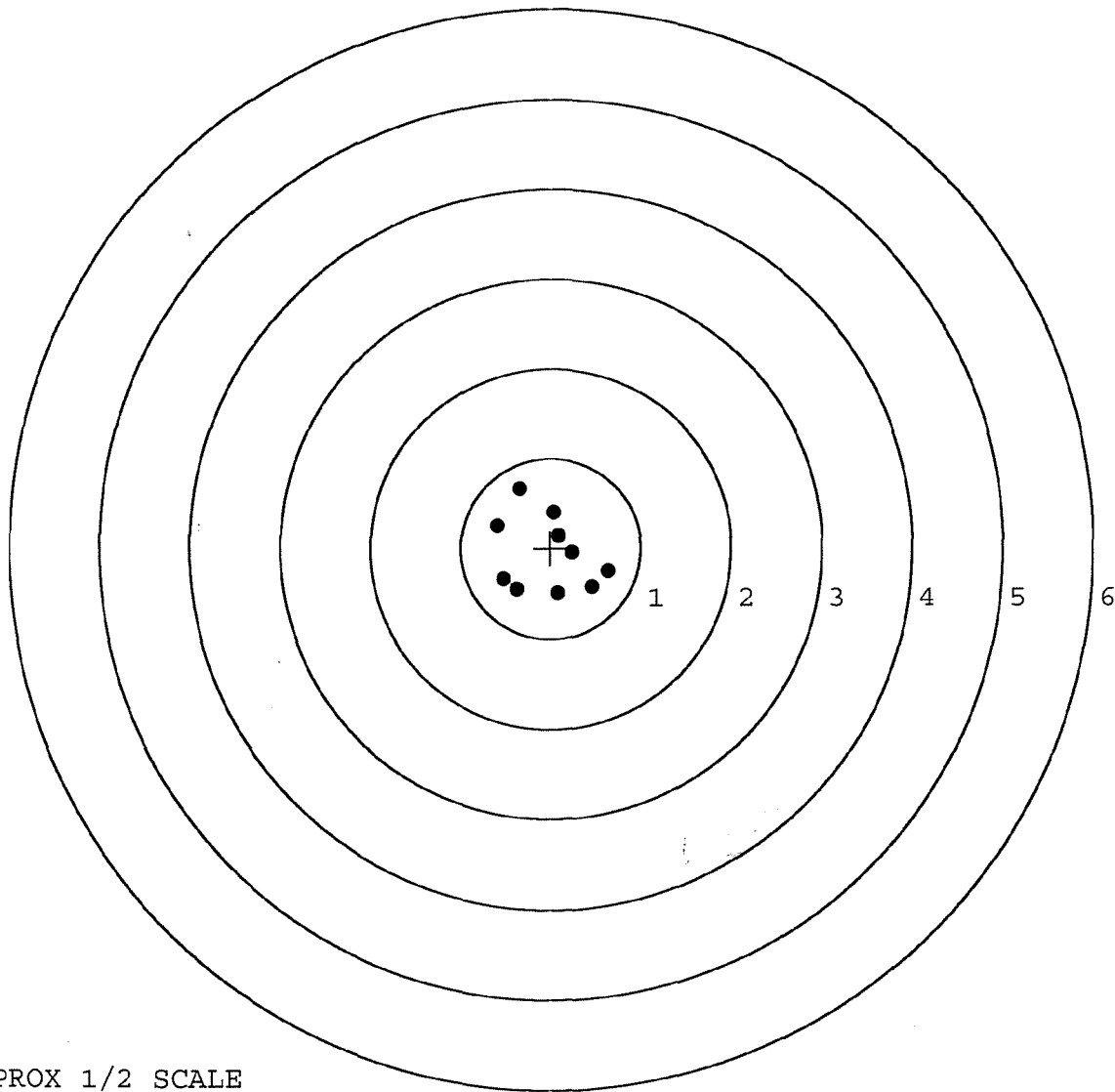
TARGET APPROX 1/2 SCALE

BARBER - M24 0155310

SERIAL NUMBER: E6413481. __0
 TARGET NUMBER: 3
 FILE DATE: 01/15/2003
 FILE TIME: 14:56

POINT#	X	Y
1:	0.642	-0.258
2:	0.462	-0.432
3:	0.082	-0.505
4:	-0.375	-0.454
5:	-0.526	-0.343
6:	0.242	-0.054
7:	0.098	0.138
8:	0.034	0.397
9:	-0.342	0.662
10:	-0.599	0.250

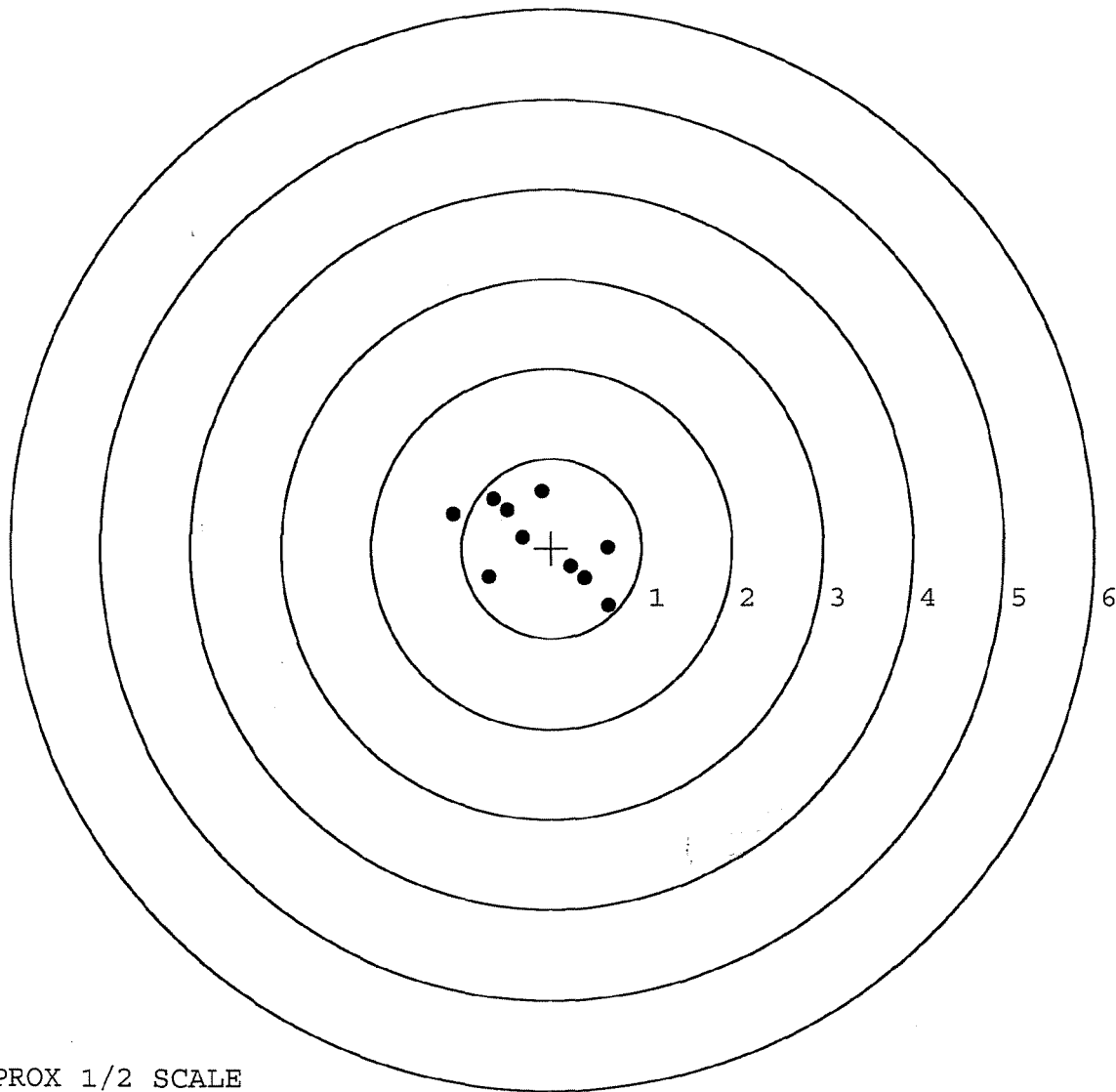
X CENTROID: -0.028
 Y CENTROID: -0.060
 POA TO CENTROID: 0.066
 HORZ SPREAD: 1.241
 VERT SPREAD: 1.167
 GROUP SPREAD: 1.358
 MIN RADIUS: 0.235
 MAX RADIUS: 0.787
 MEAN RADIUS: 0.527
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 10
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0155311

SERIAL NUMBER: E6413481. 0	POINT#	X	Y
TARGET NUMBER: 4	1:	0.634	-0.645
FILE DATE: 01/15/2003	2:	0.367	-0.339
FILE TIME: 14:56	3:	0.629	0.007
	4:	0.214	-0.212
X CENTROID: -0.152	5:	-0.697	-0.323
Y CENTROID: 0.060	6:	-0.317	0.118
POA TO CENTROID: 0.163	7:	-0.109	0.635
HORZ SPREAD: 1.729	8:	-0.648	0.551
VERT SPREAD: 1.280	9:	-0.496	0.426
GROUP SPREAD: 2.008	10:	-1.095	0.377
MIN RADIUS: 0.175			
MAX RADIUS: 1.055			
MEAN RADIUS: 0.656			
# IN 1 IN DIAMETER: 2			
# IN 2 IN DIAMETER: 9			
# in 3 IN DIAMETER: 10			



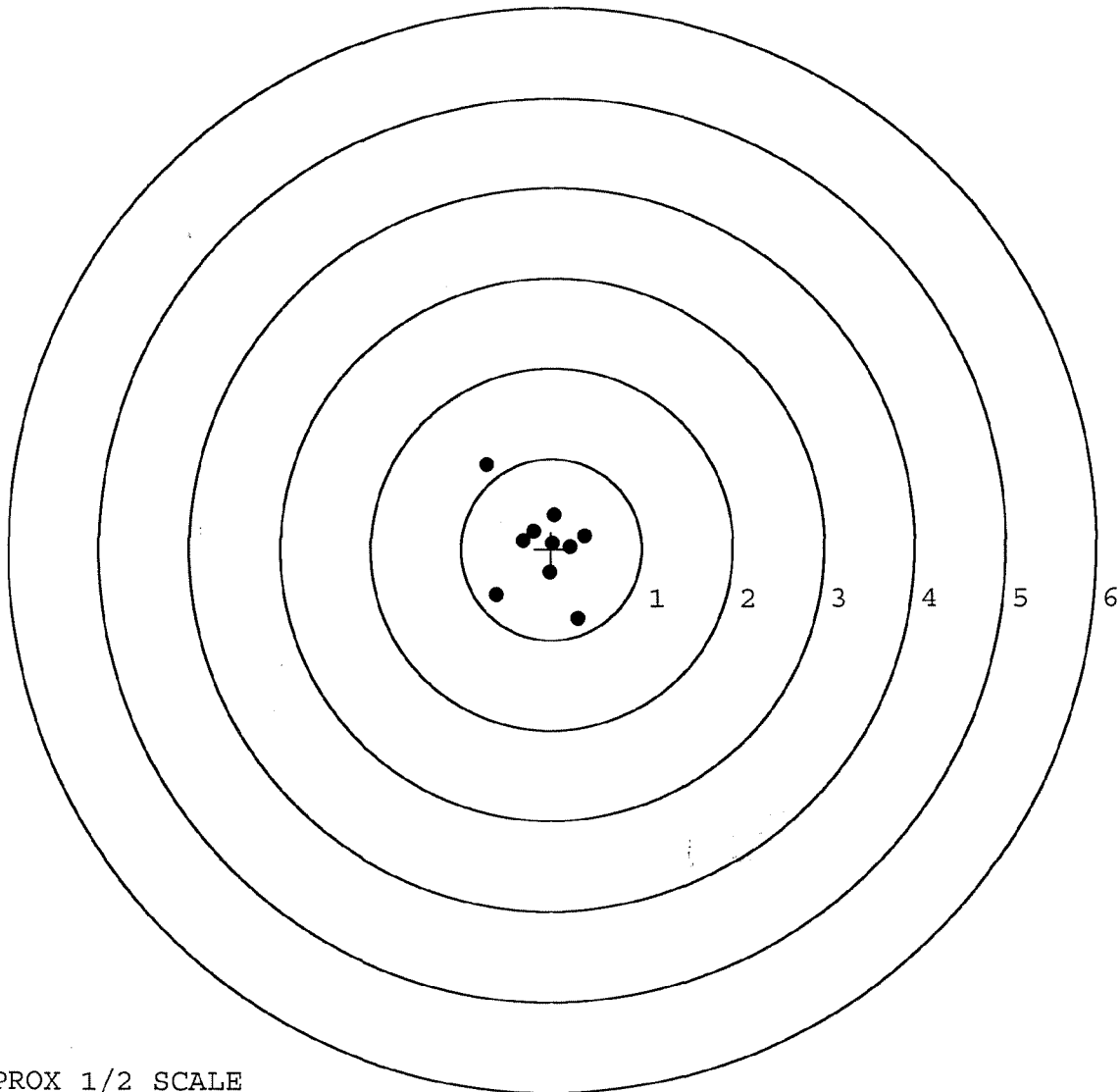
TARGET APPROX 1/2 SCALE

BARBER - M24 0155312

SERIAL NUMBER: E6413481. 0
 TARGET NUMBER: 5
 FILE DATE: 01/15/2003
 FILE TIME: 14:56

POINT#	X	Y
1:	0.296	-0.768
2:	-0.609	-0.513
3:	-0.019	-0.266
4:	0.366	0.142
5:	0.031	0.374
6:	-0.204	0.196
7:	-0.314	0.090
8:	0.014	0.063
9:	-0.723	0.938
10:	0.212	0.020

X CENTROID: -0.095
 Y CENTROID: 0.028
 POA TO CENTROID: 0.099
 HORZ SPREAD: 1.089
 VERT SPREAD: 1.706
 GROUP SPREAD: 1.987
 MIN RADIUS: 0.115
 MAX RADIUS: 1.106
 MEAN RADIUS: 0.474
 # IN 1 IN DIAMETER: 7
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
BARBER - M24 0155313

SERIAL NO. 1-02-03

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.62	2.52		2.37	MIN. SETTING
PULL #2	2.67	2.50		2.39	NO AVG. OF 5
PULL #3	2.65	2.51		2.26	READINGS ACCEPT
PULL #4	2.60	2.55		2.29	ABLE LESS THAN
PULL #5	2.62	2.51		2.32	
TOTAL	13.16	12.59		11.63	
AVG.	2.63	2.51		2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.37	3.37		
PULL #2	3.39	3.31		
PULL #3	3.40	3.34		
PULL #4	3.36	3.33		
PULL #5	3.35	3.40		
TOTAL	16.87	16.75		
AVG.	3.37	3.35		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# IF TARGET & ACCU
PULL #1	4.20	4.13		4.20
PULL #2	4.16	3.98		4.16
PULL #3	4.18	4.08		4.11
PULL #4	4.17	4.05		3.95
PULL #5	4.12	4.06	1.1	4.12
TOTAL	20.83	20.30		20.54
AVG.	4.16	4.06		4.10

SERIAL # E60413481INSPECTED BY: RTDATE REC'D: 12-12-02DATE RET'D: 1-16-03

ITEM

BARREL ASSEMBLY

☒ BARREL
☒ RECEIVER
☒ FRONT SIGHT BASE
☒ REAR SIGHT BASE
☒ SCREWS
☒ FINISH

SCOPE ASSEMBLY

☒ SCOPE
☒ SCOPE RINGS
☒ MOUNTING SCREWS
☒ MOUNTING BASE
☒ SCREWS
☒ FINISH
☒ CLARITY

ITEM

STOCK ASSEMBLY

☒ STOCK
☒ SLING AWIVEL STUDS
☒ ADJUSTABLE
☒ BUTT PLATE
☒ LOCK NUTS
☒ BARREL CLEARANCE
☒ COLOR / FINISH

SYSTEMS CASE

☒ SCOPE CASE
☒ IRON SIGHTS
☒ DEPLOYMENT KIT

TRIGGER ASSEMBLY

☒ SAFETY OPERATION
☒ RE-SET TO FACTORY SPECS

COMMENTS:

R & E NUMBER	57376		
SERIAL NUMBER	E6413598 E6413481		
LOG-IN DATE	12-12-02		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	1-2-02	RTL
560 A	RE-BARREL	1-7-03	DA
B	DRILL AND TAP	1-7-03	TRW
575	ASSEMBLE	1-7-03	RL
600	PROOF	1-7-03	RW
605	CHECK HEADSPACE	1-7-03	RW
610	DIS-ASSEMBLE GUN	1-7-03	RW
612	MAGNAFLUX	1-8-03	JD
615	ROLLMARK CALIBER	1-7-03	RW
618	ROTO-BLAST	1-8-03	RL
620	APPLY COATINGS	1-10	TRW
625 A	FINAL ASSEMBLY	1-13-03	RTL
B	TRIGGER PULL TEST	1-17-03	TRW
C	SAFETY "ON" FORCE	1-17-03	TRW
D	SAFETY "OFF" FORCE	1-17-03	TRW
E	FIRING PIN INDENT		
640	TARGET	1-14-03	TRW
655	FINAL INSPECT	1-16-03	RTL
660	PACK	1-16-03	DA
		SHIP DATE	
	QAR INSPECTION DATE		

BARBER - M24 0155316
RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER
R 99-20511

INITIAL CUSTOMER ORDER NO.

SWS

M/24

W/SCOPE, W/HARD CASE

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

10/18/99

10/20/99

~~C4225429~~

E6413598

700 7.62

NATO

ACCESSORIES

W/STUDS

W/SWIVELS

SCOPE MNTS

SCOPE BASE

Scope S/N 89-0209

FROM:

SHIP TO:

U S ARMY
CO D 2/29 INF REGT
BLDG 73
FT BENNING

GA 31905

U S ARMY
CO D 2/29 INF REGT
BLDG 73
FT BENNING

GA

31905

CUST NO: 187354 C.O.D

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS

COMMENTS

BIBL ASSY
Bolt ASSY
Extractor

96001
96005
91816

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

RW

✓

✓

✓

✓

RW

1-2700

2-1-00

2-1-00

OFFICE COPY

RD6925 REV. 7/97

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0155316

BARBER - M24 0155317

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # e6413598
4 Feb 2000

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0848
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .219
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .234845

THE AMR FOR THIS RIFLE IS: 1.272

CENTROIDAL DISTANCES

Ø TO	1	.288626
1 TO	2	.301505
1 TO	3	.763519
1 TO	4	.544207
1 TO	5	.444792

3

1 5
2 4 <----POA

BARBER - M24 0155318

REMINGTON CENTERFIRE ACCURACY TEST

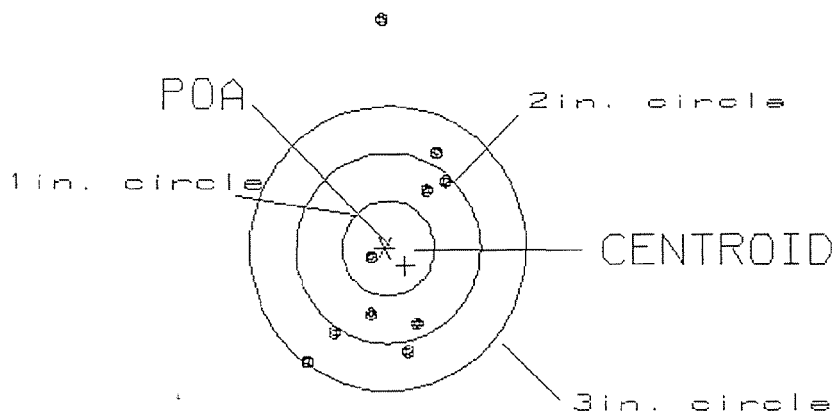
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 0117
 POA TO CENTROID: .288
 MIN RADIUS : .233
 MEAN RADIUS : 1.063
 MAX RADIUS : 2.404
 CENTROID X : -.219
 CENTROID Y : .188

4 Feb 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413598.1

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 1.50

1

VS= 3.60

5

GS= 3.68

9

BARBER - M24 0155319

REMINGTON CENTERFIRE ACCURACY TEST

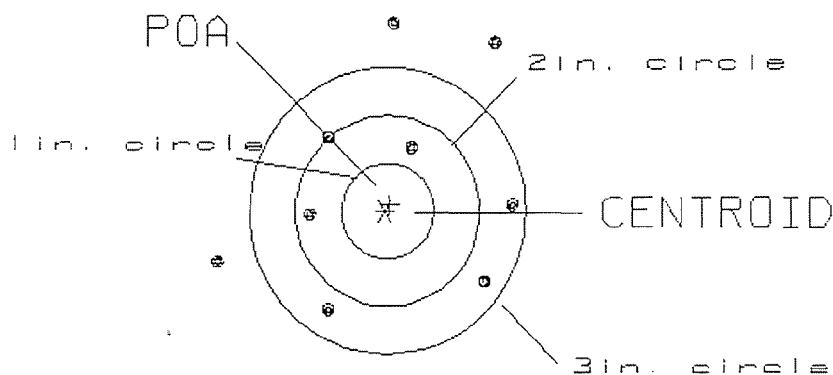
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .085
 MIN RADIUS : .723
 MEAN RADIUS : 1.546
 MAX RADIUS : 3.060
 CENTROID X : -.055
 CENTROID Y : -.065

4 Feb 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413598.1

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 3.20

0

VS= 5.06

3

GS= 5.06

6

BARBER - M24 0155320

REMINGTON CENTERFIRE ACCURACY TEST

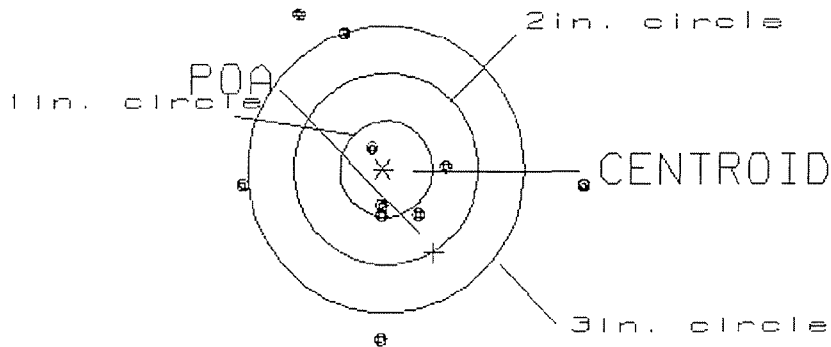
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: 1.034
 MIN RADIUS : .291
 MEAN RADIUS : 1.133
 MAX RADIUS : 2.177
 CENTROID X : -.548
 CENTROID Y : .877

4 Feb 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413598.1

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 3.68
 VS= 3.38
 GS= 3.68

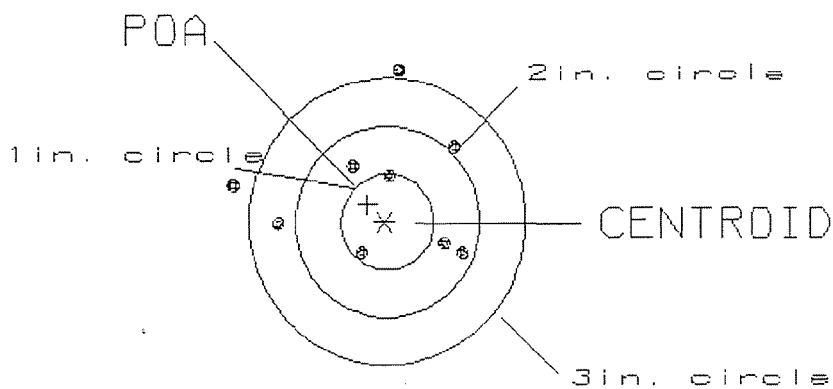
2
 5
 5

PATTERN #: 4
 POA TO CENTROID: .256
 MIN RADIUS : .411
 MEAN RADIUS : 1.187
 MAX RADIUS : 3.273
 CENTROID X : .181
 CENTROID Y : -.181

4 Feb 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413590.1

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.93

1

VS= 4.57

5

GS= 4.72

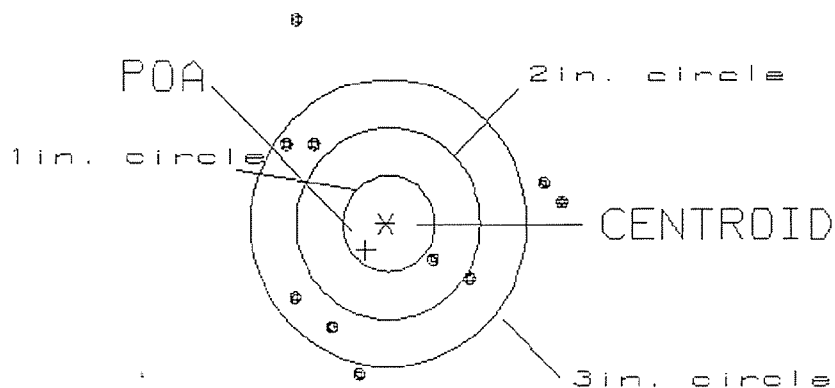
7

PATTERN #: 5
 POA TO CENTROID: .351
 MIN RADIUS : .661
 MEAN RADIUS : 1.433
 MAX RADIUS : 2.387
 CENTROID X : .217
 CENTROID Y : .276

4 Feb 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413598.1

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 3.00

0

VS= 3.73

1

GS= 3.80

6

21 DAY TURN - AROUND

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. E6413598

LOG IN DATE: / /		DATE	INT.
INSPECT & VERIFY:			
OP. #	OP. NAME		
550	DIS-ASSEMBLE GUN		
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL & TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	12-12-99	RW
605	CHECK HEADSPACE	12-12-99	RW
610	DIS-ASSEMBLE		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY ON FORCE		
D	SAFETY OFF FORCE		
E	FIRING PIN INDENT		
640	TARGET	2-1-00	RW
655	FINAL INSPECT	2-8-00	RW
660	PACK		
QAR INSPECTION		SHIP DATE	

Final Inspection

S.N.:	DATE REC'D:	DATE RET'D:
-------	-------------	-------------

AUDITOR:

Item:

Barrel Assy.

- ☒ BARREL
- ☒ RECEIVER
- ☒ FRONT SIGHT BLOCK
- ☒ REAR SIGHT BLOCK
- ☒ SCREWS
- ☒ FINISH

Scope Assy.

- ☒ Scope
- ☒ Scope Rings
- ☒ Mounting Screws
- ☒ Mounting Base
- ☒ Screws
- ☒ Finish
- ☒ Looseness
- ☒ Clarity

Misc.

- ☐ DD-250
- ☐ BAR CODE
- ☐ PACKAGING

Item:

Stock Assy.

- ☒ Stock
- ☒ Sling Swivel Studs
- ☒ ADJUSTABLE BUTT PLATE
- ☒ LOCK NUTS
- ☒ BARREL CLEARANCE
- ☒ COLOR/FINISH

Systems Case

- ☐ Scope Case
- ☐ Iron SIGHTS
- ☐ Deployment Kit

Trigger

- ☒ SAFETY OPERATION
- ☒ SET

Comments: