

G6285962

**SERIAL NO.**  
**66285962**

ORDER NO.  
**25716**

**02EX**

# Remington®

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

Made in Illion, NY Reg. U.S. Pat & tm. Off. Marks Registered Marke Deposee.



5716 G6285962

**ORDER 25716**

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

**ORDER 25716**

M/24 7.62 NATO S.W.S. (COMPLETE SYS)

UPC



0 47700 25716 7

SERIAL NO.



G6285962

**1/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**

**BOLT ACTION CENTERFIRE RIFLE**

**24" BARREL 7.62 NATO**

-- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



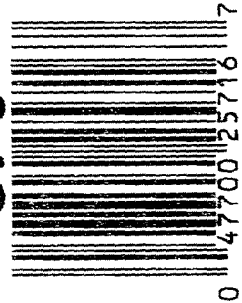
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

**G6285962**

**UPC**



46 FORM

## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 628 5962

| OP #      | OPERATION NAME                                                 | READINGS             | DATE    | INITIAL |
|-----------|----------------------------------------------------------------|----------------------|---------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                      |                      | 8-13-03 | RTL     |
| 600       | PROOF                                                          |                      | 8-13-03 | AE      |
| 607       | CHECK HEADSPACE                                                | MAGNA-FLUX INSPECTOR | 8-13-03 | AE      |
| 610       | DIS-ASSEMBLE GUN                                               |                      | 8-14-03 | RTL     |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                         | OPERATOR <i>RL</i>   |         |         |
| 615       | ROLLMARK CALIBER                                               |                      | 8-15-03 | SB      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                   |                      | 8-14-03 | TRW     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                              |                      | 9-4     | TA      |
|           | (BOLT)                                                         |                      | 9-4     | TA      |
| 625       | FINAL ASSEMBLY                                                 |                      |         |         |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                      | 9-8-03  | RW      |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                      | 9-8-03  | RW      |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                      | 9-8-03  | RW      |
|           | D) OIL FIRING PIN ASSEMBLY                                     |                      | 9-8-03  | RW      |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS  |         |         |

| OP #  | OPERATION                                                             | BARBER M24 M57019                         | READINGS                                                    | DATE    | INITIAL |
|-------|-----------------------------------------------------------------------|-------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | <u>50</u> <u>50</u> <u>55</u>                               | 9/22/03 | DA      |
| CONT. | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>25</u> <u>2.5</u> <u>2.5</u>                             | 9/22/03 | DA      |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |                                                             |         |         |
|       | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>.022</u> <u>.022</u> <u>.023</u>                         | 9/16/03 | DA      |
|       | J) ASSEMBLE STOCK                                                     |                                           |                                                             | 9-8-03  | RW      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |                                                             | 9-23-03 | RTL     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |                                                             | 9-11-03 | RW      |
|       | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |                                                             | 9-11-03 | RW      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |                                                             | 9-11-03 | RW      |
| 640   | GALLERY TEST AND<br>TARGET                                            |                                           | PASS FAIL                                                   | 9-20-03 | ✗       |
|       | MALFUNCTION                                                           |                                           | CORRECTION                                                  | 9-12-03 | ✗       |
|       | MALFUNCTION                                                           |                                           | CORRECTION                                                  | 9-12-03 | ✗       |
|       | MALFUNCTION                                                           |                                           | CORRECTION                                                  | 9-12-03 | ✗       |
|       | MALFUNCTION                                                           |                                           | CORRECTION                                                  | 9-12-03 | ✗       |
| 645   | INSPECT FOR LIVE AMMO                                                 |                                           |                                                             | 9-12-03 | ✗       |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |                                                             | 9-23-03 | RTL     |
|       | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>2.59</u> <u>2.62</u> <u>2.61</u> <u>2.64</u> <u>2.69</u> | 9/22/03 | DA      |
|       | C) FUNCTION                                                           |                                           |                                                             | 9-23-03 | RTL     |
| 660   | PACK                                                                  |                                           |                                                             | 9/24/03 | DA      |

BARBER - M24-0157020  
 AVERAGE FULL FORCE BETWEEN  
 INITIAL & CYCLE TESTS  
 2.50 LBS (plus or minus 0.50 LBS)  
 3.00 LBS (plus or minus 0.75 LBS)  
 4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. \_\_\_\_\_

DATE

9-8-03

TESTER

TRW

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER<br>50 CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |       | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------|----------|
| PULL #1 | 2.21                | 2.25                        |                                   | 2.46  |          |
| PULL #2 | 2.16                | 2.29                        |                                   | 2.31  |          |
| PULL #3 | 2.44                | 2.06                        |                                   | 2.22  |          |
| PULL #4 | 2.21                | 2.07                        |                                   | 2.04  |          |
| PULL #5 | 2.18                | 2.02                        |                                   | 2.14  |          |
| TOTAL   | 11.20               | 10.69                       |                                   | 11.17 |          |
| AVERAGE | 2.24                | 2.13                        |                                   | 2.23  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER<br>20 CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.19                | 3.32                        |  |          |
| PULL #2 | 3.16                | 3.27                        |  |          |
| PULL #3 | 3.15                | 3.08                        |  |          |
| PULL #4 | 3.19                | 3.07                        |  |          |
| PULL #5 | 3.20                | 3.08                        |  |          |
| TOTAL   | 15.89               | 15.82                       |  |          |
| AVERAGE | 3.17                | 3.16                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER<br>20 CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.31                | 4.31                        |                                   | 4.24                                    |
| PULL #2 | 4.20                | 4.33                        |                                   | 4.33                                    |
| PULL #3 | 4.16                | 4.49                        |                                   | 4.21                                    |
| PULL #4 | 4.21                | 4.35                        |                                   | 4.26                                    |
| PULL #5 | 4.25                | 4.27                        |                                   | 4.27                                    |
| TOTAL   | 21.13               | 21.75                       |                                   | 21.31                                   |
| AVERAGE | 4.22                | 4.35                        |                                   | 4.26                                    |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285962.\_\_0  
FILE DATE AND TIME: 09/12/2003 07:04

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA  
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .857

SERIAL NUMBER: G6285962. \_\_0

TARGET NUMBER: 1

FILE DATE: 09/12/2003

FILE TIME: 07:04

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.929  | -0.943 |
| 2:     | 0.479  | -0.508 |
| 3:     | -0.181 | -0.003 |
| 4:     | -0.114 | 0.652  |
| 5:     | -0.477 | 1.233  |

X CENTROID: 0.127

Y CENTROID: 0.086

POA TO CENTROID: 0.154

HORZ SPREAD: 1.406

VERT SPREAD: 2.176

GROUP SPREAD: 2.591

MIN RADIUS: 0.321

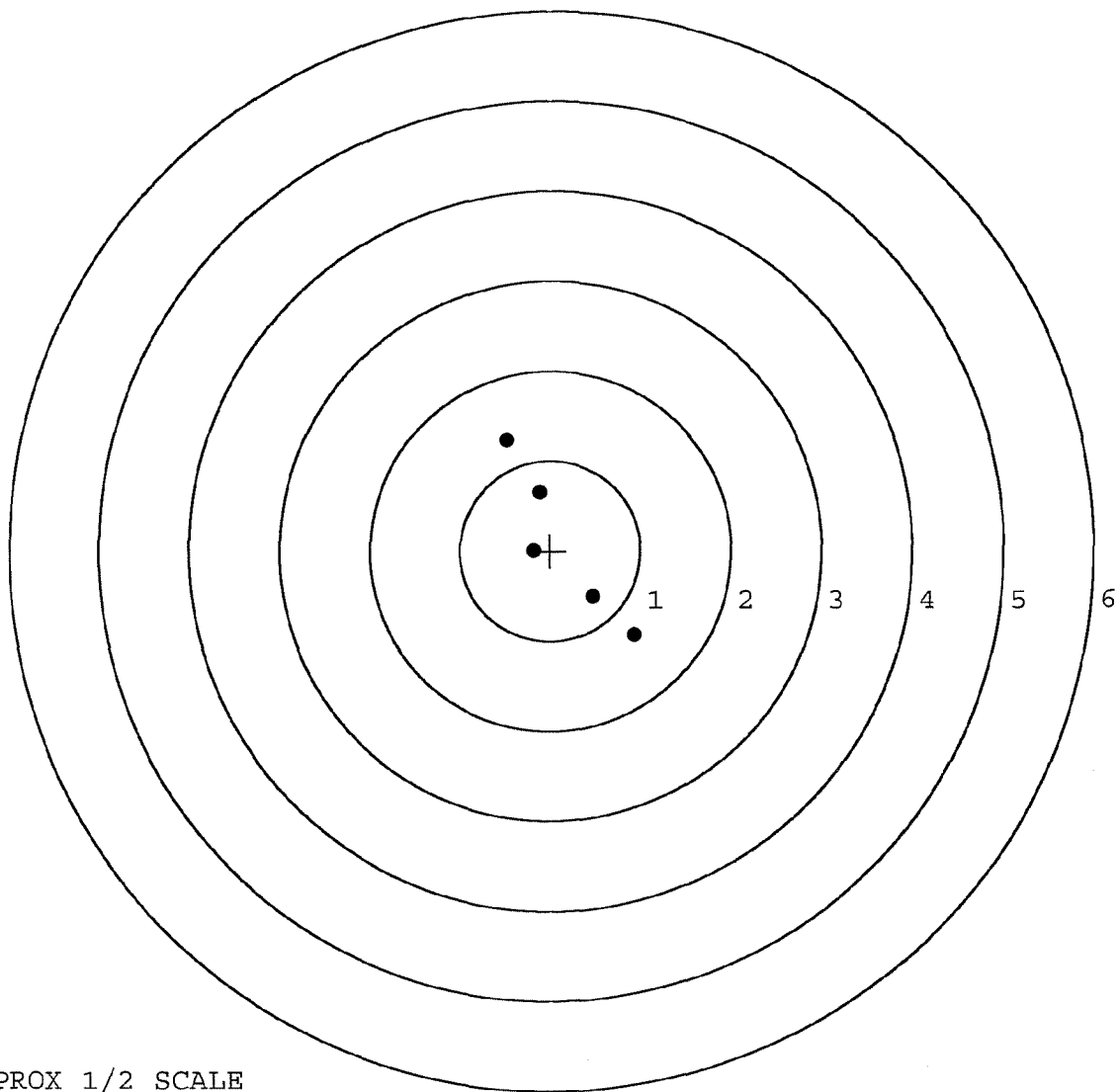
MAX RADIUS: 1.305

MEAN RADIUS: 0.845

# IN 1 IN DIAMETER: 1

# IN 2 IN DIAMETER: 3

# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285962. \_\_0

TARGET NUMBER: 2

FILE DATE: 09/12/2003

FILE TIME: 07:04

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.845  | -0.067 |
| 2:     | 0.313  | -0.020 |
| 3:     | -0.684 | 0.775  |
| 4:     | -0.393 | -0.647 |
| 5:     | 0.594  | 1.370  |

X CENTROID: 0.135

Y CENTROID: 0.282

POA TO CENTROID: 0.313

HORZ SPREAD: 1.529

VERT SPREAD: 2.017

GROUP SPREAD: 2.246

MIN RADIUS: 0.351

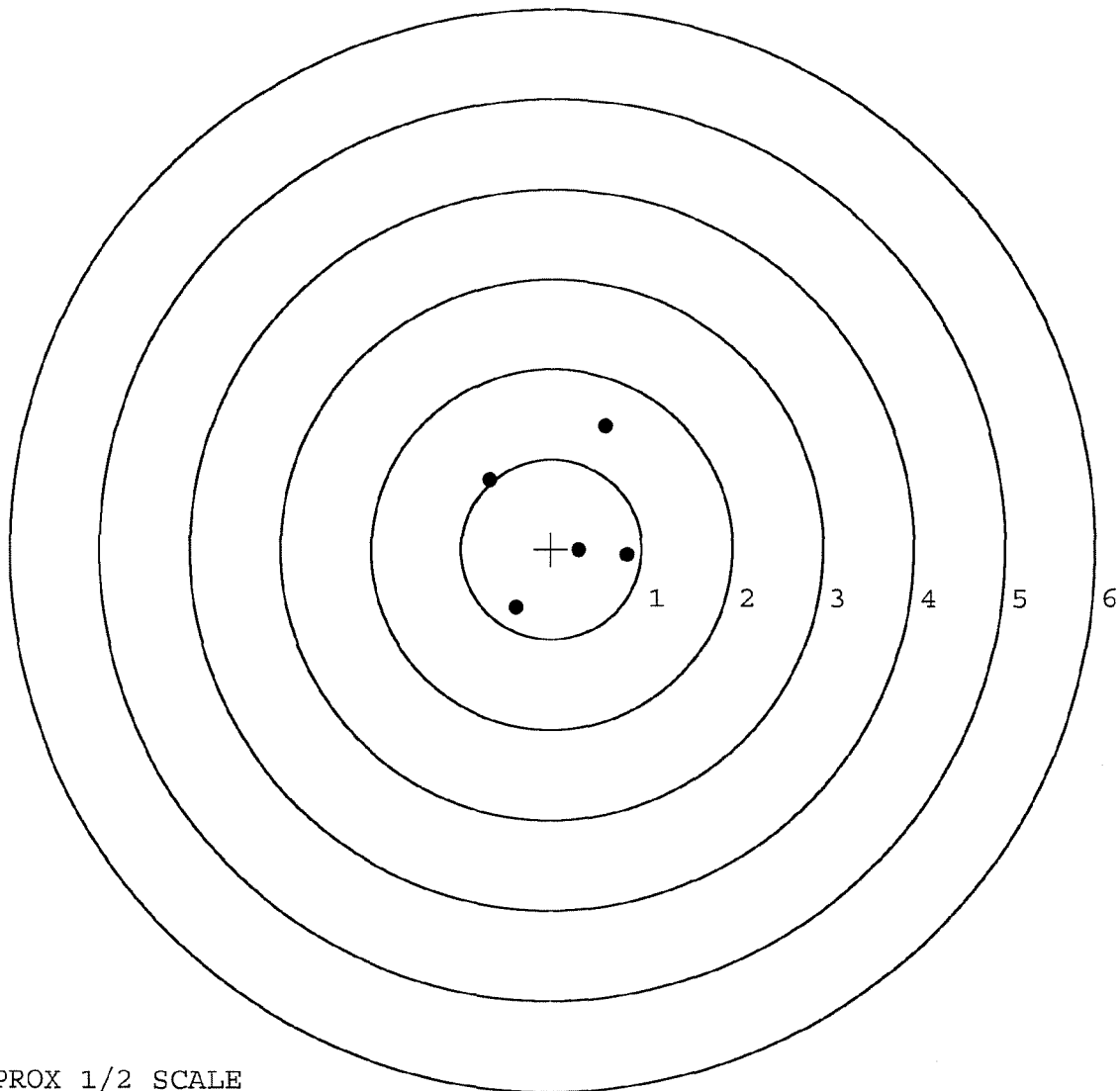
MAX RADIUS: 1.181

MEAN RADIUS: 0.869

# IN 1 IN DIAMETER: 1

# IN 2 IN DIAMETER: 3

# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE