

66285906

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **G6285906**
ORDER NO. **25716**

Made in Illinois, NY Reg. U.S. Pat. & Tar. Off. Marks Registered Marque Deposee

02EX

5716 G6285906

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYS

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYS

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



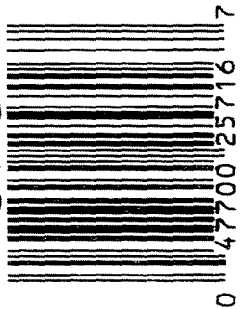
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6285906

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6285906

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-13-03	RTL
600	PROOF		8-13-03	Ac
607	CHECK HEADSPACE	SACNA - INSPECTED	8-13-03	Ac
610	DIS-ASSEMBLE GUN		8-13-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>PK</i>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-14-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-4	TH
	(BOLT)		9-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-8-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-8-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-8-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-8-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>5.5</u> <u>5.5</u>	9/22/03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>3.0</u>	9/22/03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	9/22/03	DA
	J) ASSEMBLE STOCK		9-8-03	RW
	K) ASSEMBLE SWIVEL STUDS		9-23-03	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-11-03	RW
	M) IRON SIGHT ALIGNMENT		9-11-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-11-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-12-03	TRW
	MALFUNCTION	CORRECTION	9-12-03	TRW
	MALFUNCTION	CORRECTION	9-12-03	TRW
	MALFUNCTION	CORRECTION	9-12-03	TRW
	MALFUNCTION	CORRECTION	9-12-03	TRW
645	INSPECT FOR LIVE AMMO		9-12-03	TRW
655	FINAL INSPECTION A) HEADSPACE		9-23-03	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.76</u> 2.63 <u>2.68</u> <u>2.68</u>	9/22/03	DA
	C) FUNCTION		9-23-03	RL
660	PACK		9/24/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

9-3-03

TESTER

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.41	2.64		2.30	
PULL #2	2.39	2.44		2.23	
PULL #3	2.25	2.10		2.27	
PULL #4	2.20	2.27		2.31	
PULL #5	2.08	2.26		2.24	
TOTAL	11.33	11.71		11.35	
AVERAGE	2.26	2.34		2.27	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.04	3.35		
PULL #2	3.03	3.29		
PULL #3	3.05	3.24		
PULL #4	3.42	3.20		
PULL #5	3.19	3.19		
TOTAL	15.73	16.27		
AVERAGE	3.14	3.25		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.14	4.07		4.45
PULL #2	4.10	4.28		4.20
PULL #3	4.13	4.40		4.11
PULL #4	4.00	4.33		4.26
PULL #5	4.09	4.36		4.25
TOTAL	20.46	21.44		21.27
AVERAGE	4.09	4.28		4.25

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285906.___0
FILE DATE AND TIME: 09/12/2003 06:52

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

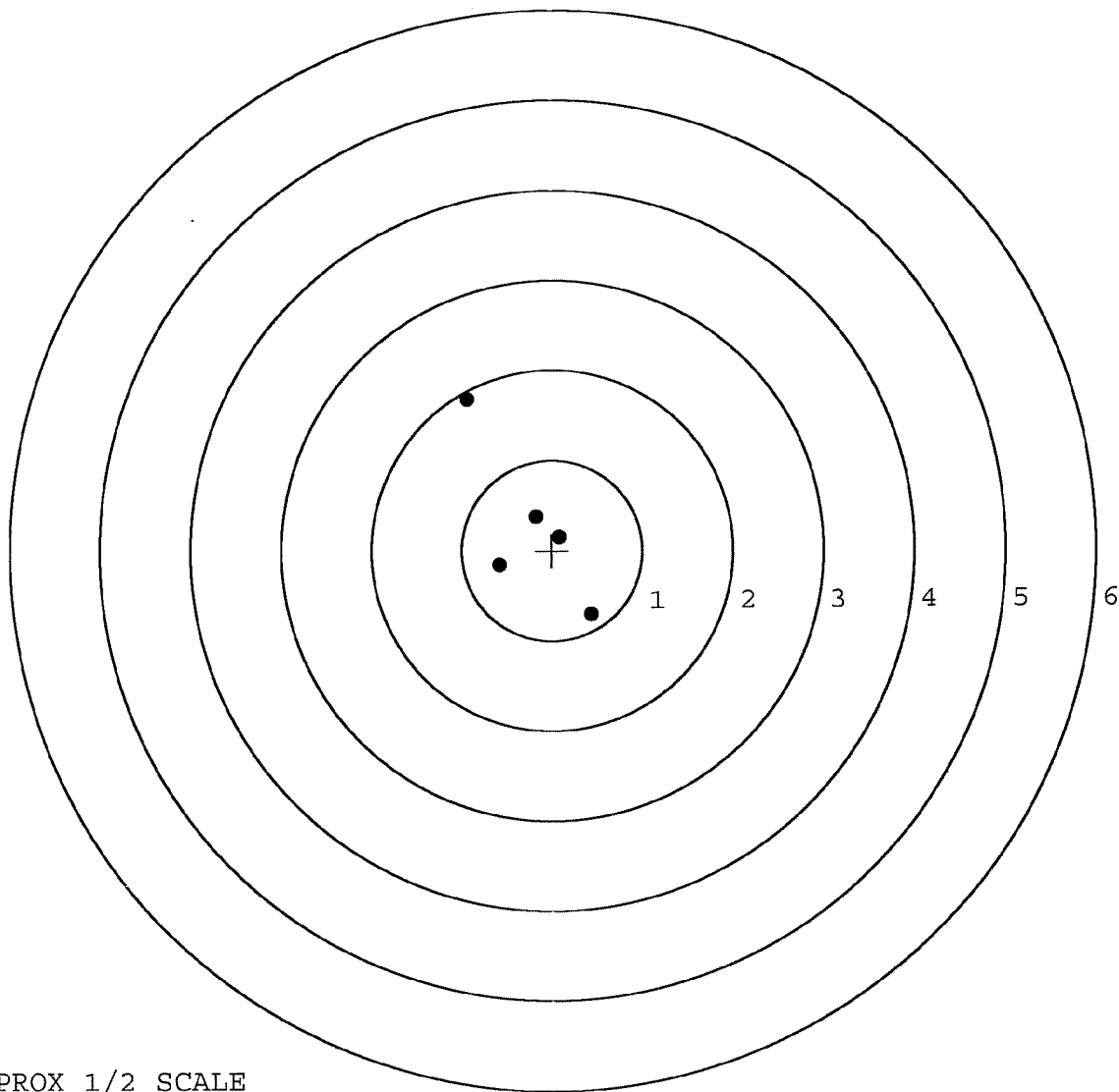
mean .7385

BARBER - M24 0156400

SERIAL NUMBER: G6285906.____0
 TARGET NUMBER: 1
 FILE DATE: 09/12/2003
 FILE TIME: 06:52

POINT#	X	Y
1:	0.437	-0.708
2:	-0.584	-0.164
3:	0.085	0.152
4:	-0.179	0.375
5:	-0.938	1.670

X CENTROID: -0.236
 Y CENTROID: 0.265
 POA TO CENTROID: 0.355
 HORZ SPREAD: 1.375
 VERT SPREAD: 2.378
 GROUP SPREAD: 2.747
 MIN RADIUS: 0.124
 MAX RADIUS: 1.571
 MEAN RADIUS: 0.754
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 4



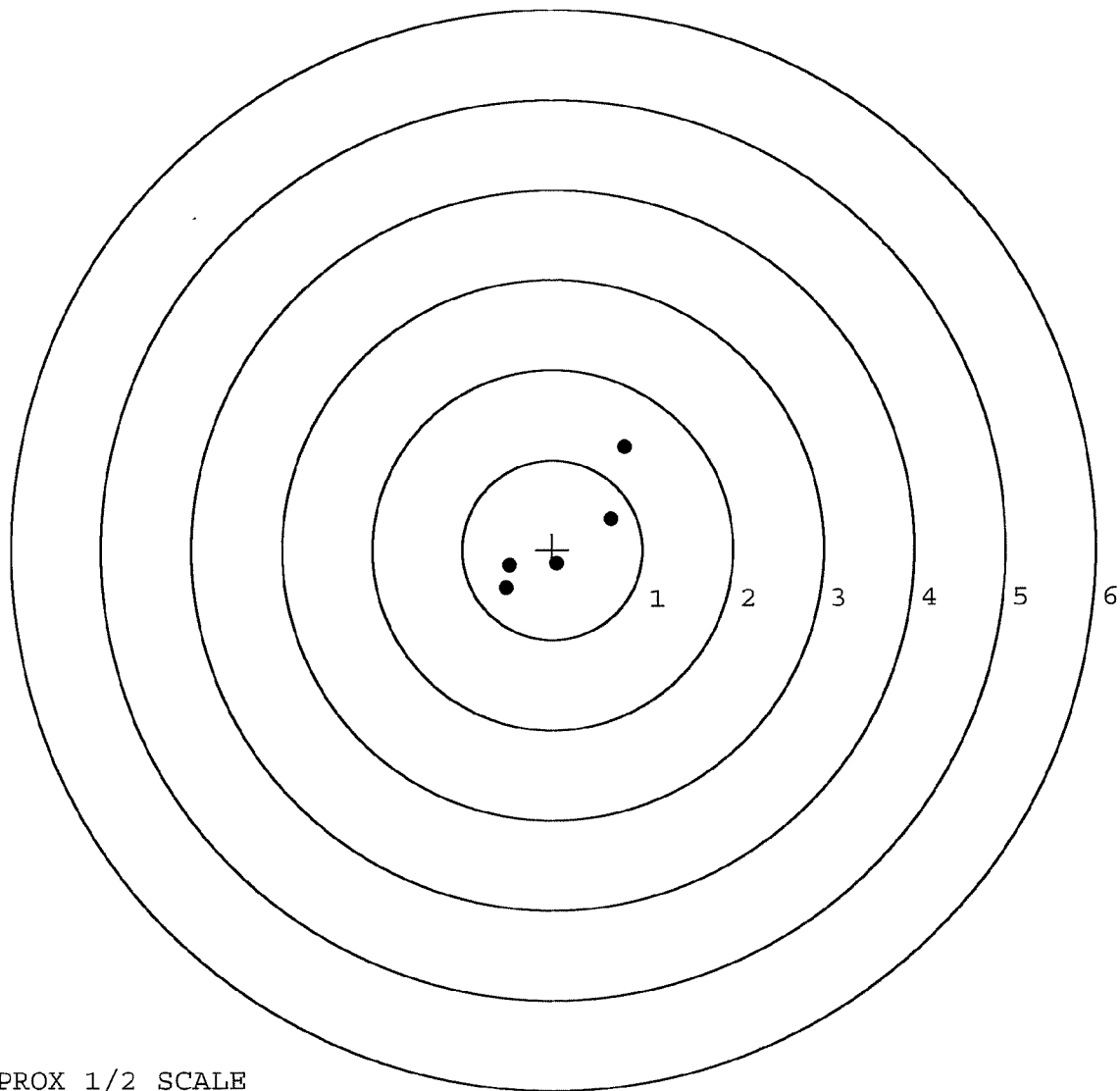
TARGET APPROX 1/2 SCALE

BARBER - M24 0156401

SERIAL NUMBER: G6285906. __0
 TARGET NUMBER: 2
 FILE DATE: 09/12/2003
 FILE TIME: 06:52

POINT#	X	Y
1:	0.652	0.344
2:	0.053	-0.158
3:	-0.476	-0.174
4:	-0.514	-0.433
5:	0.804	1.142

X CENTROID: 0.104
 Y CENTROID: 0.144
 POA TO CENTROID: 0.178
 HORZ SPREAD: 1.318
 VERT SPREAD: 1.575
 GROUP SPREAD: 2.054
 MIN RADIUS: 0.306
 MAX RADIUS: 1.219
 MEAN RADIUS: 0.723
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE