

66285963

21

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marce Registered Marque Depo



5716 66285963

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYS

UPC



0 47700 25716 7

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M/24 7.62 NATO S.W.S. (COMPLETE SYS

UPC



0 47700 25716 7

SERIAL NO.



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



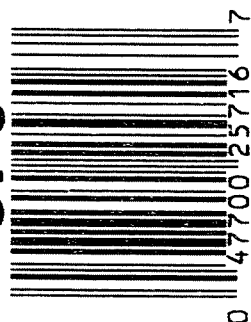
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6285963

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66285963

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-8-03	AC
610	DIS-ASSEMBLE GUN		8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	AUG 11 2003 OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		8-26	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		8/28/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/28/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/28/03	DA
	D) OIL FIRING PIN ASSEMBLY		8/28/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	157028	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6⁰</u>	<u>6⁰</u>	<u>5⁷²</u>	9-27-03	RJL
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2⁰</u>	<u>2⁰</u>	<u>2⁵</u>	9-27-03	RJL
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.023</u>	9-27-03	RJL
	J) ASSEMBLE STOCK					9-19-03	RJL
	K) ASSEMBLE SWIVEL STUDS					9-27-03	RJL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					9-27-03	RJL
	M) IRON SIGHT ALIGNMENT					9-27-03	RJL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					9-27-03	RJL
640	GALLERY TEST AND TARGET			PASS	FAIL	9-24-03	TRW
	MALFUNCTION			CORRECTION		9-24-03	TRW
	MALFUNCTION			CORRECTION		9-24-03	TRW
	MALFUNCTION			CORRECTION		9-24-03	TRW
	MALFUNCTION			CORRECTION		9-24-03	TRW
645	INSPECT FOR LIVE AMMO					9-24-03	TRW
655	FINAL INSPECTION A) HEADSPACE					9-27-03	RJL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u>	<u>2.51</u>	<u>2.49</u> <u>2.53</u> <u>2.30</u>	9/27/03	DA
	C) FUNCTION					9-27-03	RJL
660	PACK					9/27/03	DA

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285963.__0
FILE DATE AND TIME: 09/24/2003 07:45

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

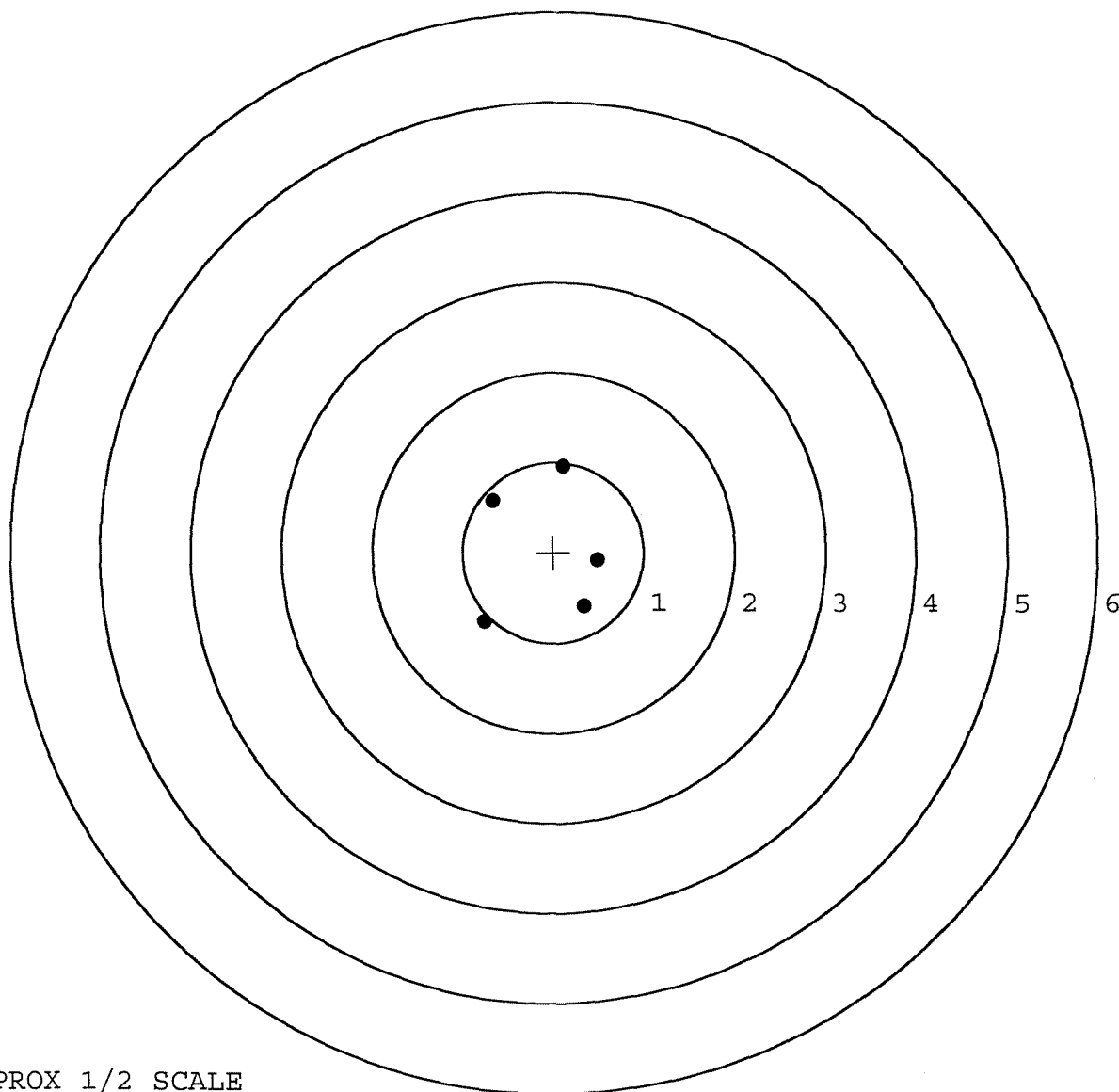
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean 1.0345

SERIAL NUMBER: G6285963. __ 0
 TARGET NUMBER: 1
 FILE DATE: 09/24/2003
 FILE TIME: 07:45

POINT#	X	Y
1:	0.344	-0.596
2:	0.489	-0.082
3:	0.110	0.955
4:	-0.670	0.579
5:	-0.758	-0.761

X CENTROID: -0.097
 Y CENTROID: 0.019
 POA TO CENTROID: 0.099
 HORZ SPREAD: 1.247
 VERT SPREAD: 1.716
 GROUP SPREAD: 1.923
 MIN RADIUS: 0.595
 MAX RADIUS: 1.022
 MEAN RADIUS: 0.827
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5

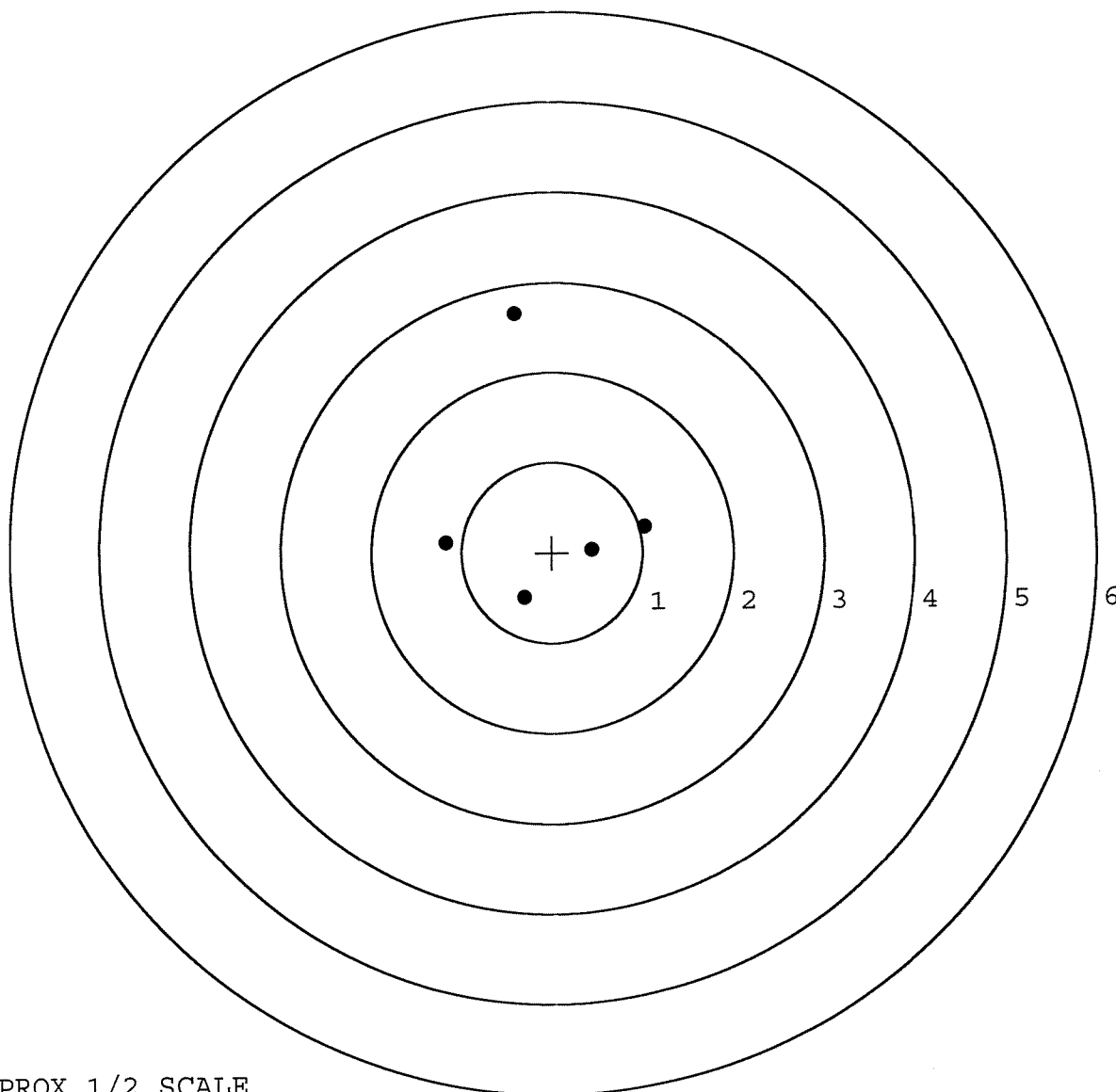


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285963. __0
 TARGET NUMBER: 2
 FILE DATE: 09/24/2003
 FILE TIME: 07:45

POINT#	X	Y
1:	1.020	0.276
2:	0.442	0.029
3:	-0.311	-0.498
4:	-1.175	0.126
5:	-0.399	2.655

X CENTROID: -0.085
 Y CENTROID: 0.518
 POA TO CENTROID: 0.524
 HORZ SPREAD: 2.195
 VERT SPREAD: 3.153
 GROUP SPREAD: 3.154
 MIN RADIUS: 0.718
 MAX RADIUS: 2.160
 MEAN RADIUS: 1.242
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 1
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

AVERAGE FOR 4 LBS BETWEEN
 INITIAL & CYCLE TESTS
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE 9-2-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.51	2.24		2.49	
PULL #2	2.43	2.31		2.43	
PULL #3	2.40	2.09		2.36	
PULL #4	2.32	2.41		2.48	
PULL #5	2.36	2.22		2.43	
TOTAL	12.02	11.27		12.19	
AVERAGE	2.40	2.25		2.43	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.46	3.21		
PULL #2	3.27	3.15		
PULL #3	3.17	3.19		
PULL #4	3.20	3.05		
PULL #5	3.23	3.00		
TOTAL	16.33	15.60		
AVERAGE	3.26	3.12		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.03	4.28		4.29
PULL #2	4.20	4.45		4.22
PULL #3	4.09	4.16		4.20
PULL #4	4.10	4.29		4.24
PULL #5	4.08	4.09		4.16
TOTAL	20.50	21.27		21.11
AVERAGE	4.10	4.25		4.22