

G-6285927

M/24 7.62 NATO (RIFLE W/SIGHTS)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM 1651

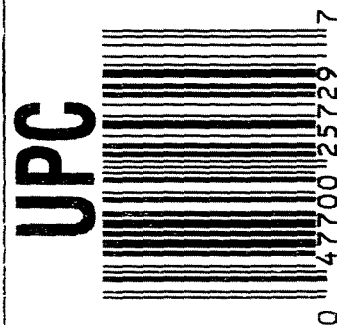


ORDER NO. **25729**

BARREL LENGTH **24"**

CAPACITY **5**

G6285927



VER
Inst
encl
safe
fira

Remington®

M/24 7.62 NATO (RIFLE W/SIGHTS)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

46



5729 66285927

ORDER

25729

M/24 7.62 NATO (RIFLE W/SIGHTS)

UPC



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M/24 7.62 NATO (RIFLE W/SIGHTS)

UPC



0 47700 25729 7

SERIAL NO.



66285927

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66285927

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-14-02	RL
600	PROOF		11-18-02	AC
607	CHECK HEADSPACE		11-18-02	AC
610	DIS-ASSEMBLE GUN	MAGNA-FLUX INSPECTED	11-19-02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 20 2002 OPERATOR <i>RR</i>		
615	ROLLMARK CALIBER		11-22-02	SB
617	DRILL AND TAP SIGHT HOLES		11-22-02	TRLW
620	APPLY COATINGS (BARREL ACTION)		12-5-	TA
	(BOLT)		12-5-	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1/21/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/21/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/21/03	DA
	D) OIL FIRING PIN ASSEMBLY		1/21/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	5-13-03	TRLW

625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6 lbs</u> <u>6 lbs</u> <u>6 lbs</u>	5-13-03	A
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5 lbs</u> <u>2.5 lbs</u> <u>2.5 lbs</u>	5-13-03	A
	H) TRIGGER PULL TEST AND RETAINABILITY			5-13-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	5-13-03	A
	J) ASSEMBLE STOCK			5-7-03	RW
	K) ASSEMBLE SWIVEL STUDS			5-14-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			5-7-03	RW
	M) IRON SIGHT ALIGNMENT			5-7-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			5-7-03	RW
640	GALLERY TEST AND TARGET		PASS FAIL	5-8-03	A
	MALFUNCTION		CORRECTION	5-8-03	A
	MALFUNCTION		CORRECTION	5-8-03	A
	MALFUNCTION		CORRECTION	5-8-03	A
	MALFUNCTION		CORRECTION	5-8-03	A
645	INSPECT FOR LIVE AMMO			5-8-03	A
655	FINAL INSPECTION A) HEADSPACE			5-14-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.33</u> <u>2.34</u> <u>2.39</u> <u>2.36</u> <u>2.39</u>	5-13-03	TRW
	C) FUNCTION			5-14-03	RTL
660	PACK			5-15-03	DA

2.50# ± .75#
3.00# ± 1.00#
4.00# ± 1.00#

DATE 3-1-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.33	2.46		2.33	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPTABLE LESS THAN 2
PULL #2	2.24	2.34		2.31	
PULL #3	2.46	2.30		2.28	
PULL #4	2.37	2.21		2.29	
PULL #5	2.35	2.30		2.30	
TOTAL	11.75	11.61		11.51	
AVG.	2.35	2.32		2.30	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.22	3.08		
PULL #2	3.21	3.21		
PULL #3	3.27	3.20		
PULL #4	3.21	3.02		
PULL #5	3.16	3.16		
TOTAL	16.07	15.67		
AVG.	3.21	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.16	4.37		4.20
PULL #2	4.40	4.32		4.14
PULL #3	4.48	4.29		4.23
PULL #4	4.44	4.25		4.08
PULL #5	4.49	4.22		4.21
TOTAL	21.97	21.45		17.08 20.86
AVG.	4.39	4.29		4.17

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6285927.__0

FILE DATE AND TIME: 05/08/2003 05:04

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN 4155

SERIAL NUMBER: C6285927. __0

TARGET NUMBER: 1

FILE DATE: 05/08/2003

FILE TIME: 05:04

POINT#	X	Y
1:	0.363	0.250
2:	-0.100	-0.148
3:	-0.209	-0.243
4:	-0.355	-0.214
5:	-0.518	-0.148

X CENTROID: -0.164

Y CENTROID: -0.101

POA TO CENTROID: 0.192

HORZ SPREAD: 0.881

VERT SPREAD: 0.493

GROUP SPREAD: 0.967

MIN RADIUS: 0.079

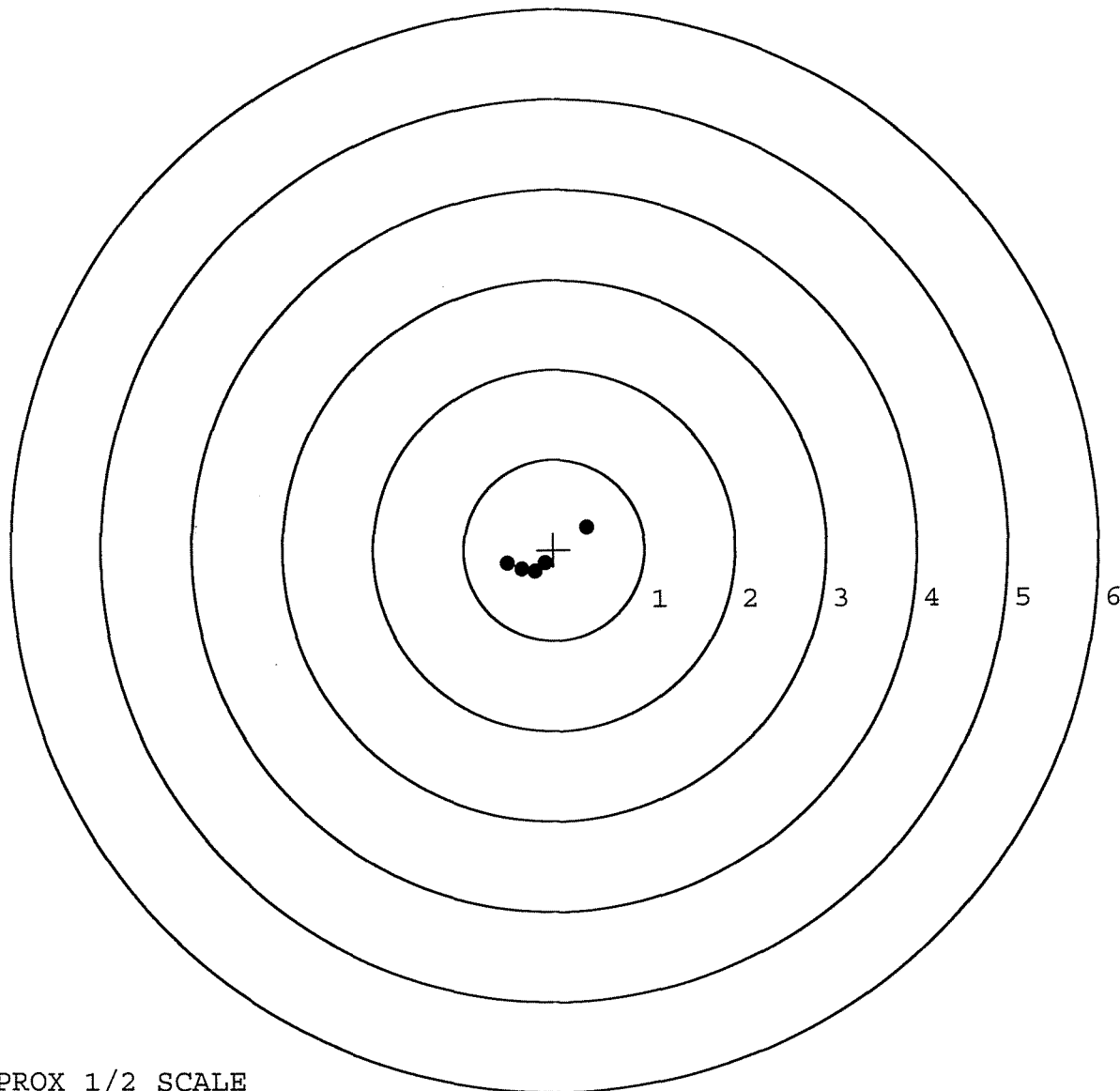
MAX RADIUS: 0.633

MEAN RADIUS: 0.288

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6285927. __0

TARGET NUMBER: 2

FILE DATE: 05/08/2003

FILE TIME: 05:04

POINT#	X	Y
1:	0.701	0.009
2:	0.174	0.148
3:	-0.190	0.958
4:	-0.271	-0.144
5:	-0.312	-0.398

X CENTROID: 0.020

Y CENTROID: 0.115

POA TO CENTROID: 0.116

HORZ SPREAD: 1.013

VERT SPREAD: 1.356

GROUP SPREAD: 1.361

MIN RADIUS: 0.157

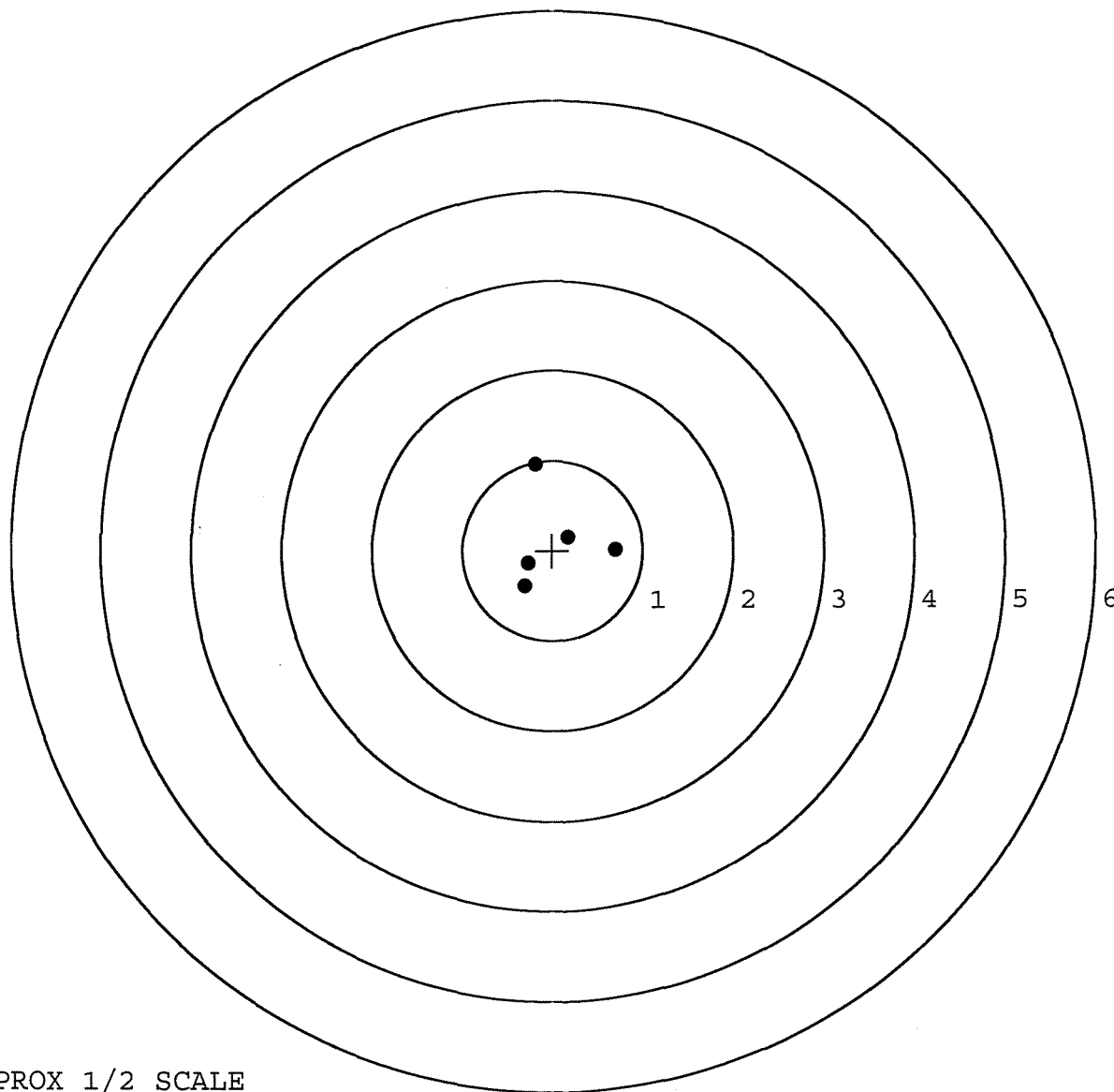
MAX RADIUS: 0.869

MEAN RADIUS: 0.543

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE