

G 628 5975

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
66285975

ORDER NO.
25716

28AX

5716 66285975

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



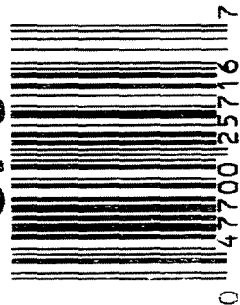
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6285975

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G628 5975

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-3-03	RL
600	PROOF		1-6-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-6-03	RL
610	DIS-ASSEMBLE GUN		1-7-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 15 2003 OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		1/16/03	JB
617	DRILL AND TAP SIGHT HOLES		1-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-27	TA
	(BOLT)		2-27	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		3-14-03	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-14-03	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-14-03	RL
	D) OIL FIRING PIN ASSEMBLY		3-14-03	RL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-22-03	TRW

OP #	OPERATION NAME	57143	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.0</u> <u>8.0</u>	3-22-03	TRW
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u> <u>3.0</u> <u>3.5</u>	3-22-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			3-24-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.0225</u> <u>.0235</u>	3-22-03	TRW
	J) ASSEMBLE STOCK			3-14-03	RTL
	K) ASSEMBLE SWIVEL STUDS			3-24-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			3-24-03	RTL
	M) IRON SIGHT ALIGNMENT			3-24-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			3-24-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	3-15-03	TRW
	MALFUNCTION		CORRECTION	3-15-03	TRW
	MALFUNCTION		CORRECTION	3-15-03	TRW
	MALFUNCTION		CORRECTION	3-15-03	TRW
	MALFUNCTION		CORRECTION	3-15-03	TRW
645	INSPECT FOR LIVE AMMO			3-15-03	TRW
655	FINAL INSPECTION A) HEADSPACE			3-24-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u> <u>2.43</u> <u>2.45</u> <u>2.33</u> <u>2.40</u>	3-22-03	TRW
	C) FUNCTION			3-24-03	RTL
660	PACK			3-24-03	DA

INITIAL & CYCLE TESTS

BARBER - M24 0157144

3.00# + .75#

4.00# + 1.00#

DATE 1-13-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.45	2.23		2.39	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.41	2.15		2.32	
PULL #3	2.49	2.25		2.16	
PULL #4	2.48	2.09		2.12	
PULL #5	2.64	2.24		2.06	
TOTAL	12.47	10.96		11.05	
AVG.	2.49	2.19		2.21	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.43	3.44		
PULL #2	3.36	3.46		
PULL #3	3.34	3.39		
PULL #4	3.35	3.47		
PULL #5	3.47	3.45		
TOTAL	16.95	17.21		
AVG.	3.39	3.44		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.34	4.28		4.32
PULL #2	4.30	4.20		4.31
PULL #3	4.27	4.11		4.19
PULL #4	4.30	4.29		4.31
PULL #5	4.41	4.28		4.15
TOTAL	21.62	21.14		21.28
AVG.	4.32	4.22		4.25

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285975.__0
FILE DATE AND TIME: 03/16/2003 11:43

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

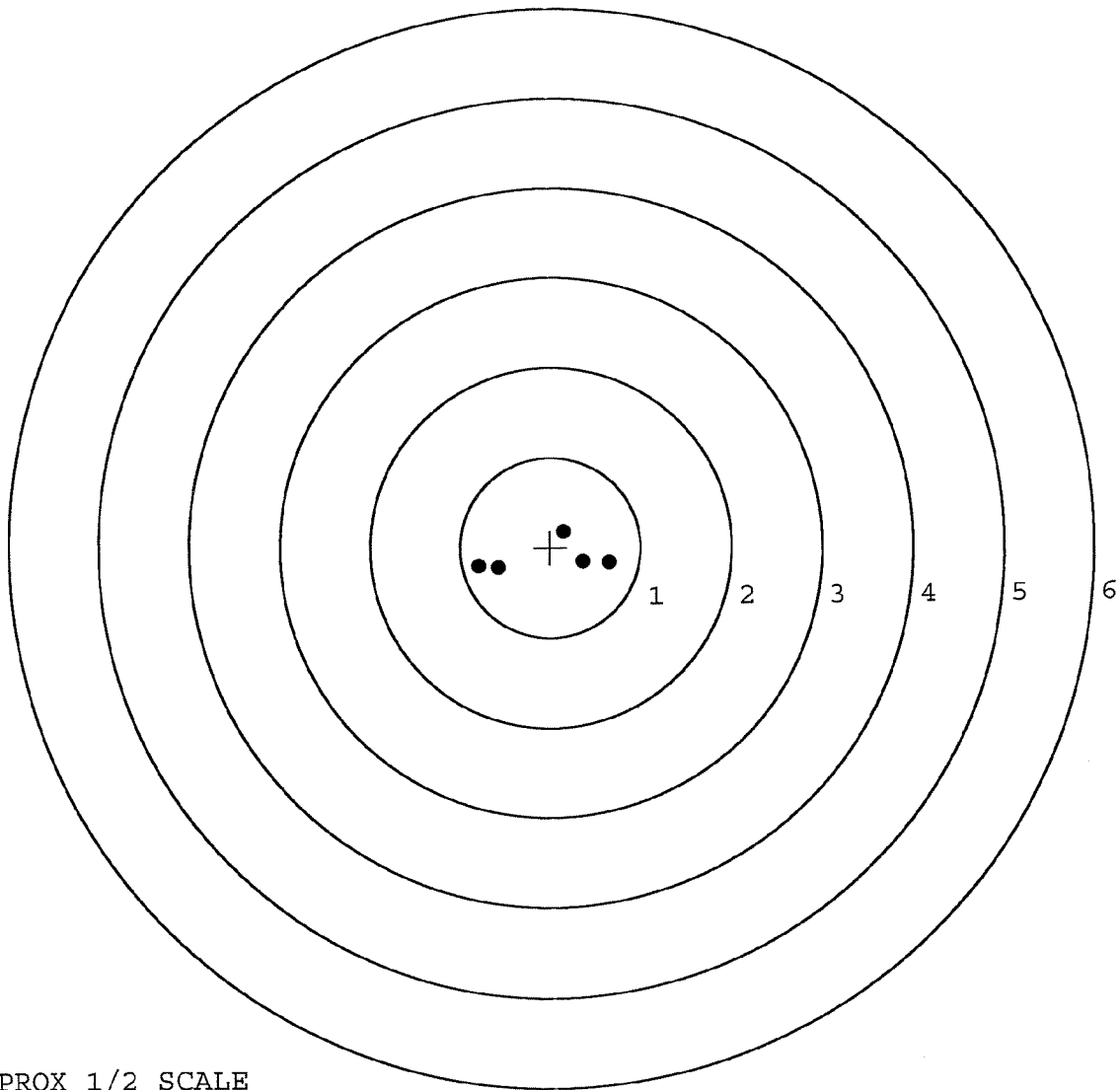
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .6985

SERIAL NUMBER: G6285975. __0
 TARGET NUMBER: 1
 FILE DATE: 03/16/2003
 FILE TIME: 11:43

POINT#	X	Y
1:	0.650	-0.175
2:	0.365	-0.164
3:	0.151	0.178
4:	-0.575	-0.221
5:	-0.799	-0.204

X CENTROID: -0.042
 Y CENTROID: -0.117
 POA TO CENTROID: 0.124
 HORZ SPREAD: 1.449
 VERT SPREAD: 0.399
 GROUP SPREAD: 1.449
 MIN RADIUS: 0.352
 MAX RADIUS: 0.762
 MEAN RADIUS: 0.552
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285975. __0

TARGET NUMBER: 2

FILE DATE: 03/16/2003

FILE TIME: 11:43

POINT#	X	Y
1:	0.223	0.043
2:	0.178	0.347
3:	-0.194	-0.385
4:	-0.828	-0.344
5:	-1.354	-0.346

X CENTROID: -0.395

Y CENTROID: -0.137

POA TO CENTROID: 0.418

HORZ SPREAD: 1.577

VERT SPREAD: 0.732

GROUP SPREAD: 1.681

MIN RADIUS: 0.319

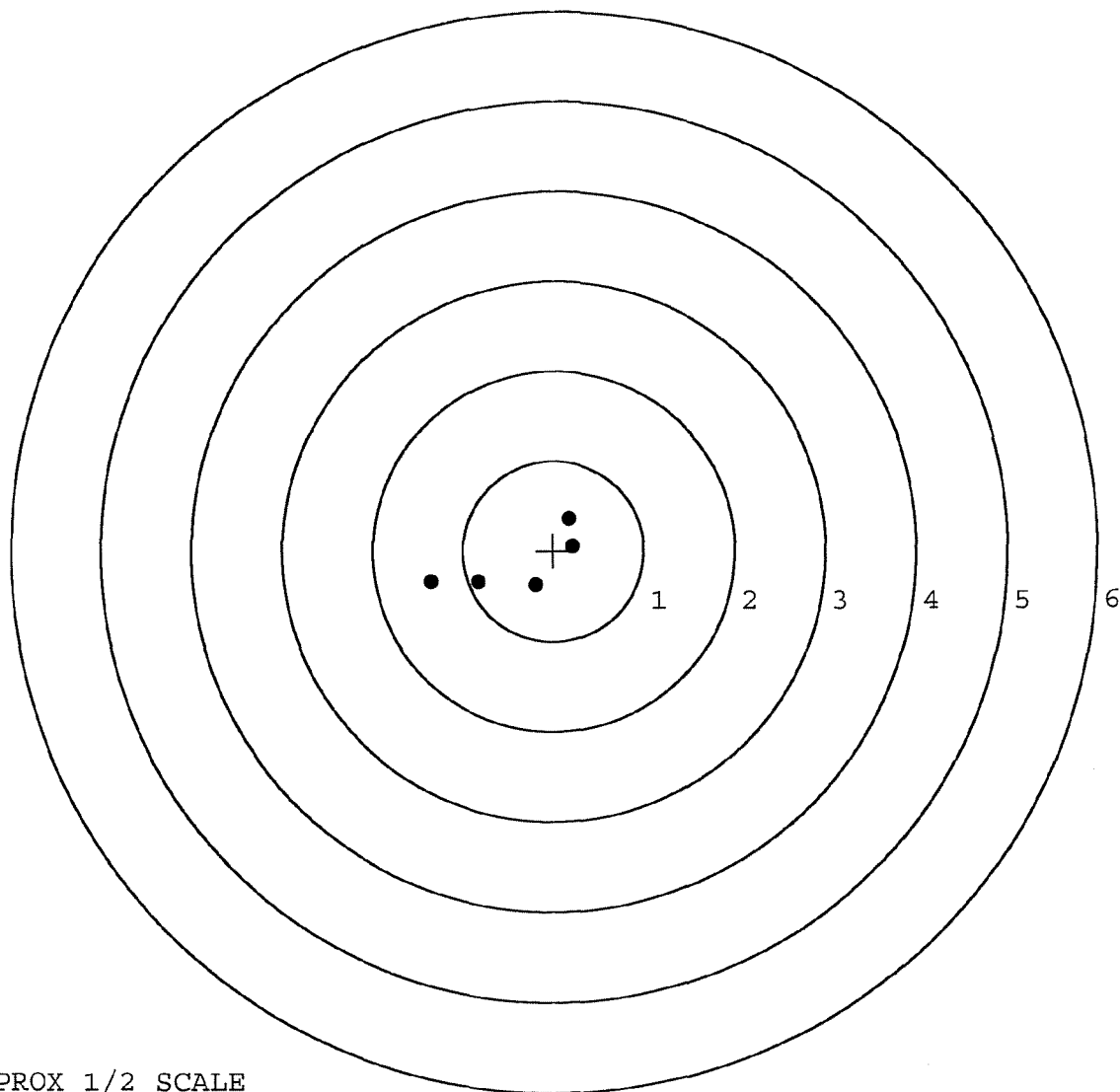
MAX RADIUS: 0.982

MEAN RADIUS: 0.635

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE