

G6285969

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

28

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Merce Registered Trademark Deposited.

SERIAL NO. **66285969**
ORDER NO. **25716**
07EX

5716 66285969

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



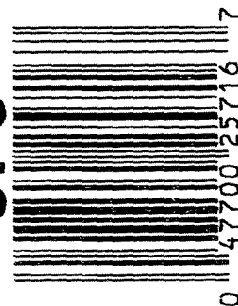
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6285969

UPC



28 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 6628 5969

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-13-03	RTL
600	PROOF		8-13-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-13-03	AC
610	DIS-ASSEMBLE GUN		8-14-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	PK		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-14-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-4	TA
	(BOLT)		9-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-9-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-9-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-9-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-9-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	10-1-03	TRW

OP #	OPERATION NAME	57097	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7 lbs</u> <u>7 lbs</u> <u>7 lbs</u>	10-1-03	Ac
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>3 lbs</u> <u>3 lbs</u> <u>3 lbs</u>	10-1-03	Ac
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	10-1-03	Ac
	J) ASSEMBLE STOCK			9-9-03	RW
	K) ASSEMBLE SWIVEL STUDS			10-1-03	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			9-11-03	RW
	M) IRON SIGHT ALIGNMENT			9-11-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			9-11-03	RW
640	GALLERY TEST AND TARGET		PASS FAIL	9-12-03	TRW
	MALFUNCTION		CORRECTION	9-12-03	TRW
	MALFUNCTION		CORRECTION	9-12-03	TRW
	MALFUNCTION		CORRECTION	9-12-03	TRW
	MALFUNCTION		CORRECTION	9-12-03	TRW
645	INSPECT FOR LIVE AMMO			9-12-03	TRW
655	FINAL INSPECTION A) HEADSPACE			10-1-03	RW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.60</u> <u>2.96</u> <u>2.84</u> <u>2.58</u>	10-1-03	TRW
	C) FUNCTION			10-1-03	RW
660	PACK			10/6/03	DA

BARBER - M24-0157098
 AVERAGE FULL FORCE BETWEEN
 INITIAL & CYCLE TESTS
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE

TESTER

9-3-03

TRLW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.44	2.42		2.45	
PULL #2	2.27	2.27		2.42	
PULL #3	2.33	2.29		2.44	
PULL #4	2.34	2.14		2.29	
PULL #5	2.21	2.29		2.39	
TOTAL	11.59	11.41		11.99	
AVERAGE	2.31	2.29		2.39	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.40		
PULL #2	3.43	3.45		
PULL #3	3.22	3.42		
PULL #4	3.16	3.46		
PULL #5	3.22	3.47		
TOTAL	16.21	17.20		
AVERAGE	3.24	3.44		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX. SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY.
PULL #1	4.26	4.39		4.14
PULL #2	4.39	3.97		4.16
PULL #3	4.42	4.24		4.12
PULL #4	4.44	4.34		4.06
PULL #5	4.49	4.36		4.15
TOTAL	22.00	21.30		20.63
AVERAGE	4.40	4.26		4.12

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285969.__0
FILE DATE AND TIME: 09/12/2003 08:08

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

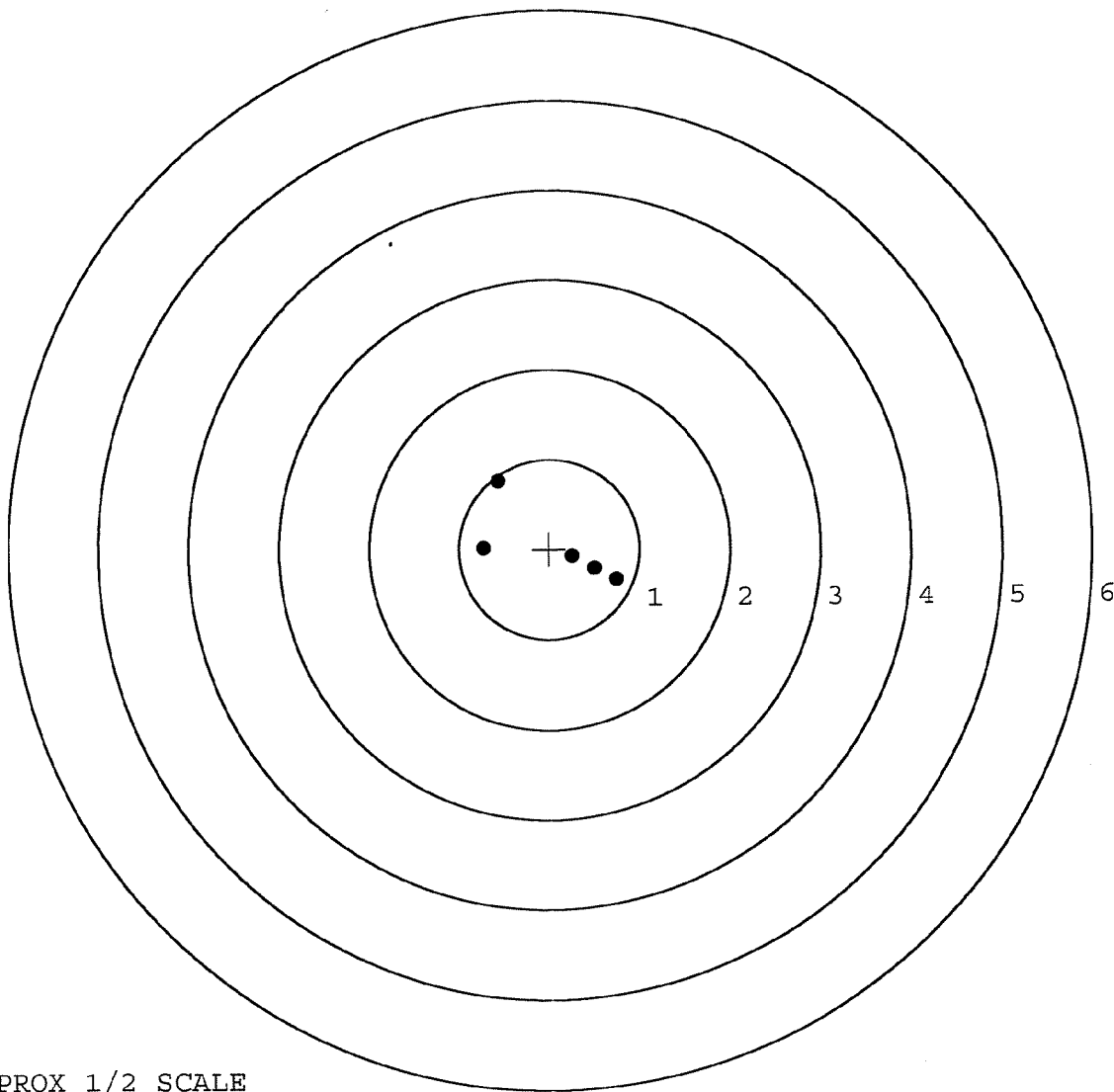
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

MEAN .611

SERIAL NUMBER: G6285969. __0
 TARGET NUMBER: 1
 FILE DATE: 09/12/2003
 FILE TIME: 08:08

POINT#	X	Y
1:	0.746	-0.350
2:	0.502	-0.225
3:	0.260	-0.083
4:	-0.732	0.016
5:	-0.566	0.765

X CENTROID: 0.042
 Y CENTROID: 0.025
 POA TO CENTROID: 0.049
 HORZ SPREAD: 1.478
 VERT SPREAD: 1.115
 GROUP SPREAD: 1.722
 MIN RADIUS: 0.243
 MAX RADIUS: 0.958
 MEAN RADIUS: 0.659
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0157101

SERIAL NUMBER: G6285969. __ 0

TARGET NUMBER: 2

FILE DATE: 09/12/2003

FILE TIME: 08:08

POINT#	X	Y
1:	0.665	-0.134
2:	0.119	0.126
3:	-0.150	0.020
4:	-0.242	-0.144
5:	-1.034	-1.005

X CENTROID: -0.128

Y CENTROID: -0.227

POA TO CENTROID: 0.261

HORZ SPREAD: 1.699

VERT SPREAD: 1.131

GROUP SPREAD: 1.909

MIN RADIUS: 0.141

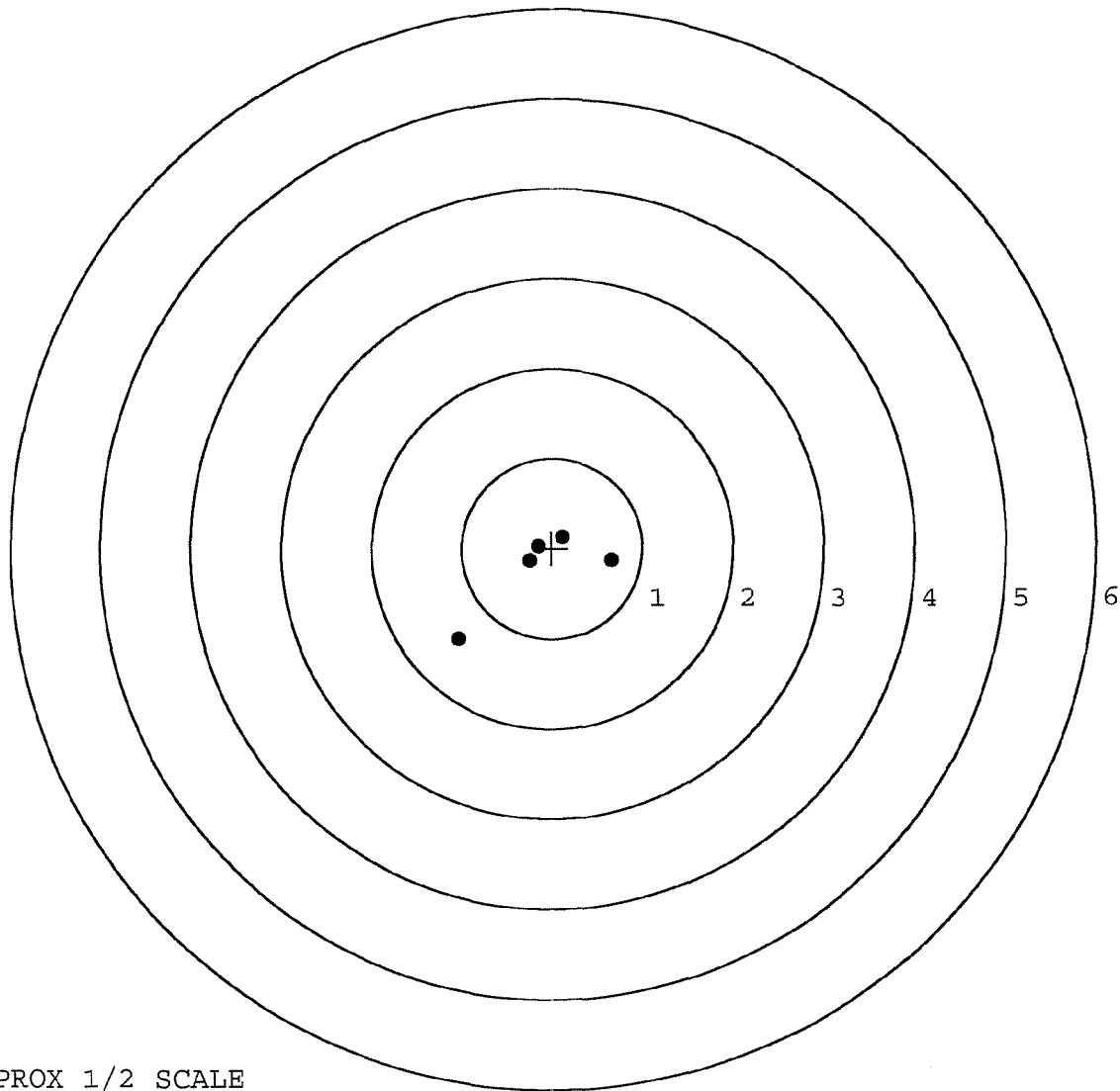
MAX RADIUS: 1.194

MEAN RADIUS: 0.563

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE