

BARBER - M24 0156791

G-6285937

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~0156791~~ M2409156830

Remington. [®]		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
M/24 7.62 NATO S.W.S (SCOPE & SIGHTS) BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO		SERIAL NO. J G6285937	
		46	ORDER NO. 25727
Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.			
			
5727 G6285937			
		16KX	

M/24 7.62 NATO S.W.S (SCOPE & SIGHTS)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM 1651

proof of purchase



owner registration sticker



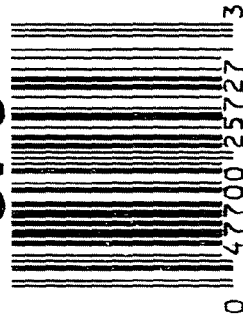
ORDER NO. 25727

BARREL LENGTH 24"

CAPACITY 5

G6285937

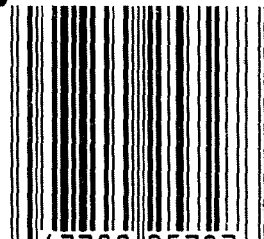
UPC



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M/24 7.62 NATO S.W.S (SCOPE & SIGHTS)

UPC

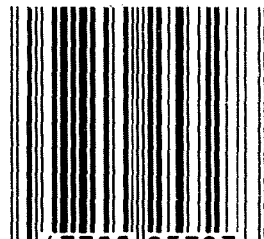


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M/24 7.62 NATO S.W.S (SCOPE & SIGHTS)

UPC



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66285937

SERIAL NO.

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6285937

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-18-02	RL
600	PROOF		11-19-02	AC
607	CHECK HEADSPACE		11-19-02	AC
610	DIS-ASSEMBLE GUN		12-2-02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	RL		
615	ROLLMARK CALIBER		12-6-02	LB
617	DRILL AND TAP SIGHT HOLES		12-3-02	TRW
620	APPLY COATINGS (BARREL ACTION)		12-17	DA
	(BOLT)		12-17	DA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1-2-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-2-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-2-03	DA
	D) OIL FIRING PIN ASSEMBLY		1-2-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	5-13-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>6.5</u> <u>6.75</u>	5-13-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.25</u> <u>2.0</u> <u>2.5</u>	5-13-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		5-13-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.0225</u> <u>.0225</u> <u>.021</u>	5-13-03	TRW
	J) ASSEMBLE STOCK		5-8-03	RW
	K) ASSEMBLE SWIVEL STUDS		5-13-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-8-03	RW
	M) IRON SIGHT ALIGNMENT		5-8-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-8-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	5-9-03	TRW
	MALFUNCTION	CORRECTION	5-9-03	TRW
	MALFUNCTION	CORRECTION	5-9-03	TRW
	MALFUNCTION	CORRECTION	5-9-03	TRW
	MALFUNCTION	CORRECTION	5-9-03	TRW
645	INSPECT FOR LIVE AMMO		5-9-03	TRW
655	FINAL INSPECTION A) HEADSPACE		5-13-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.88</u> <u>2.75</u> <u>2.71</u> <u>2.77</u> <u>2.58</u>	5-13-03	TRW
	C) FUNCTION		5-13-03	RTL
660	PACK		5/15/03	DA

AVERAGE PULL FORCE BETWEEN

SERIAL NO.

BARBER - M24 0156797

DATE 5-6-03

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.54	2.77		2.74	MIN. SETTING,
PULL #2	2.52	2.71		2.77	NO AVG. OF 5
PULL #3	2.53	2.67		2.73	READINGS ACCEPT-
PULL #4	2.56	2.65		2.77	ABLE LESS THAN 2
PULL #5	2.57	2.64		2.80	
TOTAL	12.72	13.44		13.81	
AVG.	2.54	2.68		2.76	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.42	3.37		
PULL #2	3.44	2.98		
PULL #3	3.38	3.32		
PULL #4	3.33	3.42		
PULL #5	3.40	3.34		
TOTAL	16.97	16.43		
AVG.	3.39	3.28		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FC TARGET & ACCUR
PULL #1	4.31	4.23		4.26
PULL #2	4.36	4.30		4.26
PULL #3	4.35	4.31		4.25
PULL #4	4.26	4.27		4.24
PULL #5	4.34	4.26		4.31
TOTAL	21.62	21.37		21.32
AVG.	4.32	4.27		4.26

BARBER - M24 0156798

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285937.___0

FILE DATE AND TIME: 05/09/2003 04:48

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

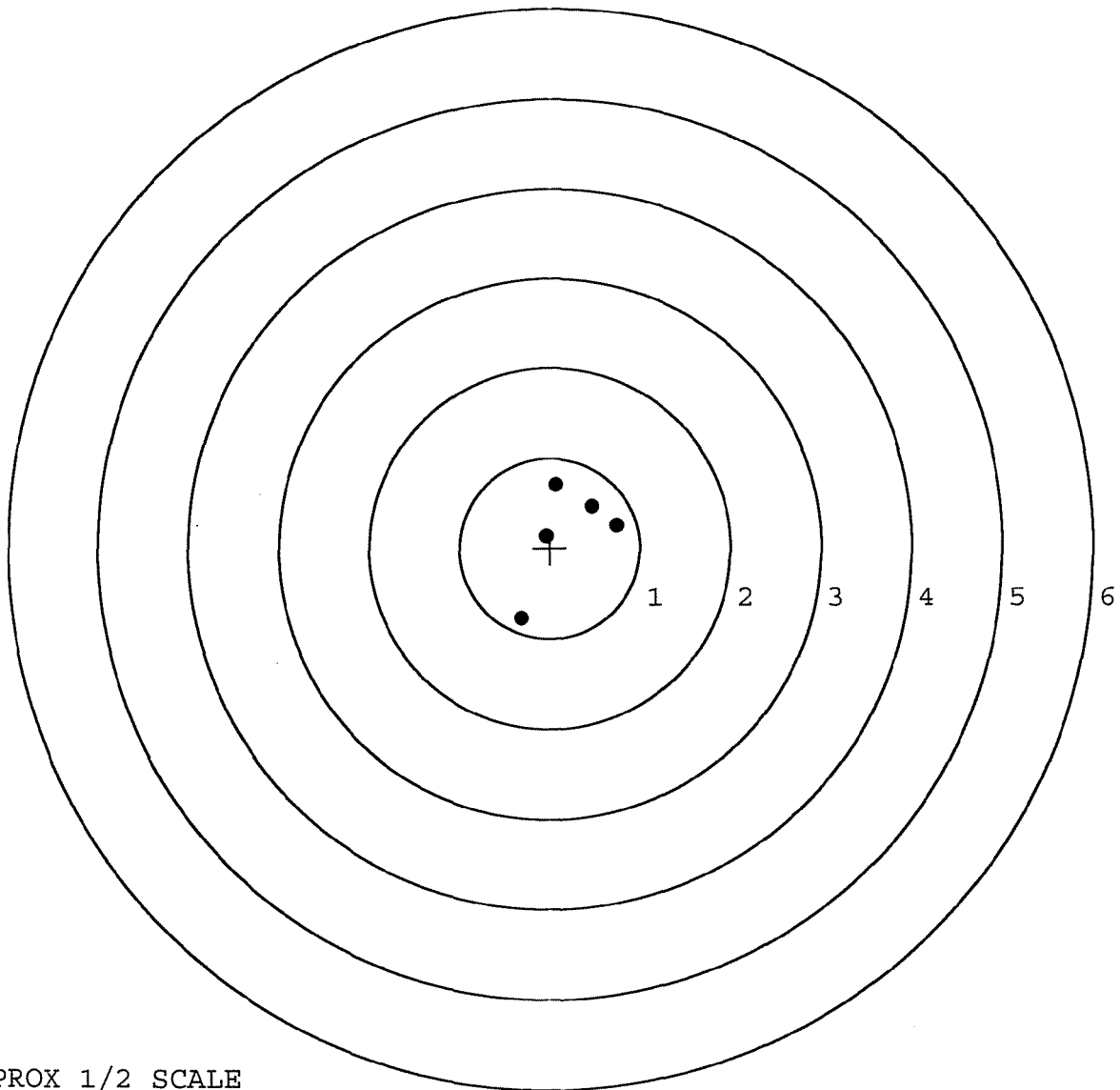
Ave. mean *.643*

BARBER - M24 0156799

SERIAL NUMBER: G6285937. __0
TARGET NUMBER: 1
FILE DATE: 05/09/2003
FILE TIME: 04:48

POINT#	X	Y
1:	0.745	0.250
2:	0.472	0.463
3:	0.072	0.705
4:	-0.043	0.129
5:	-0.317	-0.781

X CENTROID: 0.186
Y CENTROID: 0.153
POA TO CENTROID: 0.241
HORZ SPREAD: 1.062
VERT SPREAD: 1.486
GROUP SPREAD: 1.536
MIN RADIUS: 0.230
MAX RADIUS: 1.061
MEAN RADIUS: 0.569
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

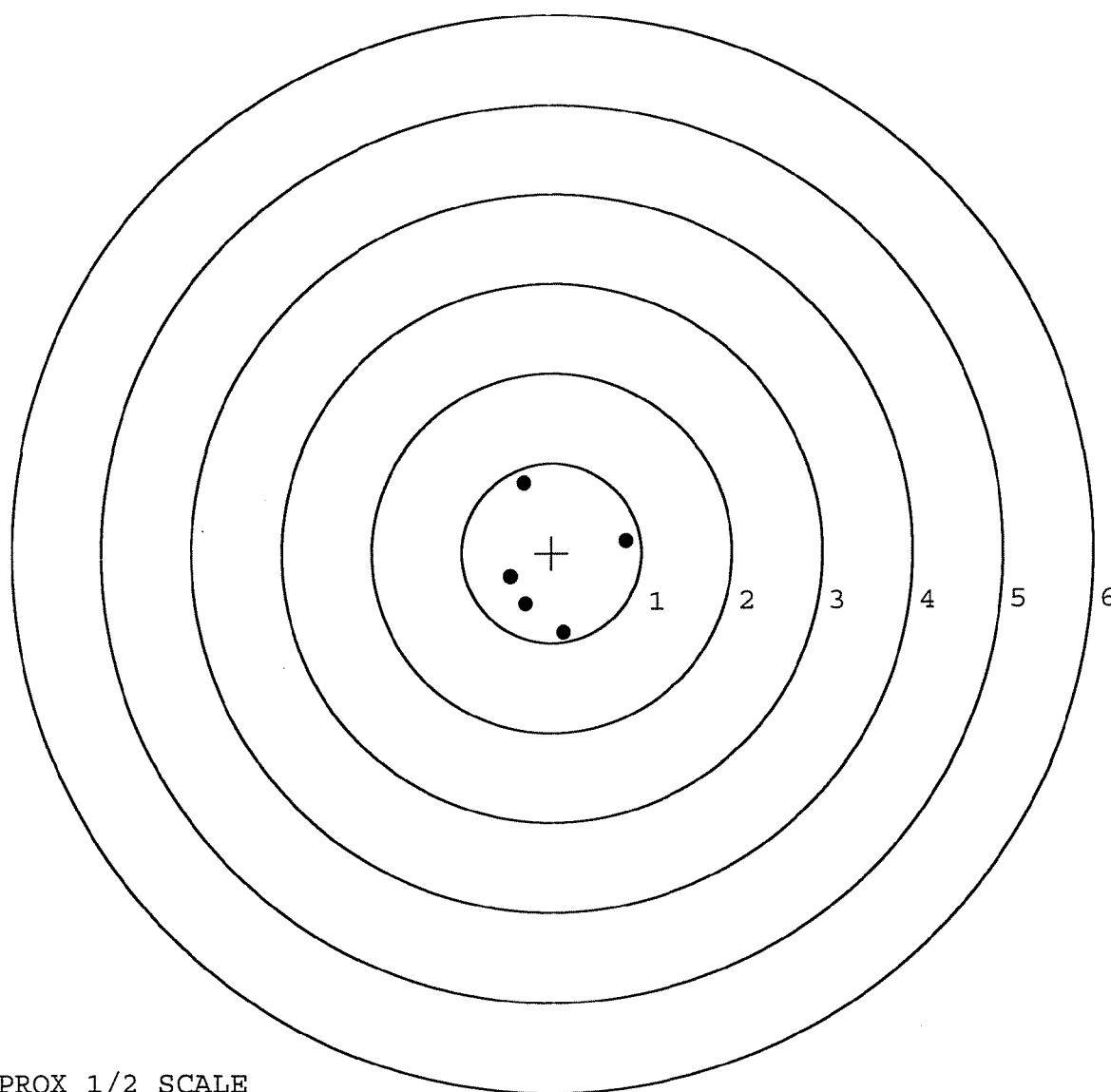
BARBER - M24 0156800

SERIAL NUMBER: G6285937. __0
TARGET NUMBER: 2
FILE DATE: 05/09/2003
FILE TIME: 04:48

POINT#	X	Y
1:	0.127	-0.897
2:	-0.296	-0.574
3:	-0.466	-0.270
4:	0.827	0.130
5:	-0.311	0.786

X CENTROID: -0.024
Y CENTROID: -0.165
POA TO CENTROID: 0.167
HORZ SPREAD: 1.293
VERT SPREAD: 1.683
GROUP SPREAD: 1.739
MIN RADIUS: 0.454
MAX RADIUS: 0.993
MEAN RADIUS: 0.717

IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE