

G 628 5960

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

28

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
66285960

ORDER NO.
25716

07EX



5716 66285960

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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SERIAL NO



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



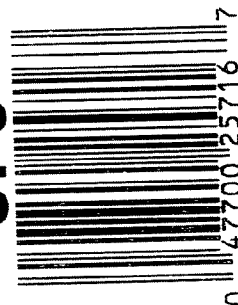
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6285960

UPC



28 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 628 5960

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		8-12-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTOR	8-12-03	AC
610	DIS-ASSEMBLE GUN		11-12-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-2-03	RLW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-2-03	RLW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-2-03	RLW
	D) OIL FIRING PIN ASSEMBLY		10-2-03	RLW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION	BARBER - M24 156998	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>5</u>	10/3/03	RW
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	10/3/03	RW
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.0225</u> <u>.0225</u>	10/3/03	RW
	J) ASSEMBLE STOCK			10-2-03	RW
	K) ASSEMBLE SWIVEL STUDS			10-3-03	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			10-2-03	RW
	M) IRON SIGHT ALIGNMENT			10-2-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			10-2-03	RW
640	GALLERY TEST AND TARGET		PASS FAIL	10-3-03	A
	MALFUNCTION		CORRECTION	10-3-03	A
	MALFUNCTION		CORRECTION	10-3-03	A
	MALFUNCTION		CORRECTION	10-3-03	A
	MALFUNCTION		CORRECTION	10-3-03	A
645	INSPECT FOR LIVE AMMO			10-3-03	A
655	FINAL INSPECTION A) HEADSPACE			10-3-03	RW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.71</u> <u>2.33</u> <u>2.58</u> <u>2.54</u>	10/3/03	RW
	C) FUNCTION			10-3-03	RW
660	PACK			10/6/03	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

BARBER M24 0156999

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 10-2-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.45	2.63		2.40	
PULL #2	2.53	2.46		2.60	
PULL #3	2.39	2.43		2.35	
PULL #4	2.37	2.48		2.26	
PULL #5	2.30	2.40		2.29	
TOTAL	12.04	12.40		11.90	
AVERAGE	2.40	2.48		2.38	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.29		
PULL #2	3.12	3.16		
PULL #3	3.21	3.13		
PULL #4	3.28	3.28		
PULL #5	3.22	3.19		
TOTAL	16.04	16.05		
AVERAGE	3.20	3.21		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.11	4.33		3.96
PULL #2	4.23	4.42		4.00
PULL #3	4.24	4.40		4.02
PULL #4	4.35	4.43		4.12
PULL #5	4.26	4.47		4.13
TOTAL	21.19	22.05		20.23
AVERAGE	4.23	4.41		4.04

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285960.__0
FILE DATE AND TIME: 10/03/2003 06:29

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

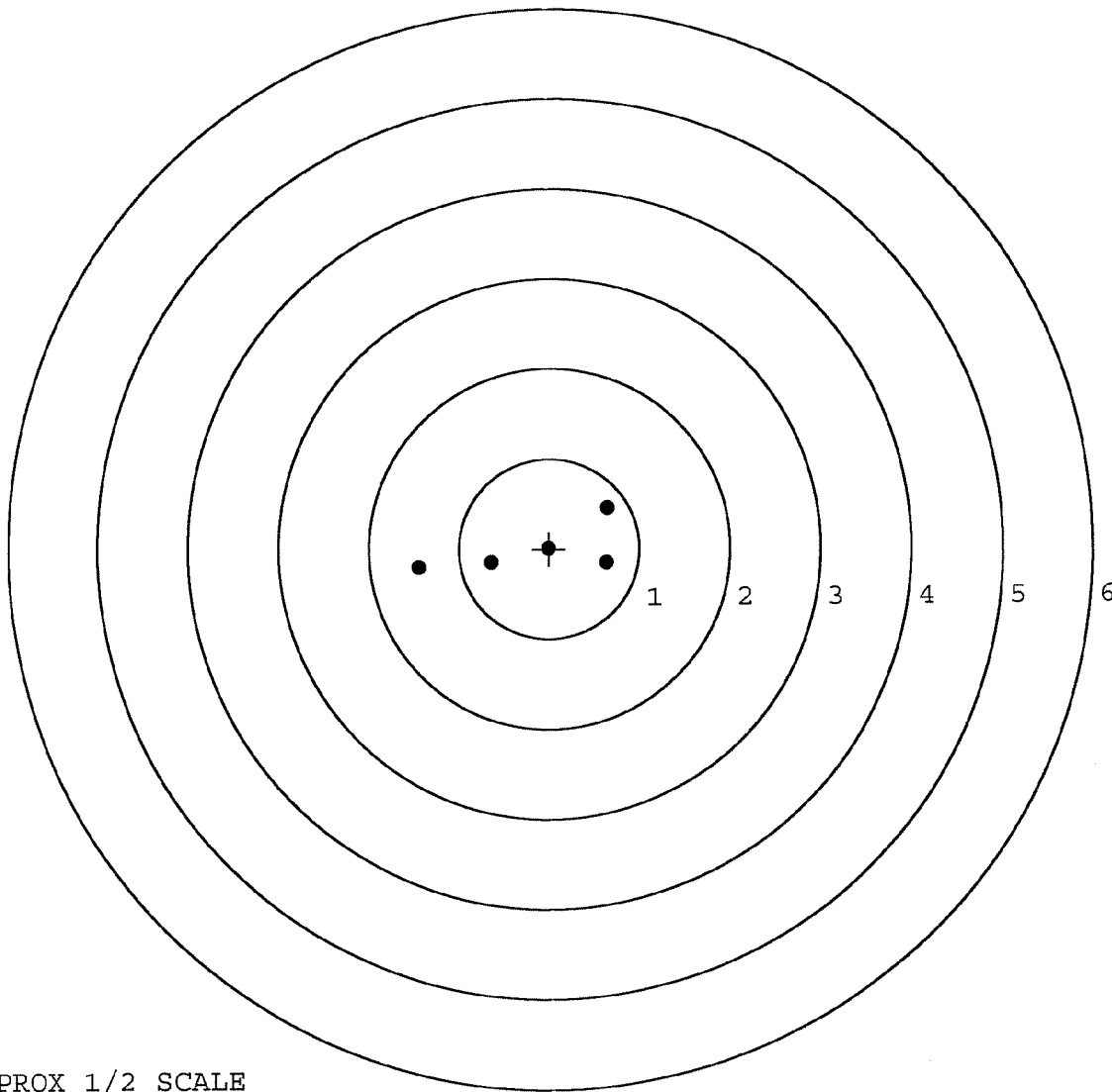
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .736

SERIAL NUMBER: G6285960. __0
 TARGET NUMBER: 1
 FILE DATE: 10/03/2003
 FILE TIME: 06:29

POINT#	X	Y
1:	0.634	-0.161
2:	0.653	0.450
3:	-0.007	-0.003
4:	-0.641	-0.149
5:	-1.448	-0.199

X CENTROID: -0.162
 Y CENTROID: -0.012
 POA TO CENTROID: 0.162
 HORZ SPREAD: 2.101
 VERT SPREAD: 0.649
 GROUP SPREAD: 2.199
 MIN RADIUS: 0.155
 MAX RADIUS: 1.300
 MEAN RADIUS: 0.740
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285960. __0

TARGET NUMBER: 2

FILE DATE: 10/03/2003

FILE TIME: 06:29

POINT#	X	Y
1:	0.757	0.386
2:	0.283	0.030
3:	0.178	-0.362
4:	-0.603	-0.631
5:	-0.579	1.018

X CENTROID: 0.007

Y CENTROID: 0.088

POA TO CENTROID: 0.088

HORZ SPREAD: 1.360

VERT SPREAD: 1.649

GROUP SPREAD: 1.649

MIN RADIUS: 0.282

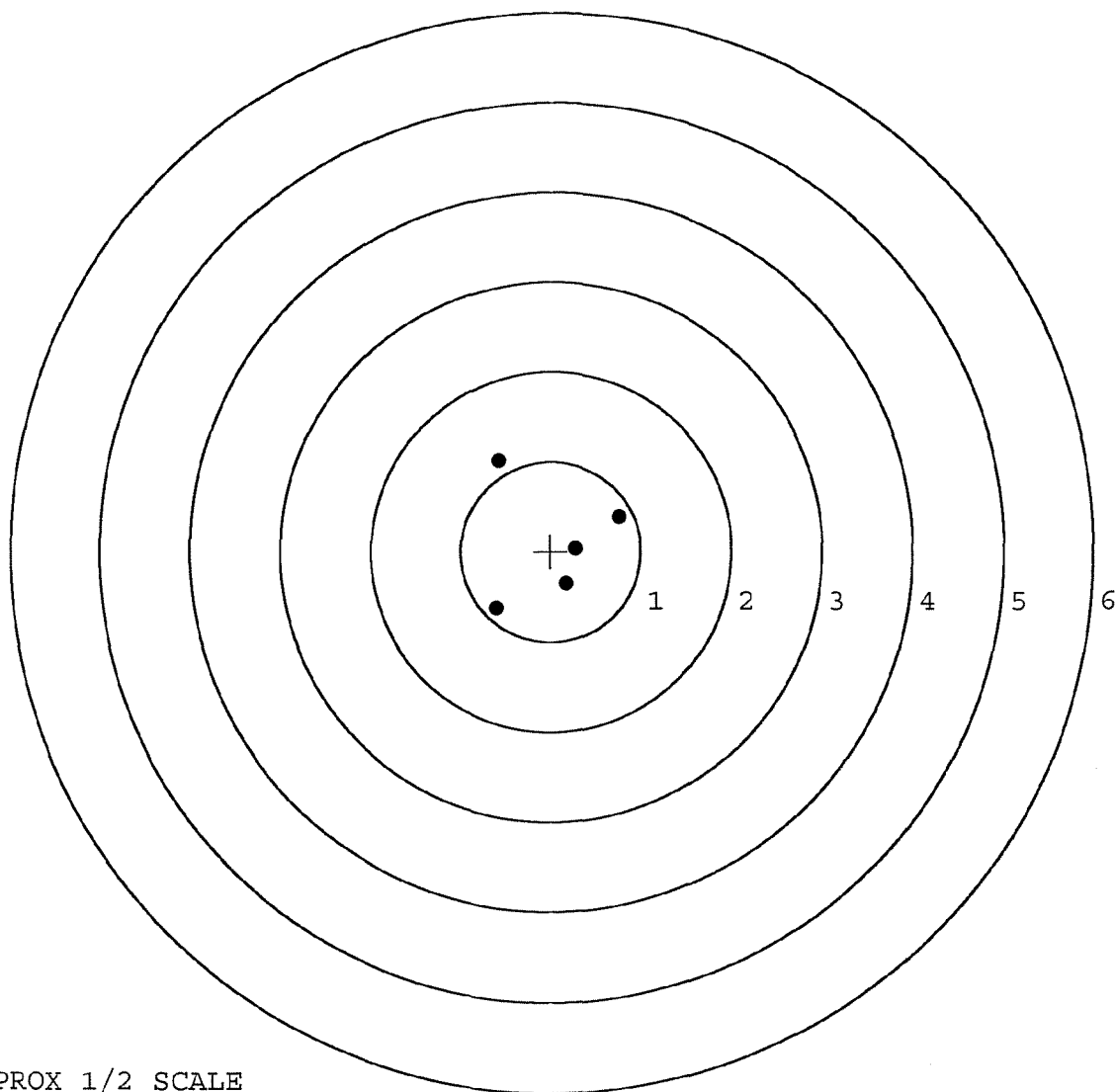
MAX RADIUS: 1.099

MEAN RADIUS: 0.723

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE