

G6285951

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



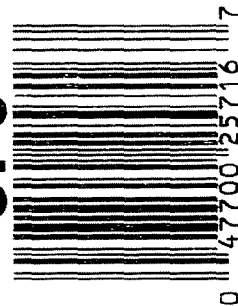
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6285951

UPC



28 FORM

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66285951**
Order No. **25716**

Made in Illinois, U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

07EX

5716 66285951

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6285951

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		8-12-03	Ac
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-12-03	Ac
610	DIS-ASSEMBLE GUN		11-12-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-13-03	TRLW
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-30-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-30-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-30-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-30-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	10-2-03	TRLW

OP #	OPERATION NAME		READINGS			DATE	INITIAL	
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.75</u>	<u>7.5</u>	<u>7.75</u>	10-2-03	TRW	
CONT.								
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u>	<u>2.5</u>	<u>2.25</u>	10-2-03	TRW	
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT	.020 MIN	<u>.0235</u>	<u>.0225</u>	<u>.0225</u>	10-2-03	TRW	
	J) ASSEMBLE STOCK					9-30-03	RW	
	K) ASSEMBLE SWIVEL STUDS					10-3-03	RW	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					9-30-03	RW	
	M) IRON SIGHT ALIGNMENT					9-30-03	RW	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					9-30-03	RW	
640	GALLERY TEST AND TARGET		PASS FAIL			10-2-03	✓	
	MALFUNCTION		CORRECTION			10-2-03	✓	
	MALFUNCTION		CORRECTION			10-2-03	✓	
	MALFUNCTION		CORRECTION			10-2-03	✓	
	MALFUNCTION		CORRECTION			10-2-03	✓	
645	INSPECT FOR LIVE AMMO					10-2-03	✓	
655	FINAL INSPECTION A) HEADSPACE					10-3-03	RW	
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u>	<u>2.42</u>	<u>2.63</u>	<u>2.47</u>	<u>2.64</u>	10-2-03 TRW
	C) FUNCTION					10-3-03	RW	
660	PACK					10/6/03	RA	

BARBER - M24 0156912
 AVERAGE PULL FORCE BETWEEN
 INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

9-10-03

TESTER

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.55	2.37		2.61	
PULL #2	2.38	2.70		2.47	
PULL #3	2.09	2.48		2.42	
PULL #4	2.67	2.43		2.53	
PULL #5	2.49	2.34		2.45	
TOTAL	12.18	12.32		12.48	
AVERAGE	2.43	2.46		2.49	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.37	3.36		
PULL #2	3.33	3.24		
PULL #3	3.35	3.36		
PULL #4	3.38	3.31		
PULL #5	3.34	3.26		
TOTAL	16.77	16.53		
AVERAGE	3.35	3.30		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.31	4.29		4.49
PULL #2	4.30	4.34		4.10
PULL #3	4.37	4.40		4.34
PULL #4	4.31	4.29		4.45
PULL #5	4.29	4.20		4.28
TOTAL	21.58	20.51		21.66
AVERAGE	4.31	4.30		4.33

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285951.___0

FILE DATE AND TIME: 10/02/2003 03:01

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

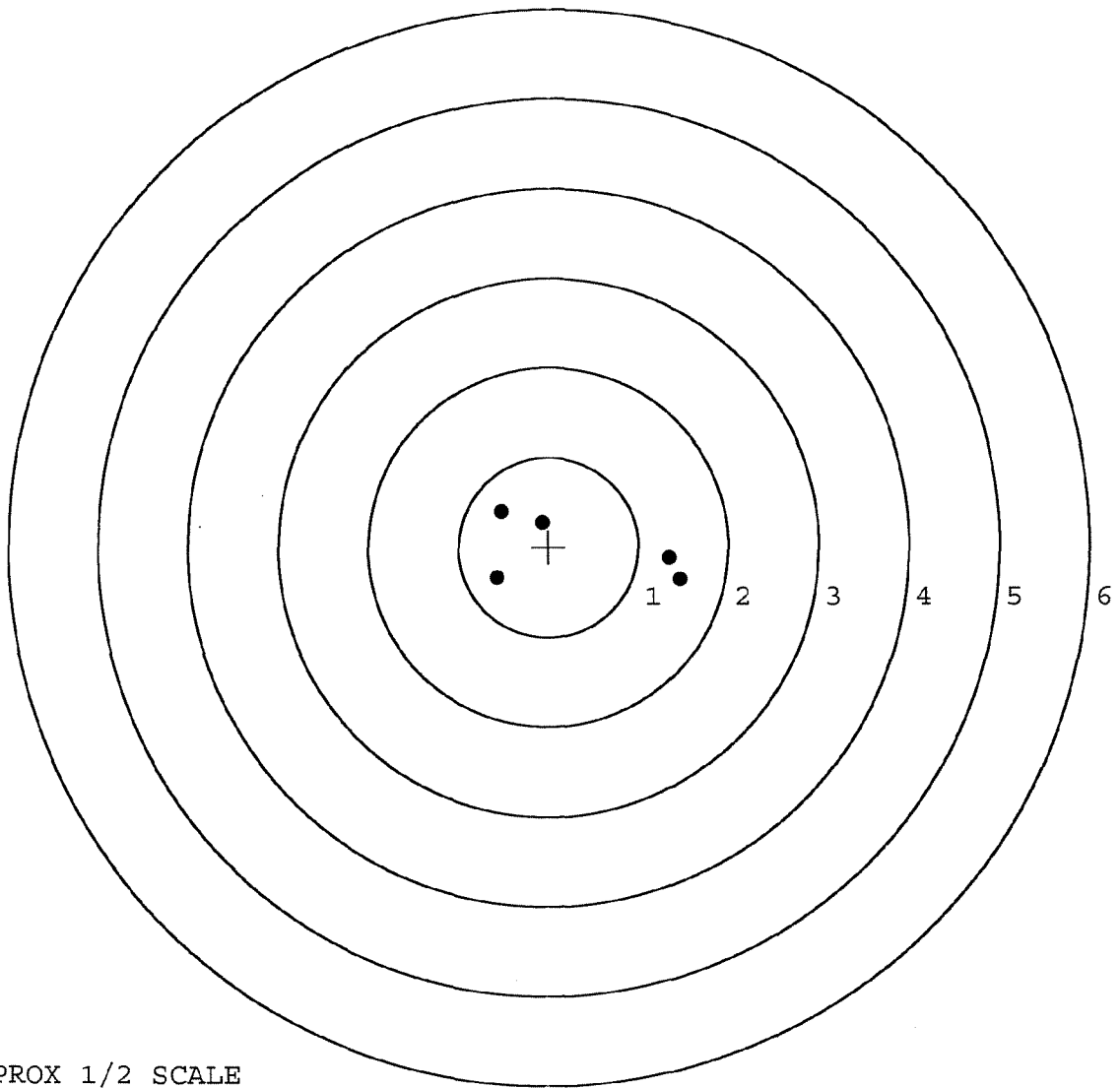
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean 7895

SERIAL NUMBER: G6285951. __0
 TARGET NUMBER: 1
 FILE DATE: 10/02/2003
 FILE TIME: 03:01

POINT#	X	Y
1:	1.462	-0.361
2:	1.342	-0.129
3:	-0.067	0.273
4:	-0.521	0.395
5:	-0.568	-0.344

X CENTROID: 0.330
 Y CENTROID: -0.033
 POA TO CENTROID: 0.331
 HORZ SPREAD: 2.030
 VERT SPREAD: 0.756
 GROUP SPREAD: 2.122
 MIN RADIUS: 0.501
 MAX RADIUS: 1.179
 MEAN RADIUS: 0.920
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



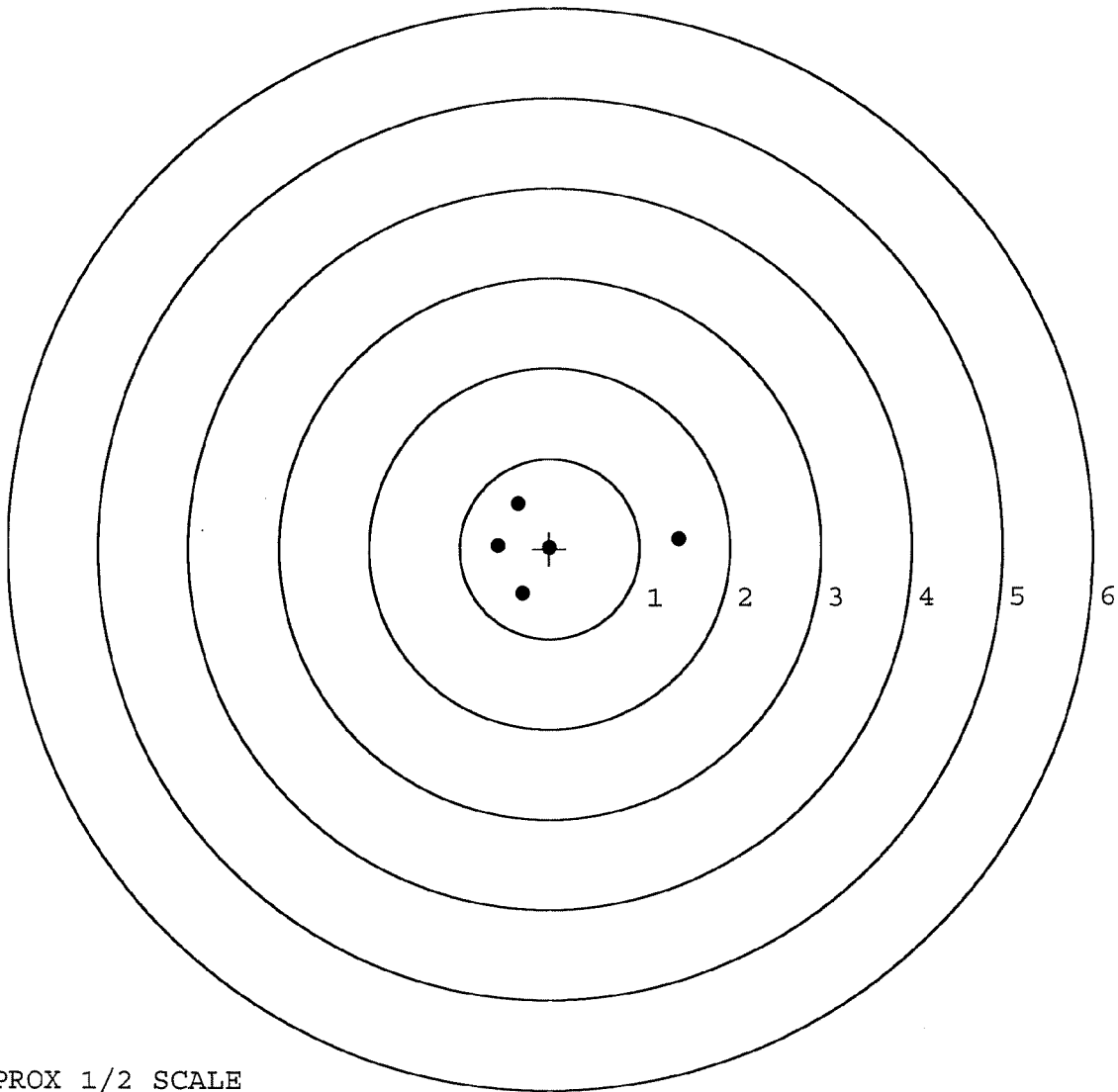
TARGET APPROX 1/2 SCALE

BARBER - M24 0156915

SERIAL NUMBER: G6285951. __0
 TARGET NUMBER: 2
 FILE DATE: 10/02/2003
 FILE TIME: 03:01

POINT#	X	Y
1:	1.428	0.105
2:	0.001	0.012
3:	-0.306	-0.502
4:	-0.577	0.040
5:	-0.349	0.504

X CENTROID: 0.039
 Y CENTROID: 0.032
 POA TO CENTROID: 0.051
 HORZ SPREAD: 2.005
 VERT SPREAD: 1.006
 GROUP SPREAD: 2.006
 MIN RADIUS: 0.043
 MAX RADIUS: 1.391
 MEAN RADIUS: 0.659
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE