

G-6285926

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

25716

25716

46 FORM

proof of purchase



owner registration sticker



ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6285926

UPC



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Remco Registered Trademark Deposited

SERIAL NO. **66285926**

ORDER NO. **25716**

20AX

5716 66285926

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

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SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6285926

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-17-03	RTL
600	PROOF		1-17-03	RTL
607	CHECK HEADSPACE		1-17-03	RTL
610	DIS-ASSEMBLE GUN		1-17-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		1-20-03	CK
615	ROLLMARK CALIBER		1-17-03	RTL
617	DRILL AND TAP SIGHT HOLES		1-20-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3-6	TA
	(BOLT)		3-6	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-17-03	A
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-17-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-17-03	A
	D) OIL FIRING PIN ASSEMBLY		3-17-03	A
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-18-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.5</u> <u>8.5</u> <u>8.75</u>	3-18-03	TRLW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.50</u> <u>3.50</u> <u>4.0</u>	3-18-03	TRLW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0225</u> <u>.022</u> <u>.0215</u>	3-18-03	TRLW
	J) ASSEMBLE STOCK		3-17-03	RW
	K) ASSEMBLE SWIVEL STUDS		3-18-03	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-17-03	RW
	M) IRON SIGHT ALIGNMENT		3-17-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-17-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	3-18-03	A
	MALFUNCTION	CORRECTION	3-18-03	A
	MALFUNCTION	CORRECTION	3-18-03	A
	MALFUNCTION	CORRECTION	3-18-03	A
	MALFUNCTION	CORRECTION	3-18-03	A
645	INSPECT FOR LIVE AMMO		3-18-03	A
655	FINAL INSPECTION A) HEADSPACE		3-18-03	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.26</u> <u>2.39</u> <u>2.38</u> <u>2.39</u>	3-18-03	TRLW
	C) FUNCTION		3-18-03	RW
660	PACK		3-19-03	DA

DATE 12-4-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.58	2.56	2.59	MIN. SETTING,
PULL #2	2.50	2.59	2.47	NO AVG. OF 5
PULL #3	2.57	2.50	2.64	READINGS ACCEPT
PULL #4	2.62	2.68	2.61	ABLE LESS THAN
PULL #5	2.56	2.29	2.63	
TOTAL	12.83	12.62	12.94	
AVG.	2.56	2.52	2.58	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.36	3.21	
PULL #2	3.40	3.04	
PULL #3	3.39	3.21	
PULL #4	3.21	3.31	
PULL #5	3.38	3.38	
TOTAL	16.74	16.15	
AVG.	3.34	3.23	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FC TARGET & ACCU
PULL #1	4.06	4.02		4.39
PULL #2	4.09	3.99		4.36
PULL #3	4.07	4.08		4.13
PULL #4	4.15	4.11		4.40
PULL #5	4.04	4.09		4.34
TOTAL	20.41	20.29		21.62
AVG.	4.08	4.05		4.32

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285926.__0
FILE DATE AND TIME: 03/19/2003 11:31

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

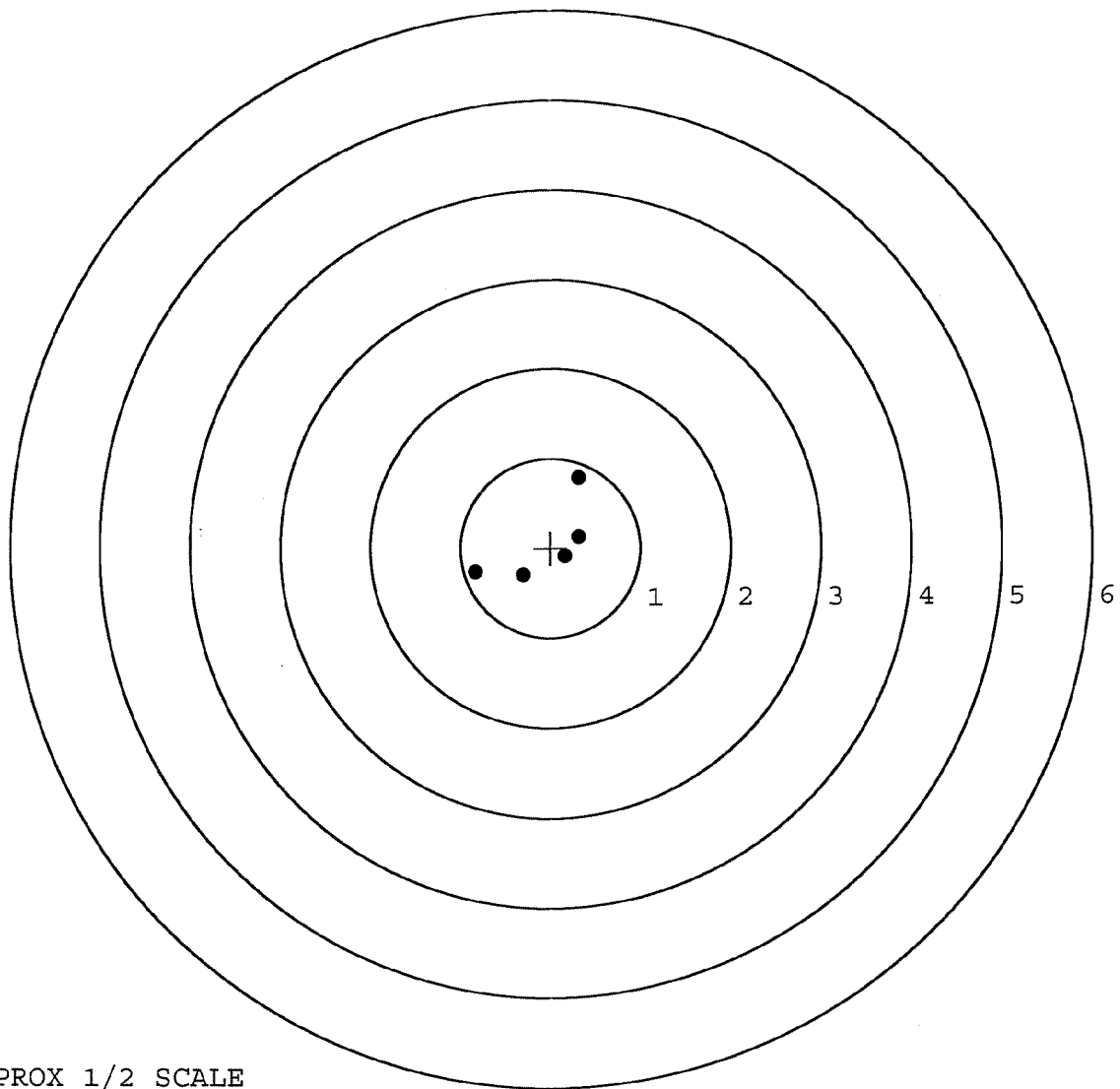
AVE. MEAN .794

BARBER - M24 0156631

SERIAL NUMBER: G6285926. __0
 TARGET NUMBER: 1
 FILE DATE: 03/19/2003
 FILE TIME: 11:31

POINT#	X	Y
1:	0.161	-0.096
2:	0.319	0.126
3:	0.314	0.781
4:	-0.306	-0.300
5:	-0.838	-0.269

X CENTROID: -0.070
 Y CENTROID: 0.048
 POA TO CENTROID: 0.085
 HORZ SPREAD: 1.157
 VERT SPREAD: 1.081
 GROUP SPREAD: 1.559
 MIN RADIUS: 0.272
 MAX RADIUS: 0.831
 MEAN RADIUS: 0.550
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



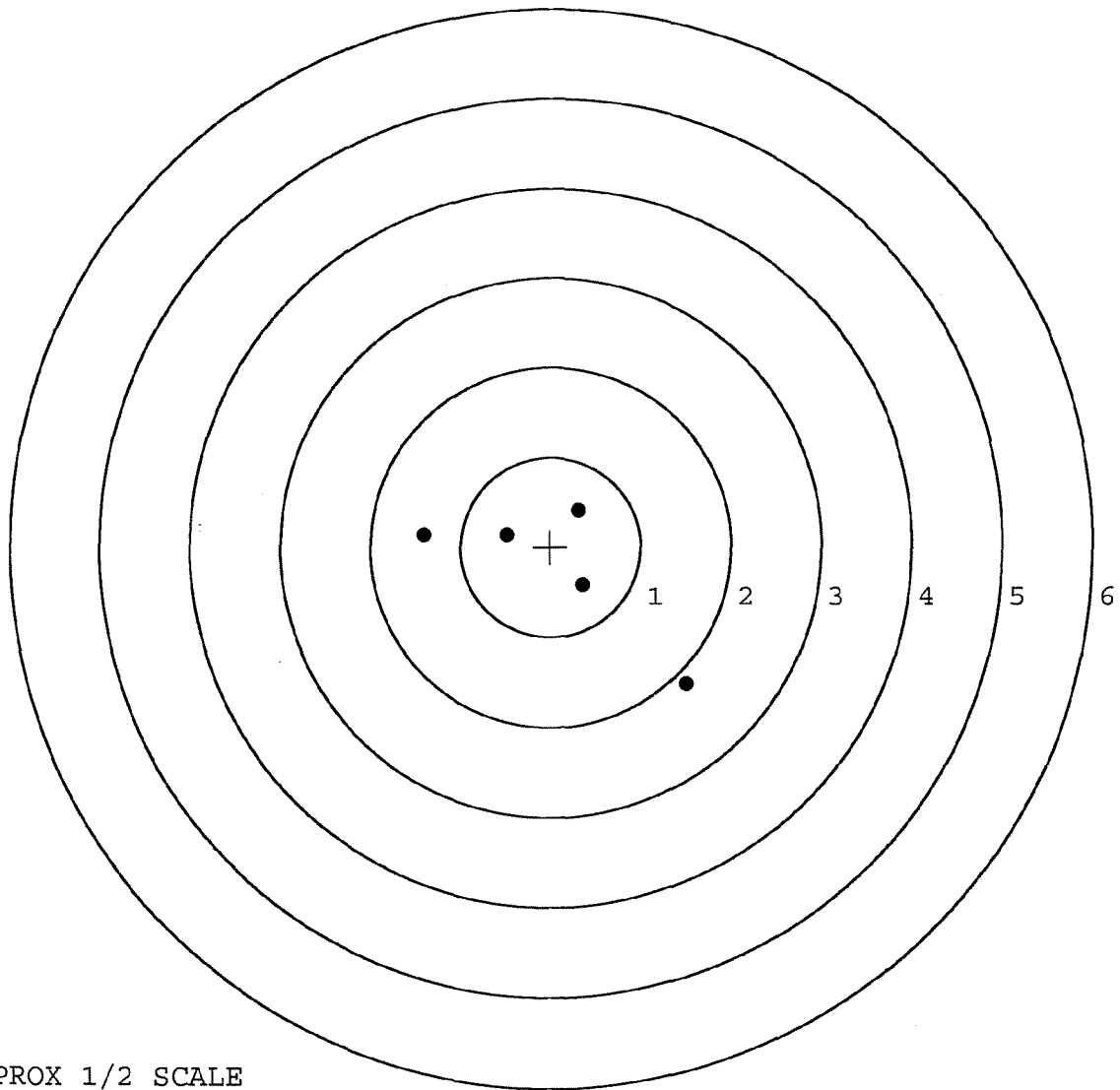
TARGET APPROX 1/2 SCALE

BARBER - M24 0156632

SERIAL NUMBER: G6285926. __0
 TARGET NUMBER: 2
 FILE DATE: 03/19/2003
 FILE TIME: 11:31

POINT#	X	Y
1:	0.313	0.412
2:	1.511	-1.529
3:	0.365	-0.426
4:	-0.490	0.136
5:	-1.408	0.134

X CENTROID: 0.058
 Y CENTROID: -0.255
 POA TO CENTROID: 0.261
 HORZ SPREAD: 2.919
 VERT SPREAD: 1.941
 GROUP SPREAD: 3.359
 MIN RADIUS: 0.351
 MAX RADIUS: 1.933
 MEAN RADIUS: 1.038
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE