

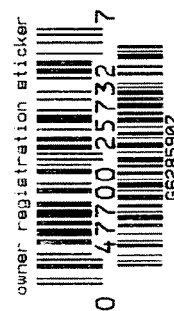
6485907

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
M/24 7.62 NATO (RIFLE ONLY) BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO		SERIAL NO. J G6285907	
Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25732	
 5732 G6285907			11WX

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM 200348



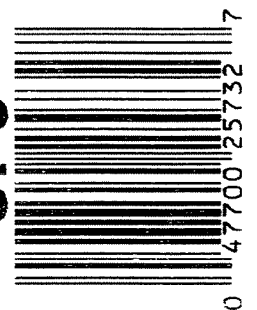
ORDER NO. **25732**

BARREL LENGTH 24"

CAPACITY 5

G6285907

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G628 5907

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-14-02	RL
600	PROOF		11-18-02	AC
607	CHECK HEADSPACE	MAGNA - FLUX	11-18-02	AC
610	DIS-ASSEMBLE GUN	INSPECTED	11-19-02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 16 2002 OPERATOR RL		
615	ROLLMARK CALIBER		11-22-02	SB
617	DRILL AND TAP SIGHT HOLES		11-22-02	TRW
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>6</u>	8/5/03	RW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2</u> <u>2</u> <u>2</u>	8/5/03	RW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.021</u>	8/5/03	RW
	J) ASSEMBLE STOCK		5-15-03	RW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	5-28-03	A
	MALFUNCTION	CORRECTION	5-28-03	A
	MALFUNCTION	CORRECTION	5-28-03	A
	MALFUNCTION	CORRECTION	5-28-03	A
	MALFUNCTION	CORRECTION	5-28-03	A
645	INSPECT FOR LIVE AMMO		5-28-03	A
655	FINAL INSPECTION A) HEADSPACE		8/5/03	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.81</u> <u>2.78</u> <u>2.85</u> <u>2.88</u> <u>2.88</u>	8/5/03	RW
	C) FUNCTION		8/5/03	RW
660	PACK		8/7/03	DP

AVERAGE PULL FORCE BETWEEN
 2.50# + .50# TESTS
 3.00# + .75#
 4.00# + 1.00#

BARBER - M24 0156407

SERIAL NO.

DATE 12-10-02

TESTER

TRU

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.61	2.62		2.68	MIN. SETTING
PULL #2	2.47	2.50		2.78	NO AVG. OF 5
PULL #3	2.45	2.52		2.41	READINGS ACCEPT
PULL #4	2.55	2.72		2.75	ABLE LESS THAN
PULL #5	2.74	2.70		2.72	
TOTAL	12.82	13.06		13.34	
AVG.	2.56	2.61		2.66	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.21		
PULL #2	3.39	3.23		
PULL #3	3.49	3.31		
PULL #4	3.43	3.28		
PULL #5	3.39	3.15		
TOTAL	16.93	16.18		
AVG.	3.38	3.23		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.29	4.27		4.26
PULL #2	4.36	4.12		4.18
PULL #3	4.20	4.15		4.24
PULL #4	4.25	4.19		4.12
PULL #5	4.14	4.20		4.06
TOTAL	21.24	20.93		20.86
AVG.	4.24	4.18		4.17

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285907.__0

FILE DATE AND TIME: 05/28/2003 06:41

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.268
The Average Y Centroid of the Five Target Set:	0.162
The Average Point of Impact of the Five Target Set:	0.313
The Average Mean Radius of the Five Target Set:	1.081
The Distance from POA to Centroid Target #1:	0.122
The Distance from Centroid Target #2 to Centroid Target #1:	0.617
The Distance from Centroid Target #3 to Centroid Target #1:	0.111
The Distance from Centroid Target #4 to Centroid Target #1:	0.472
The Distance from Centroid Target #5 to Centroid Target #1:	0.295

BARBER - M24 0156409

SERIAL NUMBER: G6285907. __0

TARGET NUMBER: 1

FILE DATE: 05/28/2003

FILE TIME: 06:41

POINT#	X	Y
1:	0.551	-0.612
2:	0.335	-0.314
3:	0.039	-0.566
4:	-0.075	-0.387
5:	-0.253	-0.386
6:	0.090	0.259
7:	0.204	0.496
8:	0.063	1.445
9:	-1.212	0.183
10:	-0.766	-0.782

X CENTROID: -0.102

Y CENTROID: -0.066

POA TO CENTROID: 0.122

HORZ SPREAD: 1.763

VERT SPREAD: 2.227

GROUP SPREAD: 2.376

MIN RADIUS: 0.322

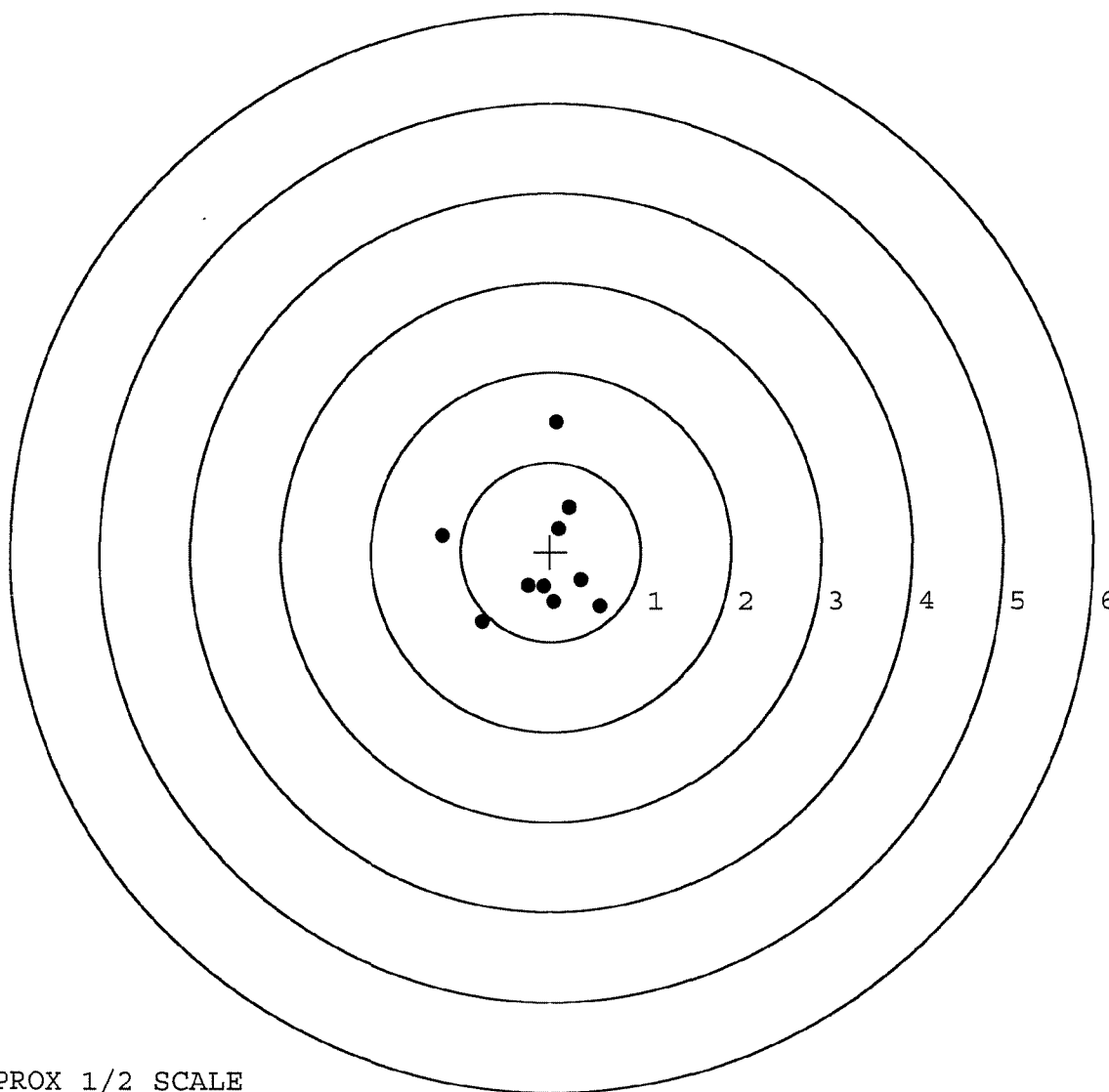
MAX RADIUS: 1.520

MEAN RADIUS: 0.720

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9



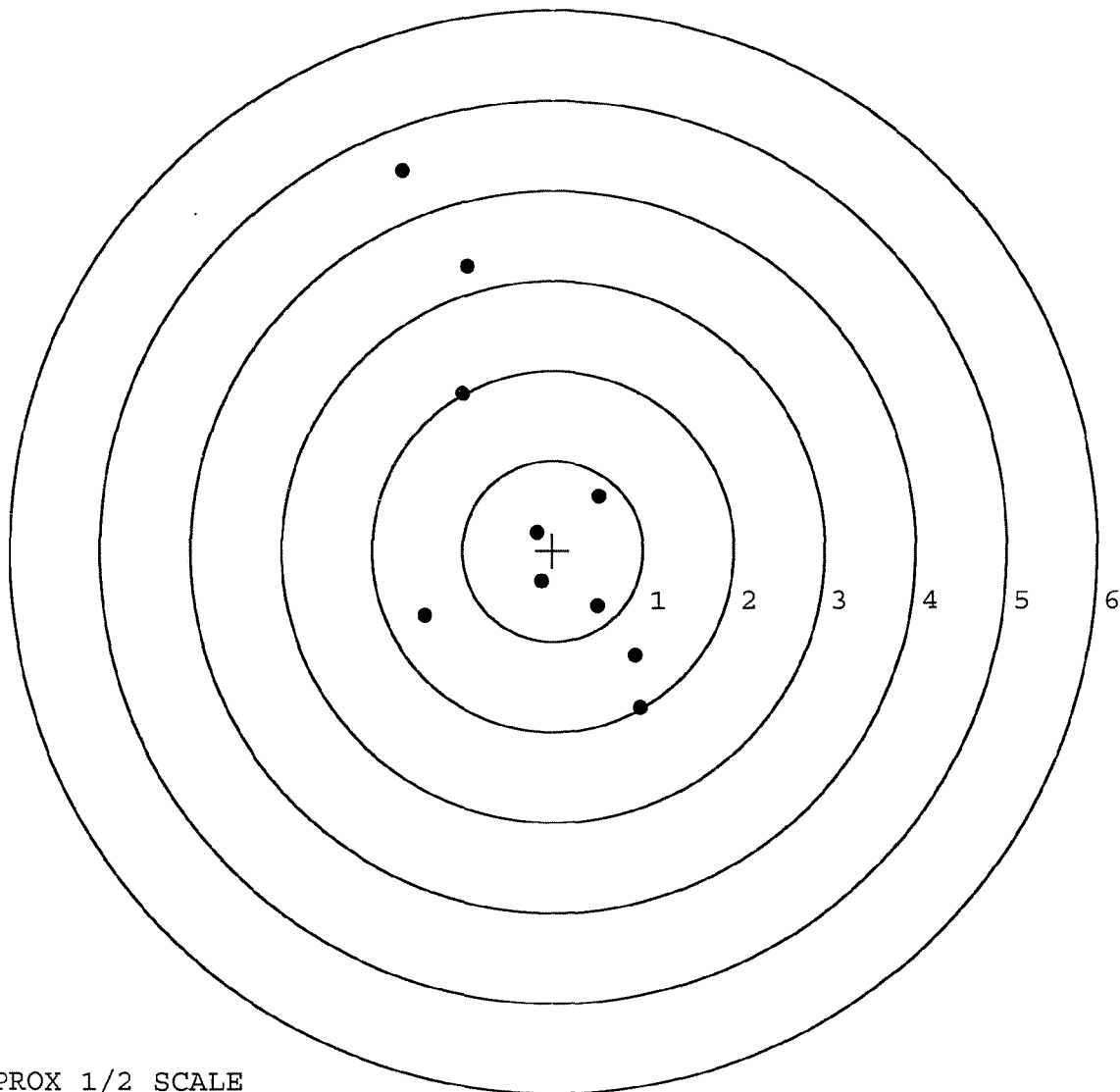
TARGET APPROX 1/2 SCALE

BARBER - M24 0156410

SERIAL NUMBER: G6285907. __0
 TARGET NUMBER: 2
 FILE DATE: 05/28/2003
 FILE TIME: 06:41

POINT#	X	Y
1:	0.968	-1.743
2:	0.915	-1.166
3:	0.496	-0.612
4:	-0.121	-0.344
5:	-0.177	0.198
6:	0.509	0.601
7:	-1.002	1.744
8:	-0.953	3.160
9:	-1.673	4.219
10:	-1.420	-0.725

X CENTROID: -0.246
 Y CENTROID: 0.533
 POA TO CENTROID: 0.587
 HORZ SPREAD: 2.641
 VERT SPREAD: 5.962
 GROUP SPREAD: 6.521
 MIN RADIUS: 0.342
 MAX RADIUS: 3.952
 MEAN RADIUS: 1.781
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



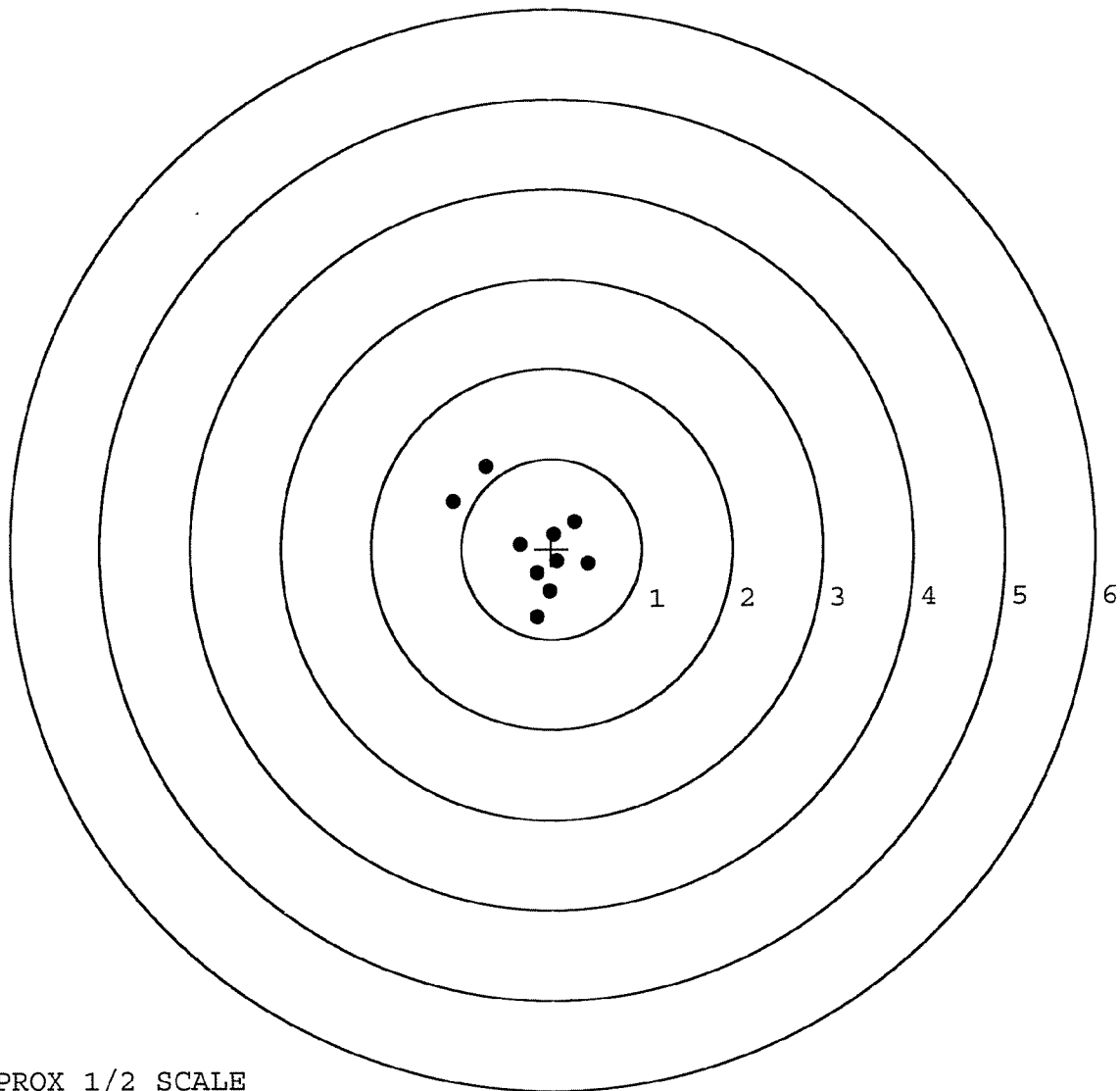
TARGET APPROX 1/2 SCALE

BARBER - M24 0156411

SERIAL NUMBER: G6285907. __0
 TARGET NUMBER: 3
 FILE DATE: 05/28/2003
 FILE TIME: 06:41

POINT#	X	Y
1:	-0.162	-0.754
2:	-0.024	-0.470
3:	-0.161	-0.271
4:	-0.353	0.051
5:	-1.090	0.528
6:	-0.725	0.919
7:	0.256	0.301
8:	0.028	0.162
9:	0.404	-0.164
10:	0.065	-0.138

X CENTROID: -0.176
 Y CENTROID: 0.016
 POA TO CENTROID: 0.177
 HORZ SPREAD: 1.494
 VERT SPREAD: 1.673
 GROUP SPREAD: 1.765
 MIN RADIUS: 0.180
 MAX RADIUS: 1.056
 MEAN RADIUS: 0.551
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0156412

SERIAL NUMBER: G6285907. 0

TARGET NUMBER: 4

FILE DATE: 05/28/2003

FILE TIME: 06:41

POINT#	X	Y
1:	1.562	0.375
2:	0.752	-0.260
3:	0.141	-0.444
4:	-0.105	-1.156
5:	0.125	0.736
6:	-0.181	0.846
7:	-1.420	-0.200
8:	-1.813	0.119
9:	-1.837	0.906
10:	-1.806	1.508

X CENTROID: -0.458

Y CENTROID: 0.243

POA TO CENTROID: 0.519

HORZ SPREAD: 3.399

VERT SPREAD: 2.664

GROUP SPREAD: 3.553

MIN RADIUS: 0.664

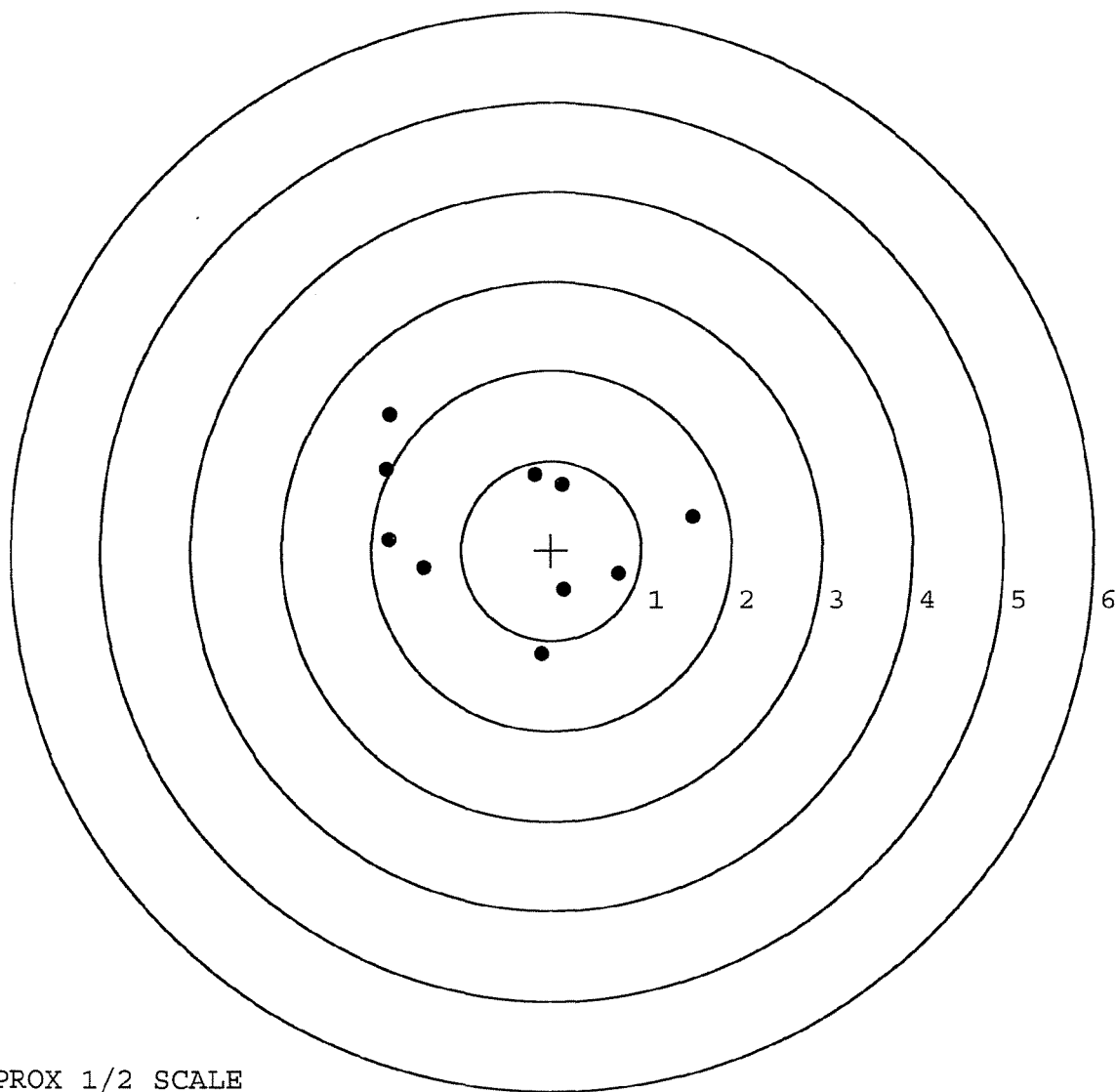
MAX RADIUS: 2.025

MEAN RADIUS: 1.291

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 7



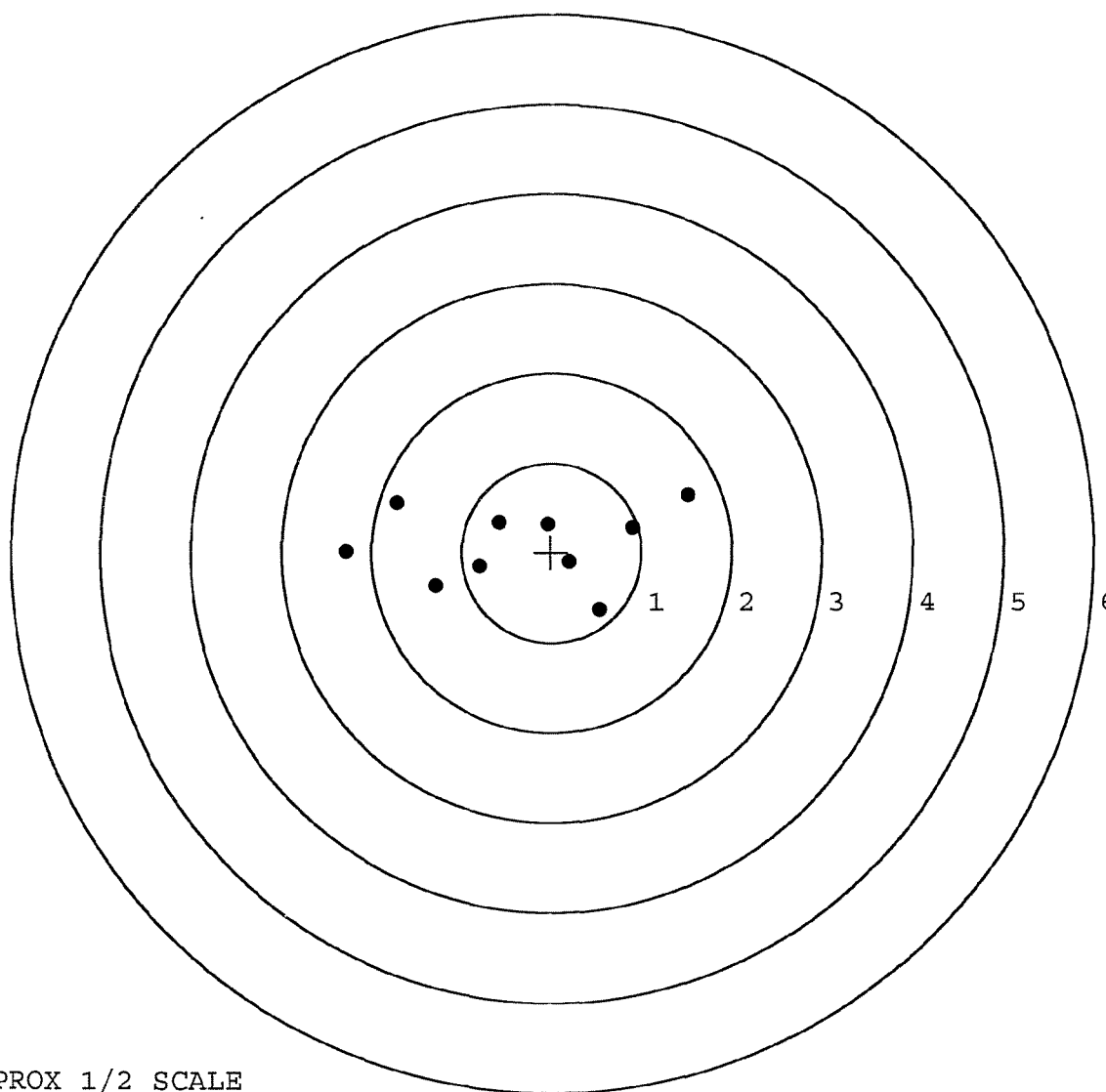
TARGET APPROX 1/2 SCALE

BARBER - M24 0156413

SERIAL NUMBER: G6285907. __0
 TARGET NUMBER: 5
 FILE DATE: 05/28/2003
 FILE TIME: 06:41

POINT#	X	Y
1:	0.538	-0.636
2:	0.205	-0.111
3:	0.897	0.284
4:	1.513	0.647
5:	-0.043	0.315
6:	-0.583	0.335
7:	-0.798	-0.159
8:	-1.280	-0.384
9:	-2.282	0.006
10:	-1.724	0.551

X CENTROID: -0.356
 Y CENTROID: 0.085
 POA TO CENTROID: 0.366
 HORZ SPREAD: 3.795
 VERT SPREAD: 1.283
 GROUP SPREAD: 3.849
 MIN RADIUS: 0.338
 MAX RADIUS: 1.951
 MEAN RADIUS: 1.060
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE