

G 6285952

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**

**BOLT ACTION CENTERFIRE RIFLE**

**24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



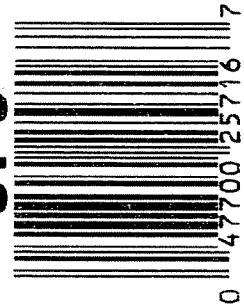
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

**G6285952**

**UPC**



28 FORM

**Remington®**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

VERY IMPORTANT  
 Instruction Book  
 enclosed to assure  
 safe use of this  
 firearm.

SERIAL NO.  
**66285952**

ORDER NO.  
**25716**

28

Made in Illinois, NY Reg. U.S. Pat. & Tar. Off. Marca Registrada Par-Que Japonese.

**07EX**

5716 66285952

**ORDER 25716**

M/24 7.62 NATO S.W.S. (COMPLETE SYST

**UPC**



**ORDER 25716**

M/24 7.62 NATO S.W.S. (COMPLETE SYST

**UPC**



SERIAL NO.



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G628 5952

| OP #      | OPERATION NAME                                           | READINGS             | DATE     | INITIAL |
|-----------|----------------------------------------------------------|----------------------|----------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                |                      | 11-12-03 | RTL     |
| 600       | PROOF                                                    |                      | 8-12-03  | KE      |
| 607       | CHECK HEADSPACE                                          | MAGNA-FLUX INSPECTED | 8-12-03  | KE      |
| 610       | DIS-ASSEMBLE GUN                                         |                      | 11-12-03 | RTL     |
| 612       | MAGNAFLUX BBL ACTION MAGNAFLUX BOLT                      | OPERATOR <u>RL</u>   |          |         |
| 615       | ROLLMARK CALIBER                                         |                      | 8-15-03  | SB      |
| 617       | DRILL AND TAP SIGHT HOLES                                |                      | 8-13-03  | TRW     |
| 620       | APPLY COATINGS (BARREL ACTION)                           |                      |          |         |
|           | (BOLT)                                                   |                      |          |         |
| 625       | FINAL ASSEMBLY                                           |                      |          |         |
|           | A) CLEAN INSIDE OF BOLT ASSEMBLY                         |                      | 10-2-03  | RLW     |
|           | B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD |                      | 10-2-03  | RLW     |
|           | C) INSPECT EJECTOR HOLE FOR CHAMFER                      |                      | 10-2-03  | RLW     |
|           | D) OIL FIRING PIN ASSEMBLY                               |                      | 10-2-03  | RLW     |
|           | E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE         | 2.50 LBS +/- .5 LBS  | 10-3-03  | TRW     |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>8.0</u> <u>8.25</u> <u>8.5</u>                           | 10-3-03 | TRW     |
| CONT. |                                                                          |                                                             |         |         |
|       | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3.0</u> <u>3.25</u> <u>2.75</u>                          | 10-3-03 | TRW     |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.022</u> <u>.0225</u> <u>.0225</u>                       | 10-3-03 | TRW     |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 10-2-03 | RW      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 10-3-03 | RW      |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 10-2-03 | RW      |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 10-2-03 | RW      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 10-2-03 | RW      |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 10-3-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 10-3-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 10-3-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 10-3-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 10-3-03 | TRW     |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | 10-3-03 | TRW     |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 10-3-03 | RW      |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.62</u> <u>2.19</u> <u>2.14</u> <u>2.23</u> <u>2.20</u> | 10/3/03 | RW      |
|       | C) FUNCTION                                                              |                                                             | 10-3-03 | RW      |
| 660   | PACK                                                                     |                                                             | 10/4/03 | RA      |

**BARBER - M24 0156921****AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS**

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. \_\_\_\_\_

DATE

9-13-03

TESTER

TRW

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER<br>50 CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |       | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------|----------|
| PULL #1 | 2.31                | 2.65                        |                                   | 2.18  |          |
| PULL #2 | 2.62                | 2.60                        |                                   | 2.14  |          |
| PULL #3 | 2.21                | 2.71                        |                                   | 2.13  |          |
| PULL #4 | 2.30                | 2.56                        |                                   | 2.16  |          |
| PULL #5 | 2.21                | 2.54                        |                                   | 2.23  |          |
| TOTAL   | 11.55               | 13.06                       |                                   | 10.84 |          |
| AVERAGE | 2.31                | 2.61                        |                                   | 2.16  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER<br>20 CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.43                | 3.25                        |  |          |
| PULL #2 | 3.17                | 3.27                        |  |          |
| PULL #3 | 3.39                | 3.17                        |  |          |
| PULL #4 | 3.15                | 3.27                        |  |          |
| PULL #5 | 3.17                | 3.23                        |  |          |
| TOTAL   | 16.31               | 16.19                       |  |          |
| AVERAGE | 3.26                | 3.23                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER<br>20 CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.22                | 4.09                        |                                   | 4.49                                    |
| PULL #2 | 4.34                | 4.04                        |                                   | 4.46                                    |
| PULL #3 | 4.38                | 4.01                        |                                   | 4.49                                    |
| PULL #4 | 4.27                | 4.14                        |                                   | 4.31                                    |
| PULL #5 | 4.15                | 4.06                        |                                   | 4.43                                    |
| TOTAL   | 21.36               | 20.34                       |                                   | 22.18                                   |
| AVERAGE | 4.27                | 4.06                        |                                   | 4.43                                    |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285952.\_\_0  
FILE DATE AND TIME: 10/03/2003 06:22

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA  
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

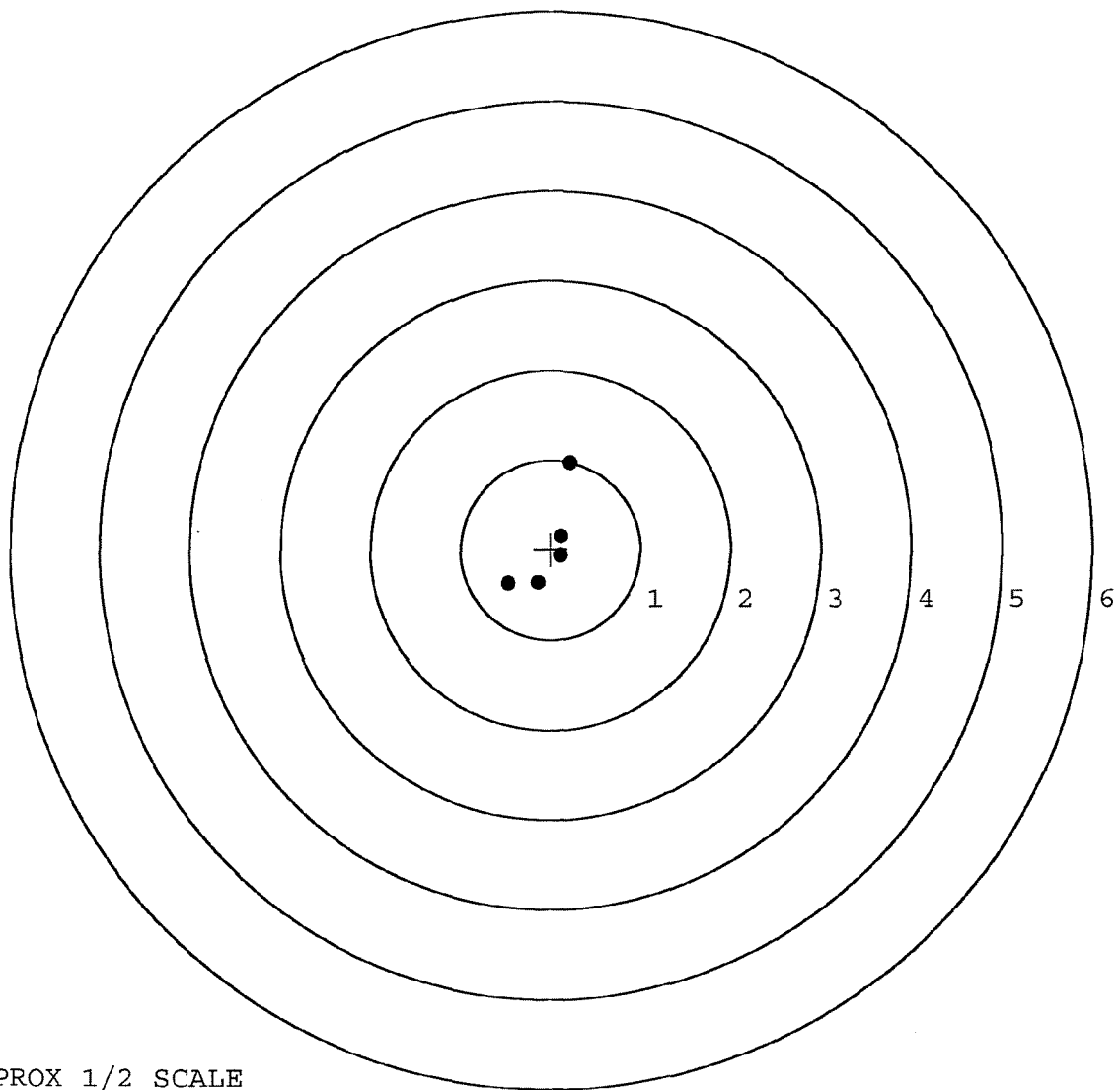
mean . 5785

**BARBER - M24 0156923**

SERIAL NUMBER: G6285952. \_\_0  
 TARGET NUMBER: 1  
 FILE DATE: 10/03/2003  
 FILE TIME: 06:22

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.471 | -0.382 |
| 2:     | -0.137 | -0.376 |
| 3:     | 0.109  | -0.075 |
| 4:     | 0.116  | 0.152  |
| 5:     | 0.224  | 0.972  |

X CENTROID: -0.032  
 Y CENTROID: 0.058  
 POA TO CENTROID: 0.066  
 HORZ SPREAD: 0.695  
 VERT SPREAD: 1.354  
 GROUP SPREAD: 1.522  
 MIN RADIUS: 0.175  
 MAX RADIUS: 0.949  
 MEAN RADIUS: 0.477  
 # IN 1 IN DIAMETER: 3  
 # IN 2 IN DIAMETER: 5  
 # in 3 IN DIAMETER: 5

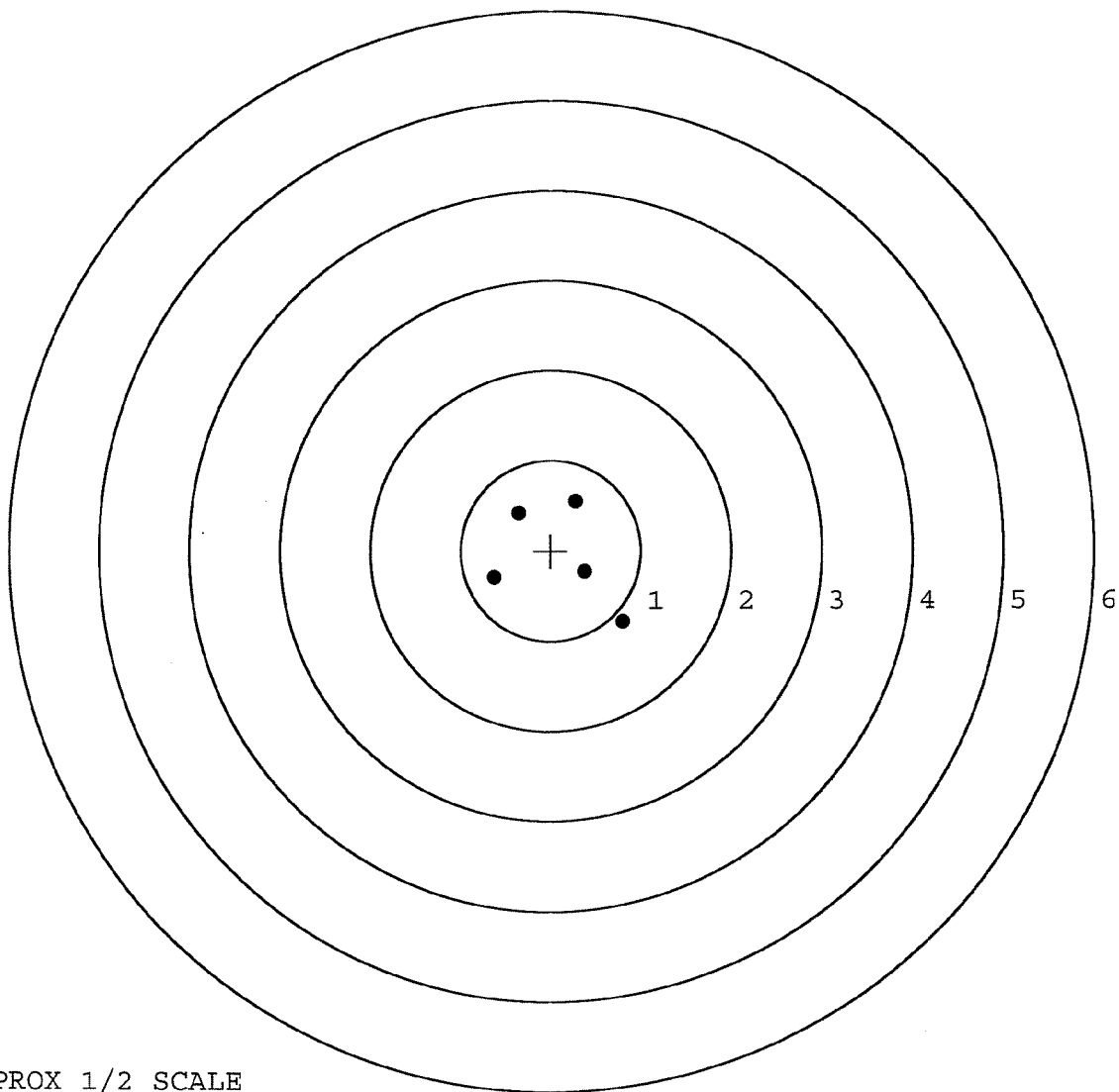


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285952. \_\_0  
 TARGET NUMBER: 2  
 FILE DATE: 10/03/2003  
 FILE TIME: 06:22

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.803  | -0.793 |
| 2:     | 0.374  | -0.239 |
| 3:     | 0.278  | 0.542  |
| 4:     | -0.355 | 0.420  |
| 5:     | -0.629 | -0.296 |

X CENTROID: 0.094  
 Y CENTROID: -0.073  
 POA TO CENTROID: 0.119  
 HORZ SPREAD: 1.432  
 VERT SPREAD: 1.335  
 GROUP SPREAD: 1.677  
 MIN RADIUS: 0.325  
 MAX RADIUS: 1.010  
 MEAN RADIUS: 0.680  
 # IN 1 IN DIAMETER: 1  
 # IN 2 IN DIAMETER: 4  
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE