

G-6285959

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

SERIAL NO.
G6285959

ORDER NO.
25716

02EX

46

Made in Illinois, Inc. Reg. U.S. Pat. & Tm. Off. Marca Registrada Par Que Desposee.



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

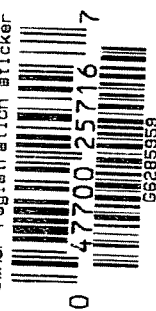
- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



ORDER NO. **25716**

BARREL LENGTH	24"
CAPACITY	6

G6285959

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G628 5959

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		8-12-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-12-03	AC
610	DIS-ASSEMBLE GUN		11-12-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RB</i>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)		8-18-03	TA
	(BOLT)		8-18-03	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-19-03	Rw
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-19-03	Rw
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-19-03	Rw
	D) OIL FIRING PIN ASSEMBLY		9-19-03	Rw
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.5</u> <u>7.0</u>	9-23-03	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.2</u> <u>2.2</u> <u>2.2</u>	9-23-03	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY		9-23-03	
	I) FIRING PIN INDENT .020 MIN	<u>10225</u> <u>10225</u> <u>104</u>	9-23-03	RTL
	J) ASSEMBLE STOCK		9-19-03	RW
	K) ASSEMBLE SWIVEL STUDS		9-24-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-19-03	RW
	M) IRON SIGHT ALIGNMENT		9-19-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-19-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-22-03	A
	MALFUNCTION	CORRECTION	9-22-03	A
	MALFUNCTION	CORRECTION	9-22-03	A
	MALFUNCTION	CORRECTION	9-22-03	A
	MALFUNCTION	CORRECTION	9-22-03	A
645	INSPECT FOR LIVE AMMO		9-22-03	A
655	FINAL INSPECTION A) HEADSPACE		9-24-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.70</u> <u>2.59</u> <u>2.56</u> <u>2.60</u>	9-23-03	DA
	C) FUNCTION		9-24-03	RTL
660	PACK		9/25/03	DA

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

9-19-03

TESTER

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.25	2.26		2.39	
PULL #2	2.17	2.64		2.34	
PULL #3	2.46	2.62		2.30	
PULL #4	2.33	2.55		2.39	
PULL #5	2.26	2.57		2.31	
TOTAL	11.47	12.63		11.73	
AVERAGE	2.29	2.52		2.34	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.34		
PULL #2	3.19	3.36		
PULL #3	3.14	3.43		
PULL #4	3.11	3.10		
PULL #5	3.18	3.13		
TOTAL	15.83	16.35		
AVERAGE	3.16	3.27		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX-SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.17	3.98		4.27
PULL #2	4.30	4.04		4.40
PULL #3	4.05	3.98		4.44
PULL #4	4.46	3.99		4.40
PULL #5	3.86	4.11		4.41
TOTAL	20.84	20.10		21.92
AVERAGE	4.16	4.02		4.38

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285959. __0
FILE DATE AND TIME: 09/22/2003 07:06

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

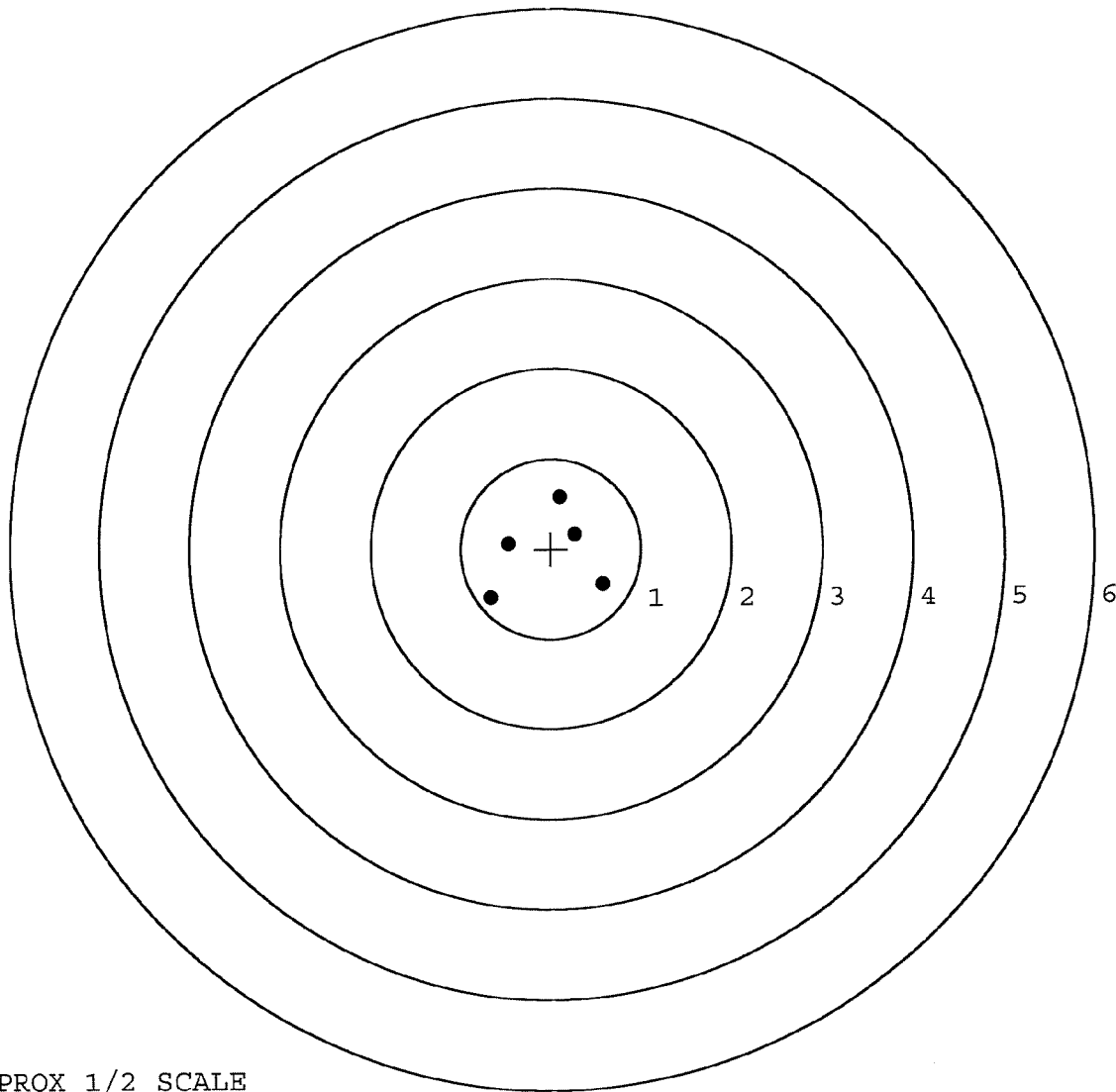
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean 771

SERIAL NUMBER: G6285959. __0
 TARGET NUMBER: 1
 FILE DATE: 09/22/2003
 FILE TIME: 07:06

POINT#	X	Y
1:	0.575	-0.397
2:	0.273	0.161
3:	0.104	0.574
4:	-0.467	0.060
5:	-0.667	-0.536

X CENTROID: -0.036
 Y CENTROID: -0.028
 POA TO CENTROID: 0.046
 HORZ SPREAD: 1.242
 VERT SPREAD: 1.110
 GROUP SPREAD: 1.351
 MIN RADIUS: 0.362
 MAX RADIUS: 0.810
 MEAN RADIUS: 0.589
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5

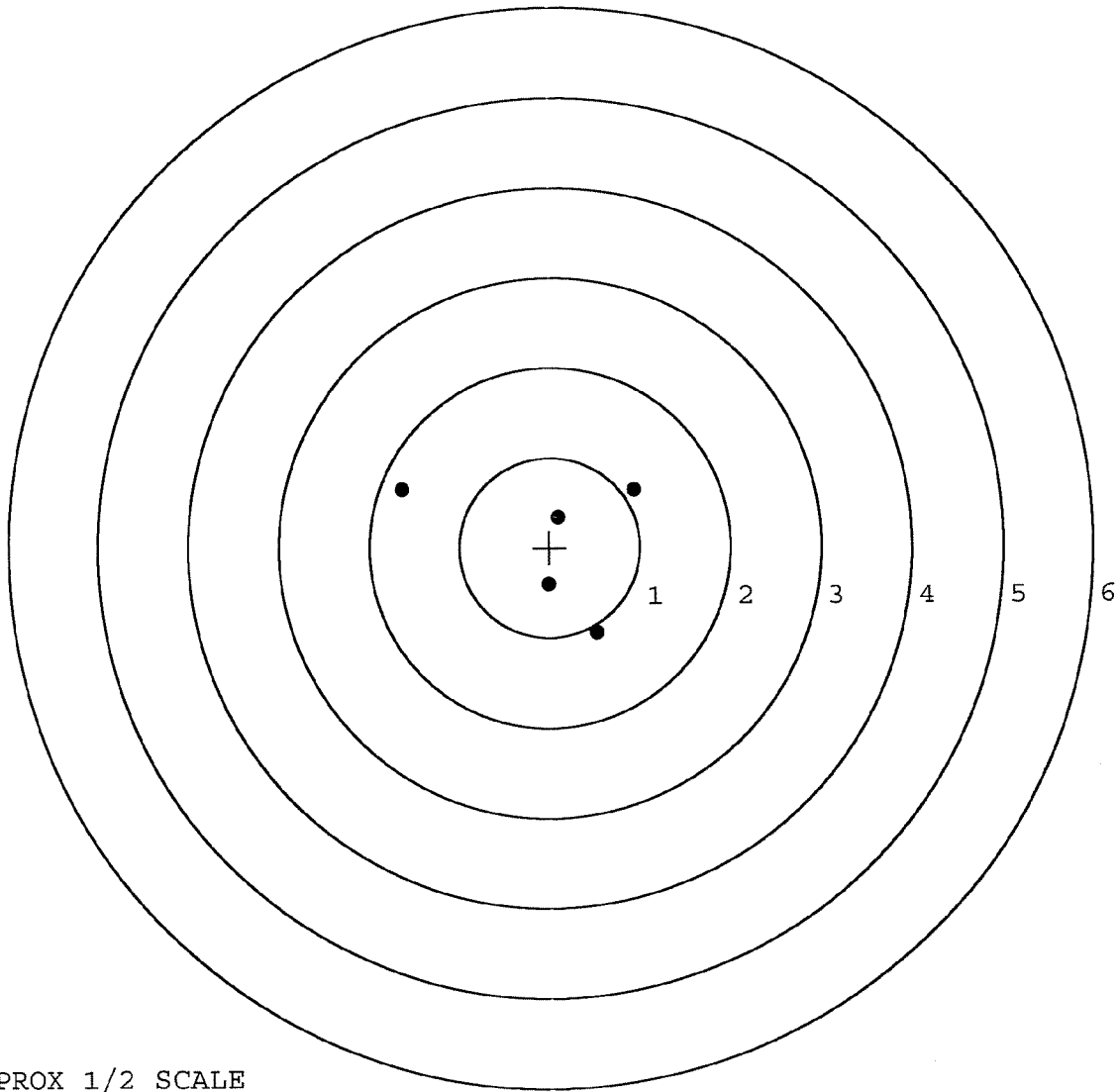


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285959. __0
 TARGET NUMBER: 2
 FILE DATE: 09/22/2003
 FILE TIME: 07:06

POINT#	X	Y
1:	0.521	-0.954
2:	-0.018	-0.414
3:	0.096	0.339
4:	0.936	0.635
5:	-1.635	0.659

X CENTROID: -0.020
 Y CENTROID: 0.053
 POA TO CENTROID: 0.057
 HORZ SPREAD: 2.571
 VERT SPREAD: 1.613
 GROUP SPREAD: 2.693
 MIN RADIUS: 0.309
 MAX RADIUS: 1.725
 MEAN RADIUS: 0.953
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 2
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE