Graf 5911
Replace
C-6349151

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00072944

Verify Repair

Serial: C6349151 Model 700 Center Fire Caliber: 7 62 NATO M24 SWS

Repairman:

Status: Closed 11/13/2003 6:46:28 AM

Address Information

Customer:	Received From	Return To:	Received From
Name:	HHC 105TH INF	HHC 105TH INF	
Address 1:	27TH BDE WTUZTO	27TH BDE WTUZTO	
Address 2:	WASHINGTON AVE PO Box:	WASHINGTON AVE PO Box:	
City:	SCHENECTADY	SCHENECTADY	
State:	NY Zip Code: 12345 Country: US	State: NY Zip Code: 12345 Country: US	

FFL:

Contact / Condition | Problems | Estimate | History / Status | Shipping / Billing

Contact Information

Phone: 518 220 4120

Fax:

Email:

Comments: DOOR GUN#005039

Received Condition

Fair

Condition Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A006	Sling Strap	1
A007	With Studs	3
A008	With Swivel	1
A017	Scope Base	1
A026	Scope	1
A042	Adjustable Butt Pad	1

Repair Search | Refresh | Close

nagletj | 11/13/2003 | 7:02 AM | CAPS | NUM | INS | SCRL

Start | 4 Micro... | 2 Micr... | 3 Inet... | Arms Ser... | Part Sea... | LABEL | 7:02 AM

G628 5911 New

Serial Number: C6349151

Model: 700

RE00072944

Serial Number: C6349151

Model: 700

RE00072944

Receipt Of Firearm(s) Delivered to the Plant for Repair File 005039
Firearm Checked For Live Ammunition [✓]

Delivery Date 11 / 12 / 03

Customer Name (Print) HHC 1/105th INF. 27th BDE. WTUZTO

Address Washington Ave. Schenectady State N.Y. Zip

Phone Number (518)- 220-4120

Fireman Description Model M-24 SWS Cal./Ga. .308
Serial Number C6349 51-11 890567
Stock/ Fore-end Condition circle the description
(Excellent, Good, Fair, Poor, Fancy, Plain, Synthetic, Wood)
Comments on Stock/ Fore-end condition
Metal Condition circle the description
(Excellent, Good, Fair, Poor, Fancy, Plain Stainless Steel)
Comments on Metal condition
Barrel Type (VT. Rib; Plain; Deer; Stainless Steel) Barrel length
List additional accessories IE Scope, Sling, Gun case and description;
W/Scope M3A # 890567 W/Sling

Customer request: Re-barrel

Return Process Return to Clark St. Ent. [✓] Return via UPS [ ]
Customer will pick-up SFC Rich Ginther CSMS. A CAMP SMITH 914-788-7368

By signing this receipt the person delivering the firearm understands to be the only person to receive the firearm upon completion of repairs.

Signature John F Nichols Date 11 / 12 / 03
person delivering firearm

Signature Catherine Atwell Date 11 / 12 / 03
security officer

Signature Colleen Sabato Date 11 / 12 / 03
arms service / CSR

Customer Pick Up Verification

I certify, I am the person whom delivered the above described firearm to the Remington Ilion plant for repair and may lawfully possess a firearm in New York State.

Signature _____ Date ___ / ___ / ___
person receiving firearm must be the same who delivered

Signature _____ Date ___ / ___ / ___
security officer or other witness returning the firearm

Receipt Of Firearm. Doc
Rev. 6/4/03

Remington®

ARM SERVICE COPY

DATE: 20031107 MAINTENANCE REQUEST DA FORM 5990-E

CUSTOMER DATA

UIC: WTUZT0 HHC 1/10STH INF PHONE: (518)229-4120
UTIL CODE: 7

A3040 78

ACTIVITY DATA

SUP WON: CSMS A. PHONE: 734-7298
SUP UIC: QCQ99A SHOP SEC:

W

EQUIPMENT DATA

TYPE MNT REQ: 1 ID: A NSN: 1005012402136 MODEL: M24 SWS

NOUN: RIFLE 7.62MM SNIP SER NUM: C6349151-890567 QTY: 00001

ORG WON: TUZT01320369 PRIORITY: 03 FAILURE DETECTED: H

MI/KM: ------ HOURS: ------ ROUNDS:

IN WARRANTY: LEVEL OF WORK: F ADMIN NUM:

DEFICIENCY: RE-BARREL WEAPON

PD AUTHENTICATING SIGNATURE: _____

SIGNATURE DATA

SUBMITTED BY: _____ ORD DATE: 3311 MIL TIME: ____

ACCEPTED BY: _____ STATUS: ___ ORD DATE: _____ MIL TIME: ____

ACTION DATA

WORK STARTED BY: _____ STATUS: ___ ORD DATE: _____ MIL TIME: ____

INSPECTED BY: _____ STATUS: ___ ORD DATE: _____ MIL TIME: ____

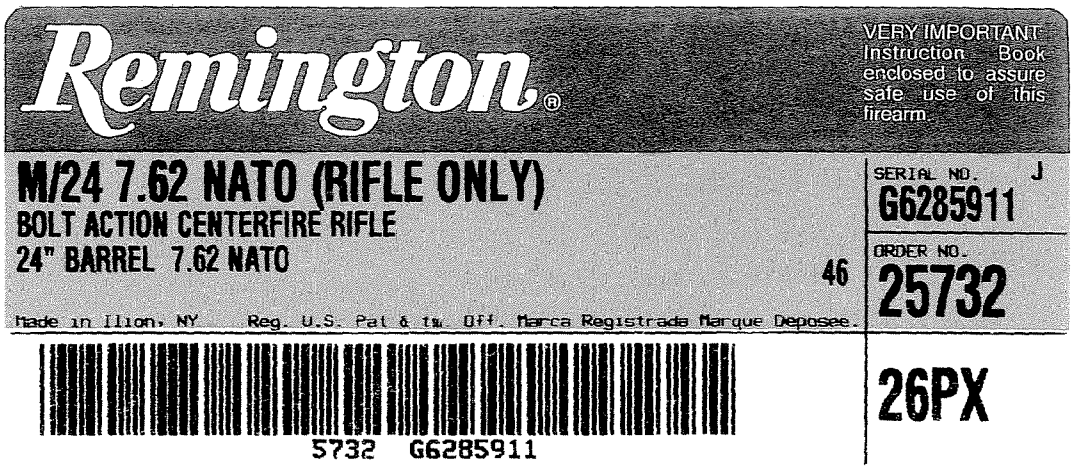
PICKED UP BY: _____ STATUS: ___ ORD DATE: _____ MIL TIME: ____

COMPLETION DATA

QTY RPR: _____ QTY CONDEMNED: _____ NRTS: _____

EVAC WON: _____ EVAC UNIT NAME: _____

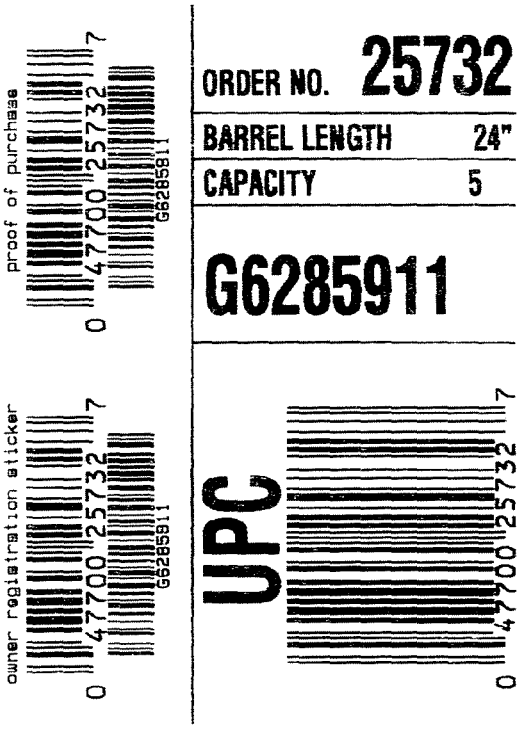
R & E NUMBER	72944		
SERIAL NUMBER	CC634915	CC628591	NEW
LOG-IN DATE	12-18-03		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	12-18-03	RTL
560 A	RE-BARREL		
B	DRILL AND TAP		
575	ASSEMBLE		
600	PROOF		
605	CHECK HEADSPACE		
610	DIS-ASSEMBLE GUN		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	12-19-03	AC
655	FINAL INSPECT	12-22-03	RTL
660	PACK	12/22/03	QA
		SHIP DATE	
	QAR INSPECTION DATE		


Remington®
VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm
M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
46
SERIAL NO.
J
G6285911
ORDER NO.
25732
Made in Ilion, NY Reg. U.S. Pat & Tm. Off. Marca Registrada Marque Deposee.
5732 G6285911
26PX

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

– INSTUCTION BOOK 3518

46 FORM 200348



M-24

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G628 5911

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-14-02	RL
600	PROOF		11-18-02	AC
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11-18-02	AC
610	DIS-ASSEMBLE GUN		11-19-02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR RL		
615	ROLLMARK CALIBER		11-22-02	SB
617	DRILL AND TAP SIGHT HOLES		11-22-02	TRW
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		5-19-03	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-19-03	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-19-03	RL
	D) OIL FIRING PIN ASSEMBLY		5-19-03	RL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		6-20-03	TRW

AVERAGE PULL FORCE BETWEEN [illegible] CYCLE TESTS

BARBER - M24 0156435

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. [illegible]

DATE 12-9-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.31	2.44		2.62	MIN. SETTING,
PULL #2	2.51	2.46		2.54	NO AVG. OF 5
PULL #3	2.52	2.50		2.40	READINGS ACCEPT
PULL #4	2.54	2.51		2.54	ABLE LESS THAN
PULL #5	2.50	2.52		2.57	
TOTAL	12.38	12.43		12.67	
AVG.	2.47	2.48		2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.10		
PULL #2	3.26	3.14		
PULL #3	3.19	3.05		
PULL #4	3.17	3.02		
PULL #5	3.19	3.11		
TOTAL	15.95	15.42		
AVG.	3.19	3.08		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# F TARGET & ACCU
PULL #1	4.14	4.13		4.44
PULL #2	4.15	4.04		4.43
PULL #3	4.05	4.01		4.40
PULL #4	4.15	4.04		4.45
PULL #5	4.07	4.05		4.43
TOTAL	20.56	20.27		22.15
AVG.	4.11	4.05		4.43

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285911.__0
FILE DATE AND TIME: 05/27/2003 06:44

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

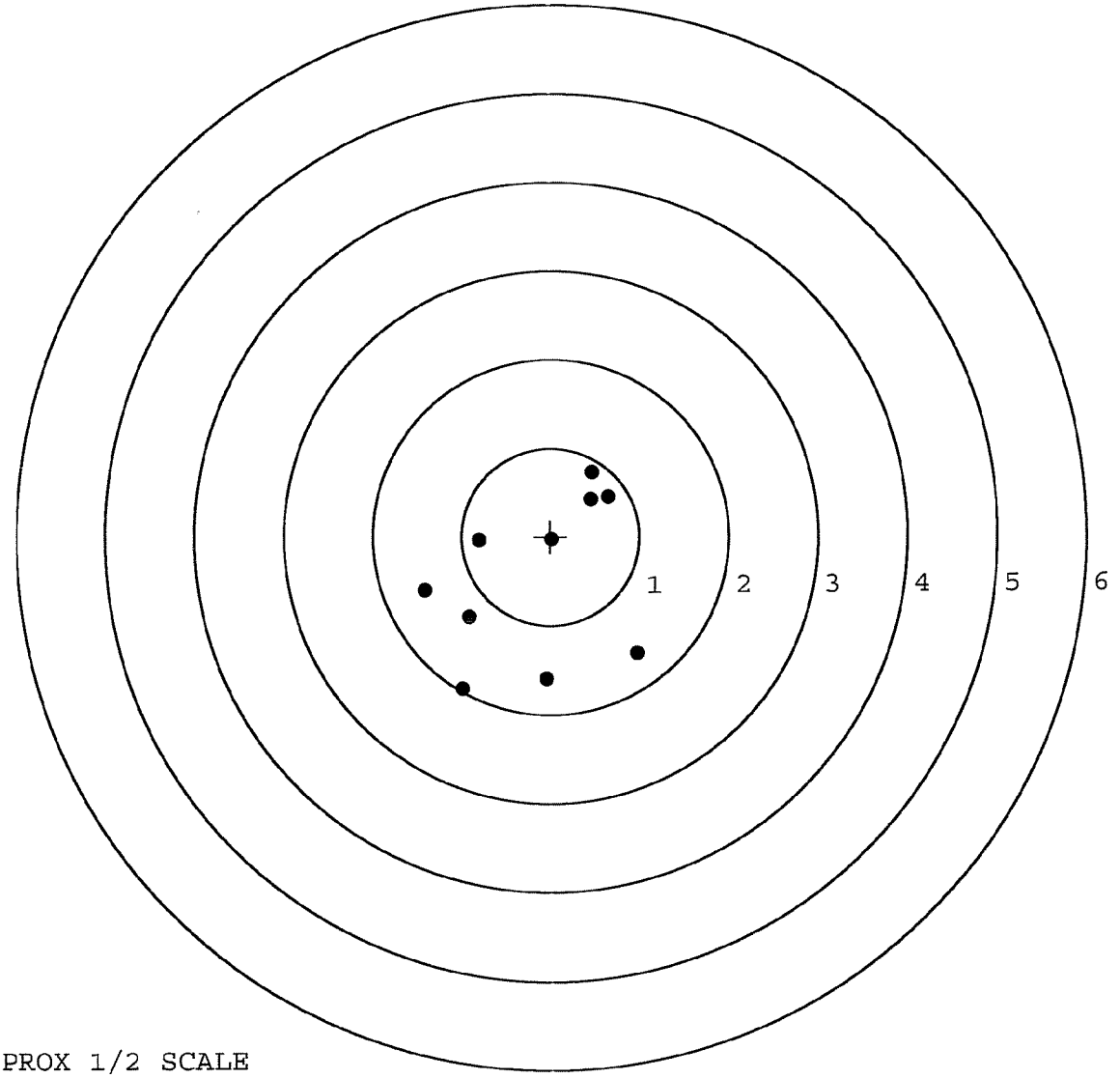
The Average X Centroid of the Five Target Set:	-0.010
The Average Y Centroid of the Five Target Set:	-0.170
The Average Point of Impact of the Five Target Set:	0.170
The Average Mean Radius of the Five Target Set:	0.833
The Distance from POA to Centroid Target #1:	0.491
The Distance from Centroid Target #2 to Centroid Target #1:	0.474
The Distance from Centroid Target #3 to Centroid Target #1:	0.510
The Distance from Centroid Target #4 to Centroid Target #1:	0.343
The Distance from Centroid Target #5 to Centroid Target #1:	0.369

BARBER - M24 0156437

SERIAL NUMBER: G6285911.__0
TARGET NUMBER: 1
FILE DATE: 05/27/2003
FILE TIME: 06:44

X CENTROID:	-0.162
Y CENTROID:	-0.464
POA TO CENTROID:	0.491
HORZ SPREAD:	2.383
VERT SPREAD:	2.436
GROUP SPREAD:	2.844
MIN RADIUS:	0.462
MAX RADIUS:	1.497
MEAN RADIUS:	1.108
# IN 1 IN DIAMETER:	1
# IN 2 IN DIAMETER:	3
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.967	-1.320
2:	0.017	-0.038
3:	0.650	0.449
4:	0.455	0.422
5:	0.472	0.729
6:	-0.801	-0.043
7:	-0.050	-1.605
8:	-0.914	-0.913
9:	-1.416	-0.612
10:	-0.996	-1.707



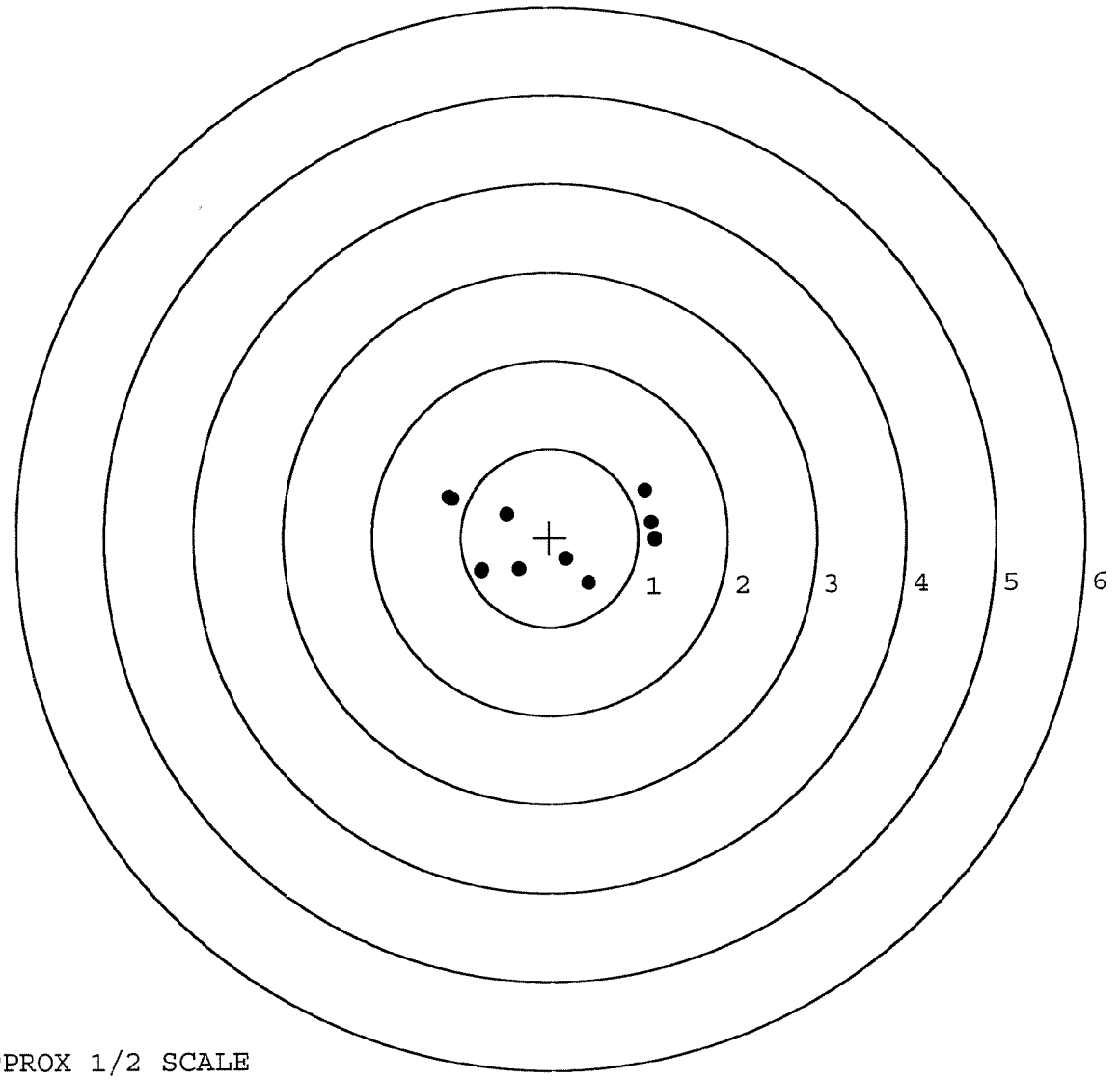
TARGET APPROX 1/2 SCALE

BARBER - M24 0156438

SERIAL NUMBER: G6285911.__0
TARGET NUMBER: 2
FILE DATE: 05/27/2003
FILE TIME: 06:44

X CENTROID:	-0.053
Y CENTROID:	-0.002
POA TO CENTROID:	0.053
HORZ SPREAD:	2.314
VERT SPREAD:	1.040
GROUP SPREAD:	2.209
MIN RADIUS:	0.339
MAX RADIUS:	1.245
MEAN RADIUS:	0.875
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	6
# in 3 IN DIAMETER:	11

POINT#	X	Y
1:	0.435	-0.516
2:	0.182	-0.246
3:	-0.352	-0.358
4:	-0.768	-0.374
5:	-0.766	-0.364
6:	-0.484	0.266
7:	-1.100	0.446
8:	-1.133	0.461
9:	1.181	-0.029
10:	1.144	0.163
11:	1.075	0.524

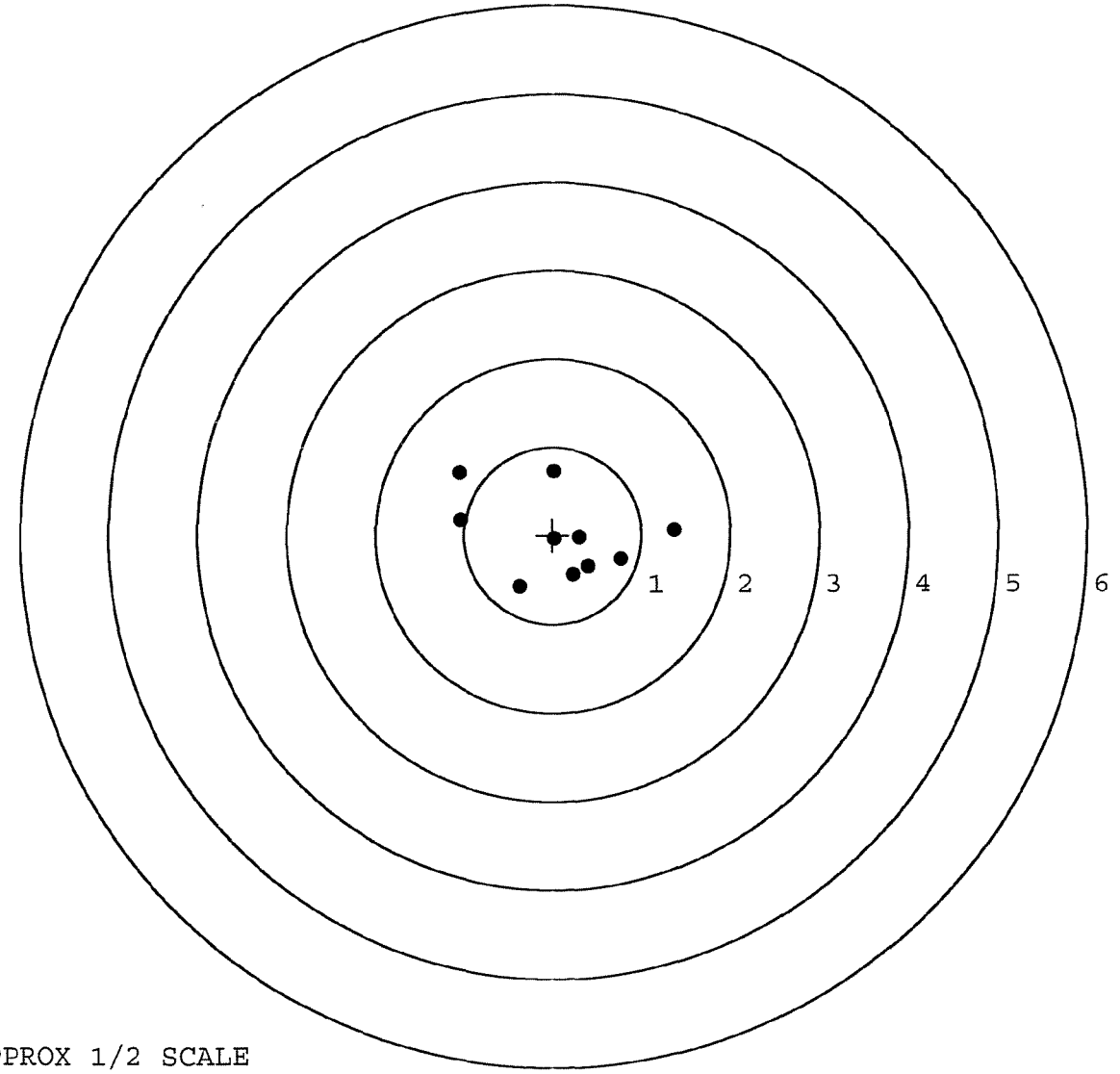


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285911.__0
TARGET NUMBER: 3
FILE DATE: 05/27/2003
FILE TIME: 06:44

X CENTROID:	0.065
Y CENTROID:	-0.007
POA TO CENTROID:	0.065
HORZ SPREAD:	2.420
VERT SPREAD:	1.310
GROUP SPREAD:	2.504
MIN RADIUS:	0.057
MAX RADIUS:	1.319
MEAN RADIUS:	0.721
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	7
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	1.373	0.057
2:	0.769	-0.267
3:	0.403	-0.347
4:	0.230	-0.450
5:	0.302	-0.024
6:	0.022	-0.045
7:	-0.378	-0.586
8:	0.018	0.724
9:	-1.044	0.168
10:	-1.047	0.702



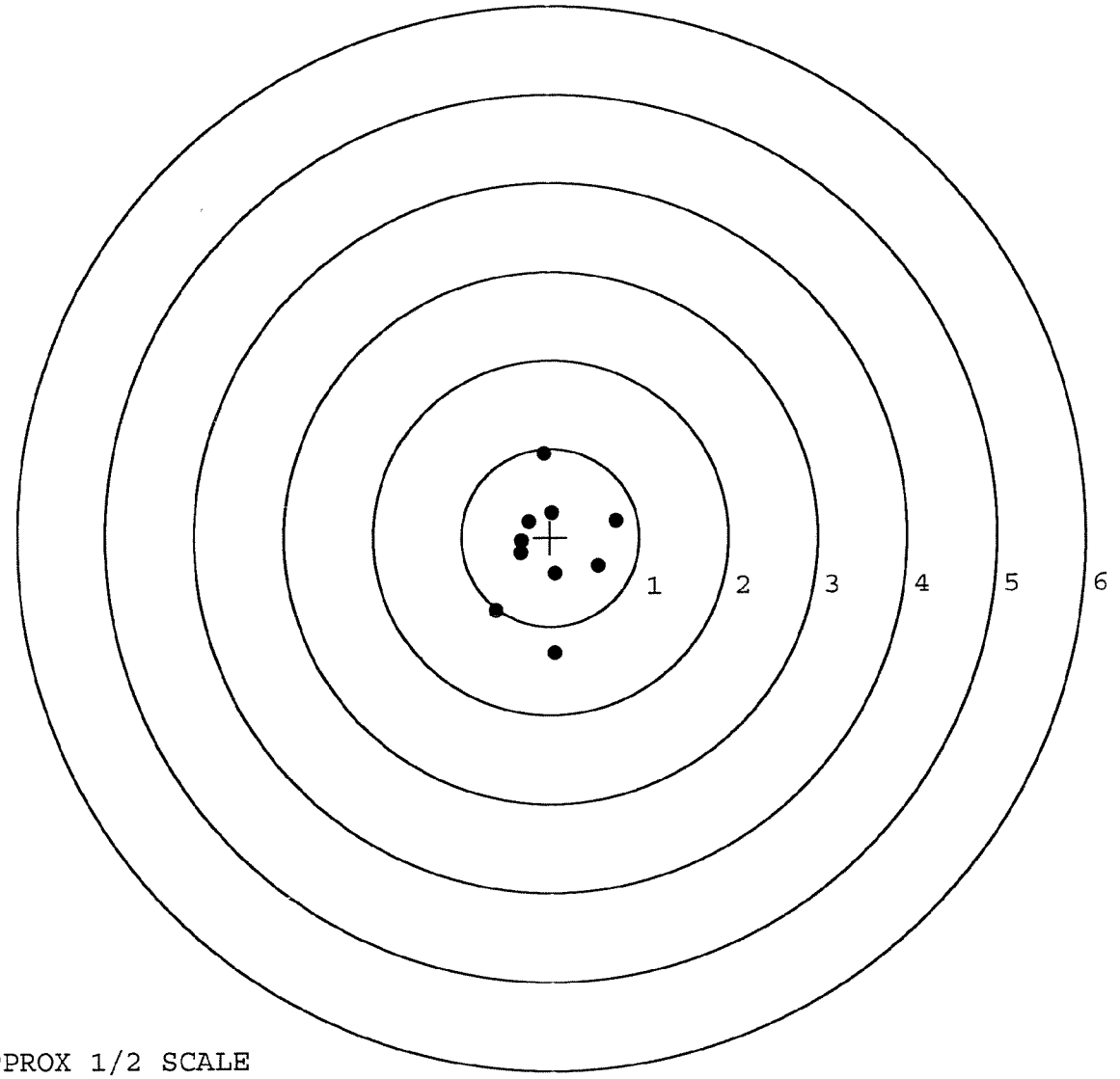
TARGET APPROX 1/2 SCALE

BARBER - M24 0156440

SERIAL NUMBER: G6285911.__0
TARGET NUMBER: 4
FILE DATE: 05/27/2003
FILE TIME: 06:44

X CENTROID:	-0.019
Y CENTROID:	-0.151
POA TO CENTROID:	0.153
HORZ SPREAD:	1.352
VERT SPREAD:	2.257
GROUP SPREAD:	2.260
MIN RADIUS:	0.269
MAX RADIUS:	1.163
MEAN RADIUS:	0.631
# IN 1 IN DIAMETER:	5
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.537	-0.325
2:	0.735	0.185
3:	0.047	-1.313
4:	0.056	-0.410
5:	-0.617	-0.830
6:	-0.334	-0.175
7:	-0.241	0.176
8:	0.023	0.276
9:	-0.068	0.944
10:	-0.332	-0.042



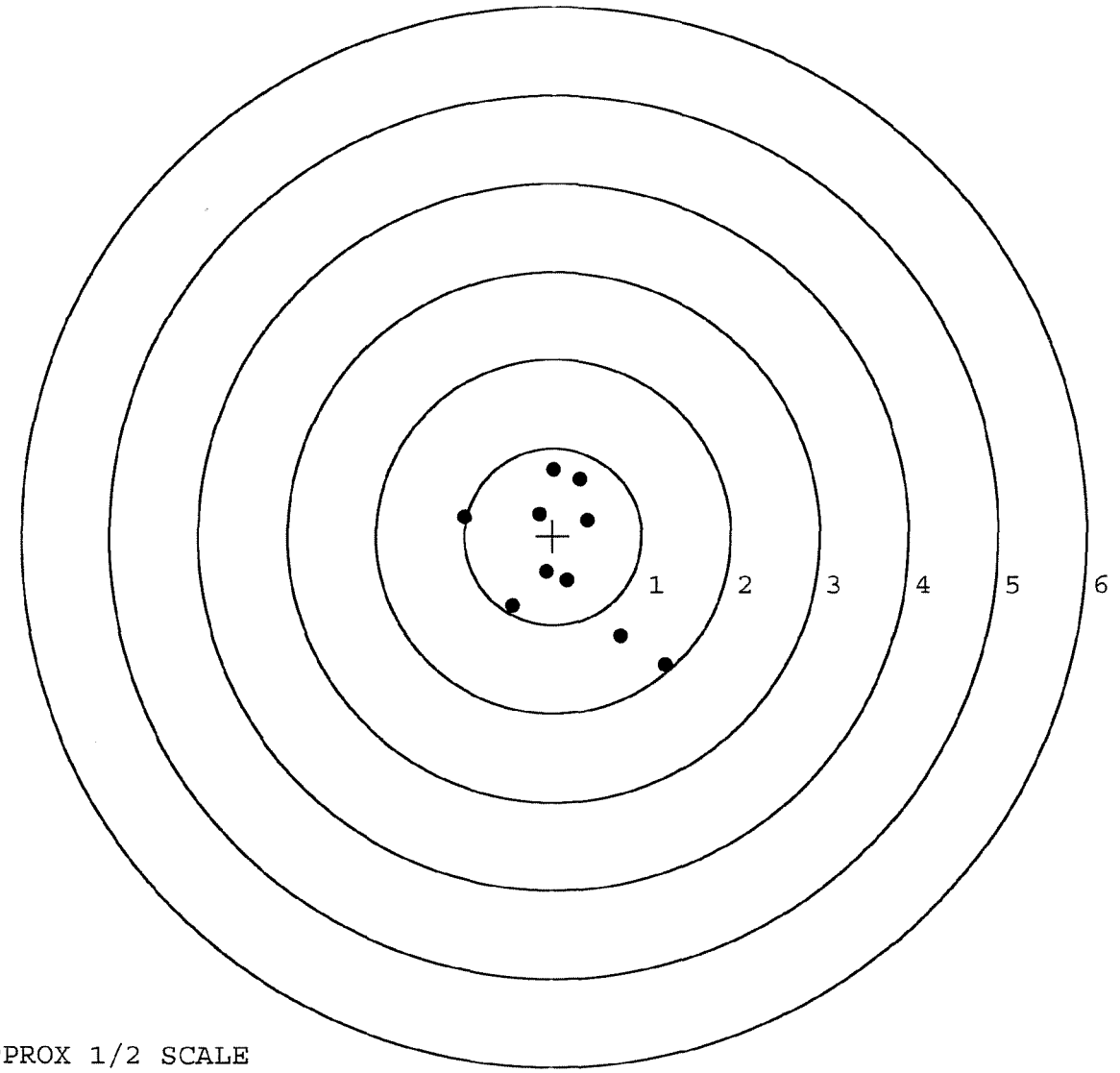
TARGET APPROX 1/2 SCALE

BARBER - M24 0156441

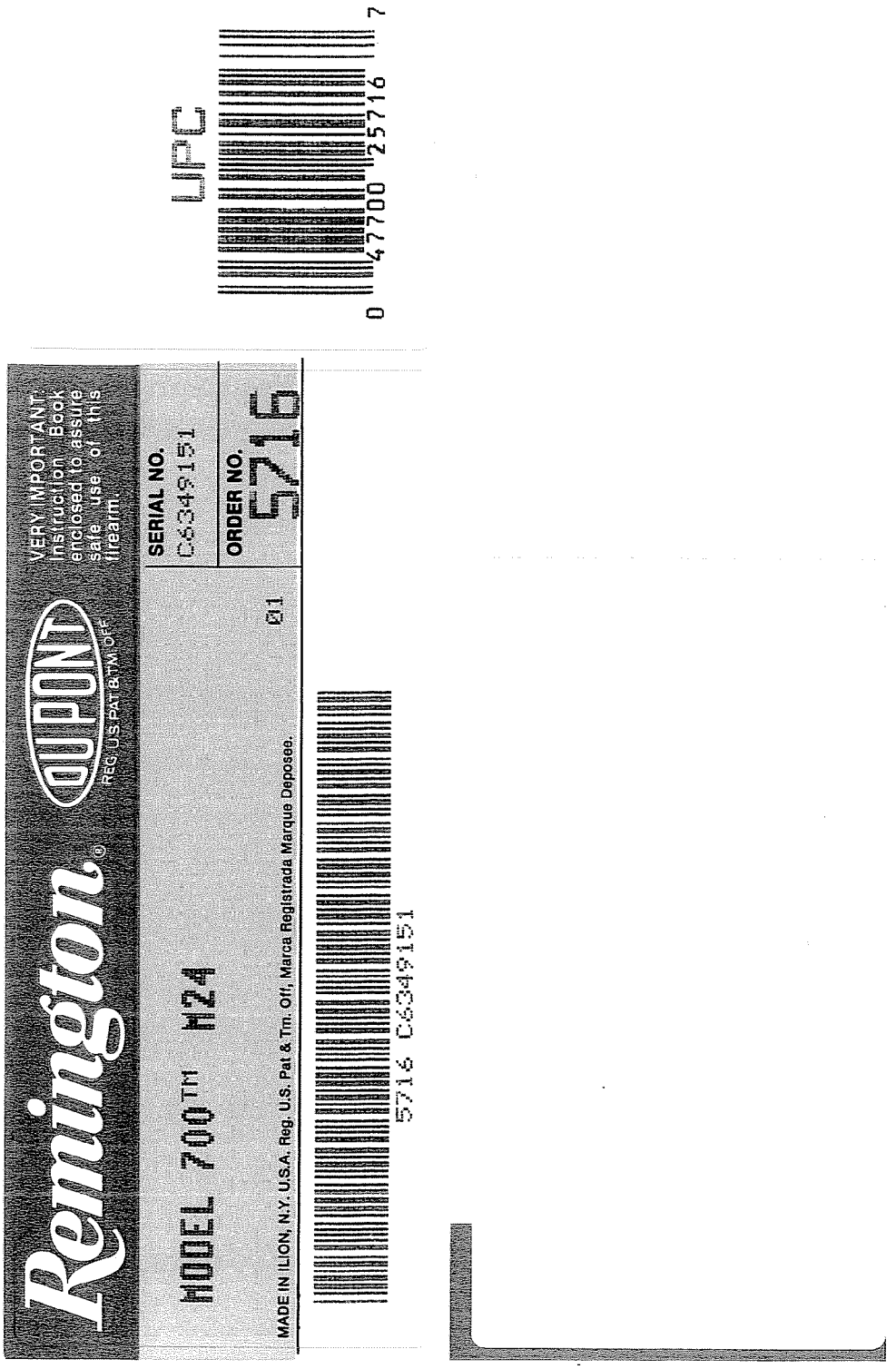
SERIAL NUMBER: G6285911.__0
TARGET NUMBER: 5
FILE DATE: 05/27/2003
FILE TIME: 06:44

X CENTROID:	0.120
Y CENTROID:	-0.225
POA TO CENTROID:	0.255
HORZ SPREAD:	2.272
VERT SPREAD:	2.221
GROUP SPREAD:	2.823
MIN RADIUS:	0.273
MAX RADIUS:	1.692
MEAN RADIUS:	0.829
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	7
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	1.270	-1.466
2:	0.768	-1.131
3:	0.163	-0.501
4:	-0.080	-0.410
5:	-0.460	-0.791
6:	0.386	0.186
7:	-0.155	0.250
8:	0.300	0.653
9:	0.008	0.755
10:	-1.002	0.209



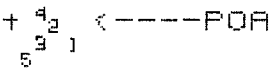
TARGET APPROX 1/2 SCALE


UPC
0 47700 25716 7
Remington
DUPONT
REG U.S. PAT & TM OFF.
VERY IMPORTANT.
Instruction Book
enclosed to assure
safe use of this
firearm.
MODEL 700TM M24
SERIAL NO.
C6349151
ORDER NO.
5716
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off., Marca Registrada Marque Deposee.
01
5716 C6349151

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6349151
2 Nov 1989

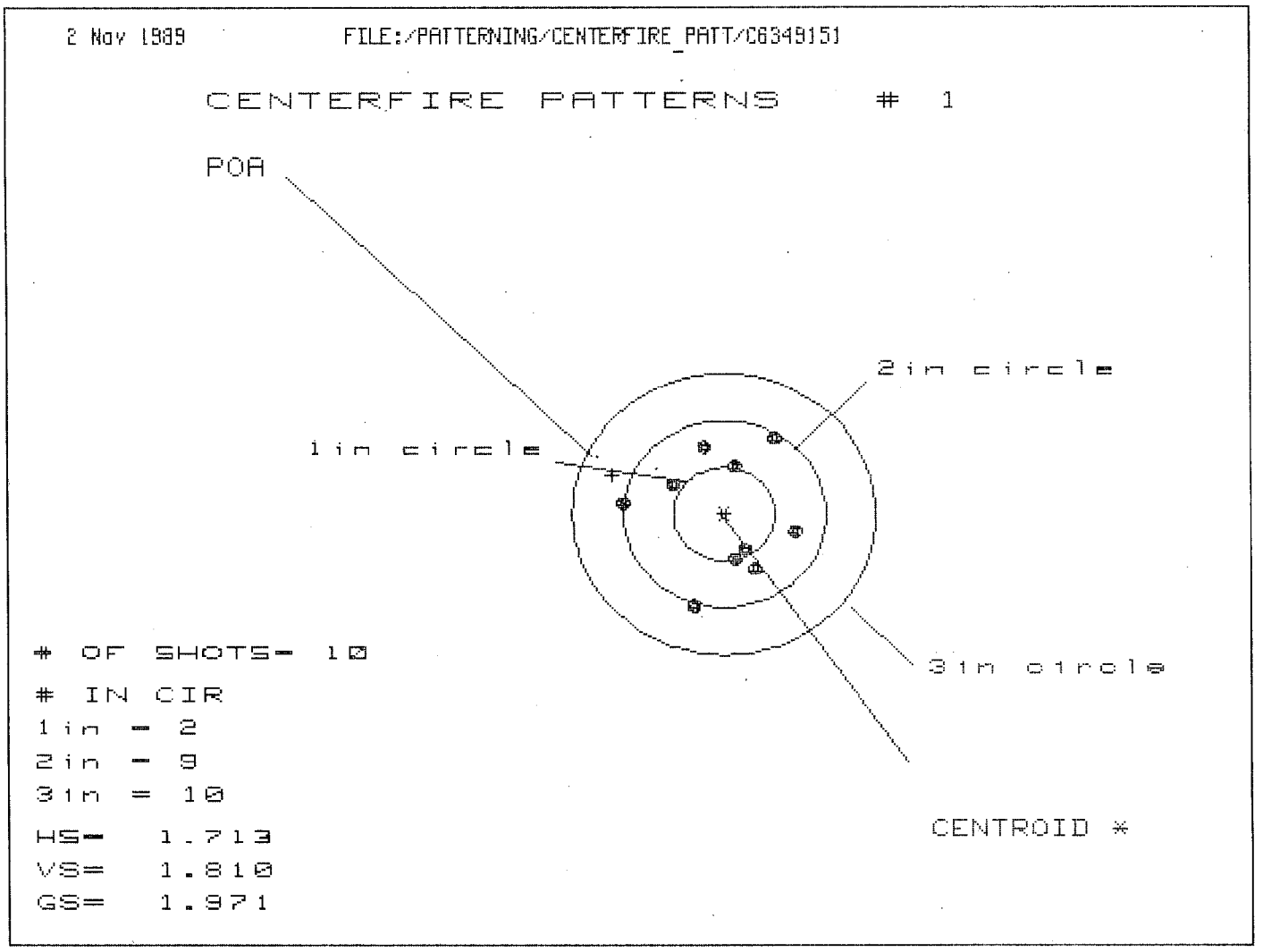
CENTROIDAL DISTANCES

0	TO	1	1.17732
1	TO	2	.460353
1	TO	3	.582416
1	TO	4	.804006
1	TO	5	.87976



THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .6394
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.2902
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .702174

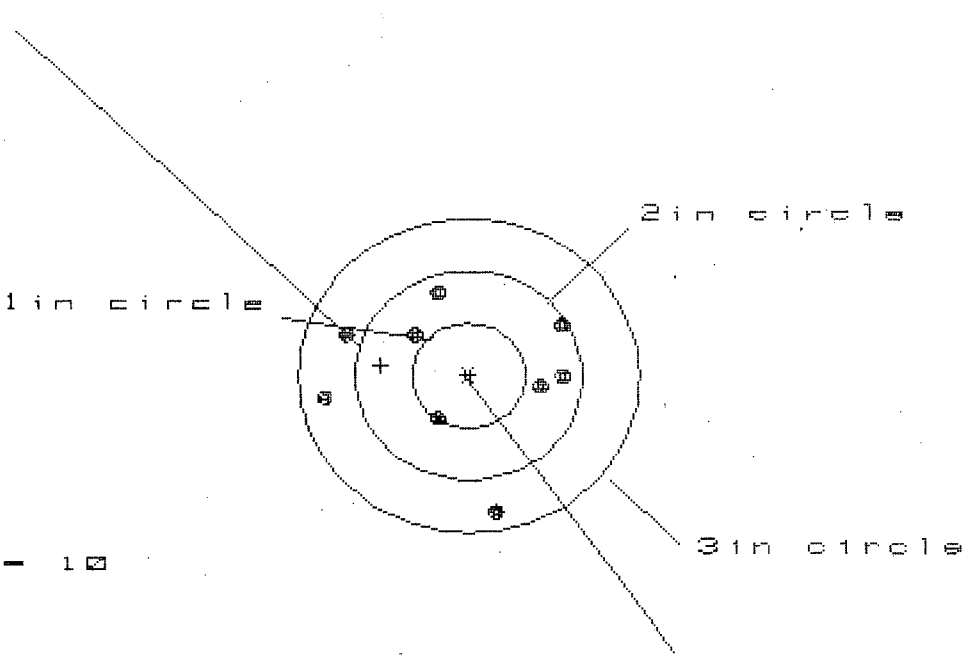
THE AMR FOR THIS RIFLE IS: .8034



PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.748	.717	.777
MINIMUM X	:	-.965	-.996	-.936
MAXIMUM Y	:	.838	.730	.744
MINIMUM Y	:	-.972	-.649	-.557
CENTROID X	:	1.101	1.132	1.072
CENTROID Y	:	-.417	-.309	-.401
POA TO CENTROID in.	:	1.177	1.173	1.145
MIN RADIUS	:	.434	.407	.463
MEAN RADIUS	:	.718	.681	.651
MAX RADIUS	:	1.010	.996	.940
HORIZONTAL SPREAD	:	1.713	1.713	1.713
VERTICAL SPREAD	:	1.810	1.379	1.301
EXTREME SPREAD	:	1.971	1.739	1.739
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		9	
NUMBER IN THREE INCH CIRCLE	=		10	

2 Nov 1989 FILE:/PATTERNING/CENTERFIRE_PATT/C6349151

CENTERFIRE PATTERNS # 2



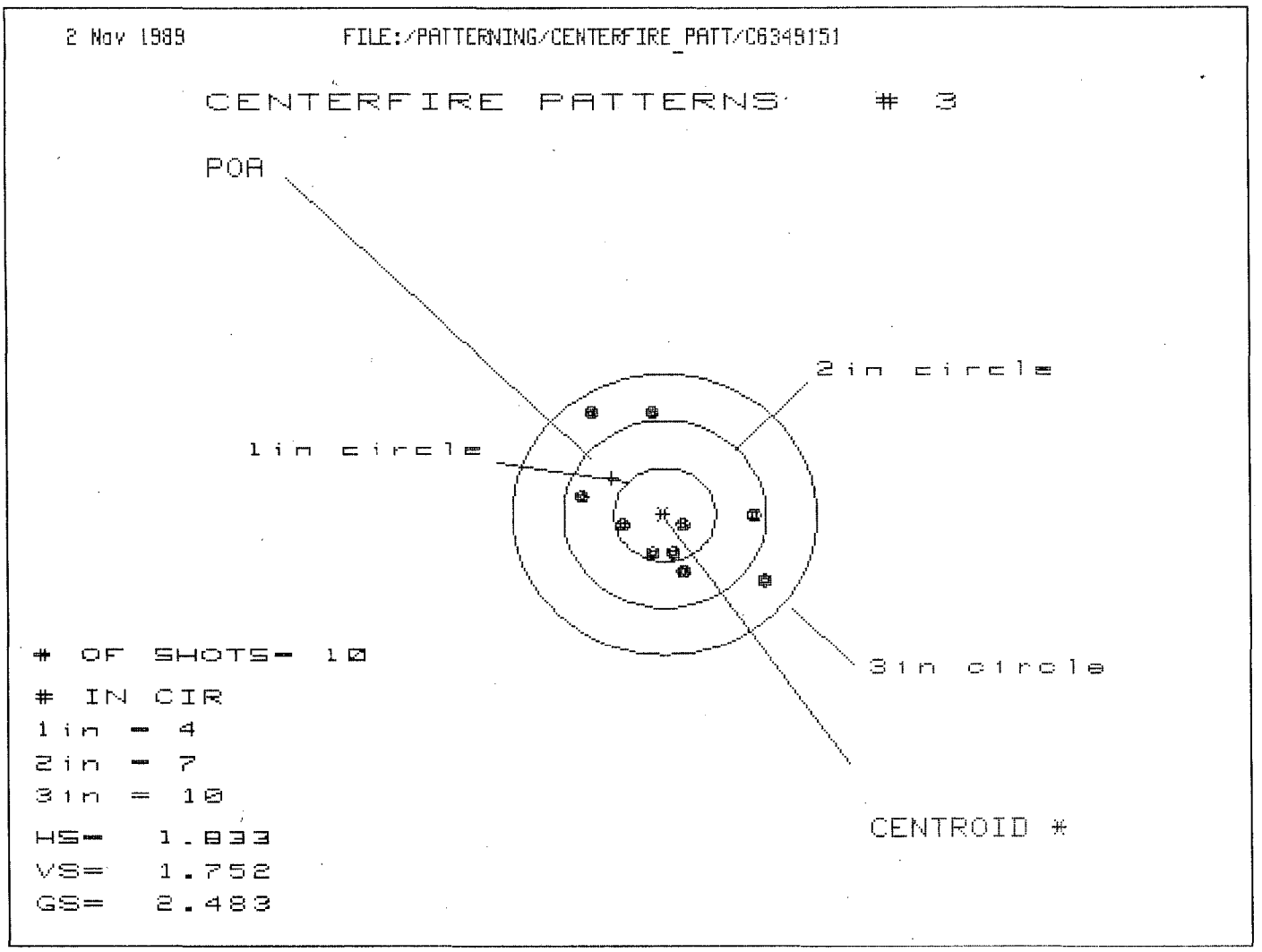
OF SHOTS= 10

# IN CIR
1in = 0
2in = 7
3in = 10

HS= 2.178
VS= 2.124
GS= 2.275

PATTERN # : 2

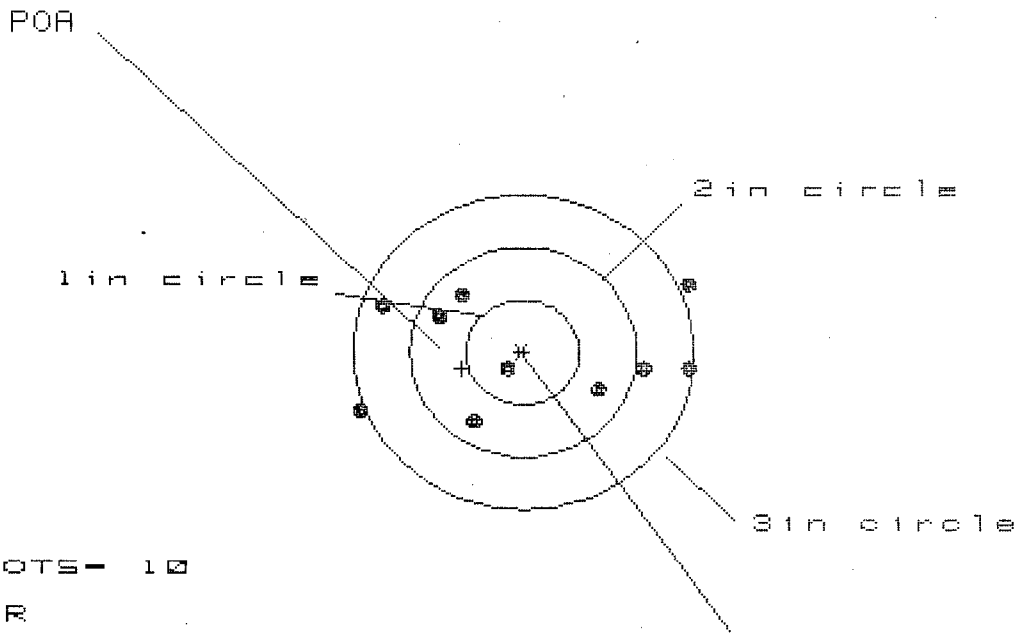
SHOTS (BEST OF) :	10	9	8
MAXIMUM X :	.868	.722	.729
MINIMUM X :	-1.310	-1.196	-1.189
MAXIMUM Y :	.826	.800	.634
MINIMUM Y :	-1.298	-1.324	-.638
CENTROID X :	.772	.918	.911
CENTROID Y :	-.095	-.069	.097
POA TO CENTROID in.:	.778	.921	.916
MIN RADIUS :	.521	.532	.612
MEAN RADIUS :	.921	.856	.790
MAX RADIUS :	1.332	1.326	1.212
HORIZONTAL SPREAD :	2.178	1.918	1.918
VERTICAL SPREAD :	2.124	2.124	1.272
EXTREME SPREAD :	2.275	2.180	1.970
NUMBER IN ONE INCH CIRCLE =		0	
NUMBER IN TWO INCH CIRCLE =		7	
NUMBER IN THREE INCH CIRCLE =		10	



PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.995	.910	.919
MINIMUM X	:	-.838	-.923	-.809
MAXIMUM Y	:	1.052	1.168	1.095
MINIMUM Y	:	-.700	-.583	-.525
CENTROID X	:	.519	.604	.490
CENTROID Y	:	-.395	-.512	-.439
POA TO CENTROID in.	:	.652	.792	.658
MIN RADIUS	:	.185	.050	.183
MEAN RADIUS	:	.736	.632	.592
MAX RADIUS	:	1.301	1.188	1.100
HORIZONTAL SPREAD	:	1.833	1.833	1.728
VERTICAL SPREAD	:	1.752	1.751	1.620
EXTREME SPREAD	:	2.483	2.083	1.734
NUMBER IN ONE INCH CIRCLE	=		4	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		10	

2 Nov 1989 FILE:/PATTERNING/CENTERFIRE_PATT/C6349151

CENTERFIRE PATTERNS # 4

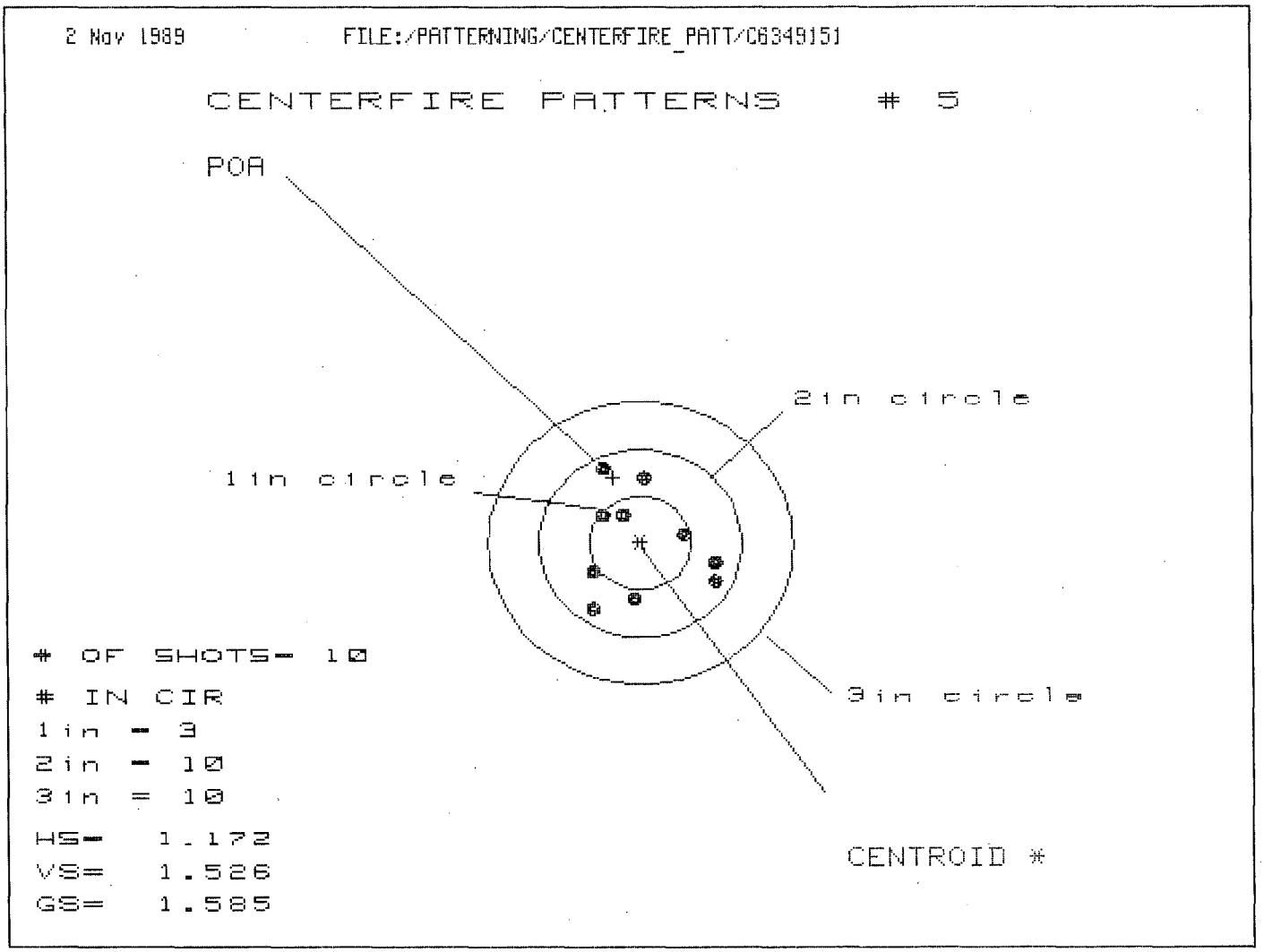


OF SHOTS= 10

# IN CIR
1in = 1
2in = 5
3in = 9

HS= 2.850
VS= 1.302
GS= 3.089

PATTERN #	:	4	
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.461	1.621	1.468
MINIMUM X	:	-1.389	-1.227	-1.221
MAXIMUM Y	:	.676	.584	.529
MINIMUM Y	:	-.626	-.550	-.605
CENTROID X	:	.537	.375	.528
CENTROID Y	:	.156	.080	.135
POA TO CENTROID in.	:	.559	.384	.546
MIN RADIUS	:	.193	.105	.171
MEAN RADIUS	:	1.016	.920	.880
MAX RADIUS	:	1.610	1.623	1.473
HORIZONTAL SPREAD	:	2.850	2.848	2.689
VERTICAL SPREAD	:	1.302	1.134	1.134
EXTREME SPREAD	:	3.089	2.871	2.745
NUMBER IN ONE INCH CIRCLE	=	1		
NUMBER IN TWO INCH CIRCLE	=	5		
NUMBER IN THREE INCH CIRCLE	=	9		



PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.723	.673	.620
MINIMUM X	:	-.449	-.497	-.550
MAXIMUM Y	:	.781	.699	.720
MINIMUM Y	:	-.745	-.633	-.546
CENTROID X	:	.268	.318	.371
CENTROID Y	:	-.700	-.618	-.705
POA TO CENTROID in.	:	.750	.695	.797
MIN RADIUS	:	.316	.287	.320
MEAN RADIUS	:	.626	.592	.562
MAX RADIUS	:	.869	.820	.724
HORIZONTAL SPREAD	:	1.172	1.170	1.170
VERTICAL SPREAD	:	1.526	1.332	1.266

EXTREME SPREAD	1.585	1.585	1.288
NUMBER IN ONE INCH CIRCLE =	3		
NUMBER IN TWO INCH CIRCLE =	10		
NUMBER IN THREE INCH CIRCLE =	10		

M-24

Scope 0567

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6349157

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		10-9 89	RW
600	Proof		10-9 89	A.C.
607	Check Headspace		10-9 89	RW
610	Dis-assemble Gun		10-9 89	RW
612	Magnaflux Barrel Action		10/13/89	KCR
	Magnaflux Bolt		10/13/89	KCR
615	Rollmark Caliber			
7	Drill and Tap Sight Holes		10 1689	JB
618	Polish Barrel RB		10 1689	BT
620	Apply Coatings (Barrel Action)		10-27-89	DA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		10/30/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		10/30/89	RW
	C) Inspect Ejector Hole for Chamfer		10/30/89	RW
	D) Oil Firing Pin Ass'y		10/30/89	RW
	E) Adjust Trigger Pull to Min Setting and Stake		31 OCT 89	JPS

op. #	OP. NAME	READINGS			DATE	INIT
625 cont.	F) Safety On Force	4	4	4	11/1/89	JC
	G) Safety Off Force	3	3	2	11/1/89	JC
	H) Trigger Pull Test & Retainability				3/6/89	JS
	I) Firing Pin Indent	.022	.023	.022	11/1/89	JC
	J) Assemble Stock				11/1/89	RW
	K) Assemble Swivel Studs				6/6/89	JS
	L) Attach Front and Rear Sight Assemblies				11/1/89	RW
	M) Iron Sight Alignment				11/1/89	RW
	N) Detach Front & Rear Sights & place in numbered container				11/1/89	RW
	O) Attach Scope to Rifle				11/1/89	JC
	P) Detach & Attach Scope 20 Times				11/1/89	JC
640	Gallery Target & Test				11-2-89	AC
	A) Time				11-2-89	AC
	B) Malfunctions				11-2-89	AC
	C) Pierced Primers				11-2-89	AC
	D) Optical Clearity of Scope				11-2-89	AC
645	Inspect for Live Ammo				11-2-89	AC
655	Final Inspection A) Headspace				6/6/89	JS
	B) Trigger Pull	2.1	2.3	2.3	2.1	2.3	6/6/89	JS
	C) Function				6/6/89	JS
660	Pack				15/6/89	JS

RC-30

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6349157
DATE 13 mar 90
TESTER [illegible]

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	226		272	MIN. SETTING,
PULL #2	2.49	248		277	NO AVG. OF 5
PULL #3	2.50	2.67		254	READINGS ACCEPT-
PULL #4	247	260		246	ABLE LESS THAN 2#
PULL #5	230	265		264	
TOTAL	12.22	1257			
AVG.	2.444	2.514			

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	337	334		—
PULL #2	3.55	345		
PULL #3	343	3.45		
PULL #4	341	348		
PULL #5	337	349		
TOTAL	17.13	1711		
AVG.	3.426	3.422		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	421		
PULL #2	387	418		
PULL #3	423	407		
PULL #4	410	415		
PULL #5	405	395		
TOTAL	2028	2056		
AVG.	4.056	4.112		