

G 628 5964

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
66285964

ORDER NO.
25716

46

22CX

5716 66285964

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



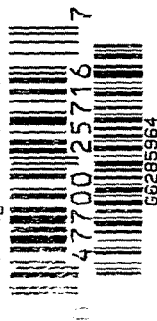
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase

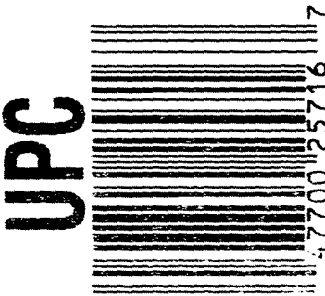


owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6285964



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6285964

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-8-03	RW
600	PROOF		1-8-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-8-03	RW
610	DIS-ASSEMBLE GUN	JAN 13 2003	1-8-03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RC</u>		
615	ROLLMARK CALIBER		1/16/03	KB
617	DRILL AND TAP SIGHT HOLES		1-29-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3-6	TA
	(BOLT)		3-6	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-17-03	A
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-17-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-17-03	A
	D) OIL FIRING PIN ASSEMBLY		3-17-03	A
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-2-03	TRW

OP # 625			READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	9.75	9.0	8.75	4-2-03	TRW
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	3.5	3.25	3.25	4-2-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY					4-2-03	RTL
	I) FIRING PIN INDENT	.020 MIN	.023	.022	.0225	4-2-03	TRW
	J) ASSEMBLE STOCK					3-17-03	RW
	K) ASSEMBLE SWIVEL STUDS					04-11-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					3-17-03	RW
	M) IRON SIGHT ALIGNMENT					3-17-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					3-17-03	RW
640	GALLERY TEST AND TARGET		PASS	FAIL		3-18-03	A
	MALFUNCTION		CORRECTION			3-18-03	A
	MALFUNCTION		CORRECTION			3-18-03	A
	MALFUNCTION		CORRECTION			3-18-03	A
	MALFUNCTION		CORRECTION			3-18-03	A
645	INSPECT FOR LIVE AMMO					3-18-03	A
655	FINAL INSPECTION A) HEADSPACE					04-11-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.63	2.51	2.61 2.58 2.43	4-2-03	TRW
	C) FUNCTION					04-11-03	RTL
660	PACK					4/11/03	RA

AVERAGE PULL FORCE BETWEEN
BARBER M240157038 TESTS

SERIAL NO.

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 12-4-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.45	2.50	2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.36	2.43	2.35	
PULL #3	2.45	2.51	2.26	
PULL #4	2.32	2.40	2.42	
PULL #5	2.60	2.50	2.34	
TOTAL	12.18	12.34	11.86	
AVG.	2.43	2.46	2.37	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.29	3.41	
PULL #2	3.41	3.27	
PULL #3	3.49	3.32	
PULL #4	3.29	3.39	
PULL #5	3.27	3.31	
TOTAL	16.75	16.70	
AVG.	3.35	3.34	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.30	4.33		4.35
PULL #2	4.33	4.01		4.24
PULL #3	4.27	4.31		4.15
PULL #4	4.26	4.15		4.20
PULL #5	4.19	4.30		4.21
TOTAL	21.35	21.10		21.15
AVG.	4.27	4.22		4.23

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285964. __0

FILE DATE AND TIME: 03/19/2003 11:28

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

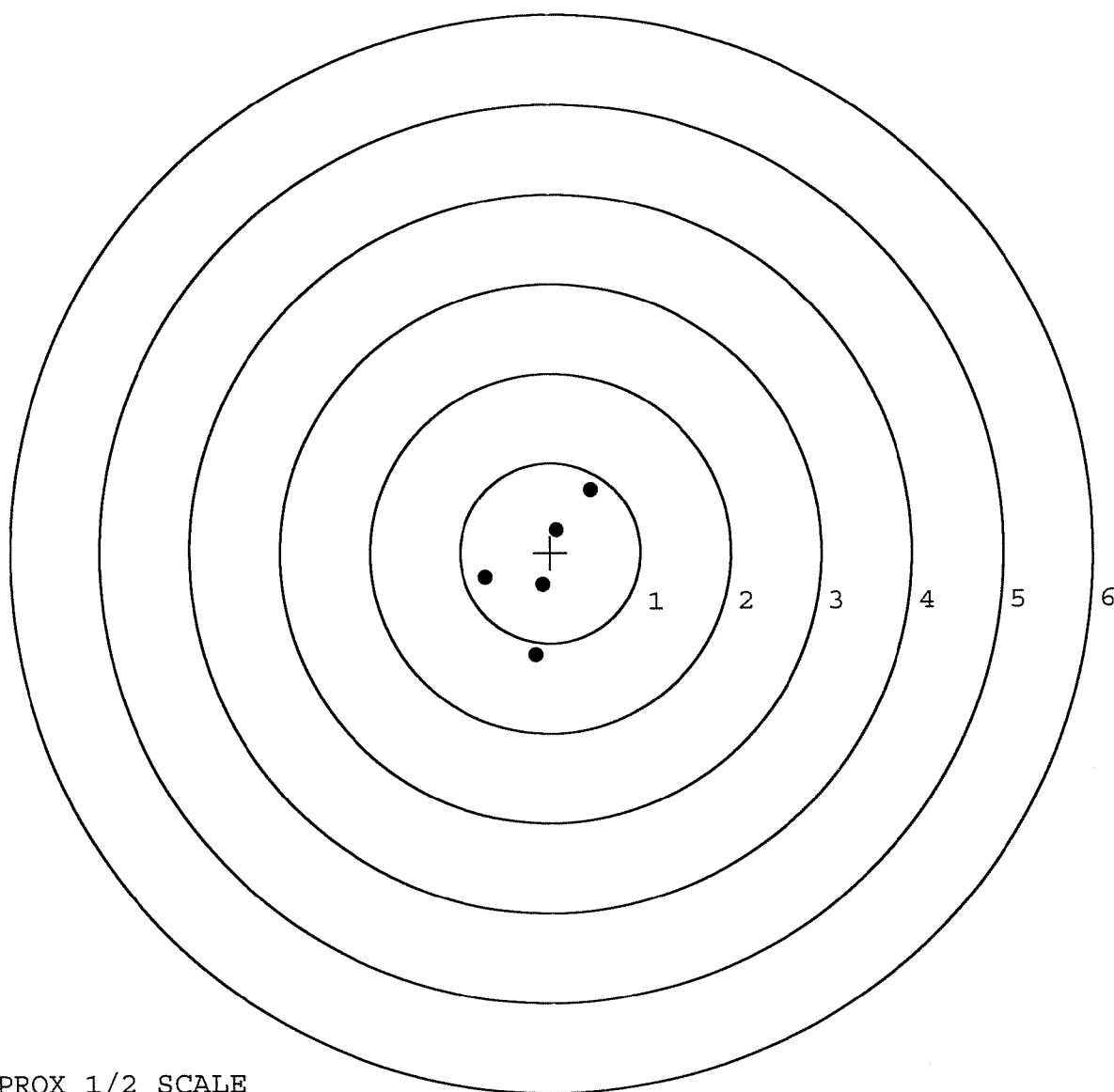
AVE. MEAN .609

BARBER - M24 0157040

SERIAL NUMBER: G6285964. __0
TARGET NUMBER: 1
FILE DATE: 03/19/2003
FILE TIME: 11:28

POINT#	X	Y
1:	0.455	0.700
2:	0.070	0.252
3:	-0.726	-0.272
4:	-0.168	-1.134
5:	-0.087	-0.356

X CENTROID: -0.091
Y CENTROID: -0.162
POA TO CENTROID: 0.186
HORZ SPREAD: 1.181
VERT SPREAD: 1.834
GROUP SPREAD: 1.937
MIN RADIUS: 0.194
MAX RADIUS: 1.020
MEAN RADIUS: 0.656
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



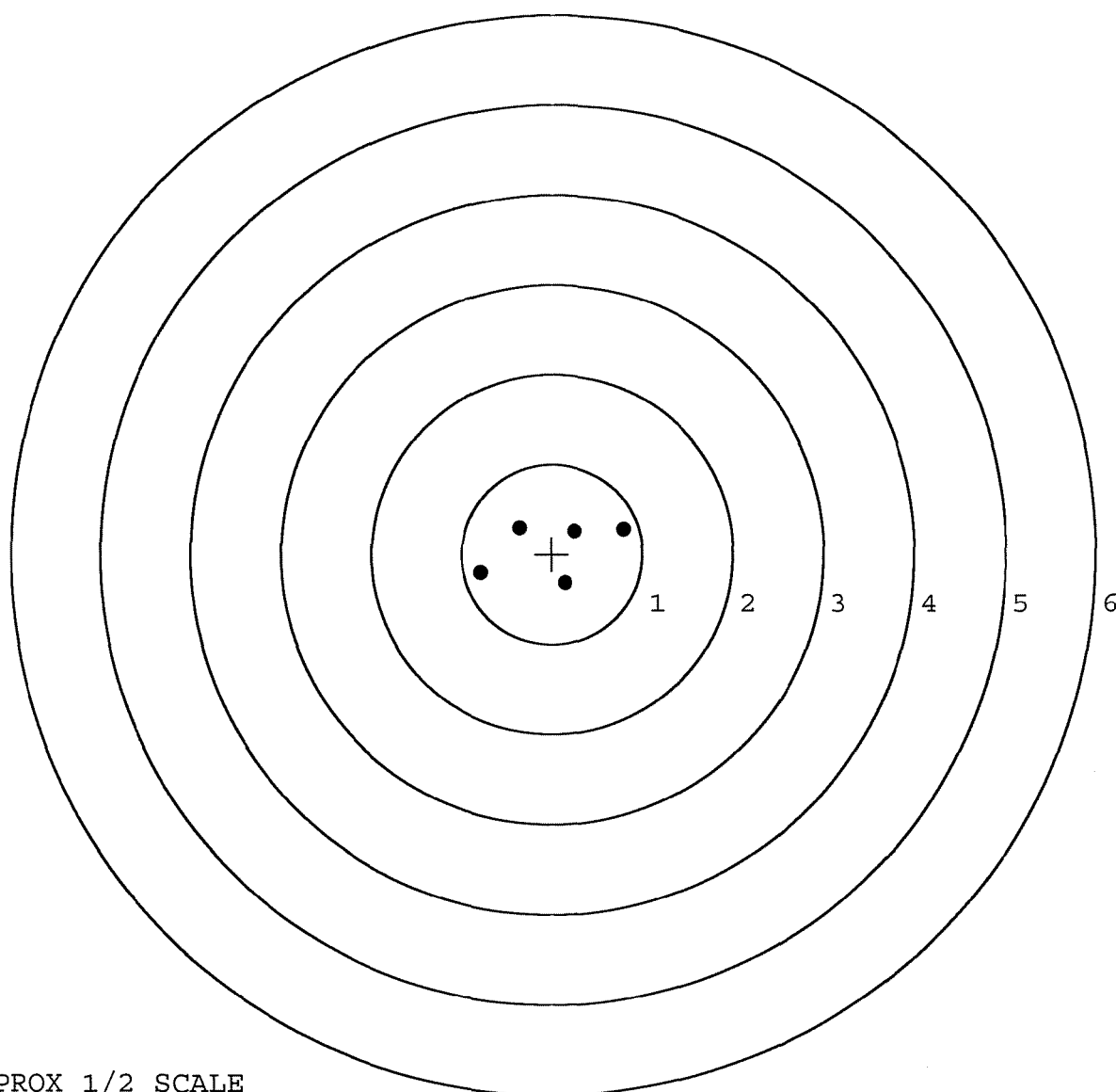
TARGET APPROX 1/2 SCALE

BARBER - M24 0157041

SERIAL NUMBER: G6285964. __0
TARGET NUMBER: 2
FILE DATE: 03/19/2003
FILE TIME: 11:28

POINT#	X	Y
1:	0.150	-0.321
2:	0.252	0.253
3:	0.793	0.269
4:	-0.366	0.293
5:	-0.790	-0.200

X CENTROID: 0.008
Y CENTROID: 0.059
POA TO CENTROID: 0.059
HORZ SPREAD: 1.583
VERT SPREAD: 0.614
GROUP SPREAD: 1.651
MIN RADIUS: 0.312
MAX RADIUS: 0.839
MEAN RADIUS: 0.562
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0157042

12
7
84

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0157042 **M2400157081**