

64285930



File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00090932**Serial: G6285930 Model M24 SWS Center Fire
Caliber: 7.62 NATO Produced: 06/26/2003

Repairman:

Verify Repair

Status:

Closed 1/11/2005 11:34:15 AM

Address Information

Customer:

☒ Received From

Return To:

☐ Received FromName: **JAMES H FONTENOT CONSTRUCTION**Name: **JAMES H FONTENOT CONSTRUCTION**Address 1: **3110 KIRKMAN ST**Address 1: **3110 KIRKMAN ST**

Address 2:

PO Box:

Address 2:

PO Box:

City: **LAKE CHARLES**City: **LAKE CHARLES**State: **LA**Zip Code: **70601**Country: **US**State: **LA**Zip Code: **70601**Country: **US**

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: **337 474 8355**Fax: **337 474 8379**

Email:

Comments:

Received Condition

Good

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A008	With Swivel	2
A010	Hard Case	1

Repair Search

Refresh

Close

nagletj

1/17/2005

1:20 PM

CAPS

NUM

INS

SCPL

start



3



3



2



WHITE SERVICES

Serial Number: **G6285930**Model: **M24 SWS****RE00090932**

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

Remington®		VERY IMPORTANT Instruction Book enclosed to assure safe use of this firearm.
M/24 7.62 NATO (RIFLE ONLY) BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO		SERIAL NO. J G6285930
46		ORDER NO. 25732
Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.		26PX
		
5732 G6285930		

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM 200348

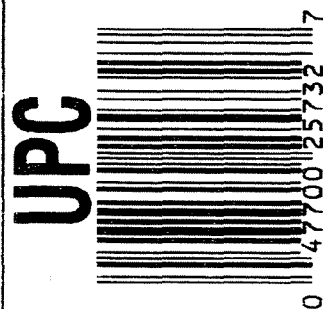


ORDER NO. **25732**

BARREL LENGTH **24"**

CAPACITY **5**

G6285930



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 56285930

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-14-02	RL
600	PROOF		11-18-02	Ac
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	11-18-02	Ac
610	DIS-ASSEMBLE GUN		11-19-02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 26 2002 OPERATOR RL		
615	ROLLMARK CALIBER		11-22-02	SB
617	DRILL AND TAP SIGHT HOLES		11-22-02	TRW
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	6-20-03	TRW

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

DATE 5-15-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.45	2.74	2.87	MIN. SETTING,
PULL #2	2.35	2.54	2.18	NO AVG. OF 5
PULL #3	2.28	2.40	2.70	READINGS ACCEPT-
PULL #4	2.21	2.02	2.89	ABLE LESS THAN 2
PULL #5	2.35	2.42	2.83	
TOTAL	11.64	12.12	13.47	
AVG.	2.32	2.42	2.69	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.39	3.37	
PULL #2	3.49	3.28	
PULL #3	3.44	3.34	
PULL #4	3.10	3.28	
PULL #5	3.41	3.04	
TOTAL	16.83	16.31	
AVG.	3.36	3.26	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.20	4.29		4.40
PULL #2	4.22	4.46		4.46
PULL #3	3.99	4.45		4.48
PULL #4	4.01	4.46		4.43
PULL #5	4.25	4.48		4.42
TOTAL	20.67	22.14		22.19
AVG.	4.13	4.42		4.43

OP #	DESCRIPTION		READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	5.0	5.0	5.0	6-20-03	TRW
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	2.5	2.0	2.5	6-20-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY					6-30-03	RTL
	I) FIRING PIN INDENT	.020 MIN	.022	.022 ^S	.022	6-20-03	TRW
	J) ASSEMBLE STOCK					5-16-03	EW
	K) ASSEMBLE SWIVEL STUDS					6-30-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640	GALLERY TEST AND TARGET			PASS	FAIL	5-27-03	TRW
	MALFUNCTION			CORRECTION		5-27-03	TRW
	MALFUNCTION			CORRECTION		5-27-03	TRW
	MALFUNCTION			CORRECTION		5-27-03	TRW
	MALFUNCTION			CORRECTION		5-27-03	TRW
645	INSPECT FOR LIVE AMMO					5-27-03	TRW
655	FINAL INSPECTION A) HEADSPACE					6-30-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.67	2.54	2.59 2.55 2.58	6-20-03	TRW
	C) FUNCTION					6-30-03	RTL
660	PACK					6-30-03	DA

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285930.__0

FILE DATE AND TIME: 05/27/2003 06:37

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

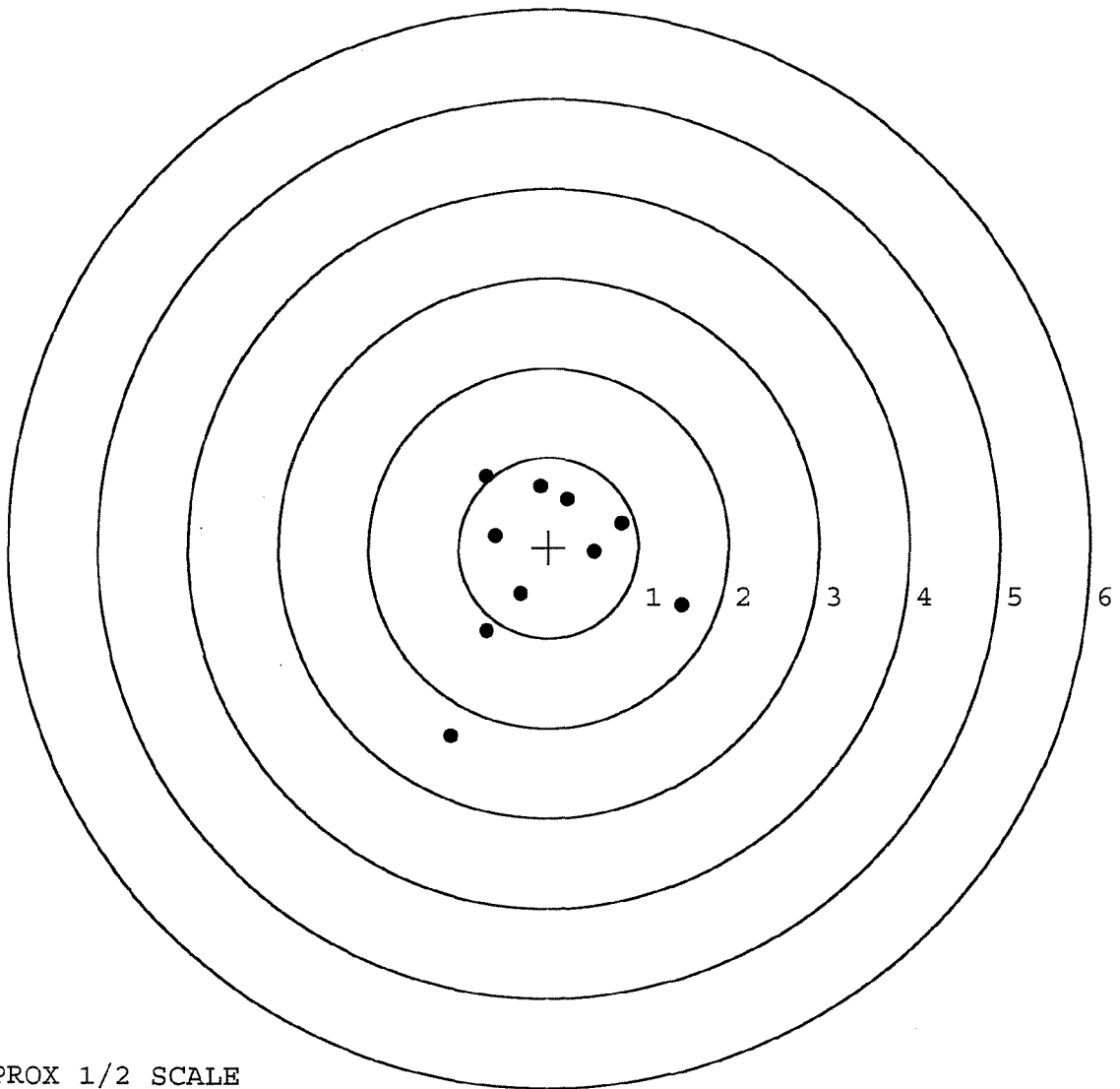
The Average X Centroid of the Five Target Set:	0.005
The Average Y Centroid of the Five Target Set:	-0.032
The Average Point of Impact of the Five Target Set:	0.033
The Average Mean Radius of the Five Target Set:	1.108
The Distance from POA to Centroid Target #1:	0.189
The Distance from Centroid Target #2 to Centroid Target #1:	0.401
The Distance from Centroid Target #3 to Centroid Target #1:	0.479
The Distance from Centroid Target #4 to Centroid Target #1:	0.315
The Distance from Centroid Target #5 to Centroid Target #1:	0.557

BARBER - M24 0156673

SERIAL NUMBER: G6285930. __ 0
 TARGET NUMBER: 1
 FILE DATE: 05/27/2003
 FILE TIME: 06:37

POINT#	X	Y
1:	1.475	-0.643
2:	0.515	-0.052
3:	0.815	0.266
4:	0.209	0.538
5:	-0.089	0.679
6:	-0.598	0.129
7:	-0.698	0.792
8:	-0.312	-0.518
9:	-0.692	-0.926
10:	-1.082	-2.097

X CENTROID: -0.046
 Y CENTROID: -0.183
 POA TO CENTROID: 0.189
 HORZ SPREAD: 2.557
 VERT SPREAD: 2.889
 GROUP SPREAD: 3.030
 MIN RADIUS: 0.428
 MAX RADIUS: 2.176
 MEAN RADIUS: 1.016
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

BARBER - M24 0156674

SERIAL NUMBER: G6285930. __0

TARGET NUMBER: 2

FILE DATE: 05/27/2003

FILE TIME: 06:37

POINT#	X	Y
1:	0.999	0.376
2:	0.236	0.339
3:	0.250	0.707
4:	-0.092	0.747
5:	-0.358	0.268
6:	-1.064	-0.061
7:	-1.425	-1.657
8:	-0.197	-2.033
9:	0.200	-1.617
10:	0.045	-2.793

X CENTROID: -0.141

Y CENTROID: -0.572

POA TO CENTROID: 0.589

HORZ SPREAD: 2.424

VERT SPREAD: 3.540

GROUP SPREAD: 3.543

MIN RADIUS: 0.868

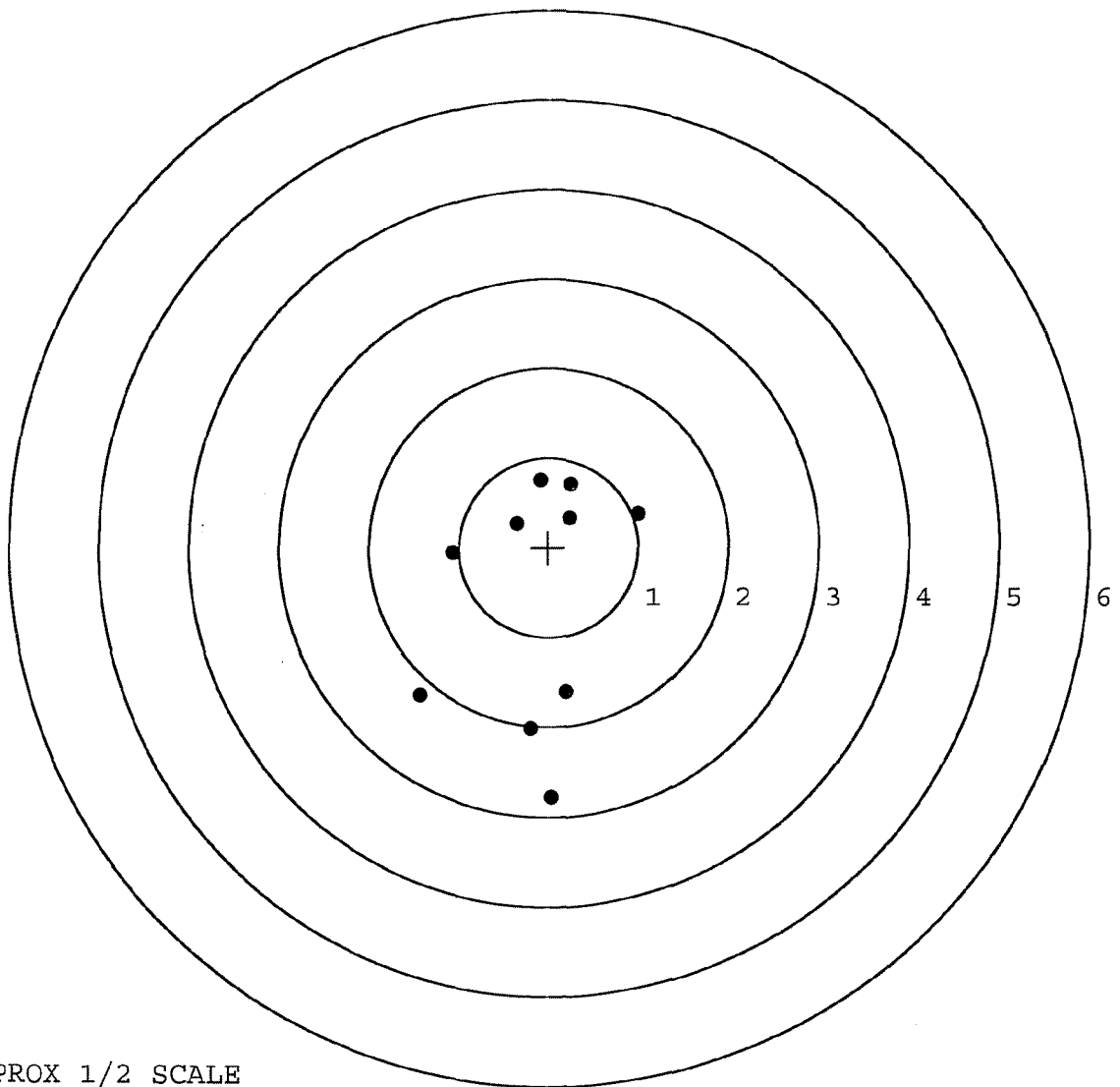
MAX RADIUS: 2.228

MEAN RADIUS: 1.352

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 8



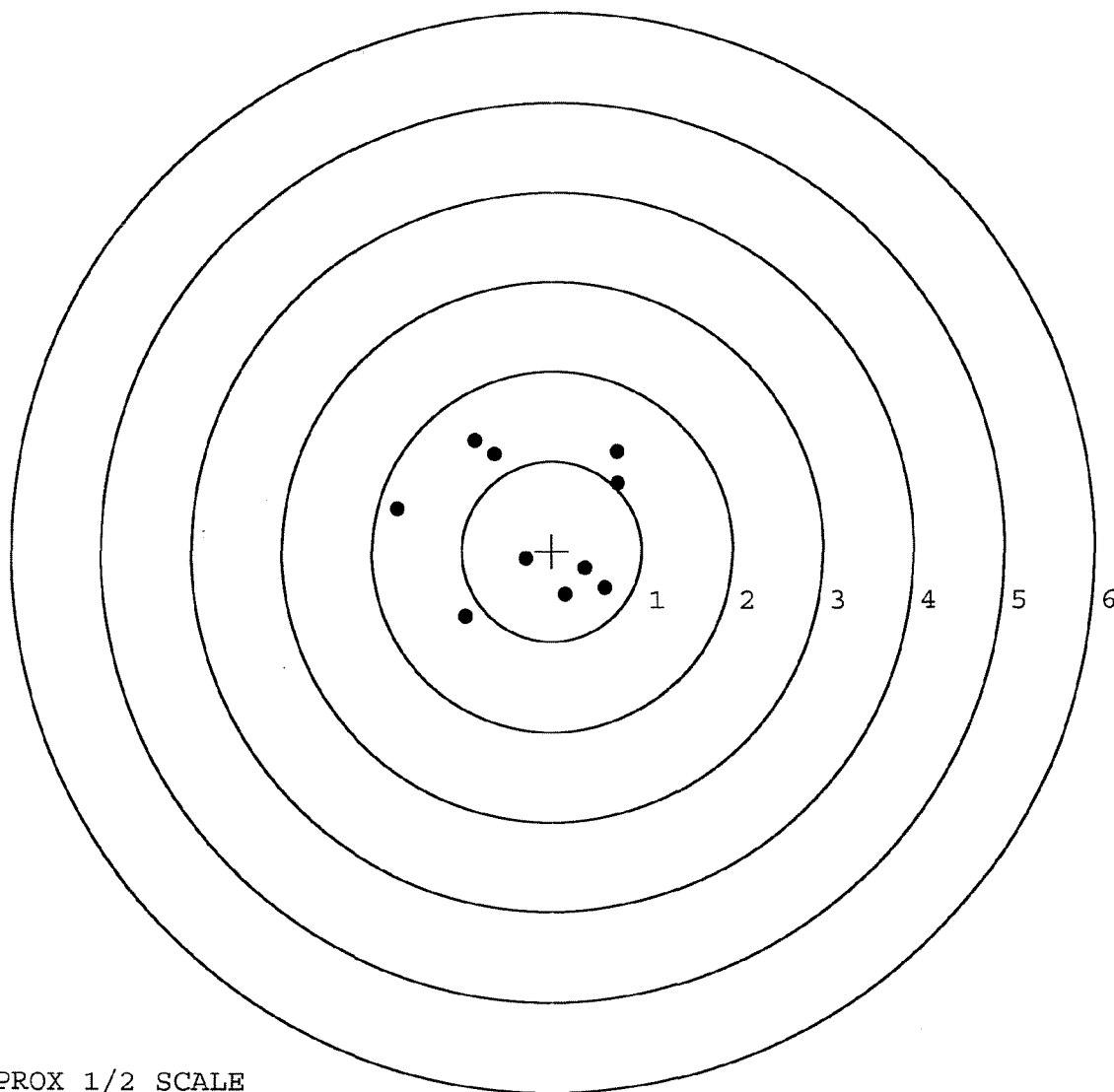
TARGET APPROX 1/2 SCALE

BARBER - M24 0156675

SERIAL NUMBER: G6285930. __0
 TARGET NUMBER: 3
 FILE DATE: 05/27/2003
 FILE TIME: 06:37

POINT#	X	Y
1:	0.738	0.748
2:	0.725	1.102
3:	-0.642	1.082
4:	-0.860	1.239
5:	-1.723	0.478
6:	-0.965	-0.727
7:	-0.289	-0.087
8:	0.151	-0.493
9:	0.373	-0.195
10:	0.589	-0.417

X CENTROID: -0.190
 Y CENTROID: 0.273
 POA TO CENTROID: 0.333
 HORZ SPREAD: 2.461
 VERT SPREAD: 1.966
 GROUP SPREAD: 2.526
 MIN RADIUS: 0.373
 MAX RADIUS: 1.546
 MEAN RADIUS: 1.018
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 9



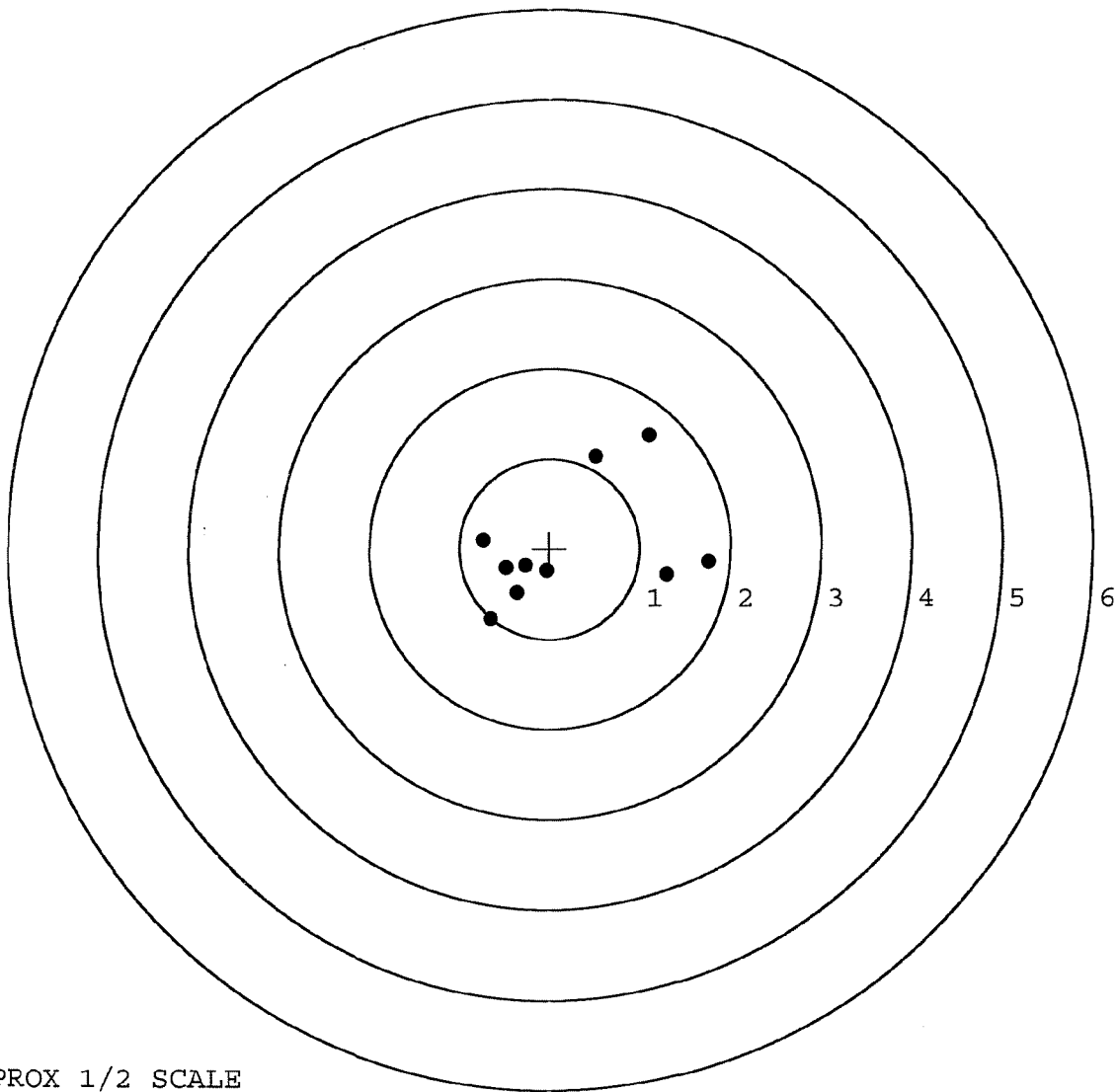
TARGET APPROX 1/2 SCALE

BARBER - M24 0156676

SERIAL NUMBER: G6285930. __0
 TARGET NUMBER: 4
 FILE DATE: 05/27/2003
 FILE TIME: 06:37

POINT#	X	Y
1:	1.297	-0.298
2:	1.760	-0.152
3:	0.510	1.022
4:	1.094	1.255
5:	-0.037	-0.247
6:	-0.272	-0.193
7:	-0.480	-0.220
8:	-0.364	-0.489
9:	-0.659	-0.780
10:	-0.741	0.098

X CENTROID: 0.211
 Y CENTROID: 0.000
 POA TO CENTROID: 0.211
 HORZ SPREAD: 2.501
 VERT SPREAD: 2.035
 GROUP SPREAD: 2.513
 MIN RADIUS: 0.350
 MAX RADIUS: 1.557
 MEAN RADIUS: 0.976
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 8



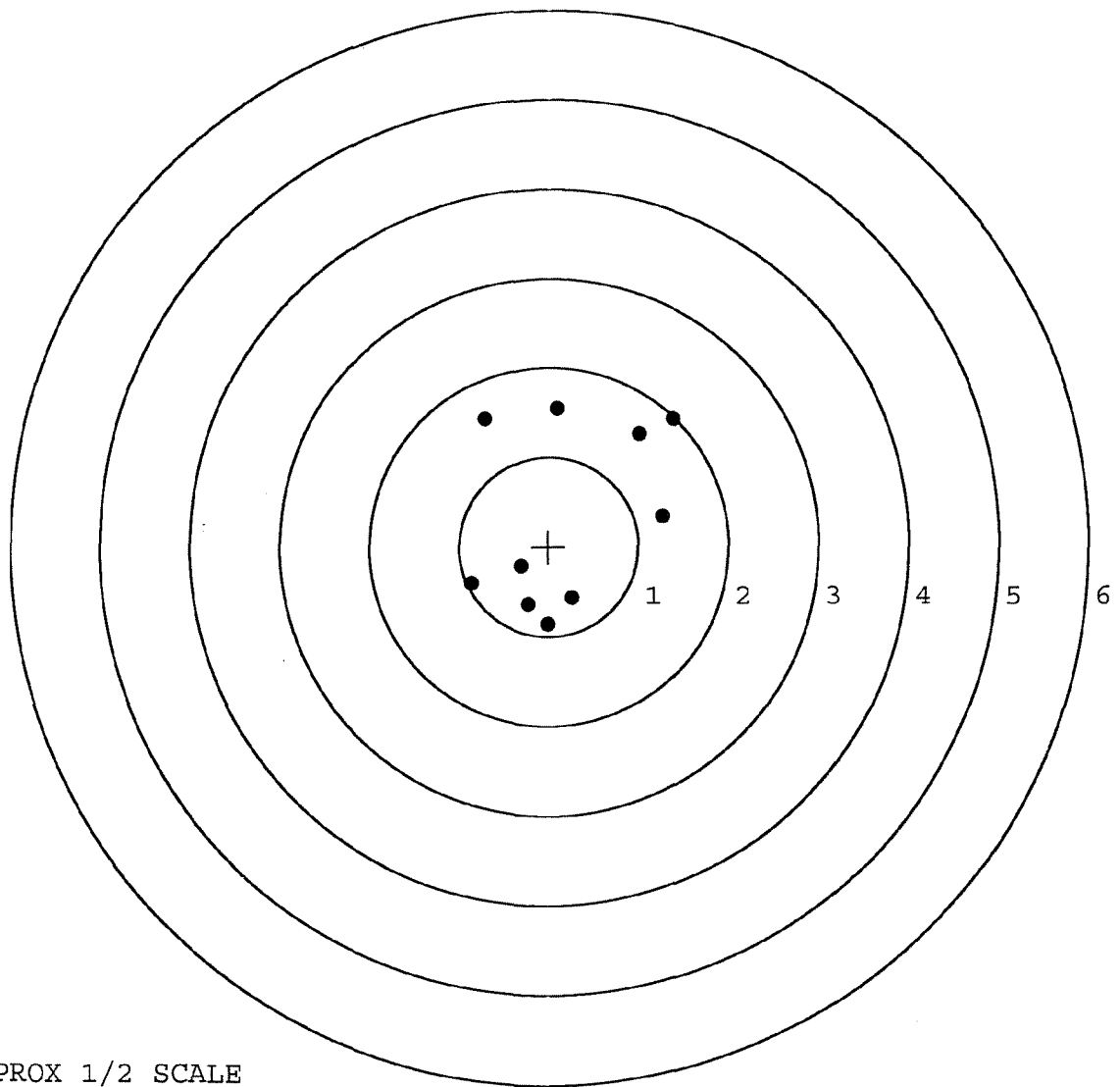
TARGET APPROX 1/2 SCALE

BARBER - M24 0156677

SERIAL NUMBER: G6285930. __0
 TARGET NUMBER: 5
 FILE DATE: 05/27/2003
 FILE TIME: 06:37

POINT#	X	Y
1:	1.265	0.339
2:	1.011	1.250
3:	1.386	1.417
4:	0.100	1.539
5:	-0.716	1.414
6:	-0.861	-0.420
7:	-0.309	-0.225
8:	-0.230	-0.652
9:	-0.011	-0.867
10:	0.261	-0.579

X CENTROID: 0.190
 Y CENTROID: 0.322
 POA TO CENTROID: 0.373
 HORZ SPREAD: 2.247
 VERT SPREAD: 2.406
 GROUP SPREAD: 2.902
 MIN RADIUS: 0.740
 MAX RADIUS: 1.622
 MEAN RADIUS: 1.177
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 2
 # in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE