

G-6285979

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. 66285979	ORDER NO. 25716	28AX
46		

5716 66285979

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



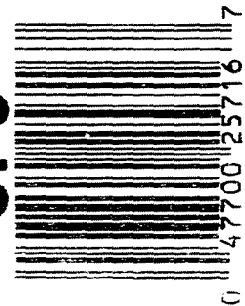
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6285979

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6285979

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-8-03	RW
600	PROOF		1-8-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-8-03	RW
610	DIS-ASSEMBLE GUN		1-8-03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 13 2003 OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		1/16/03	AB
617	DRILL AND TAP SIGHT HOLES		1-29-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3/11	HP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-14-03	A
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-14-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-14-03	A
	D) OIL FIRING PIN ASSEMBLY		3-14-03	A
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-22-03	TRW

OP #	OPERATION	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.75</u> <u>8.0</u> <u>8.0</u>	3-22-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>2.75</u>	3-22-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		3-24-03	RJL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	3-22-03	TRW
	J) ASSEMBLE STOCK		3-14-03	RW
	K) ASSEMBLE SWIVEL STUDS		3-24-03	RJL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-14-03	RW
	M) IRON SIGHT ALIGNMENT		3-14-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-14-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	3-17-03	A
	MALFUNCTION	CORRECTION	3-17-03	A
	MALFUNCTION	CORRECTION	3-17-03	A
	MALFUNCTION	CORRECTION	3-17-03	A
	MALFUNCTION	CORRECTION	3-17-03	A
645	INSPECT FOR LIVE AMMO		3-17-03	A
655	FINAL INSPECTION A) HEADSPACE		3-24-03	RJL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.81</u> <u>2.76</u> <u>2.94</u> <u>2.92</u> <u>2.95</u>	3-22-03	TRW
	C) FUNCTION		3-24-03	RJL
660	PACK		3-24-03	RA

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

DATE 1-08-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.33	2.35		2.19	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.35	2.40		2.15	
PULL #3	2.32	2.27		2.17	
PULL #4	2.35	2.40		2.29	
PULL #5	2.40	2.31		2.23	
TOTAL	11.75	11.73		11.03 TRW	
AVG.	2.35	2.34		2.20	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.41	3.48		
PULL #2	3.44	3.44		
PULL #3	3.40	3.40		
PULL #4	3.42	3.34		
PULL #5	3.39	3.29		
TOTAL	17.06	16.95		
AVG.	3.41	3.39		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.11	4.09		4.05
PULL #2	4.06	4.05		4.25
PULL #3	4.08	4.10		4.15
PULL #4	4.05	4.09		4.16
PULL #5	4.28	4.10		4.06
TOTAL	20.58	20.43		20.67
AVG.	4.11	4.08		4.13

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285979.__0
FILE DATE AND TIME: 03/18/2003 11:28

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

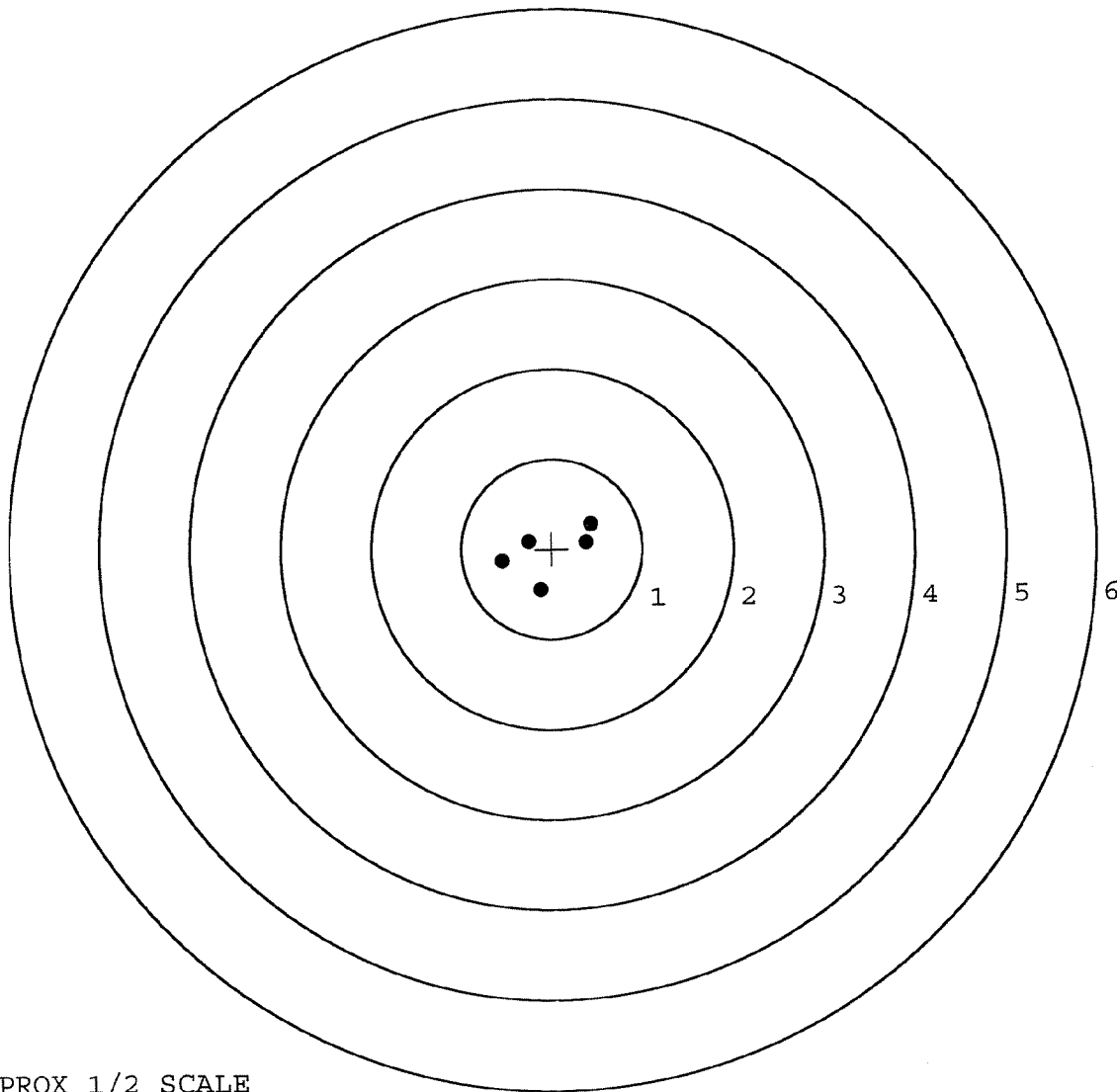
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .4495

SERIAL NUMBER: G6285979. __0
 TARGET NUMBER: 1
 FILE DATE: 03/18/2003
 FILE TIME: 11:28

POINT#	X	Y
1:	-0.127	-0.458
2:	-0.548	-0.139
3:	-0.256	0.084
4:	0.383	0.067
5:	0.385	0.067
6:	0.434	0.274
7:	0.437	0.272

X CENTROID: 0.101
 Y CENTROID: 0.024
 POA TO CENTROID: 0.104
 HORZ SPREAD: 0.985
 VERT SPREAD: 0.732
 GROUP SPREAD: 1.067
 MIN RADIUS: 0.285
 MAX RADIUS: 0.669
 MEAN RADIUS: 0.424
 # IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 7



TARGET APPROX 1/2 SCALE

BARBER - M24 0157165

SERIAL NUMBER: G6285979. __ 0

TARGET NUMBER: 2

FILE DATE: 03/18/2003

FILE TIME: 11:28

POINT#	X	Y
1:	0.474	-0.251
2:	0.276	-0.334
3:	0.414	0.358
4:	-0.240	-0.126
5:	-0.587	0.215

X CENTROID: 0.067

Y CENTROID: -0.028

POA TO CENTROID: 0.073

HORZ SPREAD: 1.061

VERT SPREAD: 0.692

GROUP SPREAD: 1.159

MIN RADIUS: 0.323

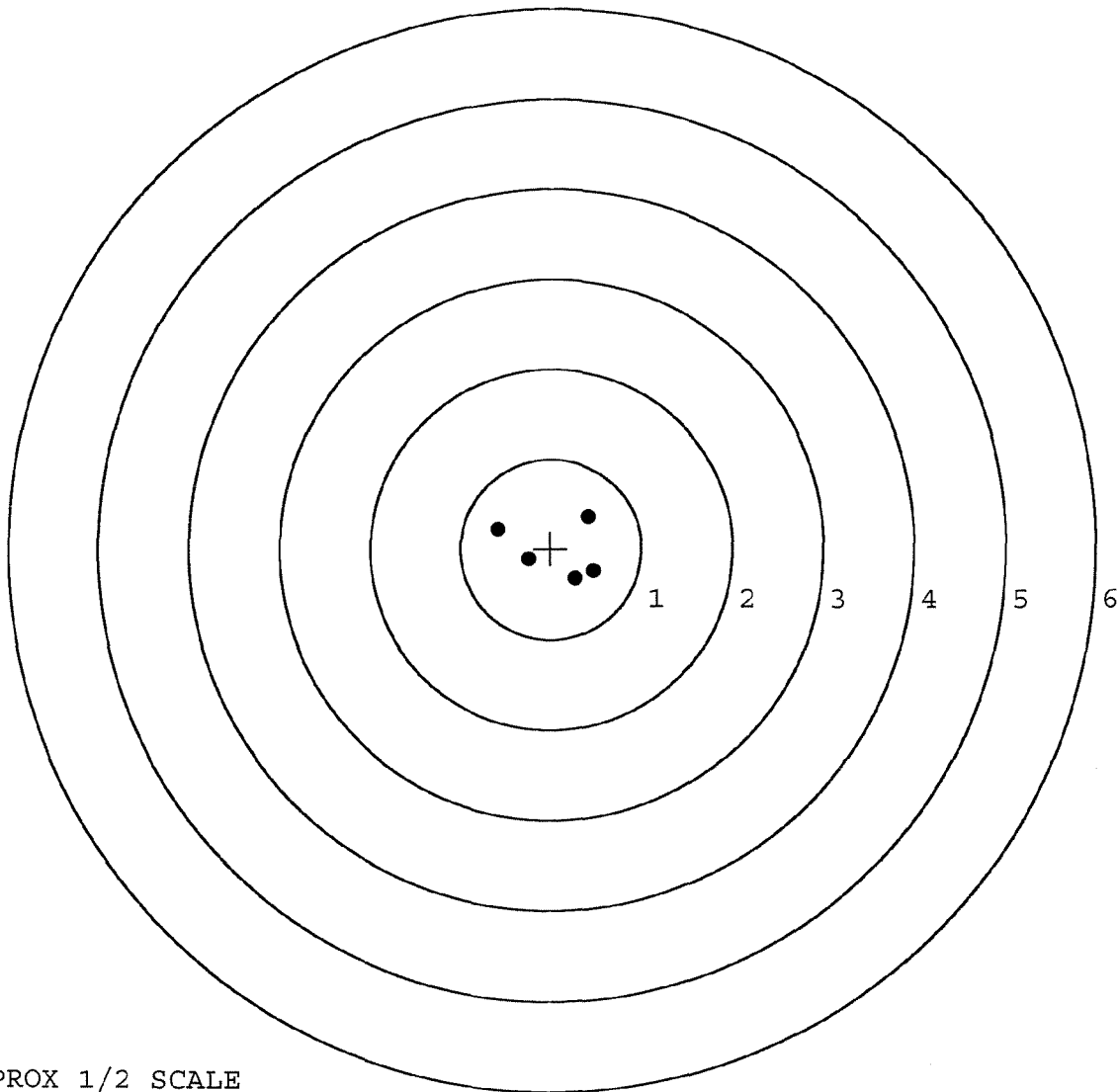
MAX RADIUS: 0.698

MEAN RADIUS: 0.475

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE