

66285977

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **66285977**
ORDER NO. **25716**

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marks Registered Trademark Deposited

02EX

5716 66285977

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



16
SYST

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



46 FORM

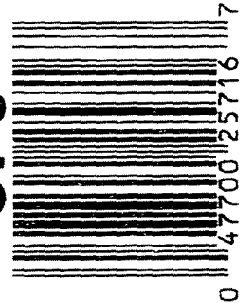
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6285977

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6285977

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		8-12-03	Ac
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-12-03	Ac
610	DIS-ASSEMBLE GUN		11-12-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-19	TA
	(BOLT)		9-19	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-27-03	Rw
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-27-03	Rw
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-27-03	Rw
	D) OIL FIRING PIN ASSEMBLY		9-22-03	Rw
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		9-29-03	TRW

OP #	OPERATION NAME	57152	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.0</u>	<u>7.0</u>	<u>6.75</u>	9-29-03	TRW		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u>	<u>2.75</u>	<u>2.5</u>	9-29-03	TRW		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	9-29-03	TRW		
	J) ASSEMBLE STOCK					9-27-03	RW		
	K) ASSEMBLE SWIVEL STUDS					9-30-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					9-27-03	RW		
	M) IRON SIGHT ALIGNMENT					9-27-03	RW		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					9-27-03	RW		
640	GALLERY TEST AND TARGET		PASS	FAIL		9-29-03	TRW		
	MALFUNCTION		CORRECTION			9-29-03	TRW		
	MALFUNCTION		CORRECTION			9-29-03	TRW		
	MALFUNCTION		CORRECTION			9-29-03	TRW		
	MALFUNCTION		CORRECTION			9-29-03	TRW		
645	INSPECT FOR LIVE AMMO					9-29-03	TRW		
655	FINAL INSPECTION A) HEADSPACE					9-30-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u>	<u>2.25</u>	<u>2.18</u>	<u>2.13</u>	<u>2.22</u>	9-29-03	TRW
	C) FUNCTION					9-30-03	RTL		
660	PACK					9-30-03	OH		

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE

TESTER

9-9-03

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.18	2.30		2.09	
PULL #2	2.14	2.20		2.07	
PULL #3	2.09	2.00		2.11	
PULL #4	2.07	2.15		2.15	
PULL #5	2.09	2.09		2.20	
TOTAL	10.57	10.74		10.62	
AVERAGE	2.11	2.14		2.12	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	3.10		
PULL #2	3.09	3.01		
PULL #3	3.04	3.12		
PULL #4	3.06	3.10		
PULL #5	3.19	3.12		
TOTAL	15.43	15.45		
AVERAGE	3.08	3.09		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX-SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.18	4.01		4.37
PULL #2	3.99	4.21		4.32
PULL #3	4.09	4.33		4.17
PULL #4	4.18	4.23		4.19
PULL #5	4.22	4.13		4.21
TOTAL	12.49	20.91		21.26
AVERAGE	2.49	4.03		4.25

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285977.__0
FILE DATE AND TIME: 09/29/2003 06:55

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

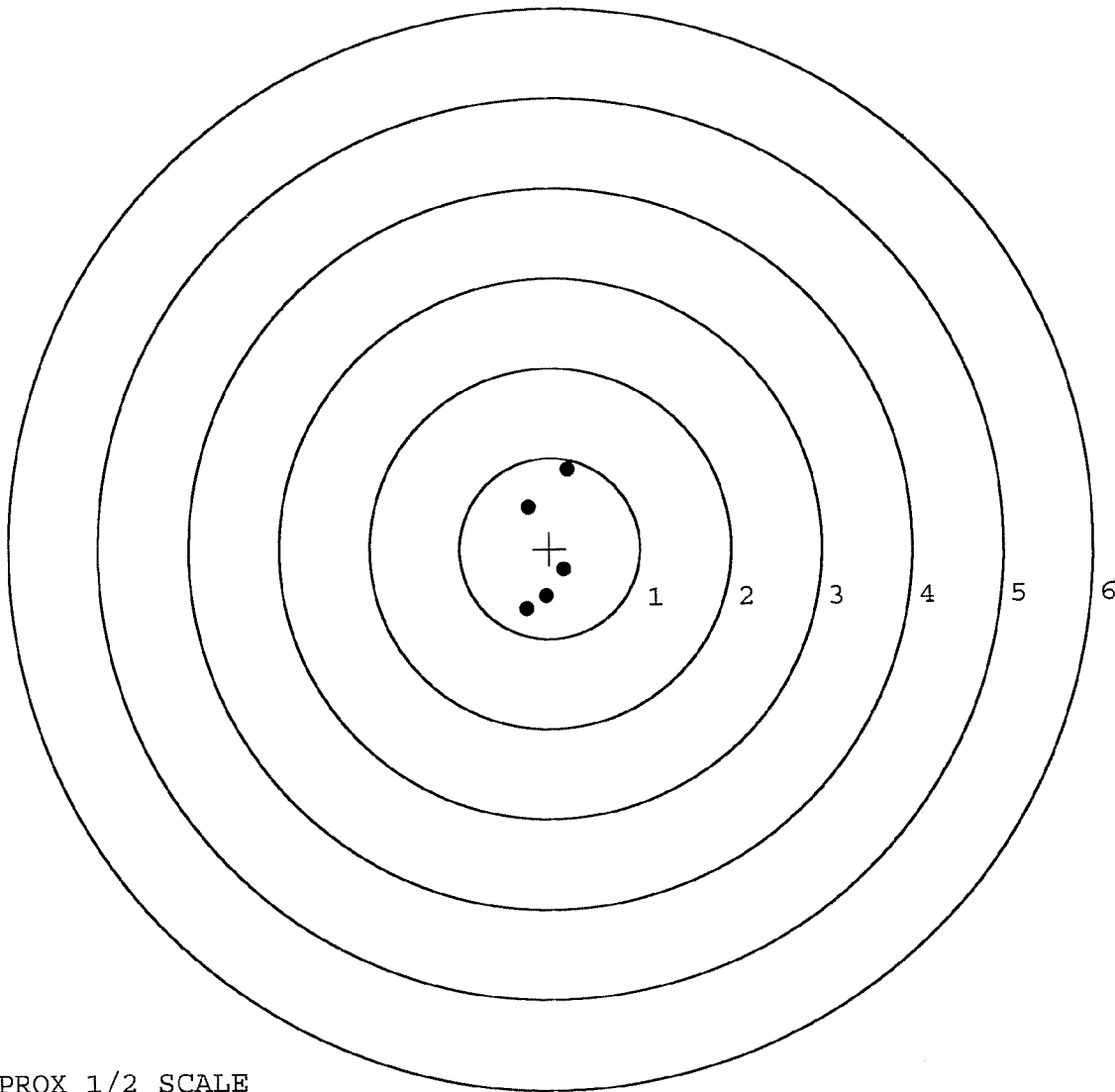
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .647

SERIAL NUMBER: G6285977. __0
 TARGET NUMBER: 1
 FILE DATE: 09/29/2003
 FILE TIME: 06:55

POINT#	X	Y
1:	-0.263	-0.668
2:	-0.043	-0.527
3:	0.155	-0.239
4:	-0.238	0.466
5:	0.212	0.867

X CENTROID: -0.035
 Y CENTROID: -0.020
 POA TO CENTROID: 0.041
 HORZ SPREAD: 0.475
 VERT SPREAD: 1.535
 GROUP SPREAD: 1.607
 MIN RADIUS: 0.290
 MAX RADIUS: 0.921
 MEAN RADIUS: 0.586
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5

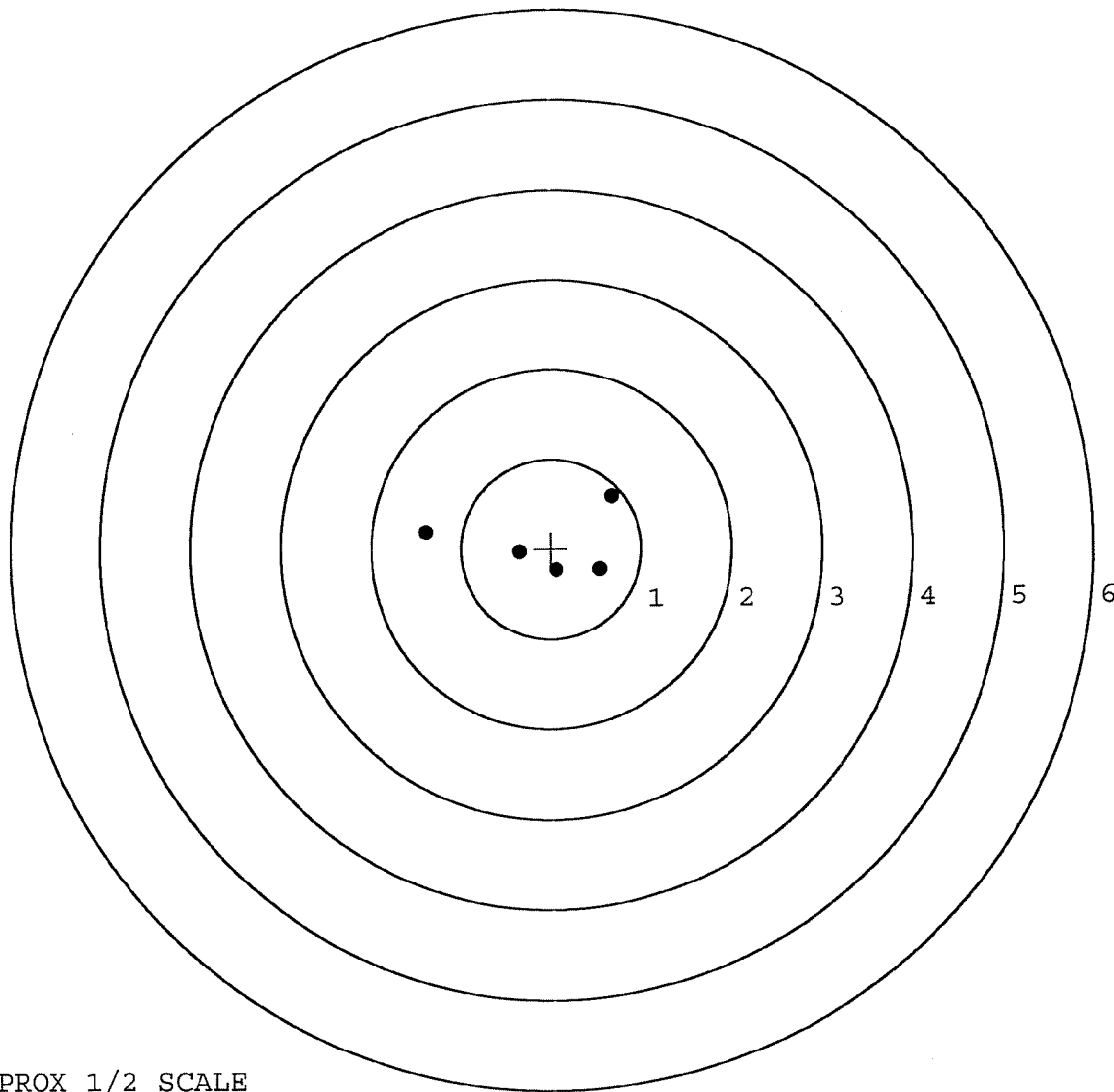


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285977. __0
 TARGET NUMBER: 2
 FILE DATE: 09/29/2003
 FILE TIME: 06:55

POINT#	X	Y
1:	0.546	-0.239
2:	0.060	-0.243
3:	-0.347	-0.037
4:	-1.389	0.199
5:	0.677	0.582

X CENTROID: -0.091
 Y CENTROID: 0.052
 POA TO CENTROID: 0.105
 HORZ SPREAD: 2.066
 VERT SPREAD: 0.825
 GROUP SPREAD: 2.101
 MIN RADIUS: 0.272
 MAX RADIUS: 1.307
 MEAN RADIUS: 0.708
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE