

G-6285901

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. G6285901
Order No. 25716

46

Made in Hilton, NY Reg. U.S. Pat. & Tm. Off. Trade Registered Mark Deposited

02EX

5716 G6285901

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



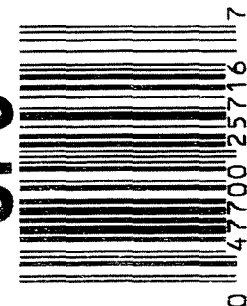
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6285901

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6285901

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		8-12-03	A
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-12-03	AC
610	DIS-ASSEMBLE GUN		11-12-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-19	TA
	(BOLT)		9-19	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-03	LW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-03	LW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-03	LW
	D) OIL FIRING PIN ASSEMBLY		9-25-03	LW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP # BARBER M24 0156352			READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.0</u>	<u>7.5</u>	<u>7.5</u>	9-29-03	TRW		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.0</u>	<u>2.0</u>	<u>2.25</u>	9-29-03	TRW		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.021⁵</u>	<u>.021</u>	<u>.021⁵</u>	9-29-03	TRW		
	J) ASSEMBLE STOCK					9-25-03	RW		
	K) ASSEMBLE SWIVEL STUDS					9-30-03	RJL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					9-25-03	RW		
	M) IRON SIGHT ALIGNMENT					9-25-03	RW		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					9-25-03	RW		
640	GALLERY TEST AND TARGET		PASS FAIL			9-29-03	TRW		
	MALFUNCTION		CORRECTION			9-29-03	TRW		
	MALFUNCTION		CORRECTION			9-29-03	TRW		
	MALFUNCTION		CORRECTION			9-29-03	TRW		
	MALFUNCTION		CORRECTION			9-29-03	TRW		
645	INSPECT FOR LIVE AMMO					9-29-03	TRW		
655	FINAL INSPECTION A) HEADSPACE					9-30-03	RJL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u>	<u>2.39</u>	<u>2.40</u>	<u>2.37</u>	<u>2.34</u>	9-29-03	TRW
	C) FUNCTION					9-30-03	RJL		
660	PACK					9-30-03	RA		

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

9-9-03

TESTER

TRL

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.63	2.71		2.73	
PULL #2	2.50	2.74		2.83	
PULL #3	2.55	2.72		2.62	
PULL #4	2.57	2.82		2.63	
PULL #5	2.55	2.71		2.69	
TOTAL	12.80	13.70		13.50	
AVERAGE	2.56	2.74		2.70	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.38		
PULL #2	3.33	3.26		
PULL #3	3.27	3.32		
PULL #4	3.33	3.30		
PULL #5	3.28	3.38		
TOTAL	16.47	16.64		
AVERAGE	3.29	3.32		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.32	4.35		4.10
PULL #2	4.26	4.26		4.15
PULL #3	4.22	4.32		4.04
PULL #4	4.14	4.24		4.08
PULL #5	4.40	4.25		4.07
TOTAL	21.34	21.42		20.44
AVERAGE	4.26	4.28		4.08

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285901.___0
FILE DATE AND TIME: 09/29/2003 06:50

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .678

BARBER - M24 0156355

SERIAL NUMBER: G6285901. 0

TARGET NUMBER: 1

FILE DATE: 09/29/2003

FILE TIME: 06:50

POINT#	X	Y
1:	0.884	-0.447
2:	0.113	-0.249
3:	0.066	0.171
4:	-0.482	0.688
5:	-0.942	0.734

X CENTROID: -0.072

Y CENTROID: 0.179

POA TO CENTROID: 0.193

HORZ SPREAD: 1.826

VERT SPREAD: 1.181

GROUP SPREAD: 2.175

MIN RADIUS: 0.138

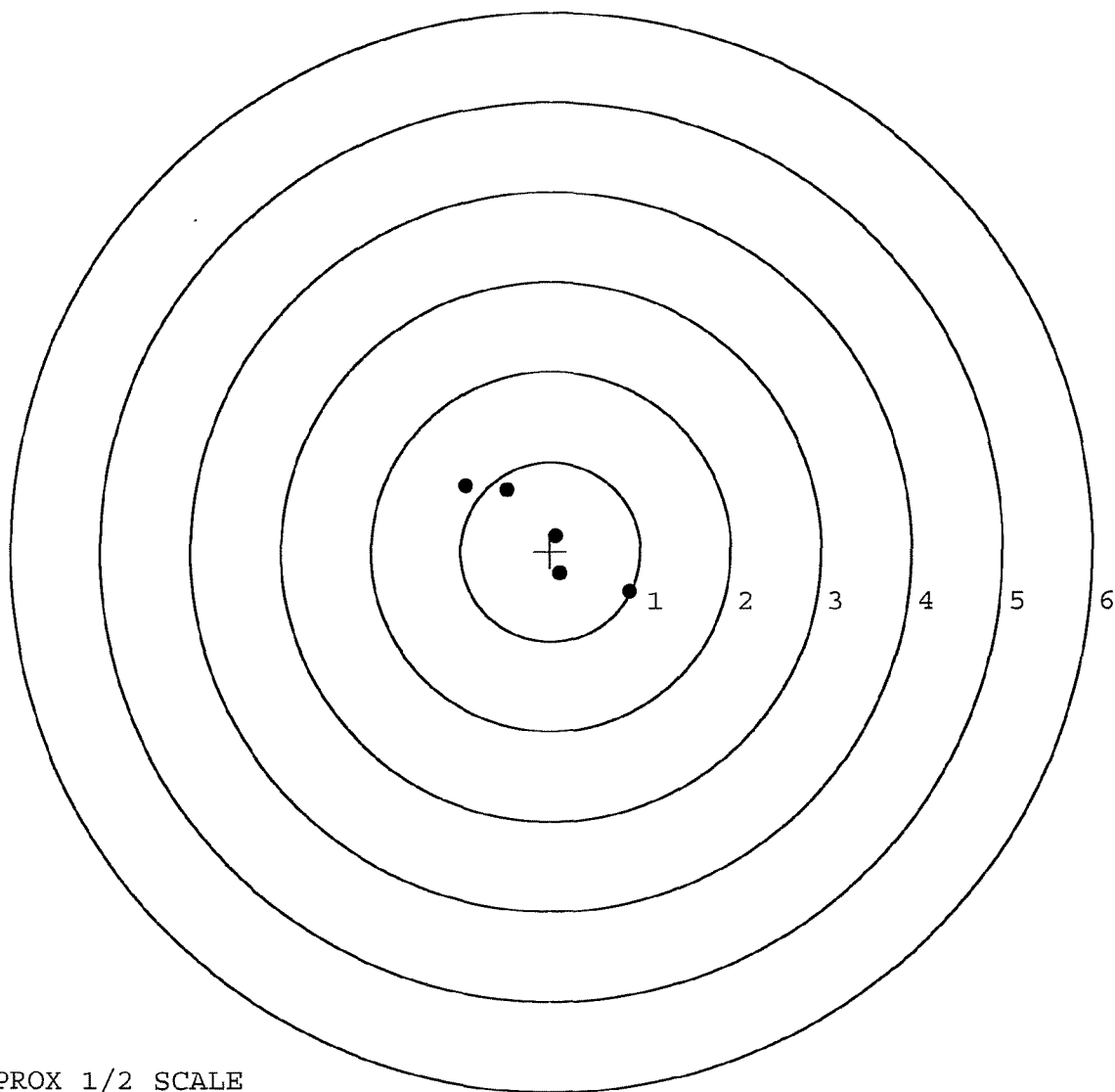
MAX RADIUS: 1.143

MEAN RADIUS: 0.687

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0156356

SERIAL NUMBER: G6285901. __0

TARGET NUMBER: 2

FILE DATE: 09/29/2003

FILE TIME: 06:50

POINT#	X	Y
1:	0.652	-0.294
2:	0.628	0.299
3:	-0.510	0.422
4:	-0.478	-0.069
5:	-0.551	-0.609

X CENTROID: -0.052

Y CENTROID: -0.050

POA TO CENTROID: 0.072

HORZ SPREAD: 1.203

VERT SPREAD: 1.031

GROUP SPREAD: 1.488

MIN RADIUS: 0.427

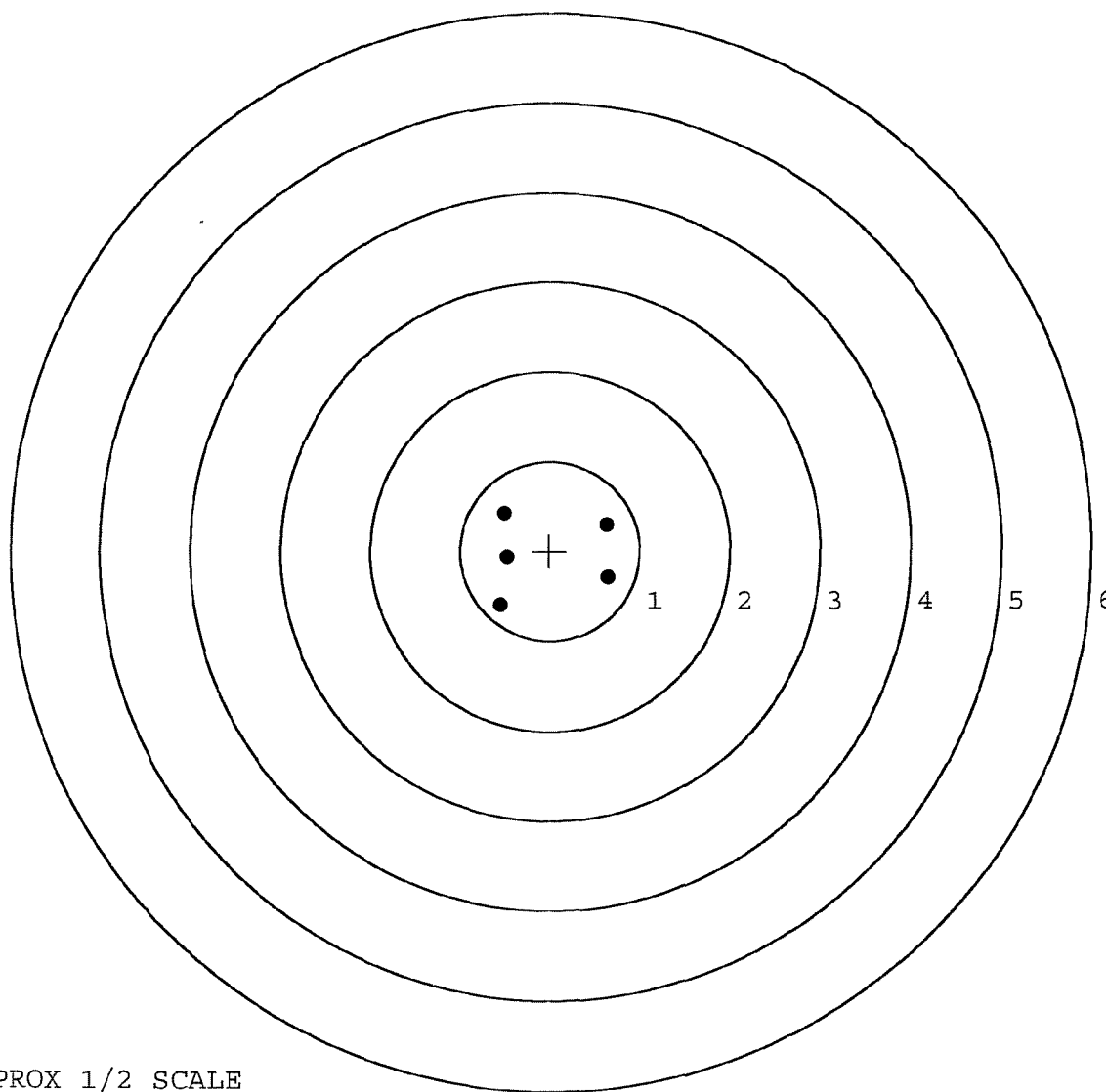
MAX RADIUS: 0.764

MEAN RADIUS: 0.669

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE