

G6285958

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66285958**
Order No. **25716**

Made in Illinois, U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

46

02EX

5716 66285958

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYS)

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYS)

UPC



SERIAL NO.



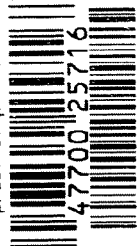
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



0 47700 25716 7

G6285958

owner registration sticker



0 47700 25716 7

G6285958

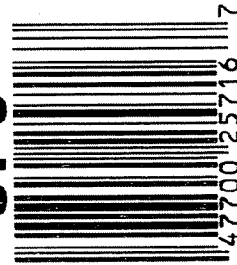
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6285958

UPC



0 47700 25716 7

46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6285958

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AC
607	CHECK HEADSPACE		8-8-03	AC
610	DIS-ASSEMBLE GUN		8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRW
620	APPLY COATINGS (BARREL ACTION)		8-26	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8/29/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/29/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/29/03	DA
	D) OIL FIRING PIN ASSEMBLY		8/29/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP # OP BARBER FROM M24 AME 56980			READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.5</u>	<u>7.5</u>	<u>8.0</u>	9-23-03	TRW		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.25</u>	<u>3.5</u>	<u>3.0</u>	9-23-03	TRW		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.025</u>	<u>.024</u>	9-24-03	RTL		
	J) ASSEMBLE STOCK					8-29-03	AW		
	K) ASSEMBLE SWIVEL STUDS					9-24-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					9-22-03	RTL		
	M) IRON SIGHT ALIGNMENT					9-22-03	RTL		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					9-22-03	RTL		
640	GALLERY TEST AND TARGET		PASS FAIL			9-23-03	RTL		
	MALFUNCTION		CORRECTION			9-23-03	RTL		
	MALFUNCTION		CORRECTION			9-22-03	RTL		
	MALFUNCTION		CORRECTION			9-23-03	RTL		
	MALFUNCTION		CORRECTION			9-23-03	RTL		
645	INSPECT FOR LIVE AMMO					9-23-03	RTL		
655	FINAL INSPECTION A) HEADSPACE					9-25-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u>	<u>2.75</u>	<u>2.75</u>	<u>2.71</u>	<u>2.80</u>	9-24-03	OTA
	C) FUNCTION					9-25-03	RTL		
660	PACK					9/26/03	OTA		

BARBER - M24 0156981
 AVERAGE PULL FORCE BETWEEN
 INITIAL & CYCLE TESTS
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 8-11-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.14	2.05		2.14	
PULL #2	2.22	2.02		2.55	
PULL #3	2.12	2.06		2.17	
PULL #4	2.15	2.04		2.16	
PULL #5	2.23	2.11		2.23	
TOTAL	10.86	10.28		11.25	
AVERAGE	2.17	2.05		2.25	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.29		
PULL #2	3.01	3.26		
PULL #3	3.34	3.22		
PULL #4	3.18	3.35		
PULL #5	3.22	3.21		
TOTAL	15.87	16.33		
AVERAGE	3.18	3.26		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.30	4.09		4.23
PULL #2	4.06	4.14		4.05
PULL #3	4.24	4.13		4.07
PULL #4	4.36	4.06		4.12
PULL #5	4.24	4.00		4.11
TOTAL	21.20	20.42		20.58
AVERAGE	4.24	4.08		4.11

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285958.__0
FILE DATE AND TIME: 09/23/2003 08:44

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

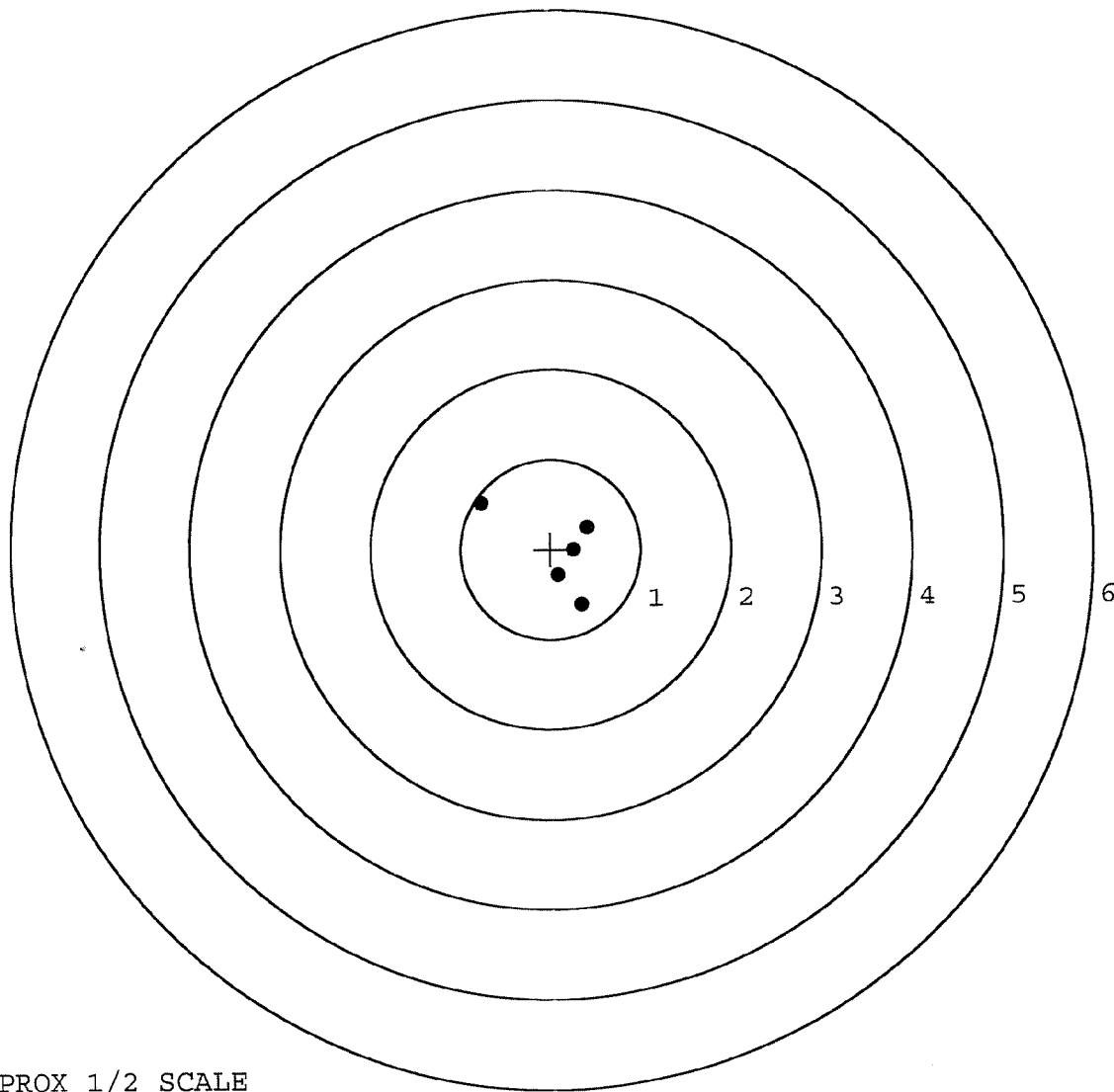
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .627

SERIAL NUMBER: G6285958. __0
 TARGET NUMBER: 1
 FILE DATE: 09/23/2003
 FILE TIME: 08:44

POINT#	X	Y
1:	0.340	-0.614
2:	0.080	-0.290
3:	0.259	-0.008
4:	0.407	0.245
5:	-0.770	0.520

X CENTROID: 0.063
 Y CENTROID: -0.029
 POA TO CENTROID: 0.070
 HORZ SPREAD: 1.177
 VERT SPREAD: 1.134
 GROUP SPREAD: 1.587
 MIN RADIUS: 0.197
 MAX RADIUS: 0.998
 MEAN RADIUS: 0.509
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285958. 0

TARGET NUMBER: 2

FILE DATE: 09/23/2003

FILE TIME: 08:44

POINT#	X	Y
1:	1.224	0.676
2:	0.197	-0.172
3:	-0.262	-0.358
4:	-0.826	-0.228
5:	-0.557	0.477

X CENTROID: -0.045

Y CENTROID: 0.079

POA TO CENTROID: 0.091

HORZ SPREAD: 2.050

VERT SPREAD: 1.034

GROUP SPREAD: 2.240

MIN RADIUS: 0.349

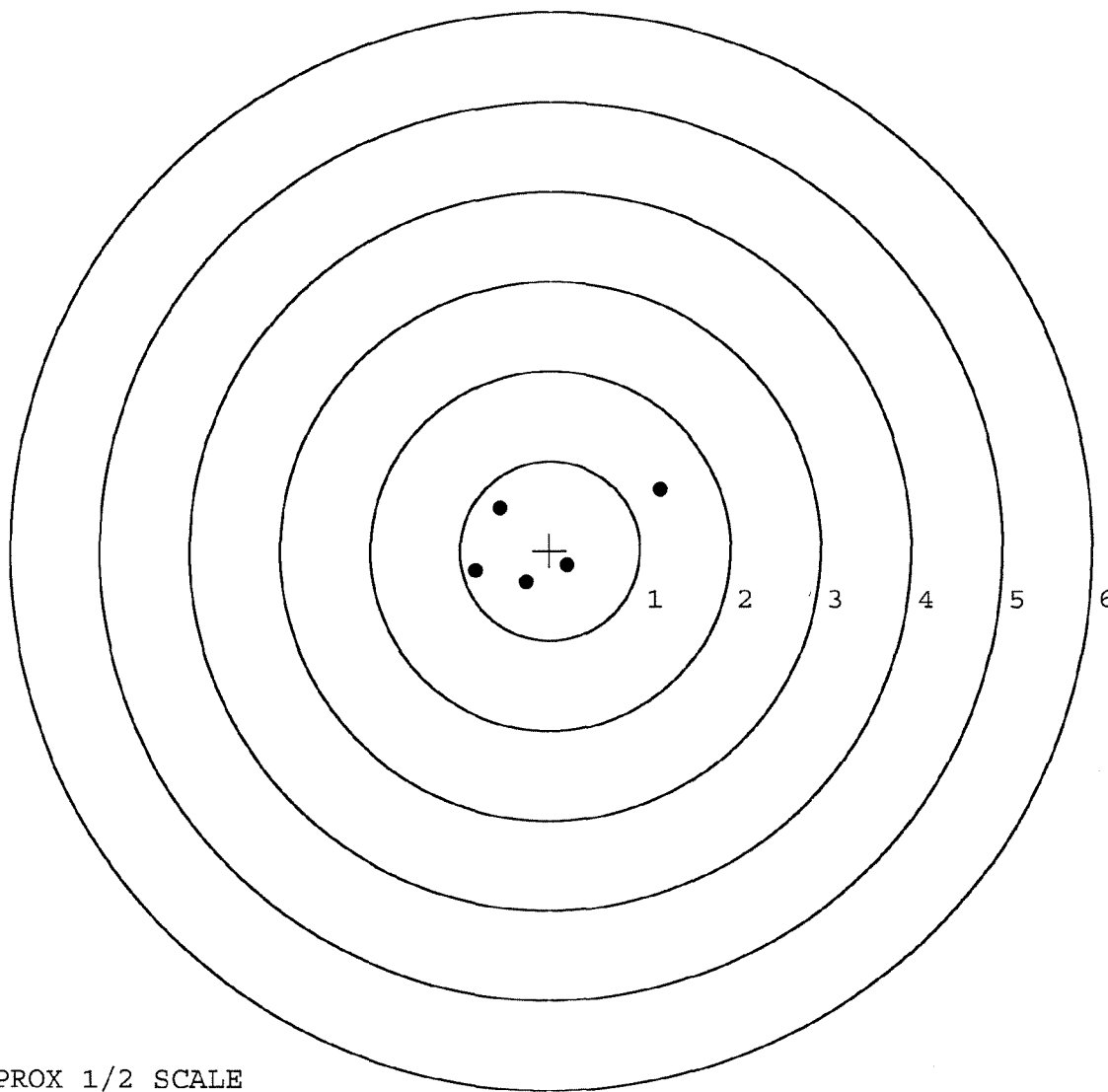
MAX RADIUS: 1.402

MEAN RADIUS: 0.745

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE