

G-6285965

VERY IMPORTANT:  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

**Remington®**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO**

Made in Illion. NY Reg. U.S. Pat. & Tar. Off. Marks Registered Perque Deposee.

SERIAL NO.  
**66285965**

ORDER NO.  
**25716**

**02EX**



5716 66285965

**ORDER 25716**

M/24 7.62 NATO S.W.S. (COMPLETE SYST

**UPC**



0 47700 25716 7

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

**UPC**



0 47700 25716 7

SERIAL NO.



66285965

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



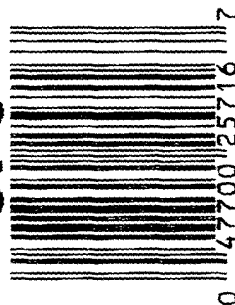
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

**G6285965**

**UPC**



M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6285965

| OP #         | OPERATION NAME                                                 | READINGS                | DATE    | INITIAL |
|--------------|----------------------------------------------------------------|-------------------------|---------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |                         | 8-7-03  | RL      |
| 600          | PROOF                                                          |                         | 8-8-03  | AC      |
| 607          | CHECK HEADSPACE                                                | MAGNA FLUX<br>INSPECTED | 8-8-03  | AC      |
| 610          | DIS-ASSEMBLE GUN                                               | AUG 11 2003             | 8-8-03  | RL      |
| 612          | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                         | OPERATOR <u>RL</u>      |         |         |
| 615          | ROLLMARK CALIBER                                               |                         | 8-12-03 | SB      |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |                         | 8-11-03 | TRW     |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |                         | 8-26    | TA      |
|              | (BOLT)                                                         |                         | 8-26    | TA      |
| 625          | FINAL ASSEMBLY                                                 |                         |         |         |
|              | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                         | 8-29-03 | RW      |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                         | 8-29-03 | RW      |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                         | 8-29-03 | RW      |
|              | D) OIL FIRING PIN ASSEMBLY                                     |                         | 8-29-03 | RW      |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS     |         |         |

| OP #  | OPERATION                                                             | BARBER M240E57047                         | READINGS                                                       | DATE    | INITIAL |
|-------|-----------------------------------------------------------------------|-------------------------------------------|----------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | <u>6<sup>0</sup></u> <u>6<sup>0</sup></u> <u>6<sup>0</sup></u> | 9-29-03 | RTL     |
| CONT. | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>2<sup>0</sup></u> <u>2<sup>0</sup></u> <u>2<sup>0</sup></u> | 9-29-03 | RTL     |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |                                                                |         |         |
|       | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>.022</u> <u>.022</u> <u>.022</u>                            | 9-29-03 | RTL     |
|       | J) ASSEMBLE STOCK                                                     |                                           |                                                                | 9-29-03 | PW      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |                                                                | 9-29-03 | RTL     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |                                                                | 9-23-03 | RTL     |
|       | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |                                                                | 9-23-03 | RTL     |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |                                                                | 9-23-03 | RTL     |
| 640   | GALLERY TEST AND<br>TARGET                                            |                                           | PASS FAIL                                                      | 9-24-03 | A       |
|       | MALFUNCTION                                                           | CORRECTION                                |                                                                | 9-24-03 | A       |
|       | MALFUNCTION                                                           | CORRECTION                                |                                                                | 9-24-03 | A       |
|       | MALFUNCTION                                                           | CORRECTION                                |                                                                | 9-24-03 | A       |
|       | MALFUNCTION                                                           | CORRECTION                                |                                                                | 9-24-03 | A       |
| 645   | INSPECT FOR LIVE AMMO                                                 |                                           |                                                                | 9-24-03 | A       |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |                                                                | 9-29-03 | RTL     |
|       | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>2.52</u> <u>2.49</u> <u>2.42</u> <u>2.67</u> <u>2.67</u>    | 9/29/03 | DA      |
|       | C) FUNCTION                                                           |                                           |                                                                | 9-29-03 | RTL     |
| 660   | PACK                                                                  |                                           |                                                                | 9/30/03 | DA      |

AVERAGE FULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE 9-18-03

TESTER TRW

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER<br>50 CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |       | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------|----------|
| PULL #1 | 2.59                | 2.53                        |                                   | 2.69  |          |
| PULL #2 | 2.22                | 2.54                        |                                   | 2.66  |          |
| PULL #3 | 2.21                | 2.53                        |                                   | 2.60  |          |
| PULL #4 | 2.10                | 2.57                        |                                   | 2.58  |          |
| PULL #5 | 2.28                | 2.60                        |                                   | 2.51  |          |
| TOTAL   | 11.40               | 12.77                       |                                   | 13.04 |          |
| AVERAGE | 2.28                | 2.55                        |                                   | 2.60  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER<br>20 CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.39                | 3.38                        |  |          |
| PULL #2 | 3.34                | 3.47                        |  |          |
| PULL #3 | 3.44                | 3.41                        |  |          |
| PULL #4 | 3.45                | 3.35                        |  |          |
| PULL #5 | 3.25                | 3.42                        |  |          |
| TOTAL   | 16.87               | 17.03                       |  |          |
| AVERAGE | 3.37                | 3.40                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER<br>20 CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.37                | 4.46                        |                                   | 4.02                                    |
| PULL #2 | 4.35                | 4.37                        |                                   | 3.95                                    |
| PULL #3 | 4.33                | 4.48                        |                                   | 3.96                                    |
| PULL #4 | 4.35                | 4.43                        |                                   | 3.97                                    |
| PULL #5 | 4.45                | 4.48                        |                                   | 4.00                                    |
| TOTAL   | 21.85               | 22.22                       |                                   | 19.90                                   |
| AVERAGE | 4.37                | 4.44                        |                                   | 3.98                                    |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285965.\_\_0  
FILE DATE AND TIME: 09/24/2003 07:59

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

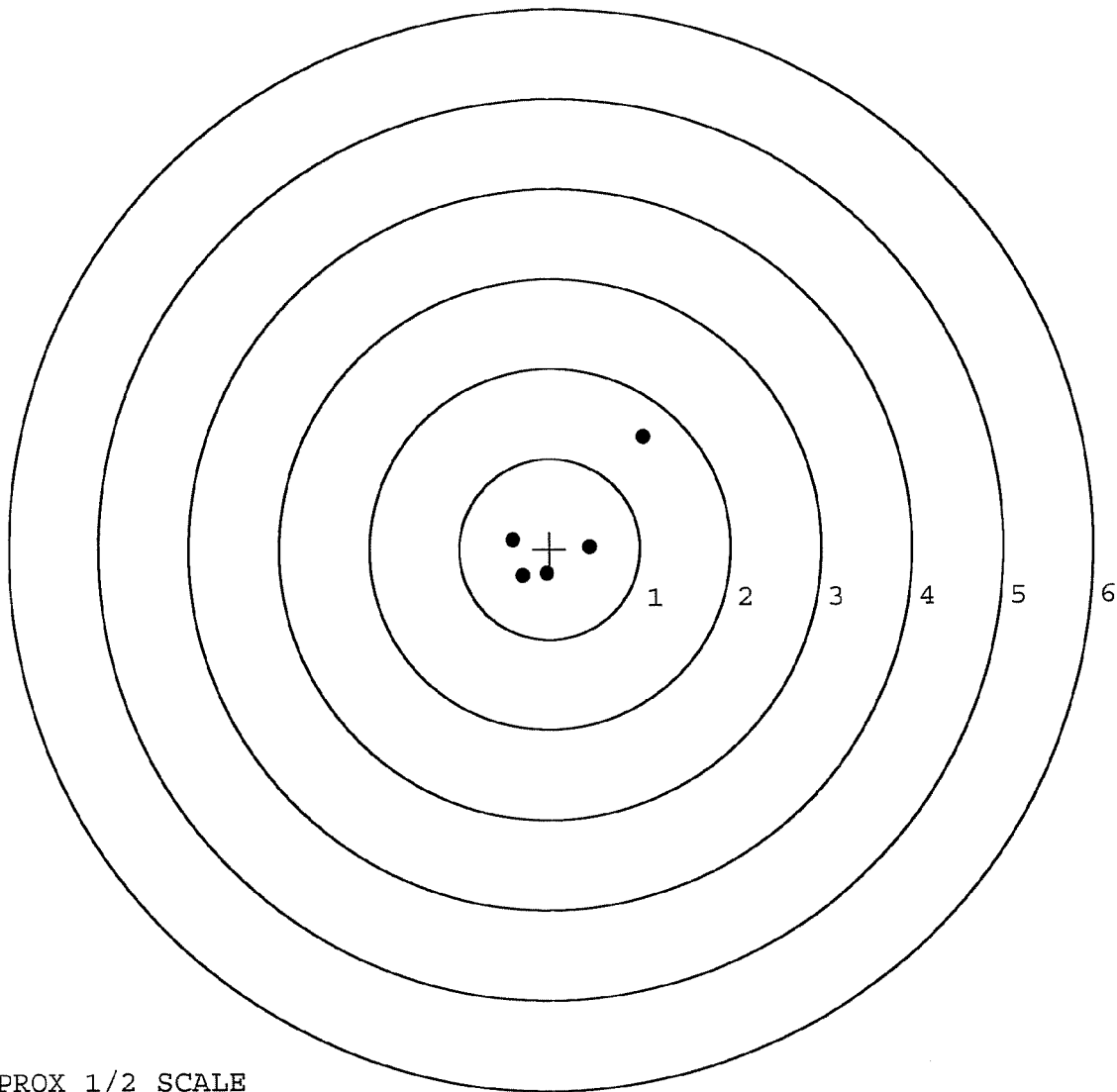
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA  
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .6825

SERIAL NUMBER: G6285965. \_\_0  
 TARGET NUMBER: 1  
 FILE DATE: 09/24/2003  
 FILE TIME: 07:59

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.445  | 0.014  |
| 2:     | -0.040 | -0.274 |
| 3:     | -0.302 | -0.296 |
| 4:     | -0.408 | 0.105  |
| 5:     | 1.046  | 1.228  |

X CENTROID: 0.148  
 Y CENTROID: 0.155  
 POA TO CENTROID: 0.215  
 HORZ SPREAD: 1.454  
 VERT SPREAD: 1.524  
 GROUP SPREAD: 2.035  
 MIN RADIUS: 0.329  
 MAX RADIUS: 1.399  
 MEAN RADIUS: 0.678  
 # IN 1 IN DIAMETER: 2  
 # IN 2 IN DIAMETER: 4  
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

**BARBER - M24 0157051**

SERIAL NUMBER: G6285965. \_\_0

TARGET NUMBER: 2

FILE DATE: 09/24/2003

FILE TIME: 07:59

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 1.018  | -0.552 |
| 2:     | -1.343 | 0.052  |
| 3:     | -0.161 | -0.215 |
| 4:     | -0.322 | 0.173  |
| 5:     | 0.299  | 0.198  |

X CENTROID: -0.102

Y CENTROID: -0.069

POA TO CENTROID: 0.123

HORZ SPREAD: 2.361

VERT SPREAD: 0.750

GROUP SPREAD: 2.437

MIN RADIUS: 0.158

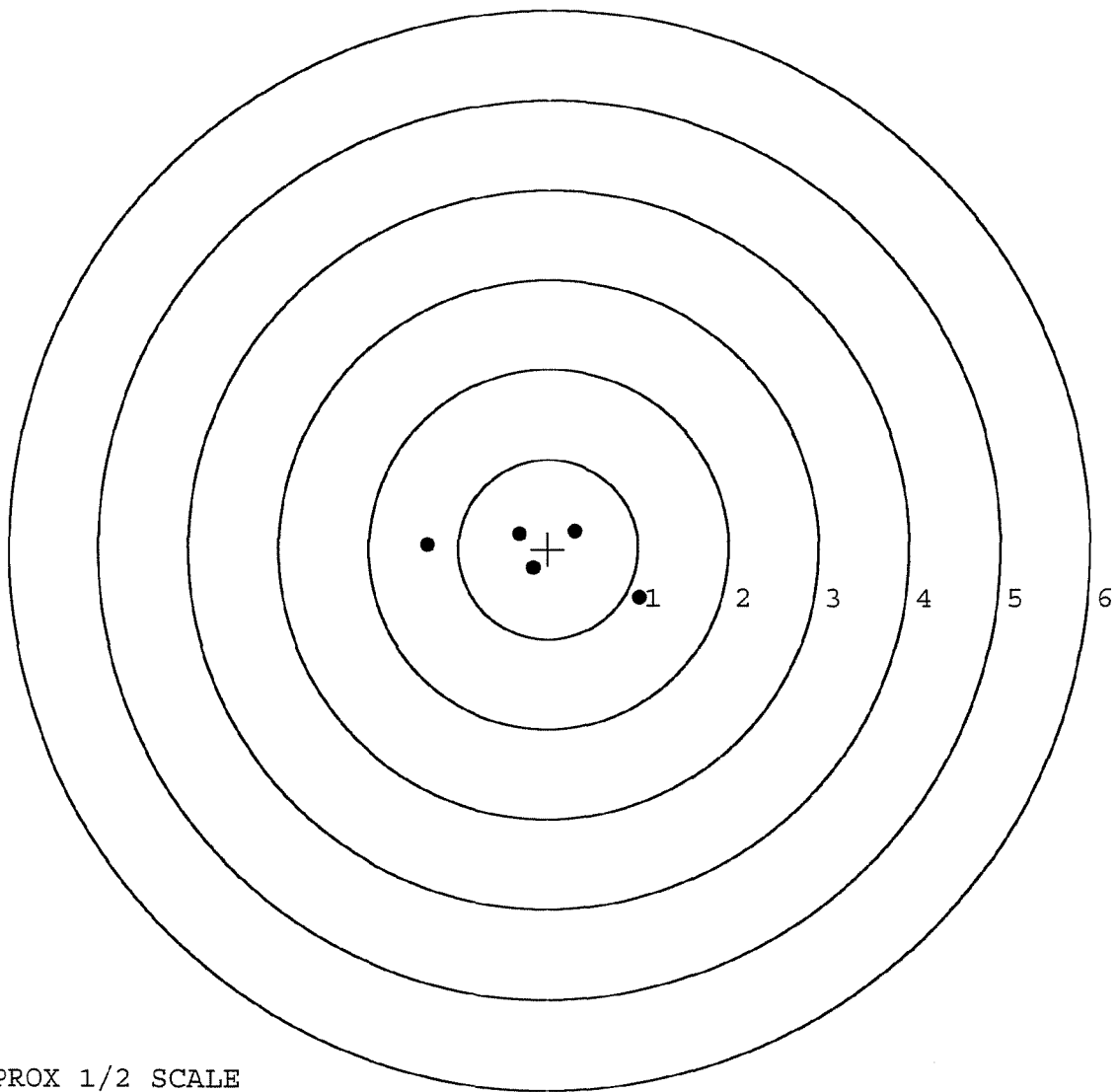
MAX RADIUS: 1.247

MEAN RADIUS: 0.687

# IN 1 IN DIAMETER: 3

# IN 2 IN DIAMETER: 3

# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE